2803/2804 Tape Control Models 1 and 2

## PREFACE

This illustrated Parts Catalog (IPC) contains listings and illustrations of all replaceable assemblies, subassemblies and detail parts released to Production Control on or before Dec. 12, 1968 for the 2803/2804 Tape Control.

This 2803/2804 Tape Control Parts Catalog revision, Form 123-0416-3 obsoletes the previous level edition, Form 123-0416-2.

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This manual has been prepared by the IBM Systems Development Division, Product Publications, Dept. 265 - Parts Catalog Department, P. O. Box 1900, Boulder, Colorado 80302.

A form is provided at the back of this publication for reader's comments. If the form has been removed, comments may be sent to the above address.

GLOSSARY
HOW TO USE
VISUAL INDEX iv through xxiv
GROUP ASSEMBLY PARTS LIST 1 through 149
NUMERICAL INDEX  Y-1 through Y-1/

### **GLOSSARY**

### AR

As Required (AR) in the units per assembly column denotes that the quantity is used as required.

## \*ASTERISK

An asterisk in the left margin of the list indicates a part changed in the latest revision of the catalog.

### INDENTURE

The relationship of a part to its next higher assembly is indicated by indenture. For example:

1 2 3 4

Unit

- . Assemblies and Detail Parts of Unit
- . . Subassemblies
- . . . Detail Parts for Subassemblies, etc.

## I LOZENGE

The lozenge in the description column indicates parts not recommended for field replacement.

## $\overline{NP}$

The entry NP in the Units Per Asm column denotes the part is non-procurable and that the next higher assembly should be ordered.

### NO NO.

When this indication appears in the part number column, it denotes a group of parts for which no part number has been assigned.

### REF

This entry in the units per assembly column denotes an assembly which is completely assembled on a preceding illustration. Quantities for such items are found in its next higher assembly.

### SIMILAR ASSEMBLIES

If two assemblies contain a majority of identical parts, they are broken down on the same list. Common parts are shown by one index number. Parts peculiar to one or the other of the assemblies are listed separately and identified by Usable On Code.

## USABLE ON CODE

Part application and interchangeability is indicated by the usable on code. If this column is blank, the parts pertain to all equipment(s) covered. Two types of codes are used. The alphabetic code denotes similar assemblies and/or features: the numeric code denotes level. Refer to the beginning of each list for the explanation of the code(s).

## VISUAL INDEX

This index is a pictorial index to catalog figures. The visual index directs the user to the proper figure, assisting him in locating the part number.

#### HOW TO USE AN IPC

#### IPC ORGANIZATION

To find parts quickly, you should understand the structure of a parts catalog. First, the complete machine is drawn with major assemblies and subassemblies in place (Visual Index Section). Then the machine is "disassembled" into drawings of assemblies and subassemblies (Group Assembly Parts List "GAPL" Section). Thus, the sequence of figures in the catalog is the reverse of the manufacturing assembly sequence. This means that parts are not grouped according to machine functions.

One result of structuring a catalog in this manner is that some parts -- filters, brackets, belts, spring clips -- may not be where you would "logically" expect to find them in a catalog. Because of the assembly sequence, you may find these kinds of parts on a higher-level assembly. This is an important point and is why every GAPL List is cross-referenced to any higher-level or lower-level figures.

Some detailed parts are unavailable, either because they are part of an inseparable assembly (two parts welded together), or because they are part of an assembly purchased as a unit. In either case, you will need to obtain the assembly rather than the detailed part. Here again, you need to locate the part number of the next higher assembly.

#### Catalog Sections

A parts catalog has three sections:

- Visual Index -- At front of catalog; shows major assemblies
- 2. GAPL -- A pictorial breakdown of assemblies and subassemblies
- 3. Numerical Index -- At back of catalog; lists all part numbers numerically

#### Visual Index

The Visual Index is the starting point for locating a part. Illustrations in the visual index show overall views of the machine and its major assemblies. Index numbers on the illustrations lead you to detailed figures in the GAPL Section.

### Group Assembly Parts List (GAPL)

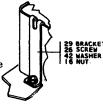
The GAPL Section consists of related Figures and Lists. The GAPL Figures break down the assemblies and subassemblies into detailed parts. The GAPL Lists describe the parts and give part numbers. Each Figure in the GAPL Section is referenced from the Visual Index Section. The relation of assemblies to subassemblies is indicated by indention.

#### Numerical Index

The Numerical Index at the back of the catalog lists all parts in numeric order. Each part number is cross-referenced to related Lists and Figures in the GAPL Section. The Numerical Index permits you to locate and identify a part when only the part number is known.

#### Stacked Index Numbers

Index numbers are stacked only to indicate a part and its attaching hardware. The sequence of a typical stack is shown at right.



## HOW TO FIND A PART

Steps 1 through 8 in the flow chart take you through the route for finding most parts. Because some parts may not be on the first GAPL Figure, you may be required to go to a lower-level or higherlevel GAPL Figure to find a part.

#### Lower-Level Assembly

If the first GAPL Figure shows an assembly containing the required part, a figure reference in the GAPL List will indicate the proper, lower-level GAPL Figure. You should find your part in the breakdown of the assembly.

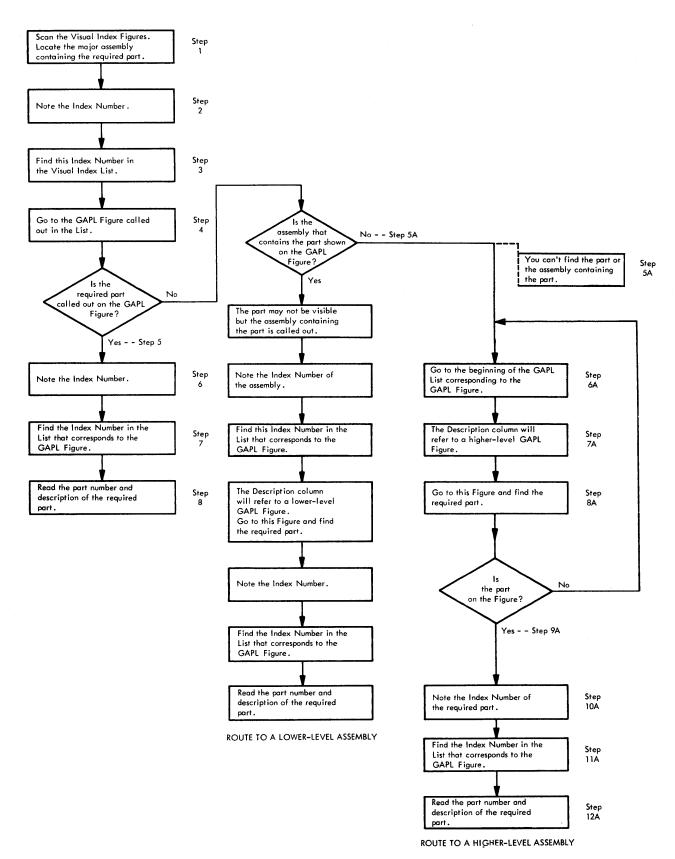
#### Higher-Level Assembly

The most puzzling instance is when neither the part you are looking for, nor its assembly, is found on the first GAPL Figure. Steps 5A through 12A in the flow chart show the method. Note the loop after Step 8A of the flow chart provides for more than one level of "backing up" to find a part. If you do not find your part, go to the next higher-level, as indicated in Step 7A.

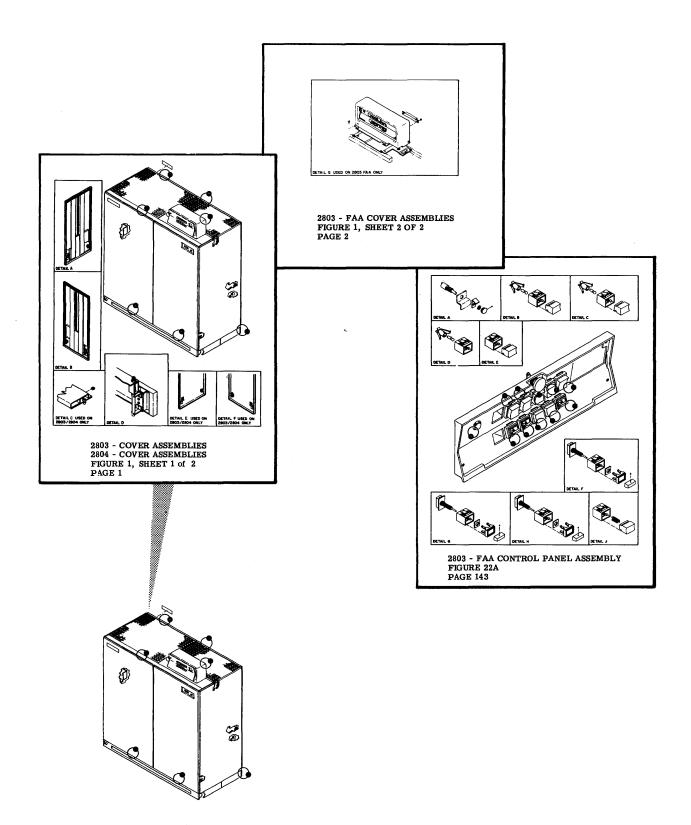
### Illustration Notes

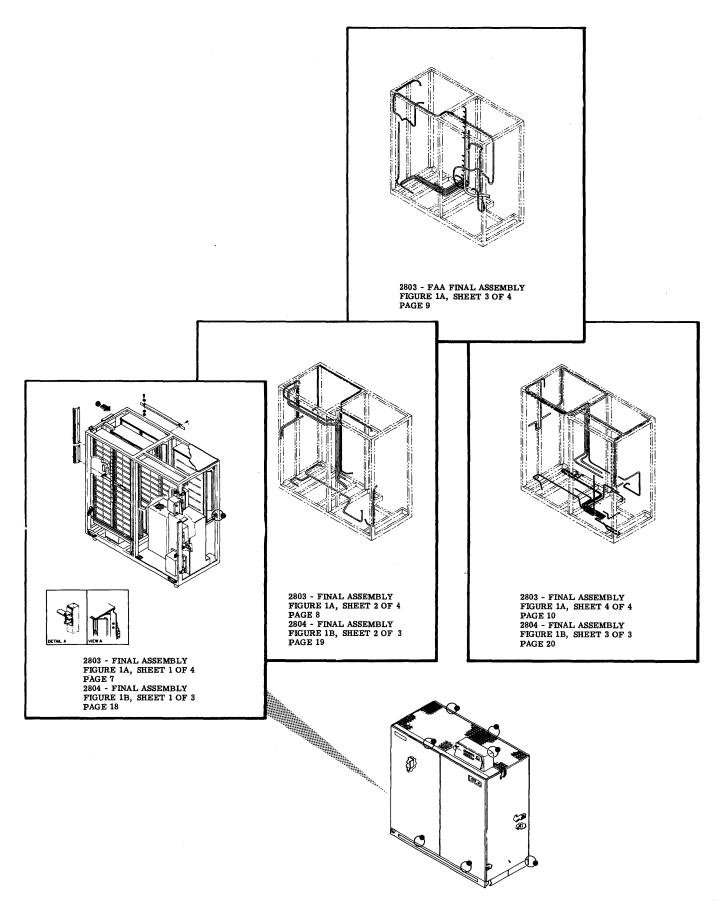
Future catalogs will attempt to relieve the crossreferencing problem by placing the cross-referencing notes directly on the illustration. This will eliminate the need to go to the list for higher or lower level cross references.

# 2803/2804

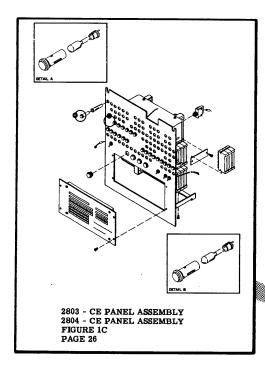


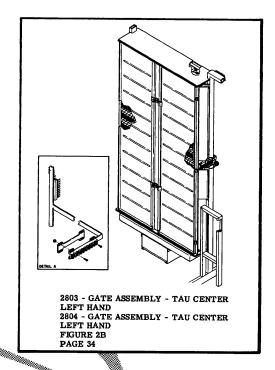
HOW TO FIND A PART

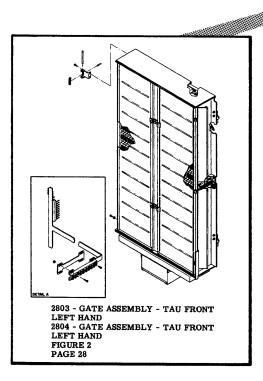


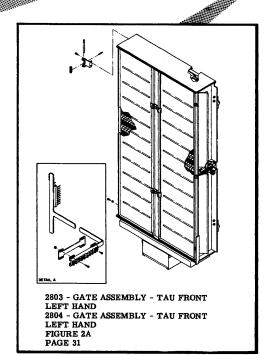


VISUAL INDEX II

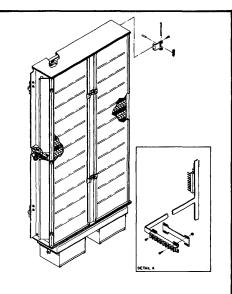




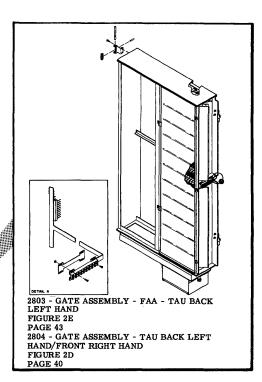


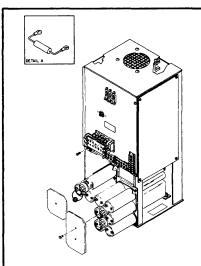


VISUAL INDEX III

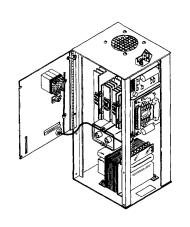


2803 - GATE ASSEMBLY - TAU BACK LEFT HAND 2804 - GATE ASSEMBLY - TAU BACK LEFT HAND FIGURE 2C PAGE 37

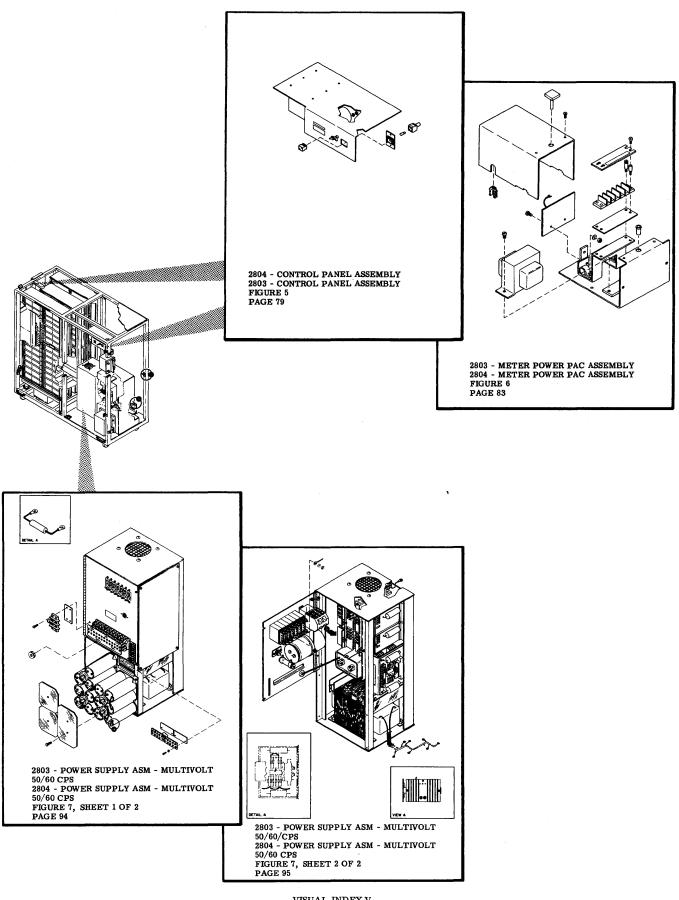




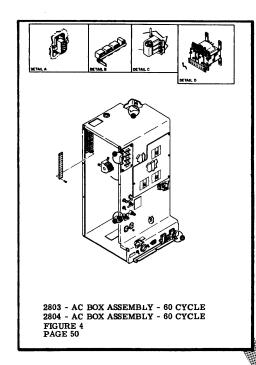
2803 - POWER SUPPLY ASM - MULTIVOLT 50/60 CPS 2804 - POWER SUPPLY ASM - MULTIVOLT 50/60 CPS FIGURE 6A, SHEET 1 OF 2 PAGE 85

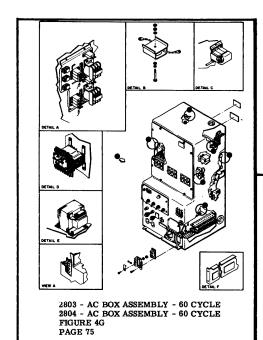


2803 - POWER SUPPLY ASM - MULTIVOLT 50/60 CPS 2804 - POWER SUPPLY ASM - MULTIVOLT 50/60 CPS FIGURE 6A, SHEET 2 OF 2 PAGE 86



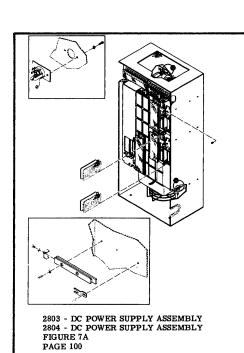
VISUAL INDEX V

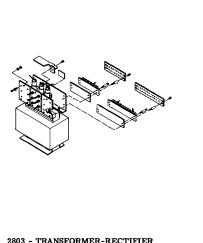




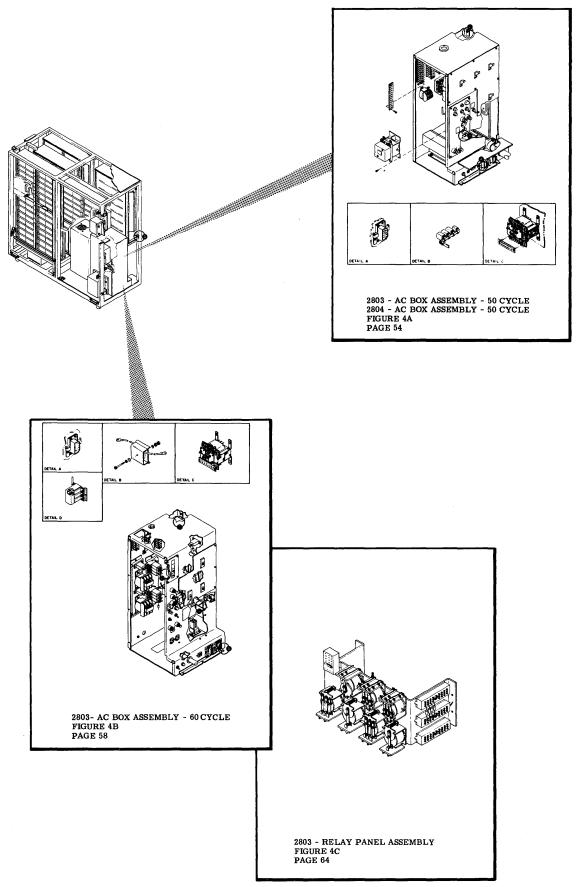


2803 - CONTROL PANEL ASSEMBLY 2804 - CONTROL PANEL ASSEMBLY FIGURE 4E PAGE 69

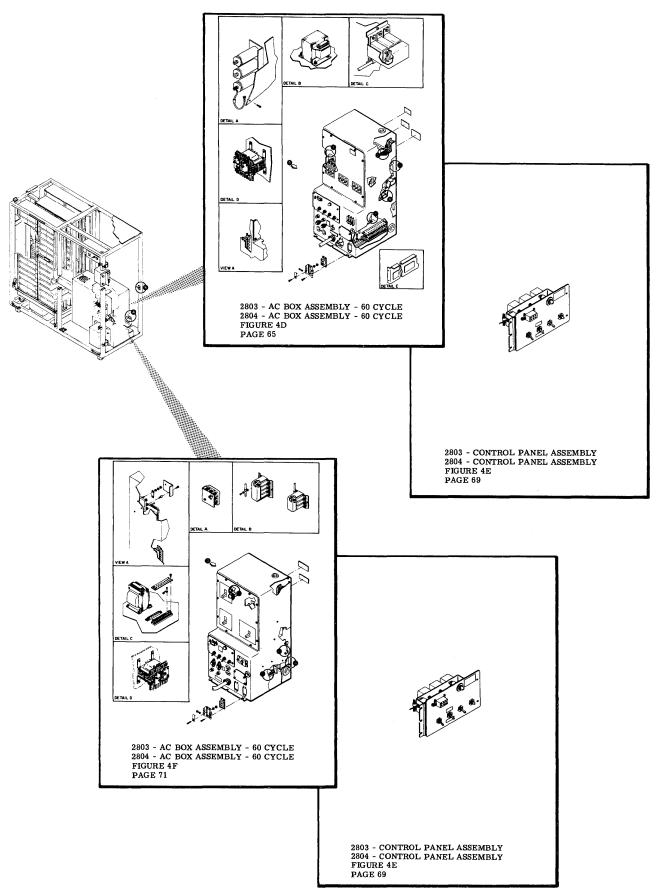




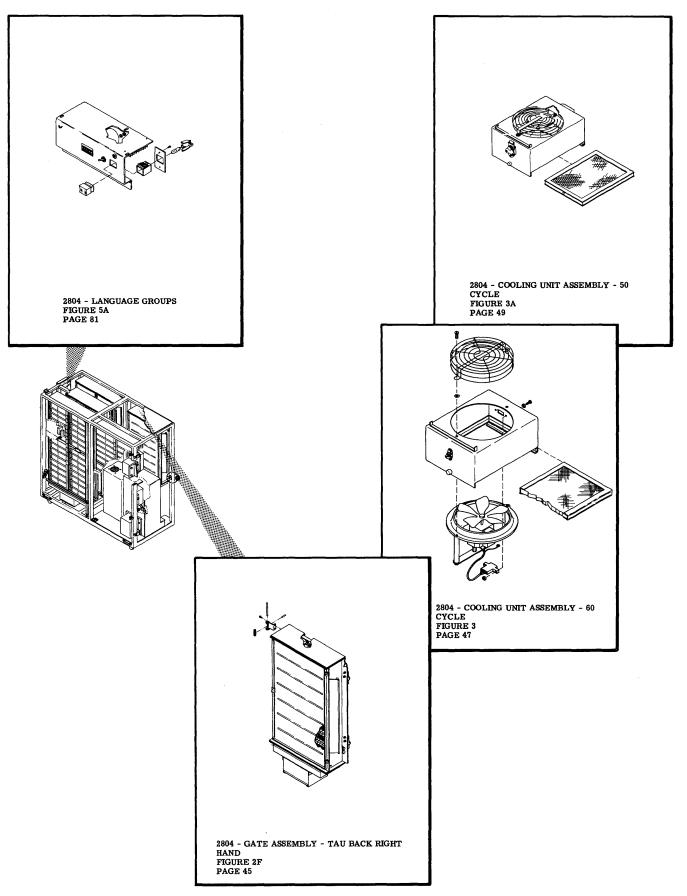
2803 - TRANSFORMER-RECTIFIER ASSEMBLY 50/60 CYCLE 2804 - TRANSFORMER-RECTIFIER ASSEMBLY 50/60 CYCLE FIGURE 7F PAGE 110



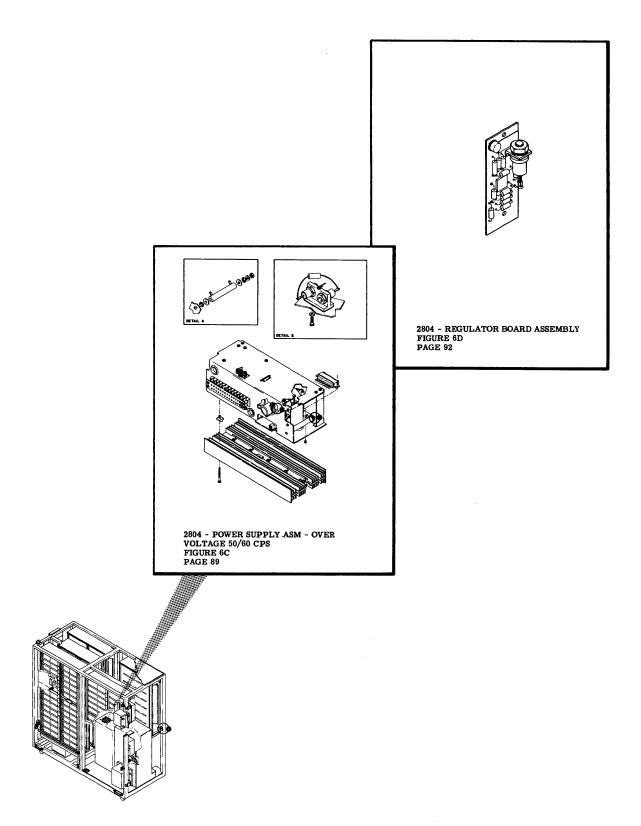
VISUAL INDEX VII

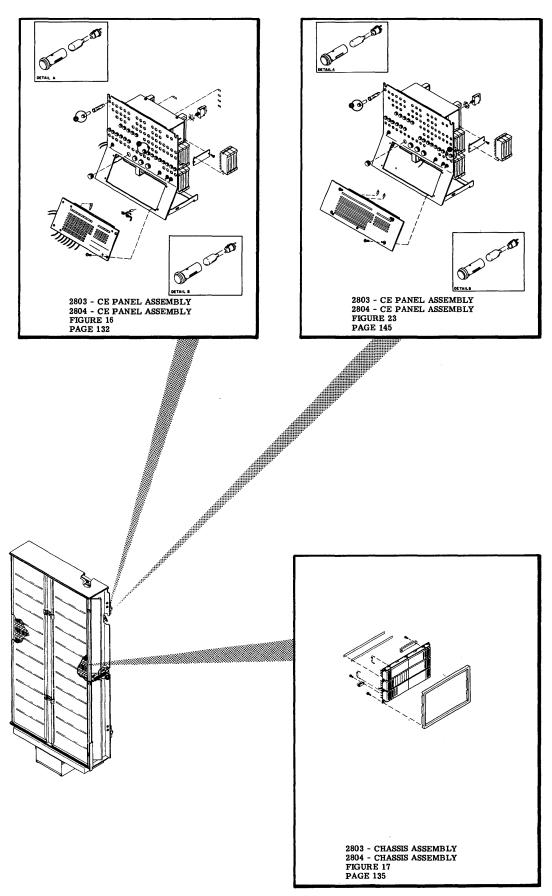


VISUAL INDEX VIII

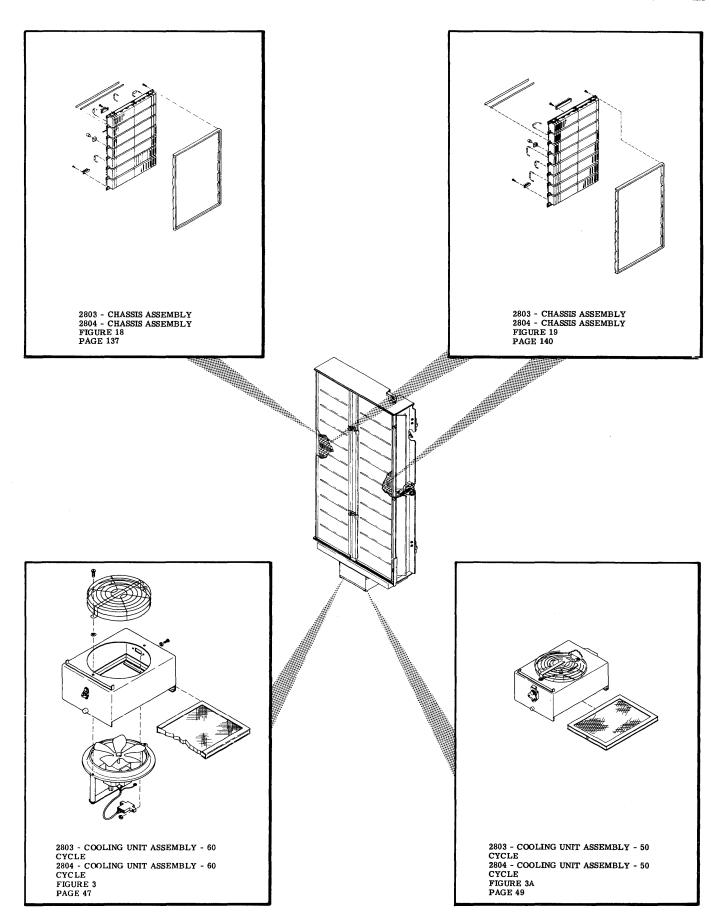


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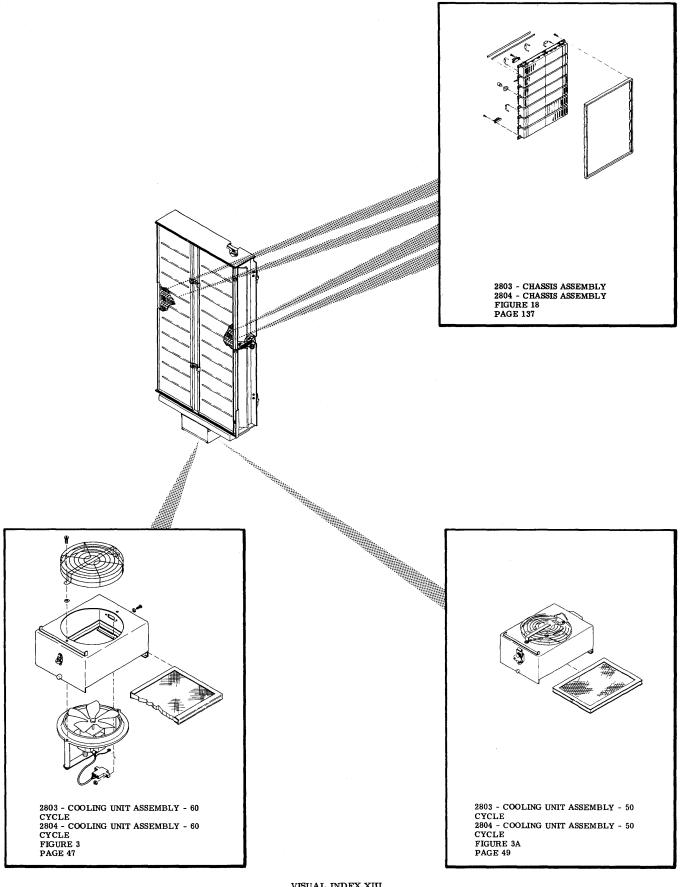




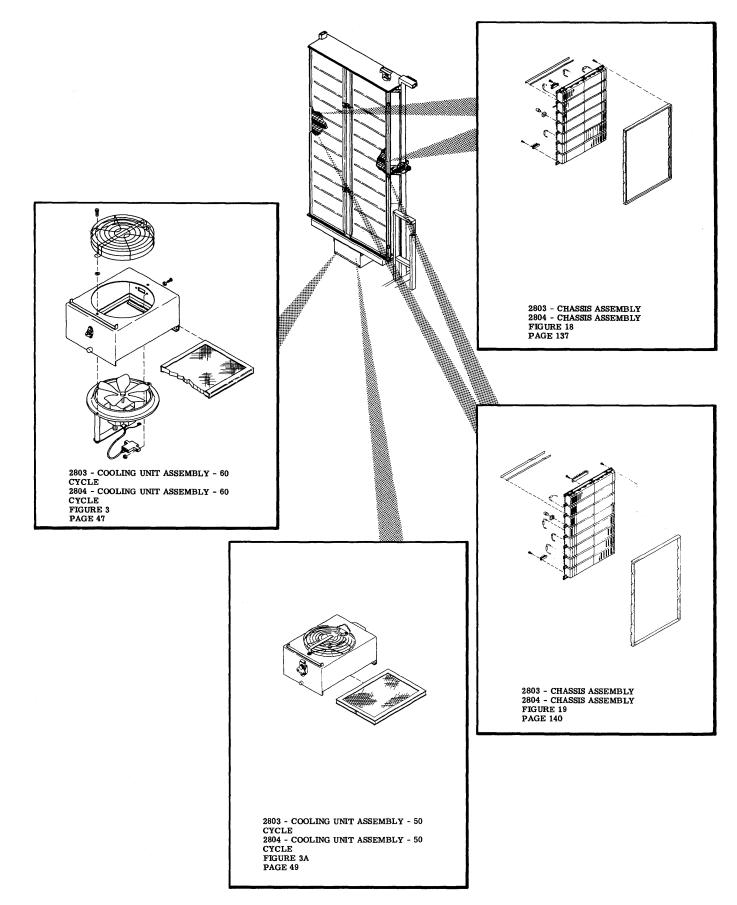
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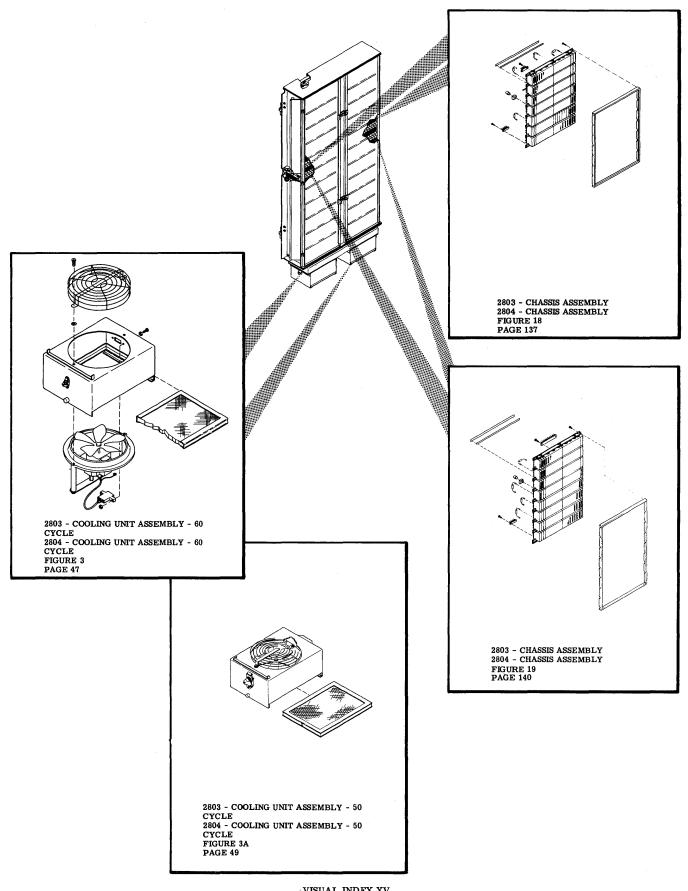


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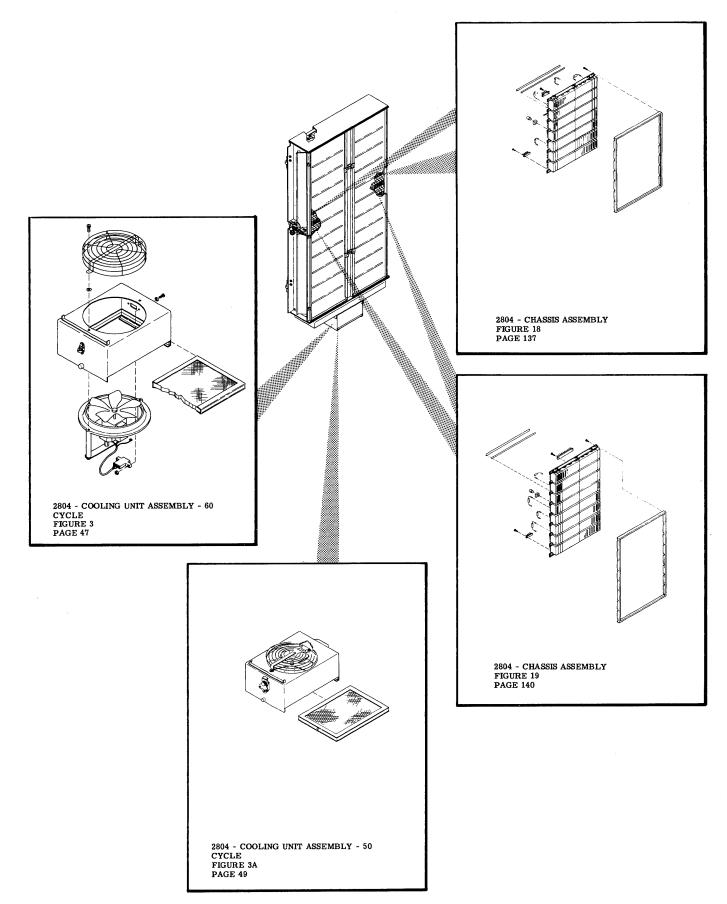


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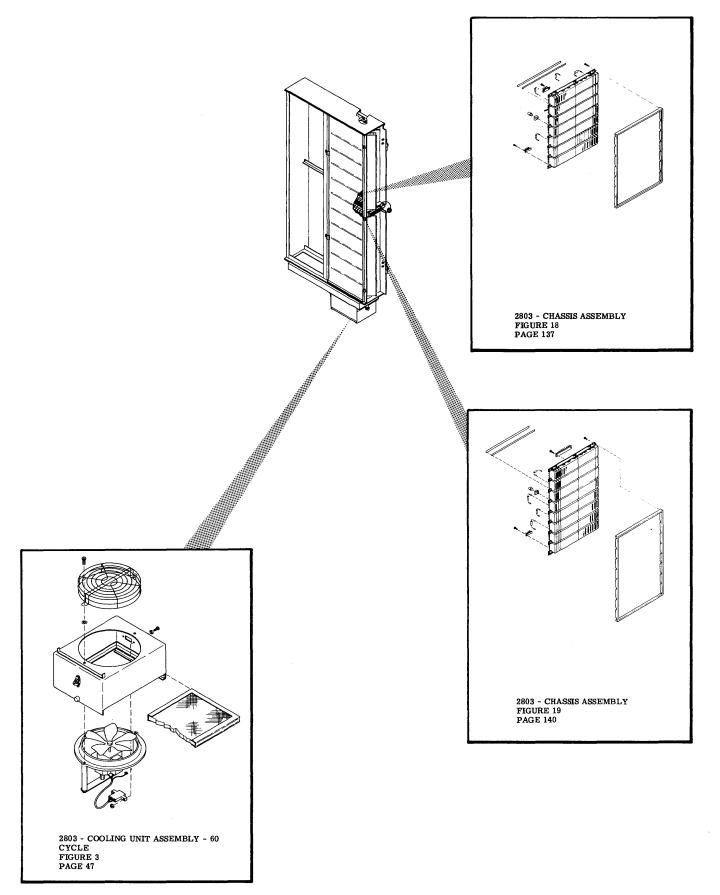




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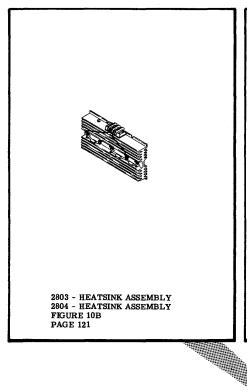


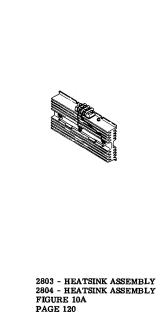
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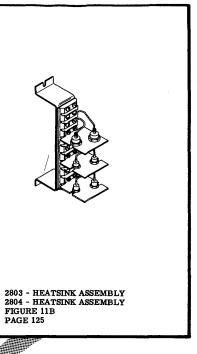


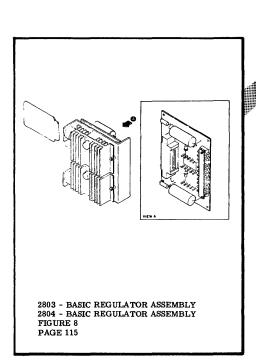
VISUAL INDEX XVII

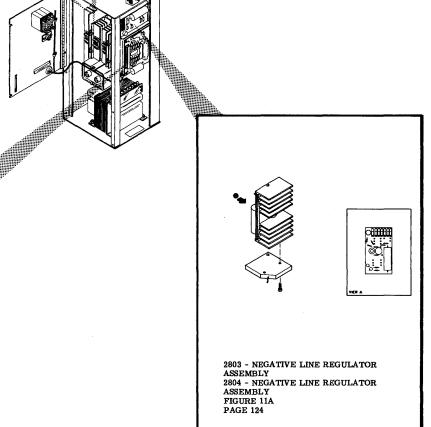
2803/2804

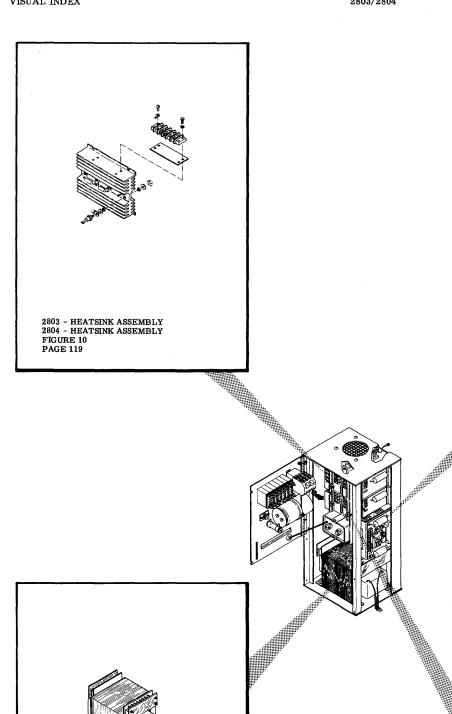


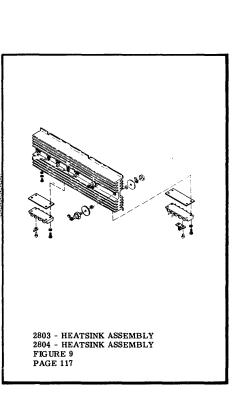








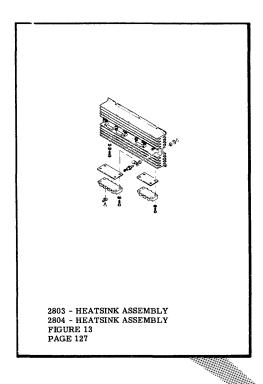


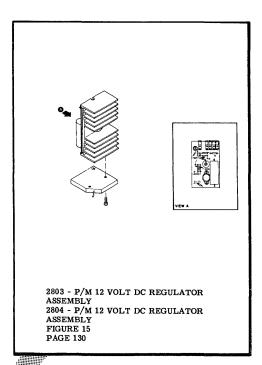


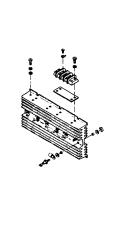
2803 - BASIC REGULATOR ASSEMBLY 2804 - BASIC REGULATOR ASSEMBLY FIGURE 8 PAGE 115

VISUAL INDEX XIX

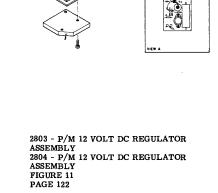
2803 - CABLE ASSEMBLY - FERRO REGULATOR 2804 - CABLE ASSEMBLY - FERRO REGULATOR FIGURE 14 PAGE 128

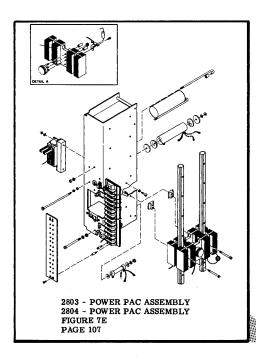


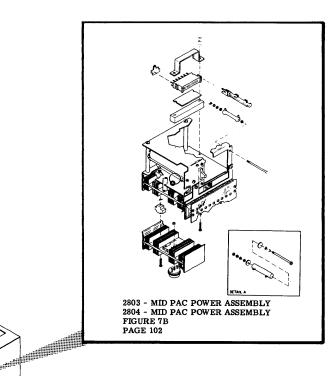


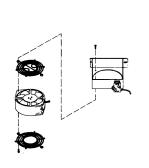


2803 - HEATSINK ASSEMBLY 2804 - HEATSINK ASSEMBLY FIGURE 12 PAGE 126

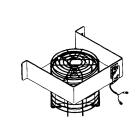




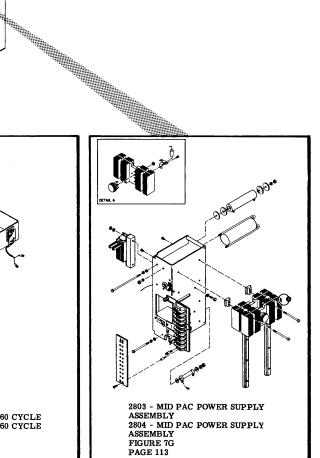




2803 - FAN ASSEMBLY - 50 CYCLE 2804 - FAN ASSEMBLY - 50 CYCLE FIGURE 7C PAGE 105



2803 - FAN ASSEMBLY - 50/60 CYCLE 2804 - FAN ASSEMBLY - 50/60 CYCLE FIGURE 7D PAGE 106



VISUAL INDEX XXI

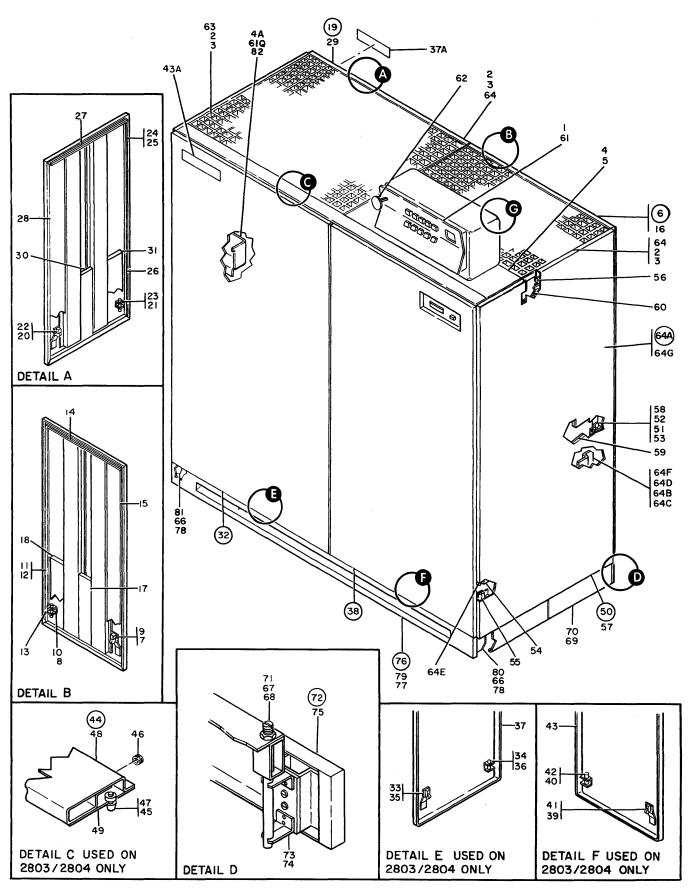


FIGURE 1. COVER ASSEMBLIES. SHEET 1 OF 2. SEE LIST 1.

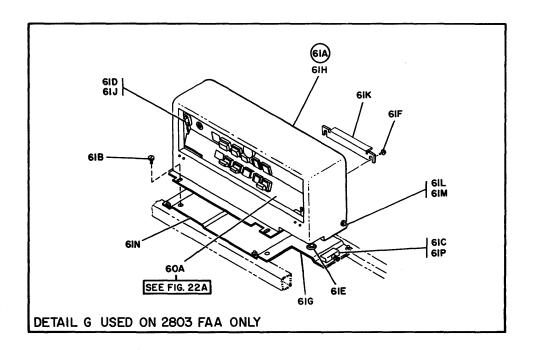


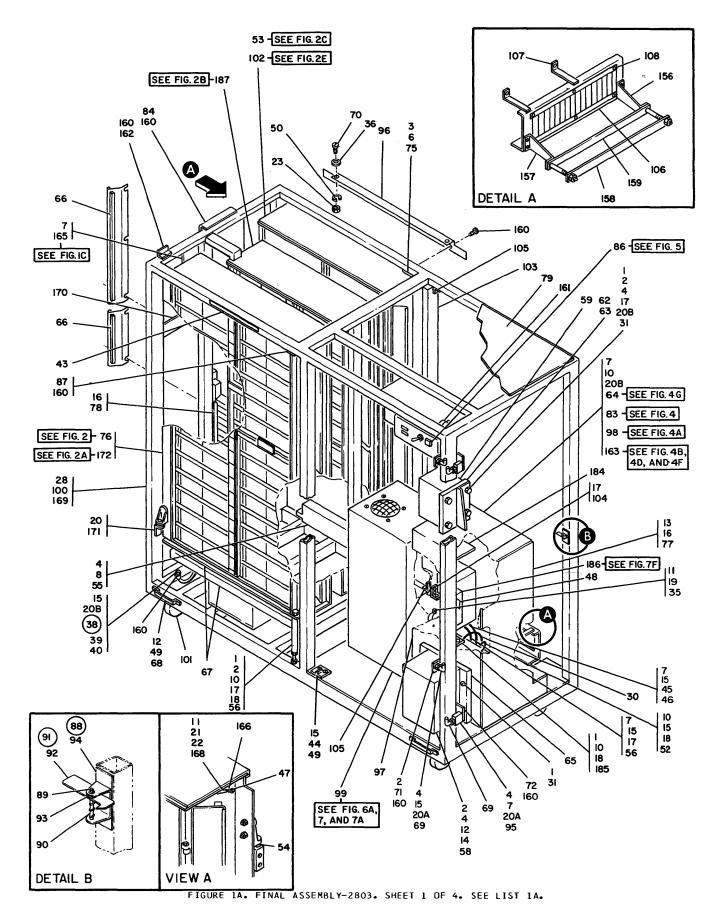
FIGURE 1. COVER ASSEMBLIES. SHEET 2 OF 2. SEE LIST 1.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		COVER ASSEMBLIES		
1 -		CODE A USED ON ASM 5371372-2803/2804		
		MODEL 1 AND 2803 MODEL 2-50 AND 60 CYCLE CODE B USED ON ASM 5371373-2803/2804 MODEL 1 AND 2803 MODEL 2-50 AND 60 CYCLE		
		CODE C USED ON ASM 5371374-2803/2804 MODEL 1 AND 2803 MODEL 2-50 AND 60 CYCLE CODE D USED ON ASM 5371375-2803/2804		
		MODEL 1 AND 2803 MODEL 2-50 AND 60 CYCLE CODE E USED ON ASM 5416355-2804 MODEL 2-50 AND 60 CYCLE		
		CODE F USED ON ASM 5416356-2804 MODEL 2-50 AND 60 CYCLE CODE G USED ON ASM 5416357-2804		
		MODEL 2-50 AND 60 CYCLE  CODE H USED ON ASM 5416358-2804  MODEL 2-50 AND 60 CYCLE		
	5271272	CODE Z USED ON FEATURE B/M 5382455 2803 FAA MODEL 1-60 CYCLE	410	
	5371372	COVER ASSEMBLIES - RED USED ON 2803/2804 MODEL 1 AND 2803 MODEL 2	NP	A
_	5371373	FIG. 1 FOR ILLUSTRATION  COVER ASSEMBLIES - YELLOW  USED ON 2803/2804 MODEL 1  AND 2803 MODEL 2	NP	В
_	5371374	FIG. 1 FOR ILLUSTRATION  COVER ASSEMBLIES - BLUE  USED ON 2803/2804 MODEL 1	NP	С
_	5371375	AND 2803 MODEL 2 FIG. 1 FOR ILLUSTRATION COVER ASSEMBLIES - GRAY	NP	D
		USED ON 2803/2804 MODEL 1 AND 2803 MODEL 2 FIG. 1 FOR ILLUSTRATION		
_	5416355	COVER ASSEMBLIES - RED USED ON 2804 MODEL 2 FIG. 1 FOR ILLUSTRATION	NP	E
_	5416356	COVER ASSEMBLIES - YELLOW USED ON 2804 MODEL 2 FIG. 1 FOR ILLUSTRATION	NP	F
-	5416357	COVER ASSEMBLIES - BLUE USED ON 2804 MODEL 2	NP	G
-	5416358	FIG. 1 FOR ILLUSTRATION  COVER ASSEMBLIES - GRAY  USED ON 2804 MODEL 2  FIG. 1 FOR ILLUSTRATION	NP	н
		TIG. I TON ILLUSTRATION		

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		COVER ASSEMBLIES -CONT		
1 -	5382455	COVER ASSEMBLIES -FAA FEATURE BLUE USED ON 2803 FAA MODEL 1 FEATURE	NP	Z
- 1	32042	FIG. 1 FOR ILLUSTRATION - SCREW, MACH BIND. HD 10-32 X 3/8 LG.	4	
- 2 - 3	58207 257189	SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG     NUT, HEX- 8-32	8	С
- 4 - 4A	332620 731629	• SCREW,MACH-BIND HD 10-32 X 1/2 LG • SCREW,PAN HD- 10-32 X 0.380 LG	4 2	
- 5 - 6	5362221 5363612	COVER ASSEMBLY     COVER ASSEMBLY—RED	1	A
- 6 - 6	5363613 5363614	COVER ASSEMBLY-YELLOW     COVER ASSEMBLY-BLUE	1	
- 6 - 6	5363615 5363614	COVER ASSEMBLY-GREY     COVER ASSEMBLY-BLUE	1	D
- 7	81693	SCREW, MACH-BIND HD 6-32 X 3/8 LG	4	
- 8 - 9	257982 513668	CLIP, RETAINING-E TYPE 0.188 DIA GROOVE     CATCH, FRICTION LATCH	1 2	
- 10 - 11	5356382 5356429	STAYARM     CLIP-RETAINING	1 7	
- 12 - 13	5373637 5373639	SEAL-REAR DOOR     SEAL-REAR DOOR	1	
- 14	5373644	SEAL-RIGHT REAR COVER	1	1
- 15 - 16	5383132 5386610	LINER-REAR COVER     COVER-RIGHT REAR	1	
- 17 - 18	5397635 5397636	LINER-COVER     LINER-COVER	1	A B
- 19	5363617	COVER ASSEMBLY—RED	1	Α
- 19 - 19	5363618 5363619	COVER ASSEMBLY-YELLOW     COVER ASSEMBLY-BLUE	1	С
- 19 - 19	5363620 5363619	COVER ASSEMBLY-GREY     COVER ASSEMBLY-BLUE	1	D Z
- 20 - 21	81693 257982	SCREW,MACH-BIND HD 6-32 X 3/8 LG     CLIP,RETAINING-E TYPE 0.188 DIA GROOVE	4	
- 22	513668	CATCH, FRICTION LATCH	2	
- 23 - 24	5356382 5356429	STAYARM     CLIP-RETAINING	1 7	
- 25 - 26	5373637 5373639	SEAL-REAR DOOR     SEAL-REAR DOOR	1	
- 27	5373727	• • SEAL	1	
- 28 - 29	5383132 5386609	LINER-REAR COVER     COVER-LEFT REAR	1	
- 30 - 31	5397635 5397636	LINER-COVER     LINER-COVER	1	
- 32	5363614	• COVER ASSEMBLY-BLUE  SEE INDEX 7 THRU 18 FOR BREAKDOWN	1	Z
- 32	5371378	COVER ASSEMBLY, LEFT FRONT, RED	1	1
- 32 - 32	5371379 5402859	COVER ASSEMBLY, LEFT FRONT, YELLOW     COVER ASSEMBLY, RIGHT REAR, RED	1 2	- B - E
- 32 - 32	5371380 5402860	COVER ASSEMBLY, LEFT FRONT, BLUE     COVER ASSEMBLY, RIGHT REAR, YELLOW	1 2	
- 32 - 32	5371381	. COVER ASSEMBLY, LEFT FRONT, GRAY	1	0
- 32	5402861 5402862	COVER ASSEMBLY, RIGHT REAR, BLUE     COVER ASSEMBLY, RIGHT REAR, GRAY	2 2	Н
- 33 - 34	81693 25 <b>7</b> 982	SCREW, MACH-BIND HD 6-32 X 3/8 LG     CLIP, RETAINING-E TYPE 0.188 DIA GROOVE	1	A B
- 35 - 36	513668 5356382	CATCH, FRICTION LATCH     STAYARM	2	C
- 37	5371377	• • COVER, LEFT FRONT	1	
- 37 - 37	5386610 5386610	COVER-RIGHT REAR     COVER-RIGHT REAR	1 1	E F
- 37 - 37	5386610 5386610	COVER-RIGHT REAR     COVER-RIGHT REAR	1 1	G H
- 37A	5361982 5361983	• NAMEPLATE  • NAMEPLATE	i	ļ
- 37A	5408593	• NAMEPLATE	1	İ
	5416420 5416421	NAMEPLATE     NAMEPLATE	1	
37A	5361984	USED ON 2803 ONLY  • NAMEPLATE	1	<u></u>
- 37A	5361985 5416422	NAMEPLATE     NAMEPLATE	1	
- 37A	5416423	• NAMEPLATE	1	
- 37A	54 16 424	• NAMEPLATE USED ON 2804 ONLY	1	

LIST AND INDEX	PART	DESCRIPTION	PER	USABL ON
NUMBER	NUMBER	1 2 3 4	ASM.	CODE
		COVER ASSEMBLIES -CONT		
1- 38	5363619	• COVER ASSEMBLY-BLUE	1	Z
- 38	5371384	SEE INDEX 20 THRU 31 FOR BREAKDOWN  COVER ASSEMBLY, RIGHT FRONT, RED	1	A
- 38	5371385	. COVER ASSEMBLY, RIGHT FRONT, YELLOW	1	В
- 38 - 38	5371386 5371387	• COVER ASSEMBLY, RIGHT FRONT, BLUE • COVER ASSEMBLY, RIGHT FRONT, GRAY	1 1	C
- 38	5418061	• COVER ASSEMBLY	NP.	Ε
- 38 - 38	5418062 5418063	COVER ASSEMBLY     COVER ASSEMBLY	NP NP	F G
- 38	5418064	COVER ASSEMBLY	NP	н
- 39 - 40	81693 257982	SCREW, MACH-BIND HD 6-32 X 3/8 LG     CLIP, RETAINING-E TYPE 0.188 DIA GROOVE	1	
- 41	513668	CATCH, FRICTION LATCH	2	
- 42 - 42	5356382 5356382	STAYARM     STAYARM	1 1	
- 42	5356382	• • STAYARM	1	F
- 42 - 42	5356382 5356382	STAYARM     STAYARM	$\frac{1}{1}$	G H
- 43 - 43	5371383 5386609	COVER, FRONT-RIGHT	1 1	В
- 43 - 43	5386609	COVER-LEFT REAR     COVER-LEFT REAR	1	F
- 43 - 43	5386609 5386609	• • COVER-LEFT REAR	1 1	
- 43 - 43A	5371391	COVER-LEFT REAR     NAMEPLATE-2803	1	Н
- 43A	5371393	USED ON 2803 ONLY  • NAMEPLATE-2804	1	ļ
- 44	5371395	USED ON 2804 ONLY • COVER ASSEMBLY, TOP FRONT	1	A
- 44	5371395	• COVER ASSEMBLY, TOP FRONT	1	В
- 44 - 44	5371395 5371395	• COVER ASSEMBLY, TOP FRONT • COVER ASSEMBLY, TOP FRONT	1	C
- 45	38688	SCREW-SUPPORT & TRIM MOUNTING .750 LONG	6	
- 46 - 47	208529 333064	BUMPER,RUBBER-FOR 3/16 HOLE     CAP,BOLT	1 1	
- 48 - 49	5371389 5397639	COVER, TOP FRONT	1	
- 49 - 50	5373714	PLATE, PATENT LICENSE     COVER ASSEMBLY—SIDE	1 2	
- 50 - 50	5373714 5373714	COVER ASSEMBLY-SIDE     COVER ASSEMBLY-SIDE	1 1	E
- 50 - 50	5373714	. COVER ASSEMBLY-SIDE	i	G
- 50 - 51	5373714 9092	COVER ASSEMBLY-SIDE     WASHER-LOCK, SPLIT RING, .194 ID .3370D	1 2	H
- 52	11598	. NUT PLAIN HEX 10/32	2	
- 53 - 54	47242 5356429	WASHER, FL-NO. 12 X 1/2 DD X 0.062 THK     CLIP-RETAINING	8	
- 55	5373638	SEAL-SIDE DOOR	1	ĺ
- 56 - 57	5373642 5373645	SEAL-SIDE COVER     COVER-SIDE	$\frac{1}{1}$	<del> </del>
- 58	5373646	STRIKE-SIDE COVER	1	
	5373715 5373716	LINER-SIDE COVER     LINER-SIDE COVER	$\frac{1}{1}$	
	5382450	PANEL ASSEMBLY-CONTROL     SEE LIST 22A FOR DETAIL BREAKDOWN	1	
- 61	5382451	• PANEL	1	Z
- 61A - 61B	5382454 28413	BOX ASM-CONTROL     SCREW, MACH-BIND HD 10-32 X 5/16 LG	1 4	Z
- 61C	38235	• • SCREW MACH 6/32 X •310 LG	2	
- 61D - 61E		SCREW, MACH-FH 4-40 X 1/4 LG     GROMMET, RUB-FOR 5/8 HOLE X 1/16 PNL	2	
- 61F	734483	SCREW, PAN HD 6-32 X .380 LG	2	
- 61G	5312797	• • SEAL, FRONT COVER	AR	
			-	-
				ı

LIST AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLI
NUMBER		1 2 3 4	ASM.	CODE
		COVER ASSEMBLIES -CONT		
1 - 61H - 61J	5356371 5356376	BOX,CONTROL-METAL     STAYARM-CONTROL PANEL	1	
- 61K	5356441 5356443	• • SUPPORT • • STUD 10-32 X3/4 LG	1 2	
- 61M	5356444	• • NUT	6	
	5386614 5386615	COVER-INNER     SWITCH, INTERLOCK-SPDT	1	
	5382620 5383181	POCKET, PLUG-BOARD PIN     KNOB ASSEMBLY-PULL	1 2	
- 63	5391647	• GRID-TOP COVER	2 2	Α
	5391647 5391647	• GRID-TOP COVER  • GRID-TOP COVER	2	С
	5391647 5391647	• GRID-TOP COVER • GRID-TOP COVER	2	
- 64	5391649	• GRID-COVER	1	Z
	5416406 5416406	• COVER ASSEMBLY, LEFT • COVER ASSEMBLY, LEFT	1 1	
	5416406 5416406	COVER ASSEMBLY, LEFT     COVER ASSEMBLY, LEFT	1 1	
- 64B	9092	WASHER-LOCK, SPLIT RING, .194 ID .3370D	2	
- 64C - 64D	11598 45690	• NUT PLAIN HEX 10/32 • WASHER, FL - NO-10 X 7/16 DD X 1/32 THK	2 2	
	360193 5373646	BUMPER     STRIKE-SIDE COVER	2	
	5416359 99	COVER     SCREW, MACH-FL CSK HD 10-32 X 3/8 LG	1 4	
- 67	24107	• NUT, PLAIN, HEX- 3/8 X 9/16 FL W	3	
- 68 - 69	237245 731629	RING, RETAINING-EXT 0.300 ID X 0.035 THK SCREW, PAN HD- 10-32 X 0.380 LG	12	
- 70	5356406	KICKPLATE-SIDE	4	
	5356446 5362005	• PIN • KICKPLATE ASSEMBLY, REAR	3	
- 73 - 74	32042 5356393	SCREW, MACH BIND. HD 10-32 X 3/8 LG.     CLIP	6 3	
- 75	5362258	KICKPLATE, REAR	1	
- 77	5372634 332620	• KICKPLATE ASSEMBLY, FRONT • • SCREW, MACH-BIND HD 10-32 X 1/2 LG	2	
	5356444 5371674	• NUT • KICKPLATE, FRONT	1	
- 80	5386611 5386612	BRACKET-KICKPLATE     BRACKET-KICKPLATE	. 1	
	5383004	• PIN-SHORTING	100	
		-		
				····
			-	
	· · · · · · · · · · · · · · · · · · ·			



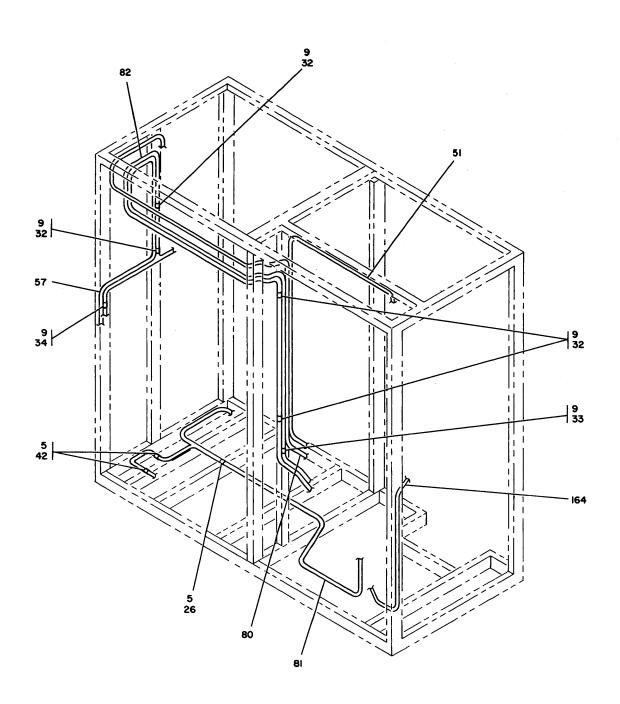
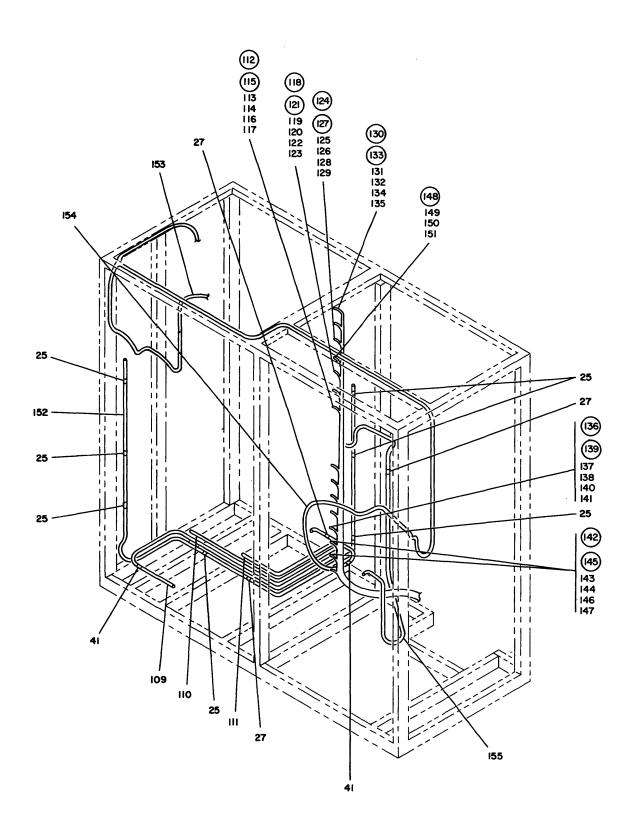


FIGURE 1A. FINAL ASSEMBLY-2803. SHEET 2 OF 4. SEE LIST 1A.



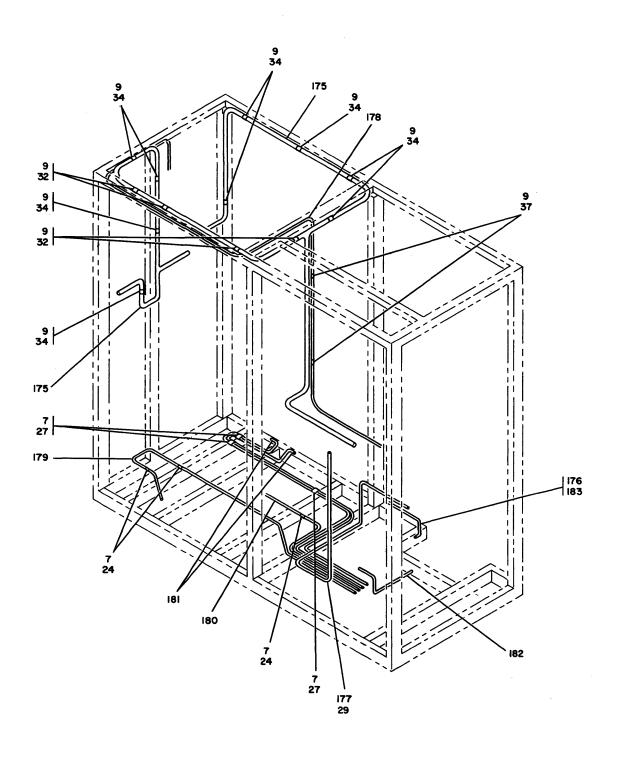


FIGURE 1A. FINAL ASSEMBLY-2803. SHEET 4 OF 4. SEE LIST 1A.

NUMBER   NUMBER   1 2 3 4   FINAL ASSEMBLY-2803	ST AND NDEX	PART NUMBER	DESCRIPTION	UNITS PER	USAI
1A-	UMBER	NUMBER		ASM.	COL
			FINAL ASSEMBLY-2803		
- \$415881   FINAL ASN - 2803 MOD 2 - 50 CYCLE   NP   - \$1582400   FINAL ASN - 2803 MOD 2 - 50 CYCLE   NP   - \$1582400   FINAL ASN - 2803 FAA HOD 1 - 60 CYCLE   NP   - \$1582400   FINAL ASN - 2803 FAA HOD 1 - 60 CYCLE   NP   - \$2   3950   NASHER, FIL - 1/4 × 2/16 DD X 10.050 THK   AR   - \$3   5507   SCREW, MACH-BIN HO 10 - 32 X 3/4 LG   AR   - \$4   6935   MASHER, LOCK-SPLIT 1/4 X 0.493 DD   AR   - \$4   6935   MASHER, LOCK-SPLIT 1/4 X 0.493 DD   AR   - \$6   10 1072   SCREW, MACH-BIND HO 10 - 32 X 3/8 LG   AR   - \$6   30112   SCREW, MACH-BIND HO 10 - 32 X 3/8 LG   AR   - \$7   32042   SCREW, MACH-BIND HO 10 - 32 X 3/8 LG   AR   - \$8   30112   SCREW, MACH-BIND HO 10 - 32 X 3/8 LG   AR   - \$8   30112   SCREW, MACH-BIND HO 10 - 32 X 3/8 LG   AR   - \$1   45690   MASHER, FIL - M0.10 X 7/16 DD X 1/2 LG THK   AR   - \$1   45690   MASHER, FIL - M0.10 X 7/16 DD X 1/2 LG THK   AR   - \$1   45690   MASHER, FIL - M0.10 X 7/16 DD X 1/2 LG THK   AR   - \$1   55918   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   55918   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   MASHER, FIL - M0.10 X 7/16 DD X 1/2 THK   AR   - \$1   5907   MASHER, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   MASHER, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG   AR   - \$1   5907   SCREW, MACH-BIND HO 10 - 32 X 5/8 LG	LA-				
- 5315880 FINAL ASN - 2803 MOD 2 - 50 CYCLE NP - 53264000 FINAL ASN - 2803 FAN MOD 1 - 60 CYCLE NP - 1 3550	_				
SEE FIG. 11 A FOR ILLUSTRATION		5415880	FINAL ASM - 2803 MOD 2 - 50 CYCLE		
	-	5382400		NP	
- 3 5677	- 1	3550	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK	AR	
- 4 6935					
- 5   10170   . SCREH-MACH, BIND HO NO. 6-32 X . 250 LG   AR   - 6   13028   . SPACE   ARCH BIND, HD 10-32 X 378 LG   AR   - 7   32042   . SCREN, MACH BIND, HD 10-32 X 378 LG   AR   - 8   36112   . SCREN, MACH-HEN HD 174-20 X 1-172 LG   AR   - 9   38447   . SCREN, MACH-HEN HD 174-20 X 1-172 LG   AR   - 10   38447   . SCREN, MACH-HEN HD 174-20 X 1-172 LG   AR   - 11   45590   . MSHER, FL   NO. 10 X 7716 DN X 1732 THK   AR   - 12   47642   . MSHER, FL   NO. 10 X 7716 DN X 1732 THK   AR   - 13   55901   . MSHER, FL   NO. 10 X 7716 DN X 1732 THK   AR   - 14   55918   . SCREN, MACH-BIND HD 10-32 X 578 LG   AR   - 15   55079   . MSHER, LOCK-EXT TETH NO. 8 X 0.381 DD   AR   - 16   58207   . SCREN, MACH-BIND HD 10-32 X 578 LG   AR   - 17   59647   . SCREN, MACH-BIND HD 18-32 X 174 LG   AR   - 18   39647   . SCREN, MACH-BIND HD 18-32 X 174 LG   AR   - 19   30434   . SCREN, MACH-BIND HD 18-32 X 3715   AR   - 20   234340   . SCREN, MACH-BIND HD 10-32 X 578 LG   AR   - 20   234340   . SCREN, MACH-BIND HD 10-32 X 375   AR   - 20   234340   . SCREN, MACH-BIND HD 10/32 X 174 LG   AR   - 20   235120   . SCREN-MACH, SLOTTED HEX HD ND, 10-32 X 375   AR   - 20   235120   . SCREN-MACH, SLOTTED HEX HD ND, 10-32 X 3716   AR   - 21   210108   . SCREN, MACH-BIND HD 10/32 X 174 LG   AR   - 22   22127   . SCREN, MACH-BIND HD 10/32 X 174 LG   AR   - 23   257128   . NUT, MEK-B-22   AR   - 24   305351   . SCREN, MACH-BIND HD 10/32 X 174 LG   AR   - 25   327921   . CLAMP, LOBD - 250/60 CYCLE   AR   - 26   327921   . CLAMP, CABLE   . SCREN, MACH-BIND HD 10/32 X 174 LG   - 27   327922   . CLAMP, CABLE   . SCREN, MACH-BIND HD 10/32 X 174 LG   - 30   383743   . SCREN, MACH-BIND HD 10/32 X 174 LG   - 31   438623   . SCREN, MACH-BIND HD 10/32 X 174 LG   - 32   438807   . CLAMP, CABLE   . SCREN, MACH-BIND HD 10/32 X 174 LG   - 34   478012   . SCREN, MACH-BIND HD 10/32 X 174 LG   - 34   478012   . SCREN, MACH-BIND HD 10/32 X 174 LG   - 35   510415   . SCREN, MACH-BIND HD 10/32 X 174 LG   - 36   510810   . SCREN, MACH-BIND HD 10/32 X 174 LG   - 37					
- 7 32042		10170	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG	AR	
- 8 36112 - SCREW, MACH-HEX ND 11/4-20 X 1-11/2 LG AR - 9 384847 - SCREW, MACH-HEX ND 11/4-20 X 1/2 LG AR - 10 38686 - SCREW, MACH-HEX ND 11/4-20 X 1/2 LG AR - 11 45990 - MASHER, FL - ND.10 X 7/16 DD X 1/32 THK AR - 12 47242 - MASHER, FL - ND.10 X 7/16 DD X 1/32 THK AR - 13 55901 - SCREW, MACH-HEX ND 11/4-20 X 0.062 THK AR - 13 55901 - SCREW, MACH-HEX ND 11/4 ZD X 0.062 THK AR - 14 55910 - SCREW, MACH-HEX ND 11/4 ZD X 0.062 THK AR - 15 55910 - SCREW, MACH-HEX ND 11/4 ZD X 1/4 LG AR - 16 59207 - SCREW, MACH-HEX ND 11/4 ZD X 1/4 LG AR - 17 59647 - SCREW, MACH-HEX ND 11/4 ZD X 1 LG AR - 18 76574 - LOCK MASHER, HEX TOOTH 1D 2-20 X 1 LG AR - 19 130434 - SCREW, HACH-HEX ND 11/4 ZD X 1 LG AR - 20 234340 - SCREW, HINGE MTG - 21 210108 - SCREW, HACH-BIND ND 10/32 X 11/4 LG AR - 21 210108 - SCREW, HACH-BIND ND 10/32 X 11/4 LG AR - 21 2305849 - SCREW, HACH-BIND ND 10/32 X 11/4 LG AR - 22 251227 RING, RETAINING AR - 24 303588 - SCREW, DOWEL- 10-32 X .187 LG AR - 24 303588 - SCREW, DOWEL- 10-32 X .187 LG AR - 25 327911 - SCREW-SORTH ACH-BIND ND 10/32 X 11/4 LG AR - 26 327921 - SCREW-SORTH ACH-BIND ND 10/32 X 11/4 LG AR - 27 327922 - CLAMP, CABLE-625 DIAMETER - 28 332620 - SCREW, MACH-BIND ND 10-32 X 1/2 LG AR - 29 356742 - SCREW, MACH-BIND ND 10-32 X 1/2 LG AR - 30 303743 - JUMPER, GNO- 8 IN. LG - 31 438623 - SCREW, MACH-BIND ND 10-32 X 1/2 LG AR - 32 438807 - SCREW, MACH-BIND ND 10-32 X 1/2 LG - 34 478012 - SCREW, MACH-BIND ND 10-32 X 1/2 LG - 34 478012 - SCREW, MACH-BIND ND 10-32 X 1/2 LG - 35 510425 - SCREW, MACH-BIND ND 10-32 X 1/2 LG - 36 510810 - SCREW, MACH-BIND ND 10-32 X 1/2 LG - 37 47802 - SCREW, MACH-BIND ND 10-32 X 1/2 LG - 38 47806 - SCREW, MACH-BIND ND 10-32 X 1/2 LG - 37 523250 - SCREW, MACH-BIND ND 10-32 X 1/2 LG - 38 526098 - SCREW, MACH-BIND ND 10-32 X 1/2 LG - 37 523250 - SCREW, MACH-BIND ND 11/4-20 X 5/8 LG - 38 526098 - SCREW, MACH-BIND ND 10-32 X 1/2					
- 9 38447					
- 11			• SCREW, MACH-FH 6-32 X 5/8 LG		
- 12					
- 14 55918					-
- 15 55079		55 901		AR	
- 16 58207					-
- 17 59647 - SCREW, MACH-HEX HD 1/4-20 X 1 LG. AR - 18 76574 - LOCKWASHER-EXT TOOTH 10 .267 X DD .510 AR - 19 130434 - SCREW-MACH, SLOTTED HEX HD NO, 10-32 X.375 AR - 20 234340 - SCREW, HANGE MTG AR - 20 234340 - SCREW, HANGE MTG AR - 21 210108 - SCREW, BOWLE HIND HD 10/32 X 1/46 AR - 21 210108 - SCREW, BOWLE HIND HD 10/32 X 1/46 AR - 22 251227 RING, RETAINING AR - 23 257189 - NUT, HEX B-32 AR - 24 303538 - CLAMP, CABLE - 25 327921 - CLAMP, CABLE - 26 327921 - CLAMP, CABLE - 27 327922 - CLAMP, CABLE - 28 332620 - SCREW, BOWLE HIND HD 10/32 X 1/4 LG - 29 356742 - CLAMP, CABLE - 30 383743 - JUMPER, GOD 2 SO/60 CYCLE - 30 383743 - JUMPER, GOD - 0.250 ID 0.177 DIA MTG HOLE - 30 383743 - JUMPER, GOD - 0.10, 177 DIA MTG HOLE - 31 438623 - SCREW, MACH-BIND HD 10/4-20 X 5/8 LG - 32 438807 - CLAMP-ADJUSTABLE CABLE - 34 478012 - CLAMP-ADJUSTABLE CABLE - 35 510425 - JUMPER ABOWD NO. 2 SO/60 CYCLE - 36 510810 - MASHER, HOLD NO. 2 SO/60 CYCLE - 37 52250 - CLAMP-ADJUSTABLE CABLE - 38 526098 - STREW, MACH-BIND HD 10/4-20 X 5/8 LG - 39 253755 - SHIELD - 38 526098 - STREW, ANCH-BIND HD 10/4-20 X 5/8 LG - 39 253755 - SHIELD - 38 526098 - STREW, ANCH-BIND HD 10/4-20 X 5/8 LG - 39 253755 - SHIELD - 38 526098 - STREW, ANCH-BIND HD 10/4-20 X 5/8 LG - 39 253755 - SHIELD - 38 526098 - STREW, ANCH-BIND HD 10/4-20 X 5/8 LG - 39 253755 - SHIELD - 39 253755 - SHIELD - 38 526098 - STREW, ANCH-BIND HD 10/4-20 X 5/8 LG - 39 253755 - SHIELD - 30 200 2803 MOD. 1 50/60 CYCLE - 39 253755 - SHIELD - 30 253289 - CLAMP-ADJUSTABLE CABLE - 20 200 2803 MOD. 1 50/60 CYCLE - 20 200 2803 MOD. 2 50/60 CYCLE - 39 253755 - SHIELD - 30 2500 2803 MOD. 2 50/60 CYCLE - 39 253755 - SHIELD - 30 253289 - CLAMP-ADJUSTABLE CABLE - 20 2000 2803 MOD. 2 50/60 CYCLE - 20 2000 2803 MOD. 2 50/60 CYCLE - 39 253755 - SHIELD - 30 253289 - CLAMP-ADJUSTABLE CABLE - 20 20	- 16				
- 19 130434					
- 20   234340   SCREH, HINGE MTG   AR   - 20A   151720   SET SCREH-SPLINE DR CUP PT 8-32 X 3/16   AR   - 20B   236849   SCREH, MACH-BIND HD 10/32 X 1/4 LG   AR   - 21   210108   SCREH, MACH-BIND HD 10/32 X 1/4 LG   AR   - 22   251227   RING, RETATINING   AR   - 23   257189   NUT, HEX-8-32   AR   - 24   303538   CLAMP, CABLE   AR   - 25   327921   SED ON 2803 MOD. 2 50/60 CYCLE   AR   - 26   327921   CLAMP, CABLE   USED ON 2803 MOD. 1 50/60 CYCLE   - 27   327922   SCLAMP, CABLE   AR   - 28   332620   SCREH, MACH-BIND HD 10-32 X 1/2 LG   AR   - 29   356742   CLAMP, CABLE   AC   - 29   356742   CLAMP, CABLE   AC   - 30   383743   JUMPER, GNO. 8 IN. LG   - 31   438623   SCREH, MACH-BIND HD 10-32 X 1/2 LG   AR   - 32   438807   CLAMP, CABLE   CABLE   AC   - 33   438807   CLAMP, CABLE   CABLE   AR   - 34   478012   SCREH, MACH-BIND HD 11/4-20 X 5/8 LG   AR   - 34   478012   CLAMP, CABLE   CABLE   - 35   510425   SCREH, MACH-BIND HD 11/4-20 X 5/8 LG   - 36   510810   SCREH, MACH-BIND HD 11/4-20 X 5/8 LG   - 37   478012   CLAMP, CABLE   CABLE   - 38   478012   CLAMP, CABLE   CABLE   - 39   355745   SCREH, MACH-BIND HD 1/4-20 X 5/8 LG   - 31   478012   CLAMP, CABLE   CABLE   - 32   SCREH, MACH-BIND HD 1/4-20 X 5/8 LG   - 34   478012   CLAMP, CABLE   CABLE   - 35   510425   SCREH, MACH-BIND HD 1/4-20 X 5/8 LG   - 36   510810   SCREH, MACH-BIND HD 1/4-20 X 5/8 LG   - 37   523250   CLAMP, CABLE   CABLE   - 38   S26098   STRAP-GRUNDING 6 IN. LG   - 39   S5755   STRAP-GRUNDING 6 IN. LG   - 39   253755   STRAP-GRUNDING 6 IN. LG   - 39   253755   STRAP-GRUNDING 6 IN. LG   - 39   253755   STRAP-GRUNDING 6 IN. LG   - 30   STRAP-GRUNDING 6 IN. LG   - 34   522930   CLAMP, CABLE   - 35   S103269   STRAP-GRUNDING 6 IN. LG   - 36   S10810   STRAP-GRUNDING 6 IN. LG   - 37   253239   CLAMP, CABLE   - 38   S26098   STRAP-GRUNDING 6 IN. LG   - 39   253755   STRAP-GRUNDING					
- 208 236849					
- 21 210108					
- 22					
- 24				AR	
USED ON 2803 MOD. 2 50/60 CYCLE  - 25 327921					
- 25 327921	- 24	303538		8	
USED ON 2803 MOD. 1 50/60 CYCLE  - 28			. CLAMP, CABLE	7	
USED ON 2803 MOD. 2 50/60 CYCLE  - 28 3326/20			USED ON 2803 MOD. 1 50/60 CYCLE		
- 28 332620	- 21	321922		3	<u> </u>
- 30			• SCREW, MACH-BIND HD 10-32 X 1/2 LG	AR	1
USED ON 2803 MOD. 2 50/60 CYCLE  - 31					
- 32			USED ON 2803 MOD. 2 50/60 CYCLE		
- 32		438807	. CLAMP-ADJUSTABLE CABLE		
USED ON 2803 MOD. 1 50/60 CYCLE  - 34 478012	- 32	438807		ا ا	
USED ON 2803 MOD. 1 50/60 CYCLE  - 34 478012			USED ON 2803 MOD. 1 50/60 CYCLE		
- 34	- 33	472168		1	I
USED ON 2803 MOD. 1 50/60 CYCLE  - 34 478012  - CLAMP-ADJUSTABLE CABLE  USED ON 2803 MOD. 2 50/60 CYCLE  - 35 510425  - JUMPER ASSEMBLY,NO 14 WIRE 3 IN. LONG  USED ON 2803 MOD. 1 50 CYCLE  - 36 510810  - WASHER,FL 0.187 ID X 0.437 OD  AR  - 37 523250  - CLAMP-ADJUSTABLE CABLE  USED ON 2803 MOD. 1 50/60 CYCLE  - 38 526098  - STRAP-GROUNDING 6 IN. LG  USED ON 2803 MOD. 1 50/60 CYCLE  - 38 526098  - STRAP-GROUNDING 6 IN. LG  USED ON 2803 MOD. 2 50/60 CYCLE  - 39 253755  - SHIELD  - 40 2101326  - TERMINAL,RING-10/12 AWG,NO. 10,INS  - 41 532393  - CLAMP-ADJUSTABLE CABLE  USED ON 2803 FAA  USED ON 2803 FAA  - 42 533289  - CLAMP,CABLE	- 34	478012		1	
USED ON 2803 MOD. 2 50/60 CYCLE  - 35 510425  - JUMPER ASSEMBLY,NO 14 WIRE 3 IN. LONG  USED ON 2803 MOD. 1 50 CYCLE  - 36 510810  - 37 523250  - CLAMP-ADJUSTABLE CABLE  - 38 526098  - STRAP-GROUNDING 6 IN. LG  USED ON 2803 MOD. 1 50/60 CYCLE  - 38 526098  - STRAP-GROUNDING 6 IN. LG  USED ON 2803 MOD. 2 50/60 CYCLE  - 39 253755  - SHIELD  - 40 2101326  - TERMINAL,RING-10/12 AWG,NO. 10,INS  - 41 532393  - CLAMP-ADJUSTABLE CABLE  USED ON 2803 FAA  - 42 533289  - CLAMP,CABLE  2 2	_ 34	478012			
USED ON 2803 MOD. 1 50 CYCLE  - 36     510810			USED ON 2803 MOD. 2 50/60 CYCLE		<b></b>
- 36 510810	- 35	510425		1	
- 38 526098		510810	• WASHER,FL 0.187 ID X 0.437 OD	AR	
USED ON 2803 MOD. 1 50/60 CYCLE  - 38					
- 38 526098	- 38	<b>526098</b>		1	<u> </u>
- 39   253755   SHIELD   5   TERMINAL, RING-10/12 AWG, ND. 10, INS   2	- 38	526098	• STRAP-GROUNDING 6 IN• LG	2	
- 41 532393 • CLAMP-ADJUSTABLE CABLE 2  USED ON 2803 FAA  - 42 533289 • CLAMP, CABLE 2			• • SHIELD	5	
USED ON 2803 FAA - 42 533289					
USED UN 2803 MUD. 1 50/60 CYCLE	- 42	533289	• CLAMP, CABLE	2	
		. West Michael Control	USED ON 2803 MOD. 1 50/60 CYCLE		
·					

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON
NOWREK			ASM.	CODE
		FINAL ASSEMBLY-2803 -CONT		
1A- 43	535632	DECAL-INST, HAZARDOUS AREA     USED ON 2803 MOD. 1 50/60 CYCLE	1	
- 44 - 45	597068 597215	CATCH-COVER     JUMPER ASSEMBLY-GROUND WIRE     USED ON 2803 MOD. 1 50/60 CYCLE	8	
- 46	598274	JUMPER ASM-GROUND     USED ON 2803 MDD. 1 50/60 CYCLE	1	
- 47 - 48	601093 646007	• SCREW, MACH-BIND HD 8-32 X 3/8 LG • LABEL, WARNING	AR 1	
- 49	731629	USED ON 2803 MOD. 1 50/60 CYCLE • SCREW,PAN HD- 10-32 X 0.380 LG	AR	
- 50 - 51	1090873 2501039	• LOCKWASHER • CABLE ASSEMBLY USED ON 2803 MOD• 1 50 CYCLE	1	
- 52	2501194	• JUMPER ASM USED ON 2803 MDD• 2 50/60 CYCLE	1	
- 53	2501266	GATE ASSEMBLY-TAU BACK LEFT HAND     USED ON 2803 MOD- 2 50/60 CYCLE	NP	
- 54	2501336	SEE LIST 2C FOR DETAIL BREAKDOWN  SPACER  - SPACER	2	
- 55	2503611	USED ON 2803 MOD. 2 50/60 CYCLE  • WEIGHT, FRAME  USED ON 2803 MOD. 1 60 CYCLE	1	
- 56	2507164	• SUPPORT USED ON 2803 MOD• 1 50/60 CYCLE	1	
- 56	2507164	SUPPORT USED ON 2803 MOD. 2 50/60 CYCLE	2	
- 57 - 58	2507351 2507646	• CABLE ASSEMBLY • LINE FILTER, RFI  USED ON 2803 MOD. 1 60 CYCLE	1	
- 59	2507647	• LINE FILTER, RFI, 60 AMP, 30-60 CPS USED ON 2803 MOD• 2 60 CYCLE	1	
- 62	2514411	• INSULATOR, FILTER MOUNTING USED ON 2803 MOD. 2 60 CYCLE	1	
- 63 - 64	2514412 2514448	PLATE, FILTER INSULATOR     USED ON 2803 MOD. 2 60 CYCLE     AC BOX ASSEMBLY, 60 CYCLE	1	
		USED ON 2803 MOD. 2 60 CYCLE SEE LIST 4G FOR DETAIL BREAKDOWN		
- 65	2514431	• INSULATOR, FILTER MOUNTING USED ON 2803 MOD• 1 60 CYCLE	1	
- 66 - 67 - 68	5313673 5323467 5356341	SEAL-URETHANE FOAM 3/4 W X 1/2 THK     SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM     GUIDE	AR AR 4	
- 69	5356392	• PIN 1/4-20 UNC-2B	AR	
- 70 - 71	5356433 5356437	• STUD 8-32 X 1/4 LG • SUPPORT	AR AR	
- 72	5356438 5362135	SUPPORT     STRIKE	AR 1	
- 76	5362183	USED ON 2803 MOD. 2 50/60 CYCLE  GATE ASSEMBLY-TAU FRONT LEFT HAND USED ON 2803 MOD. 1 50/60 CYCLE	NP	
- 77	5362185	SEE LIST 2 FOR DETAIL BREAKDOWN  • COVER-AC BOX, 60 CYCLE  USED UN 2803 MOD• 1 60 CYCLE	1	
- 78	5362193	• RAIL-I/O RETAINER  USED ON 2803 MOD• 2 50 CYCLE	1	
- 79	5362230	• COVER, INNER TOP	2	
<u>,, </u>				

LIST AND	PART NUMBER	DESCRIPTION	PER	USABL ON
NUMBER		1 2 3 4	ASM.	CODE
		FINAL ASSEMBLY-2803 -CONT		
1A- 80	5362268	. CABLE ASSEMBLY	1	
		USED ON 2803 MOD. 1 50/60 CYCLE SEE LIST 25-11B,-12,-21 AND -21A	······································	
		FOR COMPONENT PARTS		}
- 81	5362269	CABLE ASSEMBLY-GATE A FANS     USED ON 2803 MOD. 1 50/60 CYCLE	1	<del> </del>
		SEE LIST 25-13,-13A,-22 AND -24 FOR COMPONENT PARTS		
- 82	5362282	• CABLE ASSEMBLY USED ON 2803 MOD• 1 50/60 CYCLE SEE LIST 25-1,-13C AND -23	1	
		FOR COMPONENT PARTS		
- 83	5362298	BOX ASSEMBLY, AC     USED ON 2803 MOD. 1 60 CYCLE	1	
		SEE LIST 4 FOR DETAIL BREAKDOWN		
- 84 - 86	5363623 5355974	BRACKET-GRID SUPPORT     PANEL ASSEMBLY, CONTROL-ENGLISH 50 CYCLE	3	
- 86	5418056	. LANGUAGE GROUP-ENGLISH 60 CYCLE	1	<del> </del>
- 86	5418057	. LANGUAGE GROUP-FRENCH 60 CYCLE	1	İ
- 86	5418058	. LANGUAGE GROUP-GERMAN 60 CYCLE	1	
- 86 - 86	5418059 5418060	LANGUAGE GROUP-FRENCH 50 CYCLE     LANGUAGE GROUP-GERMAN 50 CYCLE	1 1	1
00	2.10000	SEE LIST 5 FOR DETAIL BREAKDOWN	1	
- 87	5371645	STRIKE-GATE LATCH-FRONT	1	
- 88	5373653	• LATCH ASSEMBLY-COVER	2 2	1
- 89 - 90	25282 5373647	RING-RETAINING, EXT 0.125 ID X 0.015 THK     PIN-LATCH	1	
- 91	5373650	. LATCH-PLATE ASSEMBLY	î	1
- 92	5373648	• • • PLATE-LATCH	1	ļ
- 93 - 94	5373649 5373651	BUSHING-LATCH     LATCH, HOUSING	1	
- 95	5373723	. SUPPORT-SIDE COVER HINGE	4	
- 96	5373724	. BRACKET-GRID SUPPORT	2	
- 97	5373738	• COVER-AC BOX, 50 CYCLE USED ON 2803 MOD• 1 50 CYCLE	1	
- 98	5373742	BOX ASM-AC 50 CYCLE     USED ON 2803 MOD. 1 50 CYCLE     SEE LIST 4A FOR DETAIL BREAKDOWN	1	
- 99	5373760	• POWER SUPPLY ASM-MULTIVOLT 60 CPS	1	
- 99	5373761	POWER SUPPLY A'SM-MULTIVOLT 50 CPS     USED ON 2803 MOD. 1	1	
	5007175	SEE LIST 7 FOR DETAIL BREAKDOWN		
- 99 - 99	5397675 5397676	POWER SUPPLY ASM-MULTIVOLT 60 CPS     POWER SUPPLY ASM-MULTIVOLT 50 CPS	1 1	
		USED ON 2803 MOD. 1 SEE LIST 7 FOR DETAIL BREAKDOWN	-	
- 99	5402830	POWER SUPPLY ASM-MULTIVOLT 60 CPS	1	
	5402831	POWER SUPPLY ASM-MULTIVOLT 50 CPS	1	· · · · · · · · · · · · · · · · · · ·
		USED ON 2803 MOD. 1		
- 99	5421160	SEE LIST 6A FOR DETAIL BREAKDOWN  • POWER SUPPLY ASM,DC	1	
		USED ON 2803 MOD. 2 SEE LIST 7A FOR DETAIL BREAKDOWN		
-100	5373770	• FRAME	1	
		USED ON 2803 MOD. 1 50/60 CYCLE		
-101 -102	513243 5382411	CASTER, SWIVEL - 3 IN. WHL W/MTG PLATE     GATE ASSEMBLY, REAR-FAA	NP	
-102	3302411	USED ON 2803 FAA MOD. 1 60 CYCLE SEE LIST 2E FOR DETAIL BREAKDOWN	l INF	
		SEE ELST ZE FOR DETAIL DREARDOWN		

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		FINAL ASSEMBLY-2803 -CONT		
1A-103	5382414	SUPPORT,GATE HINGE-FRAME UPRIGHT     USED DN 2803 FAA	1	
-104	5382415	BRACKET, RIGHT-UPRIGHT     USED ON 2803 FAA	1	
-105	5382416	BRACKET, LEFT-UPRIGHT	3	
-106	5382417	USED ON 2803 FAA  • BRACKET-REAR CONNECTOR  USED ON 2803 FAA	1	
-107	53 8241 8	STRAP-REAR CONNECTOR MOUNTING     USED ON 2803 FAA	2	
-108	5382421	• RAIL-I/O RETAINER	2	
-109	5382425	USED ON 2803 FAA • CABLE ASM- 01A3Z TU 01C3Z USED ON 2803 FAA	1	
· · · · · · · · · · · · · · · · · ·		SEE LIST 25-18 AND -19 FOR COMPONENT PARTS		
-110	53 82426	CABLE ASM- O1C3Z TO 01B3Z	1	
		USED ON 2803 FAA SEE LIST 25-18 AND -19 FOR COMPONENT PARTS		
-111	5382427	CABLE ASM- OLC3Z TO O1B4Z     USED ON 2803 FAA	1	
		SEE LIST 25-18,-18A AND -19		
-112	53 82428	FOR COMPONENT PARTS  • CABLE ASM- I/O NO• 6 TO PANEL A STYLE  USED ON 2803 FAA	1	
-113	5318982	• • TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5	2	
-114	5371367	FOR COMPONENT PARTS  • CABLE ASSEMBLY, COAX-STYLE A	1	
		SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS		
-115	5382429	• CABLE ASM- I/O NO• 5 TO PANEL A STYLE USED ON 2803 FAA	1	
-116	5318982	TERMINATION ASSEMBLY, COAX PADDLE	2	
		SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS		
-117	5371367	• • CABLE ASSEMBLY,COAX-STYLE A  SEE LIST 25-6,-7,-8 AND -9	1	
-118	5382430	FOR COMPONENT PARTS  • CABLE ASM- I/O NO. 8 TO PANEL A STYLE	1	
-119	5318982	USED ON 2803 FAA  • TERMINATION ASSEMBLY, COAX PADDLE  SEE LIST 25-2,-3,-4 AND -5	2	
-120	5371367	FOR COMPONENT PARTS  • CABLE ASSEMBLY, COAX-STYLE A	1	
		SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS		
-121	5382431	• CABLE ASM- I/O NG• 7 TO PANEL A STYLE USED ON 2803 FAA	1	
-122	53 18982	• • TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5	2	
-123	5371367	FOR COMPONENT PARTS  • CABLE ASSEMBLY, COAX-STYLE A  SEE LIST 25-6,-7,-8 AND -9	1	
-124	5382432	FOR COMPONENT PARTS  • CABLE ASM- 1/O NO. 11 TO PANEL A STYLE	1	
		USED ON 2803 FAA		

LIST AND	PART			USABLI
INDEX NUMBER	NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	CODE
		FINAL ASSEMBLY-2803 -CONT		
1A-125	5318982	• • TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5	2	
-126	5371367	FOR COMPONENT PARTS  • CABLE ASSEMBLY, COAX-STYLE A  SEE LIST 25-6,-7,-8 AND -9	1	
-127	5382433	FOR COMPONENT PARTS  • CABLE ASM- I/O NO. 10 TO PANEL A STYLE	1	
-128	5318982	USED ON 2803 FAA  • TERMINATION ASSEMBLY, COAX PADDLE  SEE LIST 25-2,-3,-4 AND -5	2	
-129	5371367	FOR COMPONENT PARTS  • CABLE ASSEMBLY, COAX-STYLE A  SEE LIST 25-6,-7,-8 AND -9	1	
-130	5382434	FOR COMPONENT PARTS  • CABLE ASM- I/O NO. 13 TO PANEL A STYLE	1	
-131	5318982	USED ON 2803 FAA  . TERMINATION ASSEMBLY, COAX PADDLE	2	
-132	5371367	SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS • CABLE ASSEMBLY, COAX-STYLE A	1	
152	7511501	SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS		
-133	5382435	• CABLE ASM- I/O NO. 12 TO PANEL A STYLE  USED ON 2803 FAA	1	
-134	5318982	• • TERMINATION ASSEMBLY, COAX PADDLE  SEE LIST 25-2,-3,-4 AND -5  FOR COMPONENT PARTS	2	
-135	5371367	• • CABLE ASSEMBLY,CDAX-STYLE A SEE LIST 25-6,-7,-8 AND -9	1	
-136	5382436	FOR COMPONENT PARTS • CABLE ASM- I/O NO. 2 TO PANEL A STYLE USED ON 2803 FAA	1	
-137	5318982	SEE LIST 25-8A FOR COMPONENT PARTS  • TERMINATION ASSEMBLY, COAX PADDLE  SEE LIST 25-2,-3,-4 AND -5	2	
-138	5371413	FOR COMPONENT PARTS  • CABLE ASSEMBLY, COAX-STYLE A  SEE LIST 25-6,-7,-8,-8A AND -9	1	
-139	5382437	FOR COMPONENT PARTS  • CABLE ASM- I/O NO. 1 TO PANEL A STYLE  USED ON 2803 FAA	1	
-140	5318982	SEE LIST 25-8A FOR COMPONENT PARTS  • TERMINATION ASSEMBLY, COAX PADDLE  SEE LIST 25-2,-3,-4 AND -5	2	
-141	5371413	FOR COMPONENT PARTS  • CABLE ASSEMBLY, COAX-STYLE A	1	
-142	5382438	SEE LIST 25-6,-7,-8,-8A AND -9 FOR COMPONENT PARTS  CABLE ASM- I/O NO. 4 TO PANEL B STYLE	1	
-143	5318982	USED ON 2803 FAA  • TERMINATION ASSEMBLY, COAX PADDLE  SEE LIST 25-2,-3,-4 AND -5	2	 
-144	5371369	FOR COMPONENT PARTS  • CABLE ASSEMBLY, COAX-STYLE B	1	 
-145	5382439	SEE LIST 25-6A,-7,-8 AND -9 FOR COMPONENT PARTS  • CABLE ASM- I/O NO. 3 TO PANEL B STYLE	1	
-145	JJ024J7	USED ON 2803 FAA		p-200-000
				1

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
Nonzek		FINAL ASSEMBLY-2803 -CONT	, Admi	0002
14-146	5318982	TERMINATION ASSEMBLY, COAX PADDLE	2	
	-	SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS		
-147	5371369	- CABLE ASSEMBLY,COAX-STYLE B SEE LIST 25-6A,-7,-8 AND -9 FOR COMPONENT PARTS	1	
-148	5382440	• CABLE ASM- I/O NO• 9 TO PANEL A STYLE USED ON 2803 FAA	1	
-149	5318982	• • TERMINATION ASSEMBLY, COAX PADDLE  SEE LIST 25-2,-3,-4 AND -5  FOR COMPONENT PARTS	2	
	5353916	CONNECTOR	1	
	5364067	CABLE ASSEMBLY, COAX	1 1	
-152	5382443	• CABLE ASM- 01A1B AND C TO 01C1D  USED ON 2803 FAA  SEE LIST 25-18 AND -19	1	
_152	5382465	FOR COMPONENT PARTS  • CABLE ASM-THERMAL CONTROL	1	
-199	3302403	USED ON 2803 FAA SEE LIST 25-13,-18,-19,-25 AND -26		
-154	5382467	FOR COMPONENT PARTS  • CABLE ASM-FAA C GATE FAN	1	
1.74		USED DN 2803 FAA	1	
		SEE LIST 25-13,-22 AND -24 FOR COMPONENT PARTS		
-155	5382468	CABLE ASM-TCU DC GATE C FFA	1	
		USED ON 2803 FAA SEE LIST 25-13C,-19 AND -23		
-156	5382472	FOR COMPONENT PARTS  • BRACKET	1	
		USED ON 2803 FAA	i	
-157	5382473	• BRACKET USED ON 2803 FAA	1	
-158	5382474	• CLAMP USED ON 2803 FAA	1	
-159	53 82 4 7 5	CLAMP     USED ON 2803 FAA	1	
-160	5383112	• SCREW-THREAD FORMING-HEX WASHER HD	AR	
-161	5383113	STRAP     USED ON 2803 FAA	1	
-162	5386613	BRACKET-TOP FRONT COVER MTG	2	
-163	5382420	BOX ASSEMBLY, AC - 60 CYCLE     USED ON 2803 FAA 60 CYCLE	1	
-163	5421150	SEE LIST 4B FOR DETAIL BREAKDOWN  • AC POWER SUPPLY ASSEMBLY, 60 HZ	1	
		USED ON 2803 MOD. 2 60 CYCLE		
-163	5421170	SEE LIST 4D FOR DETAIL BREAKDOWN  • AC POWER SUPPLY ASSEMBLY, 50 HZ,50 AMP	<del></del>	
		USED ON 2803 MOD. 2 50 CYCLE SEE LIST 4F FOR DETAIL BREAKDOWN		
-164	5402873	CABLE ASM-FERRO AC     USED ON 2803 MOD. 1 50/60 CYCLE	1	
-165	5408588	CE PANEL ASSEMBLY	1	
		USED ON 2803 MOD. 2 50/60 CYCLE SEE LIST 1C FOR DETAIL BREAKDOWN		
	5408590	• CHAIN- GATE STOP	2	
-168	5408605	• SLEEVE- CHAIN COVER USED DN 2803 MOD• 1 50/60 CYCLE	1	
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LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		FINAL ASSEMBLY-2803 -CONT		
1A-168	5408605	• SLEEVE- CHAIN COVER USED ON 2803 MOD• 2 50/60 CYCLE	2	
-169	5409377	• FRAME USED ON 2803 MOD• 2 50/60 CYCLE	1	
-170	5409438	BRACKET- CE MOUNTING     USED ON 2803 MOD. 2 50/60 CYCLE	1	
-171 -172	5414227 5415875	HINGE     GATE ASSEMBLY-TAU FRONT LEFT HAND	2 NP	
-175	5421164	USED ON 2803 MOD. 2 50/60 CYCLE SEE LIST 2A FOR DETAIL BREAKDOWN . CABLE ASSEMBLY	4	
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	USED ON 2803 MOD. 2 50/60 CYCLE SEE LIST 25-13,-13B,-16 AND -18 FOR COMPONENT PARTS		
-176	5421168	• CABLE ASSEMBLY  USED ON 2803 MOD. 2 50/60 CYCLE  SEE LIST 25-1,-13B,-13D,-18,-34 AND -35	2	
-177	5421173	FOR COMPONENT PARTS  • CABLE ASSEMBLY  USED ON 2803 MOD. 2 50/60 CYCLE	2	
-178	5421174	SEE LIST 25-18 AND -34 FOR COMPONENT PARTS • CABLE ASSEMBLY	2	
110	- 12421T	USED ON 2803 MOD. 2 50/60 CYCLE  SEE LIST 25-2,-3,-4,-5A,-11,-13,-20,-36  AND -37 FOR COMPONENT PARTS	2	
-179	5421176	• CABLE ASSEMBLY  USED DN 2803 MOD. 2 50/60 CYCLE  SEE LIST 25-13,-13A,-24 AND -38	4	
-180	5421177	FOR COMPONENT PARTS • CABLE ASSEMBLY USED ON 2803 MOD• 2 50/60 CYCLE	4	
		SEE LIST 25-13,-13A,-24 AND -38 FOR COMPONENT PARTS		
-181	5421178	• CABLE ASSEMBLY  USED ON 2803 MOD• 2 50/60 CYCLE  SEE LIST 25-13•-13A•-24 AND -38	5	
-182	5421181	• CABLE ASSEMBLY USED ON 2803 MOD• 2 50/60 CYCLE	2	
-183	5421185	SEE LIST 25-13 FOR COMPONENT PARTS  • CABLE ASSEMBLY  USED ON 2803 MOD. 2 50 CYCLE	1	
-184	5421187	SEE LIST 25-1,-13B,-13D AND -30 FOR COMPONENT PARTS  • ANGLE, SHIELD  LISED ON 2803 MOD 3 50/60 CYCLE	1	
-185	5421188	USED ON 2803 MOD. 2 50/60 CYCLE  • PLATE ADAPTER USED ON 2803 MOD. 2 50/60 CYCLE	1	
-186	5761110	TRANSFORMER-RECTIFIER ASSEMBLY-50 CYCLE	1	
-186	5761120	USED ON 2803 MOD. 2 50 CYCLE  TRANSFORMER-RECTIFIER ASSEMBLY-60 CYCLE USED ON 2803 MOD. 2 60 CYCLE	1	
-187	NO NO.	SEE LIST 7F FOR DETAIL BREAKDOWN  GATE ASSEMBLY-TAU CENTER LEFT HAND USED ON 2803 MOD. 1/2 AND FAA	NP	
		SEE LIST 2B FOR DETAIL BREAKDOWN		
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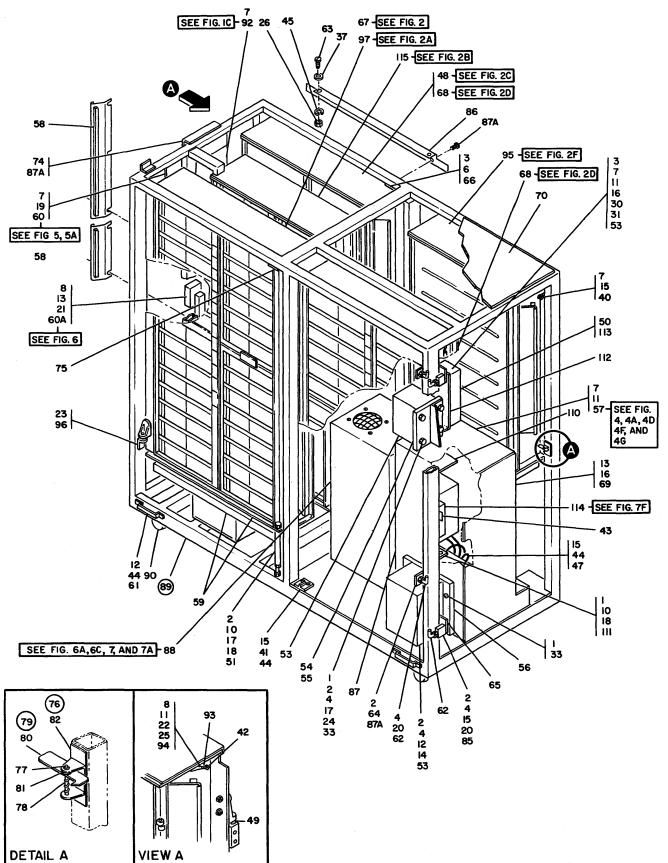


FIGURE 18. FINAL ASSEMBLY-2804. SHEET 1 OF 3. SEE LIST 18.

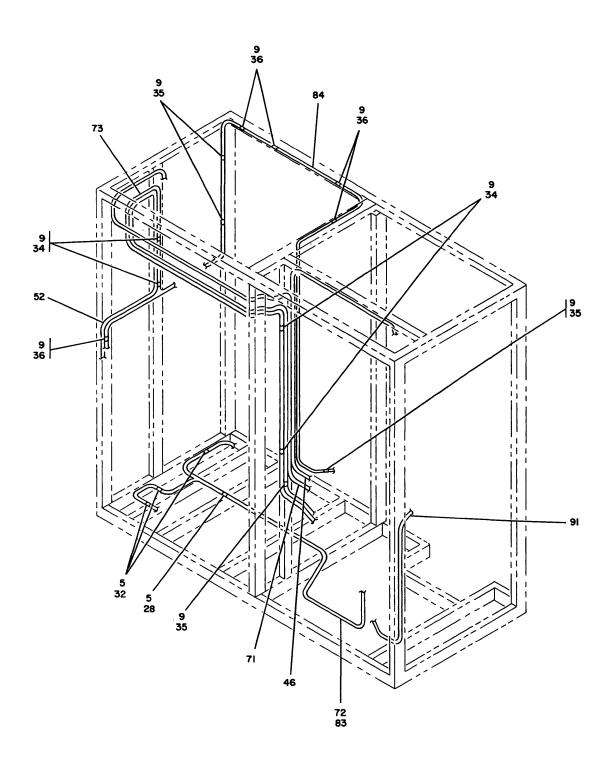


FIGURE 18. FINAL ASSEMBLY-2804. SHEET 2 OF 3. SEE LIST 18.

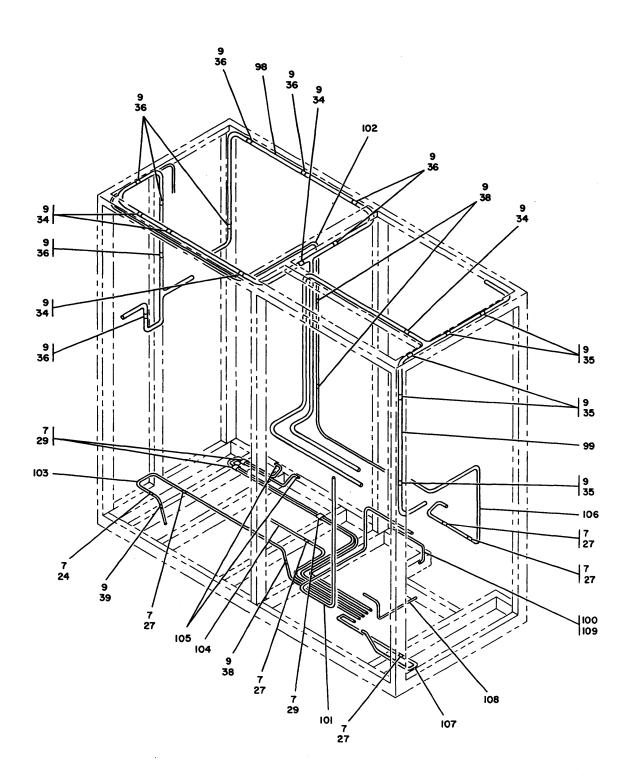


FIGURE 1B. FINAL ASSEMBLY-2804. SHEET 3 OF 3. SEE LIST 1B.

LIST AND	PART		UNITS	USABL
INDEX NUMBER	NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	ON CODE
		FINAL ASSEMBLY-2804		
18-	5371410 5382110	FINAL ASM - 2804 MOD 1 - 60 CYCLE FINAL ASM - 2804 MOD 1 - 50 CYCLE	NP NP	
-	5416400 5416300	FINAL ASM - 2804 MOD 2 - 60 CYCLE FINAL ASM - 2804 MOD 2 - 50 CYCLE SEE FIG. 1B FOR ILLUSTRATION	NP NP	
- 1 - 2 - 3	3550 3960 5677	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK • NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W • SCREW,MACH-BIND HD 10-32 X 3/4 LG	AR AR AR	
- 4 - 5	6935 10170	WASHER, LOCK-SPLIT 1/4 X 0.493 OD     SCREW-MACH, BIND HD NO. 6-32 X .250 LG	AR AR AR	
- 6 - 7 - 8	13028 32042 34512	• SPACER • SCREW, MACH BIND. HD 10-32 X 3/8 LG. • SCREW, BIND. HD 8-32 X .375 LG	AR AR	
- 9 - 10 - 11	38447 38686 45690	• SCREW, MACH-FH 6-32 X 5/8 LG • SCREW, MACH-HEX HD 1/4-20 X 1/2 LG • WASHER, FL - NO.10 X 7/16 DD X 1/32 THK	AR AR AR	
- 12 - 13 - 14	47242 55901 55918	WASHER,FL-NO. 12 X 1/2 OD X 0.062 THK     WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD     SCREW,MACH-BIND HD 10-32 X 5/8 LG	AR AR AR	
- 15 - 16 - 17	56079 58207 59647	• WASHER, LOCK-EXT T •195 ID •410 OD • SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG • SCREW, MACH-HEX HD 1/4-20 X 1 LG	AR AR AR	
- 18 - 19 - 20	76574 81693 151720	• LOCKWASHER-EXT TOOTH ID •267 X OD •510 • SCREW,MACH-BIND HD 6-32 X 3/8 LG • SET SCREW-SPLINE DR CUP PT 8-32 X 3/16	AR AR AR	
- 21 - 22 - 23	186759 210108 234340	SCREW, MACH-BIND HD 8-32 X 5/16 LG SCREW, DOWEL- 10-32 X .187 LG SCREW, HINGE MTG	AR AR AR	
- 24 - 25 - 26	236849 251227 257189	• SCREW,MACH-BIND HD 10/32 X 1/4 LG • RING,RETAINING • NUT,HEX- 8-32	AR AR AR	
- 2 <b>7</b> - 28	303538 327921	USED ON 2804 MOD. 2 50/60 CYCLE CLAMP, CABLE	1	
- 29	327922	USED ON 2804 MOD. 1 60 CYCLE  • CLAMP, CABLE625 DIAMETER  USED ON 2804 MOD. 2 50/60 CYCLE	3	
- 30 - 31	332620 350886	• SCREW, MACH-BIND HD 10-32 X 1/2 LG • STOP USED ON 2804 MOD• 2 50 CYCLE	AR 2	
- 32 - 33	533289 438623	USED ON ASM 2804 MOD. 1 SCREW, MACH-BIND HD 1/4-20 X 5/8 LG	AR	
- 34 - 34	438807 438807	• CLAMP-ADJUSTABLE CABLE  USED ON 2804 MOD. 1 50/60 CYCLE  • CLAMP-ADJUSTABLE CABLE	6	
- 35	472168	USED ON 2804 MOD. 2 50/60 CYCLE  CLAMP-CABLE USED ON 2804 MOD. 2 50/60 CYCLE	5	
- 35 - 36	472168 478012	• CLAMP-CABLE  USED ON 2804 MOD• 1 50/60 CYCLE  • CLAMP-ADJUSTABLE CABLE	5	
- 37 - 38	510810 523250	USED ON 2804 MOD. 1 50/60 CYCLE  • WASHER, FL 0.187 ID X 0.437 OD  • CLAMP-ADJUSTABLE CABLE	4	
- 38	523250	USED ON 2804 MOD. 1 50/60 CYCLE  CLAMP-ADJUSTABLE CABLE USED ON 2804 MOD. 2 50/60 CYCLE	5	!
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LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLI ON CODE
HONDER		FINAL ASSEMBLY-2804 -CONT	75116	
		FINAL ASSEMBLITZOOT TONY		
1B- 39	524515	• CLAMP-ADJUSTABLE CABLE USED ON 2804 MOD• 2 50/60 CYCLE	1	
- 40	526098	STRAP-GROUNDING 6 IN. LG     USED ON 2804 MOD. 1 50/60 CYCLE	2	
- 40	526098	• STRAP-GROUNDING 6 IN. LG	4	
- 41	597068	USED ON 2804 MOD. 2 50/60 CYCLE  CATCH-COVER	8	
- 42 - 43	601093 646007	SCREW,MACH-BIND HD 8-32 X 3/8 LG     LABEL,WARNING	AR 1	
- 44	731629	USED ON 2804 MOD. 1 50/60 CYCLE • SCREW,PAN HD- 10-32 X 0.380 LG	AR	
- 45	1090873	• LOCKWASHER	4	
- 46	2501039	CABLE ASSEMBLY     USED ON 2804 MOD. 1 50 CYCLE	1	
- 47	2501194	JUMPER ASM     USED ON 2804 MOD. 2 50/60 CYCLE	1	
- 48	2501266	• GATE ASSEMBLY-TAU BACK LEFT HAND USED ON 2804 MOD• 2 50/60 CYCLE	NP.	
		SEE LIST 2C FOR DETAIL BREAKDOWN		
- 49	2501336	• SPACER USED ON 2804 MOD• 2 50/60 CYCLE	2	
- 50	2501337	• COVER REG USED ON 2804 MOD• 2 50 CYCLE	1	
- 51	2507164	• SUPPORT	2	
- 51	2507164	USED ON 2804 MOD. 1 50/60 CYCLE  . SUPPORT	3	
- 52	2507351	USED ON 2804 MOD. 2 50/60 CYCLE  • CABLE ASSEMBLY	1	
- 53	2507646	• LINE FILTER,RF1  USED ON 2804 MOD• 1 60 CYCLE	1	
- 53	2507647	. LINE FILTER, RF1,60 AMP,30-60 CPS	1	
- 54	2514411	USED ON 2804 MOD. 2 60 CYCLE  INSULATOR, FILTER MOUNTING	1	
- 55	2514412	USED ON 2804 MOD. 2 60 CYCLE  • PLATE, FILTER INSULATOR	1	
	2514431	USED ON 2804 MOD. 2 60 CYCLE INSULATOR, FILTER MOUNTING	1	
		USED ON 2804 MOD. 1 60 CYCLE		
- 57	25 14448	AC BOX ASSEMBLY,60 CYCLE     USED ON 2804 MOD. 2 60 CYCLE	1	
- 57	5421150	SEE LIST 4G FOR DETAIL BREAKDOWN  • AC POWER SUPPLY ASSEMBLY, 60 HZ	1	
		USED ON 2804 MOD. 2 60 CYCLE SEE LIST 4D FOR DETAIL BREAKDOWN		
- 57	5421170	AC POWER SUPPLY ASSEMBLY, 50 HZ,50 AMP	1	
		USED ON 2804 MOD. 2 50 CYCLE SEE LIST 4F FOR DETAIL BREAKDOWN		
- 57	5362298	BOX ASSEMBLY,AC     USED ON 2804 MOD. 1 60 CYCLE	1	
- 57	5373742	SEE LIST 4 FOR DETAIL BREAKDOWN  BOX ASM-AC 50 CYCLE	1	
	3313142	USED ON 2804 MOD. 1 50 CYCLE	1 1	
- 58	5313673	SEE LIST 4A FOR DETAIL BREAKDOWN  - SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 59 - 60	5323467 5355974	SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM     PANEL ASSEMBLY, CONTROL-ENGLISH 50 CYCLE	AR 1	
- 60	5416412	SEE LIST 5 FOR DETAIL BREAKDOWN  • LANGUAGE GROUP-ENGLISH 60 CYCLE	1	
- 30	J+10412	* EANGUAGE GROUP ENGETSH OF CITEE		
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LIST AND	PART			USABLE
INDEX	NUMBER	DESCRIPTION	PER ASM.	ON
NUMBER		1 2 3 4	ASM.	CODE
		FINAL ASSEMBLY-2804 -CONT	1	
	5416415	• LANGUAGE GROUP-FRENCH 60 CYCLE	1	
- 60	5416418 5416413	LANGUAGE GROUP-GERMAN 60 CYCLE     LANGUAGE GROUP-ENGLISH 50 CYCLE	1 1	
	5416416	• LANGUAGE GROUP-FRENCH 50 CYCLE	i	
- 60	5416419	. LANGUAGE GROUP-GERMAN 50 CYCLE	î	
	- 120 121	SEE LIST 5A FOR DETAIL BREAKDOWN		
- 60A	740540	METER POWER PAC ASSEMBLY-60 CY	1	
- 60A	740609	METER POWER PAC ASSEMBLY-50 CY	1	.,
1		SEE LIST 6 FOR DETAIL BREAKDOWN	1 .	ĺ
	5356341	• GUIDE	12	
- 62	5356392 5356433	• PIN 1/4-20 UNC-2B • STUD 8-32 X 1/4 LG	4	
- 64	5356437	• SUPPORT	8	ļ
- 65	5356438	• SUPPORT	4	
- 66	5362135	• STRIKE	1	
]		USED ON 2804 MOD. 1 50/60 CYCLE		1
- 66	5362135	• STRIKE	2	ļ
1	E2/2102	USED ON 2804 MOD. 2 50/60 CYCLE	No.	
- 67	5362183	• GATE ASSEMBLY-TAU FRONT LEFT HAND USED ON 2804 MOD• 1 50/60 CYCLE	NP	!
<b>—</b>		SEE LIST 2 FOR DETAIL BREAKDOWN	+	
- 68	5362184	• GATE ASSEMBLY-TAU BACK LEFT HAND	NP	
1	<del>-</del> -	USED ON 2804 MOD. 1 50/60 CYCLE	1	1
- 68	5362184	GATE ASSEMBLY-TAU FRONT RIGHT HAND	NP	
1		USED ON 2804 MOD. 2 50/60 CYCLE		1
		SEE LIST 2D FOR DETAIL BREAKDOWN	<del>                                     </del>	
- 69	5362185	• COVER-AC BOX, 60 CYCLE	1	
- 70	5362230	USED ON 2804 MOD. 1 60 CYCLE  COVER, INNER TOP	2	
	5362268	· CABLE ASSEMBLY	1	
'-	3302200	USED ON 2804 MOD. 1 50/60 CYCLE	1 -	
		SEE LIST 25-118,-12,-21 AND -21A	<u> </u>	
		FOR COMPONENT PARTS	7	
- 72	5362269	CABLE ASSEMBLY-GATE A FANS	1	
		USED ON 2804 MOD. 1 50/60 CYCLE	<del> </del>	
1		SEE LIST 25-13,-13A,-22 AND -24 FOR COMPONENT PARTS	}	
- 73	5362282	. CABLE ASSEMBLY	1	
<del></del>	JJ02202	USED ON 2804 MOD. 1 50/60 CYCLE	<del> </del>	
1		SEE LIST 25-1,-13C AND -23		
		FOR COMPONENT PARTS		
- 74	5363623	BRACKET-GRID SUPPORT	3	
- 75	5371645	• STRIKE-GATE LATCH-FRONT	1	
- 76	5373653	• LATCH ASSEMBLY-COVER • RING-RETAINING, EXT 0.125 ID X 0.015 THK	2	
- 77 - 78	25282 5373647	. PIN-LATCH	1	
- 79	5373650	. LATCH-PLATE ASSEMBLY	1 1	
	5373648	• • PLATE-LATCH	1	
- 81	5373649	BUSHING-LATCH	1	
- 82	5373651	• . LATCH, HOUSING	1	
- 83	5373661	CABLE ASSEMBLY-FAN-TAU	1	
ł		USED ON 2804 MOD. 1 50/60 CYCLE SEE LIST 25-1,-13,-13A,-13B,-24		
<b> </b>		AND -25 FOR COMPONENT PARTS	<del>                                     </del>	
- 84	5373662	CABLE ASSEMBLY-GATE C-TAU DC	1	
1	· · · · · · <del>- ·</del>	USED ON 2804 MOD. 1 50/60 CYCLE	L [	
		SEE LIST 25-1,-13C AND -23	T	
1		FOR COMPONENT PARTS		
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LIST AND	PART	DECORTOTION	UNITS	USABL
INDEX NUMBER	NUMBER	DESCRIPTION 1 2 3 4	ASM.	
		FINAL ASSEMBLY-2804 -CONT		
	5373723 5373724	SUPPORT-SIDE COVER HINGE     BRACKET-GRID SUPPORT	4 2	
	5373738	. COVER-AC BOX, 50 CYCLE	1	-
- 87A	5383112	USED ON 2804 MOD. 1 50 CYCLE  • SCREW-THREAD FORMING-HEX WASHER HD	AR	
- 88 - 88	5239415 5239433	POWER SUPPLY ASM-MULTIVOLT 60 CPS     POWER SUPPLY ASM-MULTIVOLT 50 CPS     USED ON 2804 MOD. 2	1	
	5373760 5373761	POWER SUPPLY ASM-MULTIVOLT 60 CPS     POWER SUPPLY ASM-MULTIVOLT 50 CPS     USED ON 2804 MOD. 1	1	
	5397675 5397676	SEE LIST 7 FOR DETAIL BREAKDOWN  • POWER SUPPLY ASM-MULTIVOLT 60 CPS  • POWER SUPPLY ASM-MULTIVOLT 50 CPS	1	
		USED ON 2804 MOD. 1 SEE LIST 7 FOR DETAIL BREAKDOWN		
- 88 - 88	5402830 5402831	POWER SUPPLY ASM-MULTIVOLT 60 CYCLE     POWER SUPPLY ASM-MULTIVOLT 50 CYCLE	1	
		USED ON 2804 MOD. 1 SEE LIST 6A FOR DETAIL BREAKDOWN		
- 88	5421160	• POWER SUPPLY ASM, DC USED ON 2804 MOD• 2 SEE LIST 7A FOR DETAIL BREAKDOWN	1	
- 88 - 88	5239415 5239433	POWER SUPPLY ASM-OVERVOLTAGE 60 CPS     POWER SUPPLY ASM-OVERVOLTAGE 50 CPS     USED ON 2804 MOD. 2	1	
- 89	5373770	SEE LIST 6C FOR DETAIL BREAKDOWN  • FRAME USED ON 2804 MOD. 1 50/60 CYCLE	1	
- 90 - 91	513243 5402873	CASTER, SWIVEL- 3 IN. WHL W/MTG PLATE     CABLE ASM-FERRO AC     USED ON 2804 MOD.1 50/60 CYCLE	1	
- 92	5408588	SEE LIST 25-27 FOR COMPONENT PARTS • CE PANEL ASSEMBLY USED ON 2804 MOD• 2 50/60 CYCLE	1	
- 93	5408590	SEE LIST 1C FOR DETAIL BREAKDOWN  • CHAIN- GATE STOP  USED ON 2804 MOD. 1 50/60 CYCLE	2	
- 93	5408590	• CHAIN- GATE STOP USED ON 2804 MOD• 2 50/60 CYCLE	4	
- 94	5408605	• SLEEVE- CHAIN COVER USED ON 2804 MDD• 1 50/60 CYCLE	2	
- 94	5408605	• SLEEVE- CHAIN COVER USED ON 2804 MOD. 2 50/60 CYCLE	4	•
- 95	5409447	• GATE ASSEMBLY-TAU BACK RIGHT HAND USED ON 2804 MOD• 2 50/60 CYCLE SEE LIST 2F FOR DETAIL BREAKDOWN	NP	
- 96	5414227	HINGE     USED ON 2804 MOD. 1 50/60 CYCLE	4	
- 96	5414227	• HINGE  USED ON 2804 MOD• 2 50/60 CYCLE	8	
- 97	5415875	• GATE ASSEMBLY-TAU FRONT LEFT HAND USED ON 2804 MOD. 2 50/60 CYCLE	NP	
- 98	5421164	SEE LIST 2A FOR DETAIL BREAKDOWN  • CABLE ASSEMBLY  USED ON 2804 MOD. 2 50/60 CYCLE	1	
		SEE LIST 25-13,-13B,-16 AND -18 FOR COMPONENT PARTS		

LIST AND INDEX	PART NUMBER	DESCRIPTION	PER	US A BL
NUMBER	NOMBER	1 2 3 4	ASM.	CODE
		FINAL ASSEMBLY-2804 -CONT		
1B- 99	5421165	CABLE ASSEMBLY     USED ON 2804 MOD. 2 50/60 CYCLE	1	
		SEE LIST 25-1,-13,-13A,-13B,-13C,-16 AND -18 FOR COMPONENT PARTS		
-100	5421168	OCABLE ASSEMBLY  USED ON 2804 MOD. 2 60 CYCLE  SEE LIST 25-1,-13B,-13D,-18,-34 AND -35	1	
-101	5421173	FOR COMPONENT PARTS  • CABLE ASSEMBLY	1	
		USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-18 AND -34		
-102	5421175	FOR COMPONENT PARTS  • CABLE ASSEMBLY  USED ON 2804 MOD• 2 50/60 CYCLE	1	
		SEE LIST 25-2,-3,-4,-5A,-11,-13,-18,-20 AND -36 FOR COMPONENT PARTS		
-103	5421176	OCABLE ASSEMBLY  USED ON 2804 MOD. 2 50/60 CYCLE  SEE LIST 25-13,-13A,-24 AND -38	1	
-104	5421177	FOR COMPONENT PARTS  • CABLE ASSEMBLY	1	
		USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-13,-13A,-24 AND -38 FOR COMPONENT PARTS		
-105	5421178	CABLE ASSEMBLY     USED ON 2804 MOD. 2 50/60 CYCLE	2	
-106	5421179	SEE LIST 25-13,-13A,-24 AND -38 FOR COMPONENT PARTS  CABLE ASSEMBLY	1	
		USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-13,-13A,-24 AND -38		
-107	5421180	FOR COMPONENT PARTS  • CABLE ASSEMBLY  USED ON 2804 MOD. 2 50/60 CYCLE	1	
-108	5421181	SEE LIST 25-13,-13A,-24 AND -38  FOR COMPONENT PARTS  • CABLE ASSEMBLY	1	
-109	5421185	USED ON 2804 MOD. 2 50/60 CYCLE  SEE LIST 25-13 FOR COMPONENT PARTS  CABLE ASSEMBLY	1	
		USED ON 2804 MOD. 2 50 CYCLE  SEE LIST 25-1,-13B,-13D,-18 AND -35  FOR COMPONENT PARTS		
	5421187	SANGLE, SHIELD USED ON 2804 MOD. 2 50/60 CYCLE	1	
	5421188 5421194	• PLATE ADAPTER USED ON 2804 MOD• 2 50/60 CYCLE • PLATE	1	
-113	5421195	USED ON 2804 MOD. 2 50 CYCLE COVER REG	1	
-114	5761110	USED ON 2804 MOD. 2 50 CYCLE  TRANSFORMER-RECTIFIER ASSEMBLY-50 CYCLE USED ON 2804 MOD. 2 50 CYCLE	1	
-114	5761120	. TRANSFORMER-RECTIFIER ASSEMBLY-60 CYCLE USED ON 2804 MOD. 2 60 CYCLE	1	
-115	NO NO.	SEE LIST 7F FOR DETAIL BREAKDOWN  • GATE ASSEMBLY-TAU CENTER LEFT HAND  USED ON 2804 MOD. 2 50/60 CYCLE	NP	
	:	SEE LIST 2B FOR DETAIL BREAKDOWN		
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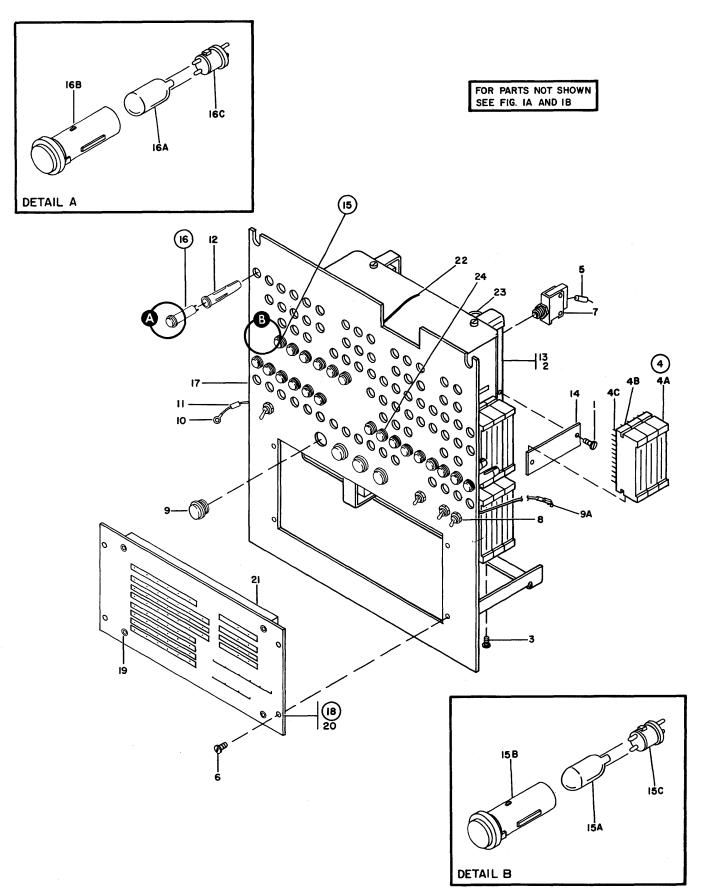


FIGURE 1C. C E PANEL ASSEMBLY. SEE LIST 1C.

LIST AND	PART			USABLE
INDEX NUMBER	NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	ON
NOMBER			ASI-1	CODE
		C E PANEL ASSEMBLY		
		· · · · · · · · · · · · · · · · · · ·	<u> </u>	
1C-	5408588	CE PANEL ASSEMBLY SEE LIST 1A-165 AND 1B-92	REF	
		FOR NEXT HIGHER ASM AND FIGURE 1C FOR ILLUSTRATION		
- 1	55726	• SCREW-BD HD 6-32 X •188 LG	8	
- 2 - 3	5820 <b>7</b> 81693	• SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG • SCREW, MACH-BIND HD 6-32 X 3/8 LG	4 2	
- 4 - 4A	216076 216073	TERMINAL BLOCK AND CONTACT ASSEMBLY     RECEPTACLE CARD-SINGLE POS	18	
- 4B - 4C	21608 <b>7</b> 216088	SPRING, CONTACT     SPRING, CONTACT	8	
- 5	216451	• RESISTOR, FIXED, COMP	8	
- 6	323685 365047	• SCREW, MACH-CSK SCH 6-32 X 1/2 LG • SWITCH, PUSH-SPDT 125V AC 1 AMP	4	
- 8 - 9	365048 52656 <b>7</b>	SWITCH, SENSITIVE SPDT     ADAPTER-PUSH BUTTON SWITCH	3	
- 9A	596255	• TERMINAL, SLIP ON-20/24 AWG	1	
	806715 5270139	• TERMINAL,RING-22/30 AWG,ND• 8,INS • BLANK LABEL	1	
	53 53 88 8 53 6 2 2 9 3	HOUSING     BRACKET	93	
	5362294 5372161	BAR-SOCKET MTG     INDICATOR ASSEMBLY,6 VOLT-RED	4 21	
- 15A	2414975 5353891	LAMP INDICATOR      LENS-RED	1 1	
- 15C	5362329	- BASE	1	
	5372162 2414975	INDICATOR ASSEMBLY, 6 VOLT-CLEAR     LAMP INDICATOR	72	
	53 53 885 53 62 32 9	LENS-CLEAR.      BASE	1 1	
- 17	5408584	- PANEL- CE	1	
- 19	5408587 5382102	PLUGBOARD ASSEMBLY     SCREW, CAP, SOC HD- 4-40 X 3/8 LG	4	
	5408585 5408586	COVER PLATE, CE PLUG BOARD     PANEL- PLUGBOARD	1	
	5408633 5416430	JUMPER ASSEMBLY     CABLE ASSEMBLY	1	
	5466350	• INDICATOR ASSEMBLY, GREEN	ĩ	
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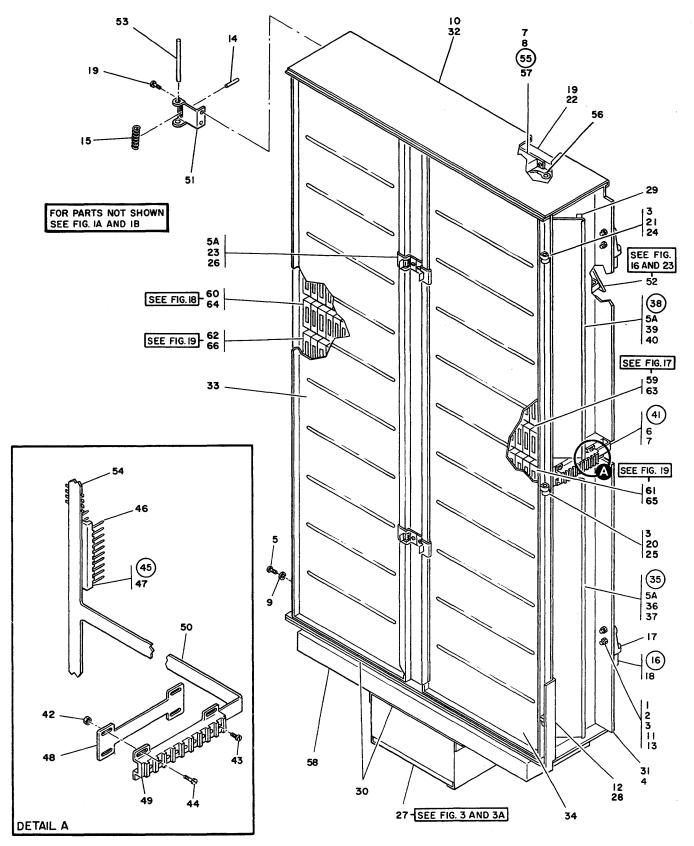


FIGURE 2. GATE ASSEMBLY-TAU FRONT LEFT HAND. SEE LIST 2.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	USABL ON CODE
	·	GATE ASSEMBLY-TAU FRONT LEFT HAND		<u> </u>
2 -	52/0102	CATE ACCEMBLY TAIL EDGNT LEET HAND	REF	
	5362183	GATE ASSEMBLY-TAU FRONT LEFT HAND  USED ON 2803/2804 MODEL 1 - 50/60 CYCLE  AND 2803 FAA MODEL 1 - 60 CYCLE  SEE LIST 1A-76 AND 1B-67 FOR NEXT HIGHER	KEF	
- 1 - 2	3550 3960	ASM AND FIG. 2 FOR ILLUSTRATION  - WASHER, FL- 1/4 X 9/16 OD X 0.050 THK  - NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W	4	
- 3 - 4 - 5	6935 22478 28413	• WASHER, LOCK-SPLIT 1/4 X 0.493 OD • WASHER, FL- 0.170 ID 0.375 OD 0.032 THK • SCREW, MACH-BIND HD 10-32 X 5/16 LG	16 4 1	
- 5A - 6 - 7	32042 38235 45690	• SCREW, MACH BIND. HD 10-32 X 3/8 LG. • SCREW MACH 6/32 X .310 LG • WASHER, FL - NO.10 X 7/16 DD X 1/32 THK	AR 4 AR	Į.
- 8 - 9 - 10	48594 56079 5820 <b>7</b>	SCREW, MACH-BIND HD 4-40 X 0.175 LG  MASHER, LOCK-EXT T .195 ID .410 DD  SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG	4 1 2	
- 10 - 11 - 12 - 13	76574 90261 169733	• SCREW, MACH-DINDROT BIND HD 6-32 X 174 LG • LOCKWASHER-EXT TOOTH ID •267 X 0D •510 • SCREW, MACH-BIND HD 1/4-20 X 7/16 LG • SCREW, SOC HED CAP-1/4-20 UNC X •750	1 4	-
- 13 - 14 - 15 - 16	204500 220856 225532	STUD-REL GATE LATCH SPRING, HELICAL, COMPR- 9 TURNS HINGE ASSEMBLY-MALE	1 1 2	
- 16 - 17 - 18 - 19	124871 225533 236849	HINGE ASSEMBLY-MALE     HINGE- REAR GATE     PIN-KNURLED- 0.509 DIA DA X 1 11/32 LG     SCREW-MACH-BIND HD 10/32 X 1/4 LG	1 1 4	
- 20 - 21 - 22	438622 518704 725395	SCREW, MACH-BIND HD 1/4-20 X 3/8 LG     SCREW, MACH-BIND HD 1/4-20 X 1/4 LG     PLATE-THERMO SWITCH MT	5 6 2	
- 23 - 24 - 25	760304 760305 760306	- CATCH, SPRING - HINGE-KNUCKLE - PIVOT-HINGE	6 6	
- 26 - 27	761107 2501489	• CLIP-SPRING TENSION-LATCH STRIKE • COOLING UNIT ASSEMBLY - 50 CPS USED ON 50 CYCLE ONLY	1	
- 27	2501486	SEE LIST 3A FOR DETAIL BREAKDOWN  COOLING UNIT ASSEMBLY - 60 CPS USED ON 60 CYCLE ONLY	1	
- 28 - 29	2507428 5313673	SEE LIST 3 FOR DETAIL BREAKDOWN  ■ GUARD.CABLE ■ SEAL-URETHANE FOAM 3/4 W X 1/2 THK	1 AR	
- 30 - 31 - 32	5323467 5362130 5362136	• SEAL-YACUUM COLUMN 0.12 ID URETHANE FOAM • GATE • SCREEN-GATE	1 1	
- 33 - 34 - 35	5362137 5362138 5362173	DOOR     DOOR     BRACKET ASSEMBLY	1 1	
- 38	5313673 5362132 5362174	SEAL-URETHANE FOAM 3/4 W X 1/2 THK     BRACKET, CABLE CLAMP     BRACKET ASSEMBLY	1 1	
- 39 - 40 - 41	5313673 5362132 5371567	SEAL-URETHANE FOAM 3/4 W X 1/2 THK     BRACKET, CABLE CLAMP     LAMINAR BUSS ASSEMBLY	1 1 1	
- 42 - 43 - 44	38051 55726 81693	NUT,PLAIN,HEX- 6-32 X 1/4 FL W STL     SCREW-BD HD 6-32 X .188 LG     SCREW,MACH-BIND HD 6-32 X 3/8 LG	8 4	
- 45 - 46 - 47	594506 594504 594505	BLOCK     TERMINAL COMB, LAMINAR BUS     INSERT, BASE BLOCK LAMINAR BUS	15 2 1	
- 48 - 49 - 50	5362203 5362204 5371565	BASE-INPUT BLOCK     BLOCK     CONDUCTOR ASSEMBLY-LAMINAR BUSS  BRACKET-CATE LATCH-EPONT	1 1 1 1	
- 51 - 52	5371644 5318933	BRACKET-GATE LATCH-FRONT     PANEL ASSEMBLY.CE     USED ON 2803 MODEL 1 AND FAA ONLY     SEE LIST 16 FOR DETAIL BREAKDOWN	1	
- 52	5382095	PANEL ASSEMBLY, CE     USED ON 2804 MODEL 1 ONLY     SEE LIST 23 FOR DETAIL BREAKDOWN	1	
- 53 - 54	5373702 5382127	• PIN, LATCH • LABEL-VOLTAGE	1 15	

LIST AND	PART	DESCRIPTION	UNITS PER	USA BLE ON
NUMBER	NUMBER	1 2 3 4	ASM.	
		GATE ASSEMBLY-TAU FRONT LEFT HAND -CONT		
2 - 55 - 56	5382989 334921	• THERMAL SWITCH ASM, GATE A • • TERMINAL, RING-18/22 AWG, NO. 6, INS	1 2	
- 57	761345	• • THERMOSWITCH	2	
- 58 - 59	53 91 730 53 71 350	• HEADER-TAU • CHASSIS ASM - 01A1	1	
- 60	5371351	SEE LIST 17 FOR DETAIL BREAKDOWN  CHASSIS ASM - 01A2 SEE LIST 18 FOR DETAIL BREAKDOWN	1	
- 61	5371352	- CHASSIS ASM - 01A3	1	
- 62	5371353	SEE LIST 19 FOR DETAIL BREAKDOWN - CHASSIS ASM - 01A4	1	
- 63	5371489	SEE LIST 19 FOR DETAIL BREAKDOWN USED ON 2803 MODEL 1 AND FAA ONLY CHASSIS ASM - 01A1	1	
		SEE LIST 17 FOR DETAIL BREAKDOWN		
- 64	5371490	• CHASSIS ASM - 01A2 SEE LIST 18 FOR DETAIL BREAKDOWN	1	
- 65	5371491	• CHASSIS ASM - 01A3 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 66	5371492	• CHASSIS ASM - 01A4 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
		USED ON 2804 MODEL 1 ONLY		
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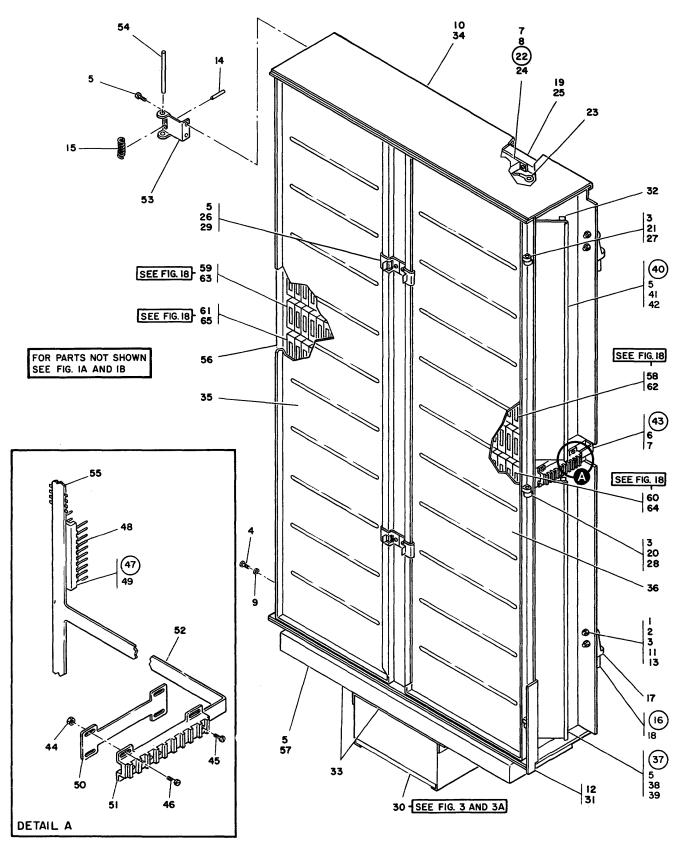


FIGURE 2A. GATE ASSEMBLY-TAU FRONT LEFT HAND. SEE LIST 2A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		GATE ASSEMBLY-TAU FRONT LEFT HAND		
2A- -	5415875	GATE ASSEMBLY-TAU FRONT LEFT HAND USED ON 2803/2804 MODEL 2 - 50/60 CYCLE	REF	
- 1	3550	SEE LIST 1A-172 AND 1B-97 FOR NEXT HIGHER ASM AND FIG. 2A FOR ILLUSTRATION WASHER, FL- 1/4 X 9/16 OD X 0.050 THK	4	
- 2 - 3 - 4	3960 6935 28413	• NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W • WASHER, LOCK-SPLIT 1/4 X 0.493 OD • SCREW, MACH-BIND HD 10-32 X 5/16 LG	16 1	İ
- 5 - 6 - 7	32042 38235 45690	• SCREW, MACH BIND. HD 10-32 X 3/8 LG. • SCREW MACH 6/32 X .310 LG • WASHER, FL - NO.10 X 7/16 DD X 1/32 THK	16 4 AR	
- 8 - 9 - 10	48594 56079 58207	SCREW, MACH-BIND HD 4-40 X 0.175 LG WASHER, LOCK-EXT T .195 ID .410 OD SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG	1 2	
- 11 - 12 - 13 - 14	76574 90261 169733 204500	• LOCKWASHER-EXT TOOTH ID •267 X OD •510 • SCREW,MACH-BIND HD 1/4-20 X 7/16 LG • SCREW, SOC HED CAP-1/4-20 UNC X •750 • STUD-REL GATE LATCH	1 4	
- 14 - 15 - 16 - 17	204500 220856 225532 124871	• STUD-REL GATE LAICH • SPRING, HELICAL, COMPR- 9 TURNS • HINGE ASSEMBLY-MALE • HINGE - REAR GATE	1 2	
- 18 - 19 - 20	225533 236849 438622	PIN, KNURLED- 0.509 DIA DA X 1 11/32 LG     SCREW, MACH-BIND HD 10/32 X 1/4 LG     SCREW, MACH-BIND HD 1/4-20 X 3/8 LG	1 4	
- 21 - 22 - 23	518704 725174 334921	SCREW, MACH-BIND HD 1/4-20 X 1/4 LG     THERMAL SWITCH ASSEMBLY     TERMINAL, RING-18/22 AWG, NO. 6, INS	6 1 2	
- 24	761345	• THERMOSWITCH	2	
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LIST AND INDEX NUMBER	PART Number	DESCRIPTION	UNITS PER ASM.	USABL ON CODE
NUMBER		1 2 3 4  GATE ASSEMBLY-TAU FRONT LEFT HAND -CONT	ASM.	CODE
2A- 25	725395	• PLATE-THERMO SWITCH MT	2	
- 26 - 27	760304 760305	• CATCH, SPRING • HINGE-KNUCKLE	6	
- 28	760306	• PIVOT-HINGE	6	
- 29	761107	• CLIP, SPRING TENSION-LATCH STRIKE	4	
- 30	2501486	• COOLING UNIT ASSEMBLY - 60 CPS USED ON 60 CYCLE ONLY SEE LIST 3A FOR DETAIL BREAKDOWN	1	
- 30	2501489	COOLING UNIT ASSEMBLY - 50 CPS     USED ON 50 CYCLE ONLY     SEE LIST 3 FOR DETAIL BREAKDOWN	1	
- 31	2507428	• GUARD • CABLE	1	
- 32	5313673	• SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	1
- 33 - 34	5323467 5362136	SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM     SCREEN-GATE	AR 1	ļ
- 35	5362137	• DOOR	î	l
- 36	5362138	• DOOR	1	
- 37 - 30	5362173	BRACKET ASSEMBLY  SEAL-HOETHANE FORM 3/6 H Y 1/2 THE	1 AR	
- 38 - 39	5313673 5362133	SEAL-URETHANE FOAM 3/4 W X 1/2 THK     BRACKET	1	
- 40	5362174	BRACKET ASSEMBLY	1	
- 41	5313673	SEAL-URETHANE FOAM 3/4 W X 1/2 THK  SEAL-URETHANE FOAM 3/4 W X 1/2 THK  SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 42 - 43	5362132 5371567	BRACKET, CABLE CLAMP     LAMINAR BUSS ASSEMBLY	1 1	<b> </b>
- 43 - 44	38051	• NUT, PLAIN, HEX- 6-32 X 1/4 FL W STL	4	
- 45	55726	SCREW-BD HD 6-32 X .188 LG	8	
- 46	81693	SCREW, MACH-BIND HD 6-32 X 3/8 LG	4	
- 47 - 48	594506 594504	BLOCK     TERMINAL COMB, LAMINAR BUS	15	
- 49	594505	INSERT, BASE BLOCK LAMINAR BUS	1	
- 50	5362203	BASE-INPUT BLOCK	1	
- 51	5362204	BLOCK  CONDUCTOR ACCEMBLY LAMINAD BUCC	1	
- 52 - 53 - 54	5371565 5371644 5373702	CONDUCTOR ASSEMBLY-LAMINAR BUSS     BRACKET-GATE LATCH-FRONT     PIN.LATCH	1 1 1	
- 55	5382127	• LABEL-VOLTAGE	15	
- 56	5382412 5391730	GATE TAU FRONT     HEADER-TAU		
- 57 - 58	5415861	• CHASSIS ASSEMBLY - 01A1 SEF LIST 18 FOR DETAIL BREAKDOWN	1	
- 59 - 60	5415862 5415863	• CHASSIS ASSEMBLY - 01A2  SEE LIST 18 FOR DETAIL BREAKDOWN • CHASSIS ASSEMBLY - 01A3	1	
- 61	5415882	SEE LIST 18 FOR DETAIL BREAKDOWN  • CHASSIS ASSEMBLY - 01A4	1	
- 62	5415901	SEE LIST 18 FOR DETAIL BREAKDOWN USED ON 2803 ONLY • CHASSIS ASSEMBLY - 01A1		
	5415902	SEE LIST 18 FOR DETAIL BREAKDOWN • CHASSIS ASSEMBLY - 01A2	1	
- 64	5415903	SEE LIST 18 FOR DETAIL BREAKDOWN - CHASSIS ASSEMBLY - 01A3 - SEE LIST 18 FOR DETAIL BREAKDOWN	1	
<del>-</del> 65	5415904	• CHASSIS ASSEMBLY - 01A4  SEE LIST 18 FOR DETAIL BREAKDOWN  USED ON 2804 ONLY.	1	

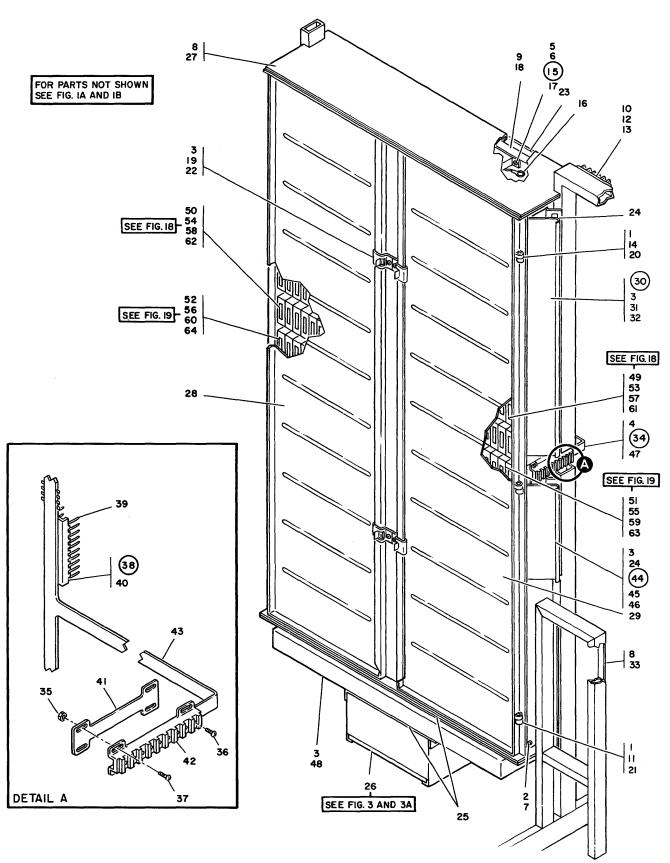


FIGURE 28. GATE ASSEMBLY-TAU CENTER LEFT HAND. SEE LIST 28.

LIST AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE On
NUMBER	NORBER	1 2 3 4	ASM.	CODE
		GATE ASSEMBLY-TAU CENTER LEFT HAND		
28-	NO NO.	GATE ASSEMBLY-TAU CENTER LEFT HAND	REF	
_	NO NOS	SEE LIST 1A-187 AND 1B-115 FOR NEXT HIGHER ASM AND FIG. 2B FOR ILLUSTRATION	, KLI	
- 1	6935	• WASHER, LOCK-SPLIT 1/4 X 0.493 DD	12	
- 2 - 3 - 4	28413 32042 38235	• SCREW, MACH-BIND HD 10-32 X 5/16 LG • SCREW, MACH BIND• HD 10-32 X 3/8 LG• • SCREW MACH 6/32 X •310 LG	AR AR 4	
- 5 - 6	45690 48594	. WASHER, FL - NO.10 X 7/16 OD X 1/32 THK . SCREW, MACH-BIND HD 4-40 X 0.175 LG	AR 4	
- 7	56079	• WASHER, LOCK-EXT T .195 ID .410 OD	1	
- 8 - 9	58207 236849	• SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG • SCREW, MACH-BIND HD 10/32 X 1/4 LG	5 4	
<b>- 1</b> 0	322550	. SCREW, MACH-BIND HD 6-32 X 1/2 LG	2	
- 11 - 12	438622 460237	• SCREW, MACH-BIND HD 1/4-20 X 3/8 LG • STRIP-MARKER	6	
- 12	5355407	USED ON 2803/2804 MODEL 2  • STRIP,MARKER-INSULATING	1	
- 13	480007	USED ON 2803/2804/FAA MODEL 1  TERMINAL BOARD— 8 SINGLE SCREW TERMINALS	1	
- 13	480009	USED ON 2803/2804 MODEL 2  BLOCK-TERMINAL BARRIER-6 POSITION	1	
- 14	518704	USED ON 2803/2804/FAA MODEL 1 - SCREW, MACH-BIND HD 1/4-20 X 1/4 LG	6	
- 15 - 15	725174	THERMAL SWITCH ASSEMBLY     USED ON 2803/2804 MODEL 1 AND 2	1	
- 16	334921	• • TERMINAL, RING-18/22 AWG, NO. 6, INS	2	
- 17 - 18	761345 725395	THERMOSWITCH     PLATE-THERMO SWITCH MT	2 2	
- 19	760304	. CATCH, SPRING	4	
- 20	760305	• HINGE-KNUCKLE	6	
- 21 - 22	760306 761107	• PIVOT-HINGE • CLIP, SPRING TENSION-LATCH STRIKE	6	
- 23	2507163	• HANGER CABLE	1	
- 24 - 25	5313673 5323467	SEAL-URETHANE FOAM 3/4 W X 1/2 THK     SEAL-VACUUM COLUMN 0.12 ID URETHANE FUAM	AR AR	
- 26	5357052	• COOLING UNIT ASSEMBLY-60 CYCLE USED ON 2803/2804 - 50 CYCLE	1	
- 26	2501491	SEE LIST 3 FOR DETAIL BREAKDOWN  COOLING UNIT ASSEMBLY - 50CPS USED ON 2803/2804/FAA - 60 CYCLE	1	
- 27	5362136	SEE LIST 3A FOR DETAIL BREAKDOWN  • SCREEN-GATE	1	
- 28	5362137	• DOOR	1	
- 29 - 30	5362138 5362173	DOOR     BRACKET ASSEMBLY     USED ON 2803/2804/FAA MODEL 1	1	
23	5212472	AND 2803 MODEL 2	AR	
- 32	5313673 5362133	SEAL-URETHANE FOAM 3/4 W X 1/2 THK     BRACKET	1	
- 33 - 34	5362193 5371567	RAIL-I/O RETAINER     LAMINAR BUSS ASSEMBLY	1 1	
- 35	38051	NUT, PLAIN, HEX- 6-32 X 1/4 FL W STL	4	
- 36 - 37	55726 81693	• SCREW-BD HD 6-32 X •188 LG • SCREW-MACH-BIND HD 6-32 X 3/8 LG	8	
- 38	594506	• • BLOCK	15	
- 39 - 40	594504 594505	TERMINAL COMB, LAMINAR BUS     INSERT, BASE BLOCK LAMINAR BUS	2	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		GATE ASSEMBLY-TAU CENTER LEFT HAND -CONT		
	5362203 5362204	BASE-INPUT BLOCK     BLOCK	1 1	
- 43	5371565	CONDUCTOR ASSEMBLY-LAMINAR BUSS	1	
- 44 - 45	5371730 5313673	BRACKET ASSEMBLY-CABLE CLAMP     SEAL-URETHANE FOAM 3/4 W X 1/2 THK	l AR	
- 46	5371729	BRACKET-CABLE CLAMP	1	
	5382127	. LABEL-VOLTAGE	15	
- 48 - 49	5391730 5371354	• HEADER-TAU • CHASSIS ASM - 01B1	1	
		SEE LIST 18 FOR DETAIL BREAKDOWN		
- 50	5371355	• CHASSIS ASM - 01B2  SEE LIST 18 FOR DETAIL BREAKDOWN	1	
- 51	5371 356	. CHASSIS ASM - 01B3	1	
	6271267	SEE LIST 19 FOR DETAIL BREAKDOWN		
- 52	5371 357	• CHASSIS ASM - 0184 SEE LIST 19 FOR DETAIL BREAKDOWN USED ON 2803 MOD 1 - 50/60 CYCLE AND FAA	1	
- 53	5415864	. CHASSIS ASM - 01B1	1	
- 54	5415865	SEE LIST 18 FOR DETAIL BREAKDOWN  • CHASSIS ASM - 01B2	1	
		SEE LIST 18 FOR DETAIL BREAKDOWN		
- 55	5415866	• CHASSIS ASM - 01B3 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 56	5415867	• CHASSIS ASM - 0184 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 57	5371493	USED ON 2803 MOD 2 - 50/60 CYCLE  • CHASSIS ASM - 01B1	1	
		SEE LIST 18 FOR DETAIL BREAKDOWN	l	
- 58	5371494	• CHASSIS ASM - 01B2  SEE LIST 18 FOR DETAIL BREAKDOWN	1	
- 59	5371495	• CHASSIS ASM - OIB3	1	
	5371707	SEE LIST 19 FOR DETAIL BREAKDOWN		
- 60	5371496	• CHASSIS ASM - 01B4  SEE LIST 19 FOR DETAIL BREAKDOWN  USED ON 2804 MOD 1 - 50/60 CYCLE	.1	
- 61	5415905	• CHASSIS ASM - 01B1	1	
- 62	5415906	SEE LIST 18 FOR DETAIL BREAKDOWN  • CHASSIS ASM - 01B2	1	
- 63	5415907	SEE LIST 18 FOR DETAIL BREAKDOWN  • CHASSIS ASM - 01B3	1	
		SEE LIST 19 FOR DETAIL BREAKDOWN		
- 64	5415908	• CHASSIS ASM - 0184  SEE LIST 19 FOR DETAIL BREAKDOWN  USED ON 2804 MOD 2 - 50/60 CYCLE	1	
-				
-				

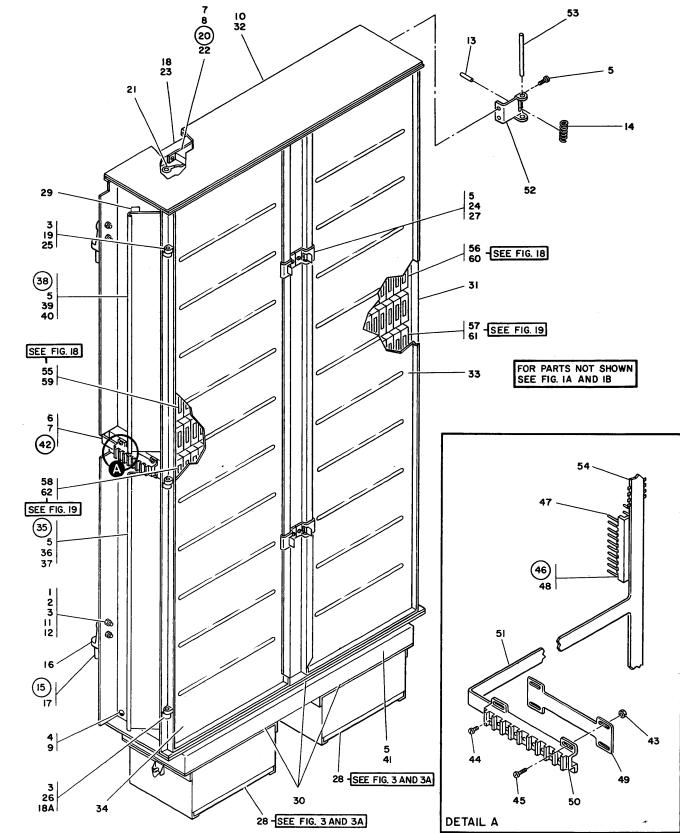


FIGURE 2C. GATE ASSEMBLY-TAU BACK LEFT HAND. SEE LIST 2C.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		GATE ASSEMBLY-TAU BACK LEFT HAND		
2C-				
	2501266	GATE ASSEMBLY-TAU BACK LEFT HAND	REF	
		USED ON 2803/2804 MODEL 2 - 50/60 CYCLE SEE LIST 1A-53 AND 1B-48 FOR NEXT HIGHER ASM AND FIG. 2C FOR ILLUSTRATION		
- 1	3550	• WASHER,FL- 1/4 X 9/16 DD X 0.050 THK	4	
- 2   - 3	3960 6935	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W • WASHER,LOCK-SPLIT 1/4 X 0.493 DD	16	r
- 4	28413	• SCREW, MACH-BIND HD 10-32 X 5/16 LG	2	
- 5	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	16	
- 6 - 7	38235 45690	• SCREW MACH 6/32 X •310 LG • WASHER, FL - NO•10 X 7/16 OD X 1/32 THK	4	
- 8	48594	• SCREW, MACH-BIND HD 4-40 X 0.175 LG	4	
- 9	56079	• WASHER, LOCK-EXT T .195 ID .410 0D	2	
- 10 - 11	58207 76574	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG • LOCKWASHER-EXT TOOTH ID •267 X OD •510	2	
- 12	169733	. SCREW, SOC HED CAP-1/4-20 UNC X .750	4	
- 13 - 14	204500 220856	• STUD-REL GATE LATCH • SPRING, HELICAL, COMPR- 9 TURNS	1	
- 15	225532	HINGE ASSEMBLY-MALE	2	
- 16	124871	• • HINGE- REAR GATE	1	
- 17 - 18	225533 236849	• PIN,KNURLED- 0.509 DIA DA X 1 11/32 LG • SCREW,MACH-BIND HD 10/32 X 1/4 LG	1 4	
- 18A	438622	• SCREW, MACH-BIND HD 1/4-20 X 3/8 LG	6	
- 19	518704	SCREW, MACH-BIND HD 1/4-20 X 1/4 LG	6	
- 20 - 21	725174 334921	• THERMAL SWITCH ASSEMBLY • • TERMINAL, RING-18/22 AWG, NO. 6, INS	1 2	
- 22	761345	. THERMOSWITCH	2	
- 23	725395	• PLATE-THERMO SWITCH MT	2	
- 24 - 25	760304 760305	• CATCH, SPRING • HINGE-KNUCKLE	6	
- 26	760306	• PIVOT-HINGE	6	
- 27	761107	- CLIP+SPRING TENSION-LATCH STRIKE	4	
- 28	2501490	COOLING UNIT ASSEMBLY - 50 CPS     USED ON 50 CYCLE ONLY	2	
		SEE LIST 3A FOR DETAIL BREAKDOWN		
- 28	2501487	COOLING UNIT ASSEMBLY - 60 CPS     USED ON 60 CYCLE ONLY     SEE LIST 3 FOR DETAIL BREAKDOWN	2	
- 29	5313673	SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 30	5323467	• SEAL-VACUUM COLUMN 0•12 ID URETHANE FOAM • GATE TAU BACK	AR 1	
- 31 - 32	5362131 5362136	• SCREEN-GATE	1	
- 33	5362137	• DDOR	1	
	5362138 5362173	DOOR     BRACKET ASSEMBLY	1	
	5313673	• SEAL-URETHANE FOAM 3/4 W X 1/2 THK	i	
	5362133	• • BRACKET	1	
- 38 - 39	5362174 5313673	BRACKET ASSEMBLY     SEAL-URETHANE FOAM 3/4 W X 1/2 THK		
- 40	5362132	BRACKET, CABLE CLAMP	1	
- 41	5362189	• HEADER	1	
- 42 - 43	5371573 38051	• LAMINAR BUSS ASSEMBLY • • NUT,PLAIN,HEX- 6-32 X 1/4 FL W STL	1 4	
- 44	55726	• • SCREW-BD HD 6-32 X •188 LG	8	
- 45	81693	• SCREW, MACH-BIND HD 6-32 X 3/8 LG	4	
- 46 - 47	594506 594504	BLOCK     TERMINAL COMB, LAMINAR BUS	15	
- 48	594505	INSERT, BASE BLOCK LAMINAR BUS	1	
	5362203	- BASE-INPUT BLOCK	1	
- 50 - 51	5362204 5371572	BLOCK     LAMINAR BUS		
- 52	5371643	BRACKET-GATE LATCH-BACK	1	
- 53 - 54	5373702 5382127	• PIN+LATCH • LABEL-VOLTAGE	1 15	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USA BLE ON CO DE
		GATE ASSEMBLY-TAU BACK LEFT HAND -CONT		
2C- 55	5415868	• CHASSIS ASSEMBLY - OICI SEE LIST 18 FOR DETAIL BREAKDOWN	1	
- 56	5415869	CHASSIS ASSEMBLY - 01C2     SEE LIST 18 FOR DETAIL BREAKDOWN	1	
	5415870	• CHASSIS ASSEMBLY - 01C3  SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 58	5416440	• CHASSIS ASSEMBLY - 01C4 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 59	3415909	USED ON 2803 ONLY CHASSIS ASSEMBLY - O1C1  SEE LIST 18 FOR DETAIL BREAKDOWN	1	
- 60	5415910	• CHASSIS ASSEMBLY - 01C2 SEE LIST 18 FOR DETAIL BREAKDOWN	1	
- 61	5415911	• CHASSIS ASSEMBLY - 01C3 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 62	5415912	• CHASSIS ASSEMBLY - 01C4 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
		USED ON 2804 ONLY		
		·		
			-	

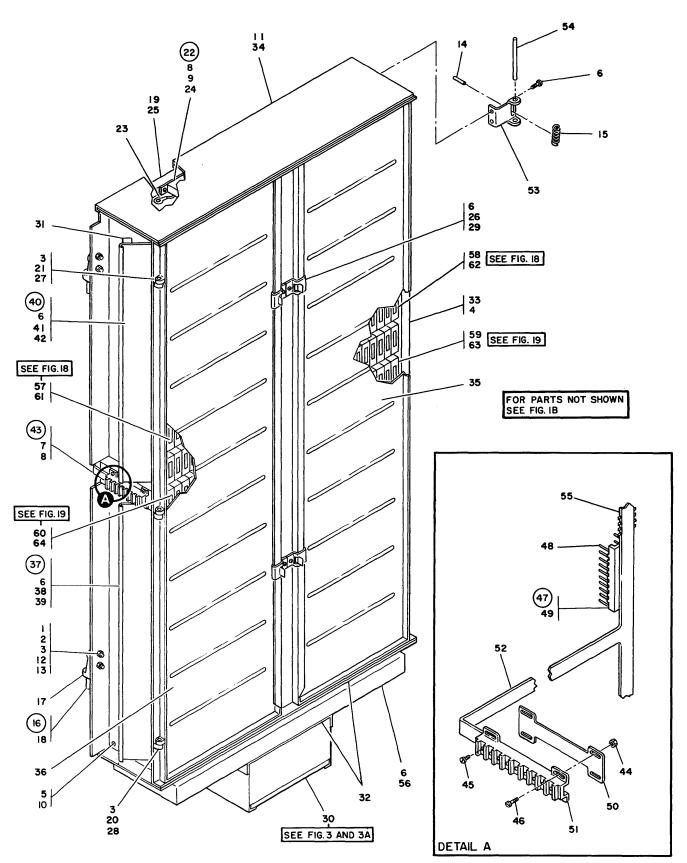


FIGURE 2D. GATE ASSEMBLY-TAU BACK LEFT HAND/FRONT RIGHT HAND. SEE LIST 2D.

IST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	ON
		GATE ASSEMBLY-TAU BACK LEFT HAND/FRONT RIGHT HAND		
2D-				
-	5362184 5362184	GATE ASSEMBLY-TAU BACK LEFT HAND, 2804 MODEL 1-50/60 CY GATE ASSEMBLY-TAU FRONT RIGHT HAND, 2804 MOD 2-50/60 CY SEE LIST 18-68 FOR NEXT HIGHER ASSEMBLY-TAU FRONT HIGHER	REF REF	
- 1	3550	ASM AND FIG. 2D FOR ILLUSTRATION  • WASHER, FL- 1/4 X 9/16 OD X 0.050 THK  • NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W	4 4	
- 2 - 3 - 4	3960 6935 22478	• WASHER, LOCK-SPLIT 1/4 X 0.493 OD • WASHER, FL- 0.170 ID 0.375 OD 0.032 THK	16	
- 5 - 6	28413 32042	• SCREW, MACH-BIND HD 10-32 X 5/16 LG • SCREW, MACH BIND• HD 10-32 X 3/8 LG•	1 16	
- 7 - 8	38235 45690	• SCREW MACH 6/32 X •310 LG • WASHER• FL - NO•10 X 7/16 OD X 1/32 THK	4 AR	I .
- 9 - 10	48594 56079	SCREW, MACH-BIND HD 4-40 X 0.175 LG WASHER, LOCK-EXT T .195 ID .410 OD	4	
	58207	. SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG	2 4	
- 12 - 13	76574 169733	. LOCKWASHER-EXT TOOTH ID .267 X OD .510 . SCREW, SOC HED CAP-1/4-20 UNC X .750	4	
- 14 - 15	204500 220856	STUD-REL GATE LATCH     SPRING, HELICAL, COMPR- 9 TURNS	1	
- 16 - 17	225532 124871	HINGE ASSEMBLY-MALE     HINGE- REAR GATE	2	
- 18 - 19	225533 236849	• PIN, KNURLED- 0.509 DIA DA X 1 11/32 LG • SCREW, MACH-BIND HD 10/32 X 1/4 LG	1 4	
- 20 - 21	438622 518704	• SCREW, MACH-BIND HD 1/4-20 X 3/8 LG • SCREW, MACH-BIND HD 1/4-20 X 1/4 LG	6	
- 22	725174	THERMAL SWITCH ASSEMBLY TERMINAL, RING-18/22 AWG, NO. 6, INS	1 2	
- 23 - 24	334921 761345	• • THERMOSWITCH	2	
- 25 - 26	725395 760304	• PLATE-THERMO SWITCH MT • CATCH• SPRING	2 4	
- 27 - 28	760305 760306	• HINGE-KNUCKLE • PIVOT-HINGE	6	
				<u> </u>

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		GATE ASSEMBLY-TAU BACK LEFT HAND/FRONT RIGHT HAND -CONT		
2D- 29 - 30	761107 2501491	• CLIP, SPRING TENSION-LATCH STRIKE • COOLING UNIT ASSEMBLY - 50CPS	4	
- 30	5357052	USED ON 50 CYCLE ONLY SEE LIST 3A FOR DETAIL BREAKDOWN COOLING UNIT ASSEMBLY-60 CYCLE	1	
- 31	5313673	USED ON 60 CYCLE ONLY SEE LIST 3 FOR DETAIL BREAKDOWN • SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 32 - 33	5323467 5362131	• SEAL-VACUUM COLUMN 0-12 ID URETHANE FOAM • GATE TAU BACK	AR 1	
- 34	5362136 5362137	SCREEN-GATE     DOOR	1 1	
- 36 - 37 - 38	5362138 5362173 5313673	DOOR     BRACKET ASSEMBLY     SEAL-URETHANE FOAM 3/4 W X 1/2 THK	1 1	
- 39 - 40	5362133 5362174	BRACKET     BRACKET     BRACKET	1 1 1	
- 41 - 42	5313673 5362132	SEAL-URETHANE FOAM 3/4 W X 1/2 THK     BRACKET, CABLE CLAMP	1 1	<del></del>
- 43 - 44	5371573 38051	• LAMINAR BUSS ASSEMBLY • • NUT, PLAIN, HEX- 6-32 X 1/4 FL W STL	1 4	<u> </u>
- 45 - 46	55726 81693	SCREW-BD HD 6-32 X .188 LG     SCREW, MACH-BIND HD 6-32 X 3/8 LG	8 4	
- 47 - 48 - 49	594506 594504	BLOCK     TERMINAL COMB, LAMINAR BUS  THEORY LAMINAR BUS	15	l
- 50 - 51	594505 5362203 5362204	INSERT, BASE BLOCK LAMINAR BUS     BASE-INPUT BLOCK     BLOCK	1 1 1	
- 52 - 53	5371572 5371643	LAMINAR BUS     BRACKET-GATE LATCH-BACK	1	
	5373702 5382127	• PIN,LATCH • LABEL-VOLTAGE	1 15	
- 56 - 57	5391730 5371497	• HEADER-TAU • CHASSIS ASM - 01C1	1 1	
- 58	5371498	SEE LIST 18 FOR DETAIL BREAKDOWN  • CHASSIS ASM - 01C2  SEE LIST 18 FOR DETAIL BREAKDOWN	1	· · · · · · · · · · · · · · · · · · ·
- 59	5371499	• CHASSIS ASM - 01C3 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 60	5371500	• CHASSIS ASM - 01C4 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 61	5415914	USED ON 2804 MODEL 1 ONLY  • CHASSIS ASM - 01F1  SEE LIST 18 FOR DETAIL BREAKDOWN	1	
- 62	5415915	CHASSIS ASM - 01F2     SEE LIST 18 FOR DETAIL BREAKDOWN	1	
	5415916	CHASSIS ASM - 01F3 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 64	5415917	SEE LIST 19 FOR DETAIL BREAKDOWN USED ON 2804 MODEL 2 ONLY	1	
		USED ON 2004 HOUSE 2 UNL!		
	V			
-				

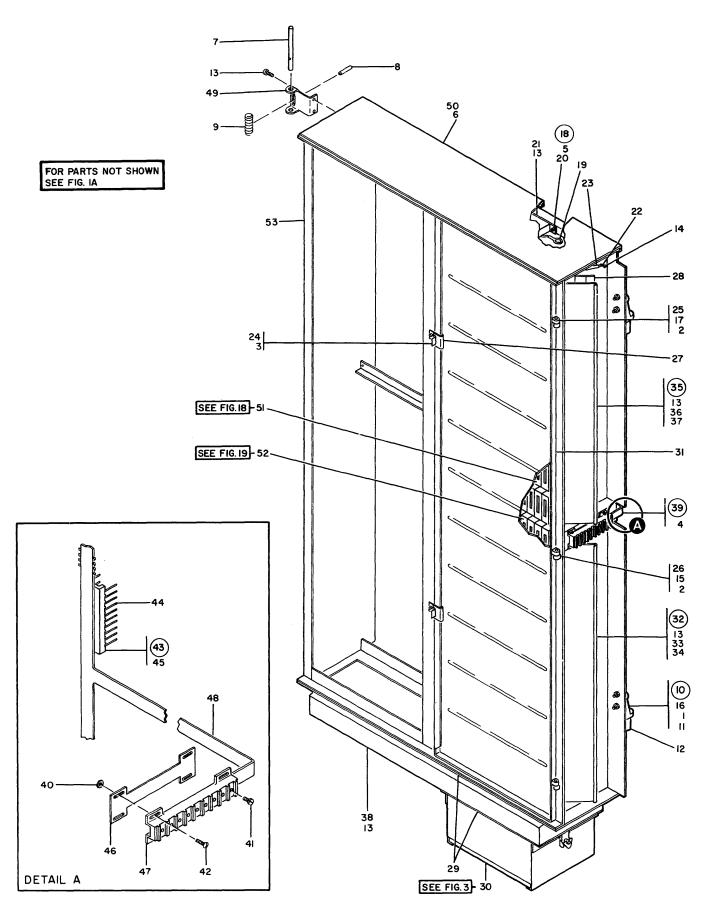


FIGURE 2E. GATE ASSEMBLY-FAA TAU BACK LEFT HAND. SEE LIST 2E.

_IST AND INDEX NUMBER	PART Number	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
NUMBER		GATE ASSEMBLY-FAA TAU BACK LEFT HAND	ASM.	CODE
		GATE ASSEMBLY FAR THE BACK ELLY HAND		
2E-	5382411	GATE ASSEMBLY, REAR-FAA	REF	
		USED ON 2803 FAA MODEL 1 FEATURE SEE LIST 1A-102 FOR NEXT HIGHER ASSEMBLY		
_	l <u>.</u>	AND FIG. 2E FOR ILLUSTRATION	j	
- <u>1</u>	3960 6935	• NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W • WASHER, LOCK-SPLIT 1/4 X 0.493 OD	6	
- 3	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	2	
- 4	38235	• SCREW MACH 6/32 X •310 LG	4	
- 5 - 6	48594 58207	• SCREW, MACH-BIND HD 4-40 X 0.175 LG • SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG	4 2	İ
- 7	204499	• PIN-LATCH RELAY GATE 3/8 DIA X 3-3/8 LG	1	
- 8 - 9	204500 220856	STUD-REL GATE LATCH     SPRING, HELICAL, COMPR- 9 TURNS		
- 10	225532	HINGE ASSEMBLY-MALE	2	
- 11	124871	HINGE- REAR GATE	1	
- 12 - 13	225533 236849	• • PIN,KNURLED- 0.509 DIA DA X 1 11/32 LG • SCREW,MACH-BIND HD 10/32 X 1/4 LG	1 16	
- 14	332620	• SCREW, MACH-BIND HD 10-32 X 1/2 LG	1	
- 15 - 16	438622 438623	• SCREW.MACH-BIND HD 1/4-20 X 3/8 LG • SCREW.MACH-BIND HD 1/4-20 X 5/8 LG	3 4	
- 17	518704	• SCREW, MACH-BIND HD 1/4-20 X 3/8 LG • SCREW, MACH-BIND HD 1/4-20 X 1/4 LG	3	
- 18	725174	. THERMAL SWITCH ASSEMBLY	1	
- 19 - 20	334921 761345	TERMINAL,RING-18/22 AWG,NO. 6,INS     THERMOSWITCH	2	<b></b>
- 21	725395	. PLATE-THERMO SWITCH MT	2	
- 22 - 23	725474 725531	CHAIN-GATE STOP     SLEEVE-CHAIN COVER	1	
- 24	760304	. CATCH, SPRING	2	
- 25	760305	• HINGE-KNUCKLE	3	
- 26 - 27	760306 761107	PIVOT-HINGE     CLIP, SPRING TENSION-LATCH STRIKE	3 2	
- 28	5313673	• SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 29	5323467	SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM	AR	
- 30	5357052	COOLING UNIT ASSEMBLY-60 CYCLE     SEE LIST 3 FOR DETAIL BREAKDOWN	1	
- 31	5362138	• DOOR	1	
- 32 - 33	5362173 5313673	BRACKET ASSEMBLY  SEAL-URETHANE FOAM 3/4 W X 1/2 THK	1 AR	
- 34	5362133	BRACKET	1	
- 35	5362174	BRACKET ASSEMBLY	1	
- 36 - 37	5313673 5362132	SEAL-URETHANE FOAM 3/4 W X 1/2 THK     BRACKET, CABLE CLAMP	AR 1	
- 38	5362189	• HEADER	1	
- 39 - 40	5371567 38051	• LAMINAR BUSS ASSEMBLY • • NUT-PLAIN.HEX- 6-32 X 1/4 FL W STL	1 4	
- 41	55726	• SCREW-BD HD 6-32 X •188 LG	8	
- 42	81693	SCREW, MACH-BIND HD 6-32 X 3/8 LG	4	
- 43 - 44	594506 594504	BLOCK     TERMINAL COMB, LAMINAR BUS	15	
- 45	594505	• • • INSERT, BASE BLOCK LAMINAR BUS	1	
- 46 - 47	5362203 5362204	BASE-INPUT BLOCK     BLOCK	1 1	
- 48	5371565	CONDUCTOR ASSEMBLY-LAMINAR BUSS	1	
	5371644	BRACKET-GATE LATCH-FRONT     SCREEN_CATE	1	
- 50 - 51	5371652 5382402	• SCREEN-GATE • CHASSIS ASSEMBLY- 01C1	1 1	
		SEE LIST 18 FOR DETAIL BREAKDOWN		
- 52	5382403	• CHASSIS ASSEMBLY- 01C3 SEE LIST 19 FOR DETAIL BREAKDOWN	1	
- 53	5382412	• GATE TAU FRONT	1	

FOR PARTS NOT SHOWN SEE FIG. IB

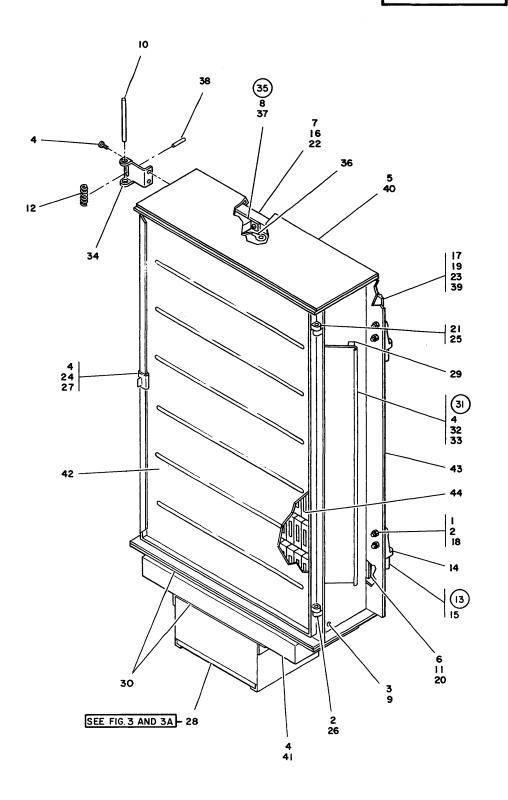


FIGURE 2F. GATE ASSEMBLY-TAU BACK RIGHT HAND. SEE LIST 2F.

LIST AND	PART	AFFCOLDTION	UNITS	USABLI ON
INDEX NUMBER	NUMBER	1 2 3 4	ASM.	CODE
		GATE ASSEMBLY-TAU BACK RIGHT HAND		
2F- -	5409447	GATE ASSEMBLY-TAU BACK RIGHT HAND USED ON 2804 MODEL 2 - 50/60 CYCLE	REF	
- 1	3960	SEE LIST 1B-95 FOR NEXT HIGHER ASM AND FIG. 2F FOR ILLUSTRATION . NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W	4	
- 2 - 3	6935 28413	• WASHER, LOCK-SPLIT 1/4 X 0.493 OD • SCREW, MACH-BIND HD 10-32 X 5/16 LG	6 1 10	
- 4 - 5 - 6	32042 34512 38262	• SCREW, MACH BIND. HD 10-32 X 3/8 LG. • SCREW, BIND. HD 8-32 X • 375 LG • SCREW, MACH-FIL H 4-40 X 1/4 LG	10	
- 7 - 8	45690 48594	• WASHER, FL - NO.10 X 7/16 OD X 1/32 THK • SCREW, MACH-BIND HD 4-40 X 0.175 LG	AR 2	
- 9 - 10	56079 204499	• WASHER, LOCK-EXT T •195 ID •410 OD • PIN-LATCH RELAY GATE 3/8 DIA X 3-3/8 LG	1	
- 11 - 12	212822 220856	BUS BAR-CHAIN VOLTAGE     SPRING, HELICAL, COMPR- 9 TURNS	120 1	
- 13 - 14 - 15	225532 124871 225533	HINGE ASSEMBLY-MALE     HINGE- REAR GATE     PIN,KNURLED- 0.509 DIA DA X 1 11/32 LG	2 1 1	
- 16 - 17	236849 317310	SCREW,MACH-BIND HD 10/32 X 1/4 LG     TERMINAL BOARD- 5 DBL SCREW TERMINALS	2	
- 18 - 19	322028 322550	• SCREW,MACH-BIND HD 1/4-20 X 3/4 LG • SCREW,MACH-BIND HD 6-32 X 1/2 LG	4	
- 20 - 21	354533 518704	BLOCK, DUMMY-SMS CHASSIS     SCREW, MACH-BIND HD 1/4-20 X 1/4 LG	5	
- 22 - 23	725395 740554 740304	PLATE-THERMO SWITCH MT     STRIP-MARKER, 5 POSITION     CATCH SUBJECT	1 1 1	
- 24 - 25 - 26	760304 760305 760306	- CATCH, SPRING - HINGE-KNUCKLE - PIVOT-HINGE	2	
- 27 - 28	761107 2501486	• CLIP, SPRING TENSION-LATCH STRIKE • COOLING UNIT ASSEMBLY - 60 CPS	1 1	
- 28	2501489	USED ON 60 CYCLE ONLY SEE LIST 3 FOR DETAIL BREAKDOWN COOLING UNIT ASSEMBLY - 50 CPS	1	
- 29	5313673	USED ON 50 CYCLE ONLY SEE LIST 3A FOR DETAIL BREAKDOWN • SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 30 - 31	5323467 5362173	• SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM • BRACKET ASSEMBLY	AR 1	<u> </u>
- 32 - 33	5313673 5362133	SEAL-URETHANE FOAM 3/4 W X 1/2 THK     BRACKET		
- 34 - 35	5371644 5382855	BRACKET-GATE LATCH-FRONT     THERMAL SWITCH ASSEMBLY	1	
- 36 - 37	334921 761345 5397664	TERMINAL, RING-18/22 AWG, NO. 6, INS     THERMOSWITCH     STUD, LATCH	1	•
- 39	5408615	JUMPER ASSEMBLY     SEE LIST 25-13 AND -19 FOR COMPONENT     PARTS	6	
- 40 - 41	5409380 5409383	• SCREEN	1 1	
	5409449 5409450	• DOOR, INNER • GATE-TAU D	1 1	
- 44	5415913	• CHASSIS ASSEMBLY-01D1	1	

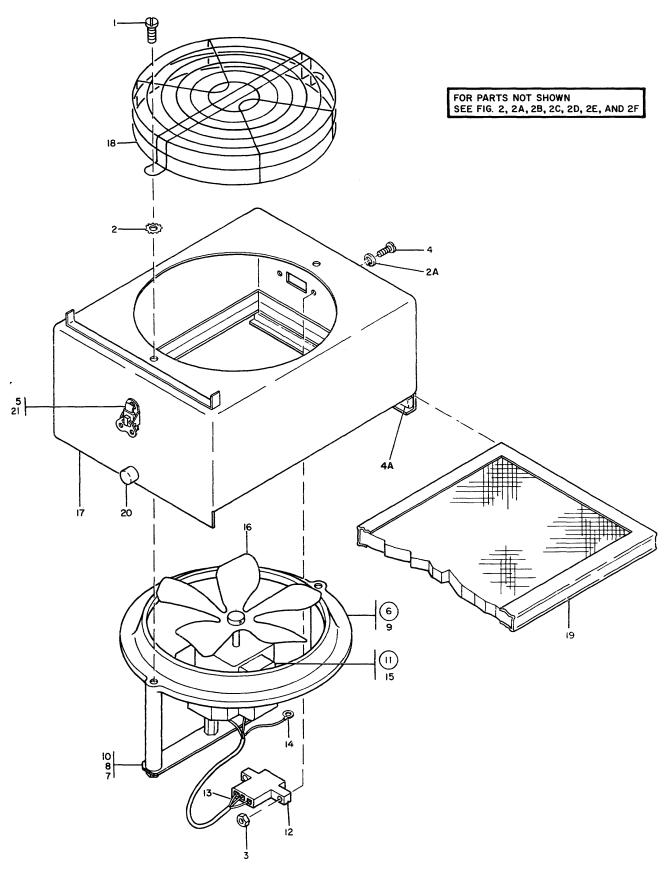


FIGURE 3. COOLING UNIT ASSEMBLY-60 CYCLE. SEE LIST 3.

LIST AND	PART NUMBER	DESCRIPTION	PER	USABL
NUMBER		1 2 3 4	ASM.	CODE
		COOLING UNIT ASSEMBLY-60 CYCLE		
3 -	5357052	COOLING UNIT ASSEMBLY-60 CYCLE	REF	
		USED ON 60 CYCLE UNITS SEE LISTS 2-27,2A-30,2B-26,2C-28,2D-30,		-
		2E-30,AND 2F-28 FOR NEXT HIGHER ASM AND FIG. 3 FOR ILLUSTRATION		
- 1 - 2 - 2A	32042 56079 56722	• SCREW, MACH BIND• HD 10-32 X 3/8 LG• • WASHER,LOCK-EXT T •195 ID •410 OD • LOCKWASHER-EXT• TOOTH OD• •150XID• •320	2 2 1	
- 3 - 4	257187 322065	• NUT, PLAIN, HEX- 6-32 X 3/8 FL W • SCREW, MACH-BIND HD 6-32 X 5/8 LG	2 2	
- 4A	599557 5349888	• SEAL  • LATCH	AR 1	
- 6 - 7	5357051 56079	AIRMAX ASSEMBLY- 50/60 CYCLE     WASHER, LOCK-EXT T .195 ID .410 OD	1 4	
- 8 - 9	1 30 434 53 57 06 1	SCREW-MACH, SLOTTED HEX HD NO.10-32 X.375     ORIFICE	1	
- 9	5357069	USED ON ASM PRIOR TO C5  ORIFICE-FAN USED ON ASM FROM C5 TO CURRENT	1	
- 10	5357062	BRACKET  USED ON ASM PRIOR TO C5  USED ON ASM PRIOR TO C5	1	
	5357068	BRACKET-MOTOR MTG     USED ON ASM FROM C5 TO CURRENT	1	
- 12	5357063 5353853	MOTOR ASM, 208/230V-60HZ, 220V-50HZ     HOUSING	1 1	
	5353854 5357065	CONTACT, MALE- 16-20 AWG     JUMPER ASSEMBLY, 6.38IN-NO.18 GREEN SEE LIST 25-13A FOR COMPONENT PARTS	. 2	
	5357067 5357066	MOTGR, 208/230V-60CY, 220V-50CY	1	
- 17	5357058 5357059	HOUSING-FAN     GUARD TOP	1	
- 20	5357064 5357135	• FILTER, AIR • CATCH	1	
- 21	5357136	. SCREW,PAN HD-SELF TAP 4-40 X .187 LG	2	

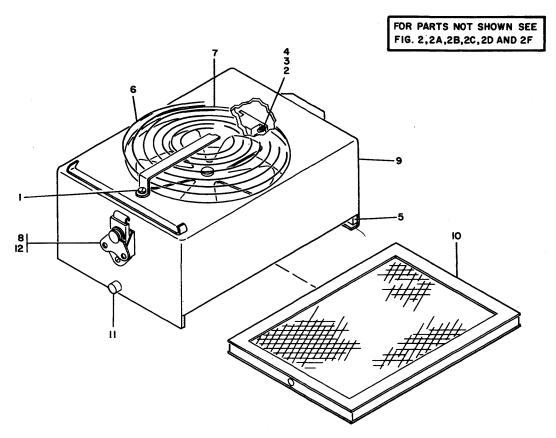


FIGURE 3A. COOLING UNIT ASSEMBLY-50 CYCLE. SEE LIST 3A

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4,	UNITS PER ASM.	USABL ON CODE
		COOLING UNIT ASSEMBLY-50 CYCLE		
3A-	5357049	COOLING UNIT ASSEMBLY- 50 CYCLE  USED ON 50 CYCLE UNITS  SEE LISTS 2-27,2A-30,2B-26,2C-28,20-30,	REF	
- 1 - 2	55918 56722	AND 2F-28  ASSEMBLY AND FIG. 3A FOR ILLUSTRATION  SCREW, MACH-BIND HD 10-32 X 5/8 LG  LOCKWASHER-EXT. TOOTH DD150XID320	2 2	
- 3 - 4 - 5	257187 322065 599557	• NUT,PLAIN,HEX- 6-32 X 3/8 FL W • SCREW,MACH-BIND HD 6-32 X 5/8 LG • SEAL	2 2 2 AR	<b></b>
	4103594 4120218 5349888 5357048	GUARD-FAN     FAN ASSEMBLY- 50 CYCLE     LATCH     HOUSING-FAN	1 1 1	
- 10 - 11	5357064 5357135 5357136	• FILTER,AIR • CATCH • SCREW,PAN HD-SELF TAP 4-40 X •187 LG	1 1 2	
			-	

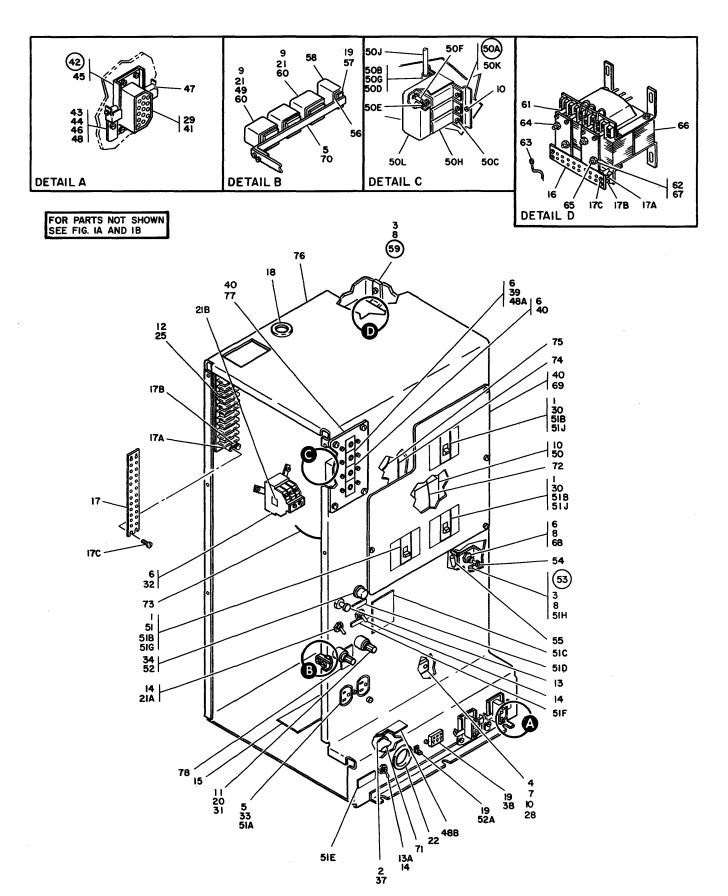


FIGURE 4. AC BOX ASSEMBLY-60 CYCLE. SEE LIST 4.

LIST AND	PART			USABL
INDEX NUMBER	NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	CODE
		AC BOX ASSEMBLY-60 CYCLE		
4 -	5362298	BOX ASSEMBLY, AC	REF	
		USED ON 2803/2804 MODEL 1 - 60 CYCLE		
		SEE LIST 1A-83 AND 1B-57 FOR NEXT HIGHER ASM AND FIG. 4 FOR ILLUSTRATION		
- 1 - 2	81693 120211	• SCREW, MACH-BIND HD 6-32 X 3/8 LG • SCREW, MACH-HEX HD 10-32 X 1/2 LG	12	
- 3	28413	- SCREW, MACH-BIND HD 10-32 X 5/16 LG	5	l
- 4 - 5	34512 38235	• SCREW,BIND.HD 8-32 X .375 LG • SCREW MACH 6/32 X .310 LG	2	
- 6 - 7	55726 55901	• SCREW-BD HD 6-32 X •188 LG • WASHER,LOCK-EXT TEETH NO• 8 X O•381 OD	13 AR	
- 8	56079	. WASHER, LOCK-EXT T .195 ID .410 OD	1	
- 9 - 10	56722 58207	• LOCKWASHER-EXT. TOOTH OD. •150XID. •320 • SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG	AR	
- 11	78999	• FUSE, 5AMPS	2 2	1
- 12 - 13	5356038 117185	MARKER STRIP     SWITCH, PUSH-NO 125V AC 1 AMP	1	
- 13A		SWITCH, TOGGLE-SPST 250V AC/DC 3 AMP     USED ON ASM FROM A7 TO CURRENT	1	1
- 14	128455	• SWITCH-TOGGLE	3	
- 14	128455	USED ON ASM PRIOR TO A7  • SWITCH-TOGGLE	1	
-		USED ON ASM FROM S7 TO CURRENT	1	
- 15 - 16	138756 186945	• PLATE,INST-LINE V PRESENT W/MACH PWR OFF • SHIELD,TERMINAL BOARD- 8 POSITION	1	
- 17 - 17A	187466 210883	• SHIELD • STUD-SHIELD MTG, TAPPED, NO. 6-32	2 3	
- 17B	210884	• STUD-SHIELD MTG.NO. 6-32	9	1 _
- 17C - 18	21098 <del>4</del> 220764	• SCREW, RD HD MACH-6-32 X •250 LG • GROMMET,RUB-FOR 1-3/8 HOLE X 1/8 PNL	3	
- 19	251970	• SCREW-MACH BD. HD. 4-40 X 1/4 LG	2	
- 20 - 21	257080 257187	• INSULATOR-LONG • NUT,PLAIN,HEX- 6-32 X 3/8 FL W	3	
- 21A	313246	SWITCH, TOGGLE     USED ON ASM FROM A7 TO CURRENT	1	ļ
- 21B	317296	• LABEL-NUMBERING L TO R 1 THRU 33	1	
- 22 - 25	317329 323842	GROMMET, RUB-FOR 1-5/8 HOLE X 1/8 PNL     TERMINAL BOARD- 12 DBL SCREW TERMINALS	1 2	
- 28 - 29	334804 338238	BUS BAR- 7 POSITION     SCREW, MACH-BD HD 4-40 NC X .3125 LG	1 8	
- 30	352523	CIRCUIT BREAKER- 3 POLE 30 AMP	2	
- 31	360882	USED ON ASM PRIOR TO A7  • FUSEHOLDER- 15 AMP 250V AC	2	
- 32	369224	RELAY, ARMATURE- 3NO POLES 220V AC	1	
- 33	418835	• OUTLET-CONVENIENCE,220V USED ON ASM PRIOR TO A7	1	
- 34 - 37	349154 5356174	• SOCKET, ERROR LIGHT • CLAMP-CABLE	1 1	
- 38	523269	HOUSING, RECEPTACLE	1	
- 39	524179	• CIRCUIT BREAKER-8 AMP USED ON ASM PRIOR TO A7	2	1
- 40	524180 526516	• CIRCUIT BREAKER-10 AMP • CONNECTOR, RECP, ELEC-13 FEMALE CONTACTS	2 2	
- 41 - 42	526516 526522	• LATCH ASSEMBLY-CONNECTOR	2	l
- 43 - 44	186759 257189	SCREW, MACH-BIND HD 8-32 X 5/16 LG     NUT, HEX- 8-32	2 2	
- 45	526519	BRACKET-CONNECTOR MOUNTING	1	
				_

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		AC BOX ASSEMBLY-60 CYCLE -CONT		
4 - 46 - 47	526520 526521	SPRING-LATCH     ROLLER-CONNECTOR LATCH	2	
- 48	1090873	LOCKWASHER     USED ON ASM FROM S7 TO CURRENT	2 2	
	554132 845762	USED ON ASM FROM S7 TO CURRENT	1	
- 50	2128689 2130335	• RELAY,3 POLE DT 472 OHM 24 VOLT D.C.COIL • CONTACTOR, MAGNETIC	1	
	2501190	USED ON ASM FROM D6 TO CURRENT	1	
- 50B - 50C	10170 55726	• • SCREW-MACH,BIND HD NO• 6-32 X •250 LG • • SCREW-BD HD 6-32 X •188 LG	5	
- 50D - 50E	318898	• • WASHER, FLAT NO. 6 • • CONDUCTOR	1 2	
- 50F - 50G	322692 356742	RESISTOR, FXD, COMP- 1 MEG P/M 10% 1W     CLAMP, LOOP- 0.250 ID 0.177 DIA MTG HOLE	3	
	528411 2501189	CAPACITOR, FXD- 0.25 MFD P/M 10% 100V     CABLE ASSEMBLY	3 1	
		SEE LIST 25-13B AND -30 FOR COMPONENT PARTS		
	2501191 2501192	• PLATE  • SHIELD	1	
	5213644	CIRCUIT BREAKER     USED ON ASM PRIOR TO S7	ī	
- 51A	2501253	PLATE, BLANK, CONVENIENCE OUTLET     USED ON ASM FROM A7 TO CURRENT	1	
- 518	2501260	CLAMP, CB MOUNTING     USED ON ASM FROM A7 TO CURRENT	6	
- 51C	2510320	• LABEL DC TRANS  USED ON ASM FROM S7 TO CURRENT	1	
- 51D	25 10324	LABEL     USED ON ASM FROM S7 TO CURRENT	1	
- 51E	2510326	LABEL      USED ON ASM FROM S7 TO CURRENT	1	
- 51F	2510328	LABEL     USED ON ASM FROM S7 TO CURRENT	1	
- 51G	5213804	CIRCUIT BREAKER, 50 AMP 240VOLT- 3 POLE     USED ON ASM FROM A7 TO CURRENT	1	
- 51H	5214060	• CAPACITOR, FXD-0.01UF 50A 250VAC  USED ON ASM FROM A7 TO CURRENT	2	
- 51J	5214333	• CIRCUIT BREAKER - 30AMP, 240VOLT, 3POLE USED ON ASM FROM A7 TO CURRENT	2	
	2414970 5271288	• LAMP, INCANDE SCENT • TERMINAL, FIXED TAB	1 1	
	5318934 334932	• RESISTOR ASSEMBLY • • TERMINAL, RING-18/22 AWG, NO. 10, INS	2	
- 55	503498 5318966	. RESISTOR, FXD, 1 MEG OHM P/M 5% 1W . RETAINER-RELAY	1	
- 57	5318967	SOCKET,4 POSITION RELAY     RELAY-4 PDT	1	
	5318969 5351120	. AC POWER SUPPLY SUB ASSEMBLY	1	
- 60 - 61	56722 56792	. LOCKWASHER-EXT. TOOTH OD150XID320 . SPACER156 ID 5/16 OD X .343 LG	4	
- 62 - 63	322551 334910	SCREW, MACH-BIND HD 6-32X3/4 LG     TERMINAL, RING-14/16 AWG, NO. 6, INS	2	
- 64 - 65	598353 598355	SEMICONDUCTOR DEVICE, D10- 100V 10 AMP     RECTIFIER, SILICON	2 2	
- 66 - 67	5351121 5351123	TRANSFORMER, POWER STEP DOWN 50/60 CYCLE     HEAT SINK	1 2	
	•			
		•		
			_	

		DESCRIPTION 1 2 3 4	PER ASM.	ON CODE
		AC BOX ASSEMBLY-60 CYCLE -CONT		
	5351152 5362188	• CAPACITOR, PAPER-0.01 UF P/M 20% 250VDC • PLATE-CB AC BOX	2	
- 70	5362194 5362270	BRACKET-RELAY     CABLE ASSEMBLY-POWER ATTACHMENT     SEE LIST 25-14 AND -15 FOR COMPONENT	1 1	1
- 72	5362271	PARTS • CABLE ASSEMBLY, AC INTERNAL SEE LIST 25-1,-11A,-13,-13B,-13C,	1	
- 73	5362283	16,-17, AND -17A FOR COMPONENT PARTS  • CABLE ASSEMBLY-K5 TO CB10  SEE LIST 25-15A FOR COMPONENT PARTS	1	
- 74	5362284	• CABLE ASSEMBLY-K5 TO CB11 SEE LIST 25-15A FOR COMPONENT PARTS	1	
	5362285	• CABLE ASSEMBLY-K5 TO CB9  SEE LIST 25-15A FOR COMPONENT PARTS	1	ļ
77	5362297 53 <b>7</b> 1720	BOX,AC POWER     PLATE,MOUNTING	1 1	
- 78	5418085	PLATE, FUSE WARNING     USED ON ASM FROM D6 TO CURRENT	1	

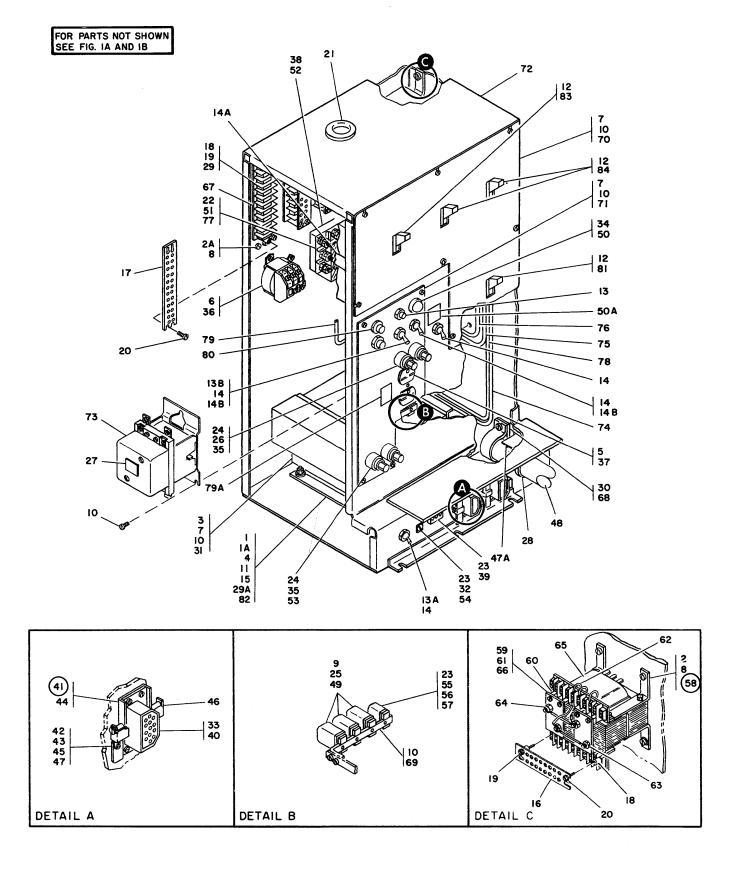


FIGURE 4A. AC BOX ASSEMBLY-50 CYCLE. SEE LIST 4A.

INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABL ON CODE
NUMBER		1 2 3 4	ASM.	CODE
			ļ	ļ
		AC BOX ASSEMBLY-50 CYCLE	<u> </u>	
4 A			<u> </u>	
-	5373742	BOX ASM-AC 50 CYCLE USED ON 2803/2804 MODEL 1 - 50 CYCLE	REF	
		SEE LIST 1A-98 AND 1B-57 FOR NEXT HIGHER ASM AND FIG. 4A FOR ILLUSTRATION		
- 1	3550	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK	AR	
- 1A - 2	6935 28413	• WASHER, LOCK-SPLIT 1/4 X 0.493 OD • SCREW, MACH-BIND HD 10-32 X 5/16 LG	4	
- 2A	32042	SCREW, MACH BIND. HD 10-32 X 3/8 LG.	AR	
- 3 - 4	34512 36109	• SCREW, BIND • HD 8-32 X • 375 LG • NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W	2	
- 5	38235	. SCREW MACH 6/32 X .310 LG	1	L
- 6 - 7	55726 55901	• SCREW-BD HD 6-32 X •188 LG • WASHER,LOCK-EXT TEETH NO. 8 X 0•381 OD	2 AR	
- 8	56079	- WASHER, LOCK-EXT T .195 ID .410 DD	2	
- 9 - 10	56722 58207	• LOCKWASHER-EXT. TOOTH OD. •150XID. •320 • SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG	26	1
- 11 - 12	76574 81142	• LOCKWASHER-EXT TOOTH ID •267 X OD •510 • SCREW,MACH-FIL H 10-32 X 1-1/2 LG	10	
- 13	117185	. SWITCH.PUSH-NO 125V AC 1 AMP	1	1
- 13A	121756	• SWITCH, TOGGLE-SPST 250V AC/DC 3 AMP  USED ON ASM FROM S7 TO CURRENT	1	
- 13A	121756	SWITCH, TOGGLE-SPST 250V AC/DC 3 AMP     USED ON ASM PRIOR TO S7	2	
- 138	313246	• SWITCH, TOGGLE	1	
- 14	128455	USED ON ASM FROM S7 TO CURRENT  SWITCH-TOGGLE	3	
- 14	128455	USED ON ASM PRIOR TO D6  • SWITCH-TOGGLE	4	
- 14	128455	USED ON ASM FROM D6 TO S7  • SWITCH-TOGGLE	1	
		USED ON ASM FROM S7 TO CURRENT		
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LIST AND	PART			USABLI
INDEX NUMBER	NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	ON CODE
HOMBER			73116	CODE
		AC BOX ASSEMBLY-50 CYCLE -CONT		
4A- 14A	138755	- DECAL, INST-LINE V PRESENT W/MACH PWR OFF	1	
- 14B	159373	USED ON ASM FROM D6 TO CURRENT  WASHER, LOCK-EXT TEETH 15/32 ID X 3/4 OD	AR	
- 15	186036	• SCREW, MACH-FH 1/4-20 X 1/2 LG	AR	
- 16 - 17	186945 187466	SHIELD, TERMINAL BOARD- 8 POSITION     SHIELD	2	
- 17 - 18	210883	• STUD-SHIELD MTG, TAPPED, NO. 6-32	3	
- 19	210884	• STUD-SHIELD MTG, NO. 6-32	. 9	
- 20 - 21	210984 220764	• SCREW. RD HD MACH-6-32 X •250 LG • GROMMET, RUB-FOR 1-3/8 HOLE X 1/8 PNL	3	
- 22	236849	• SCREW, MACH-BIND HD 10/32 X 1/4 LG	2	
- 23	251970	SCREW-MACH BD. HD. 4-40 X 1/4 LG	4	
- 24 - 25	257080 257187	• INSULATOR-LONG • NUT,PLAIN,HEX- 6-32 X 3/8 FL W	3	
- 26	303549	. FUSE, CARTRIDGE-SLOW BLOW 1.0 AMP 250V	2	· · · · · · · · · · · · · · · · · · ·
- 27 - 28	317296 317329	• LABEL-NUMBERING L TO R 1 THRU 33 • GROMMET, RUB-FOR 1-5/8 HOLE X 1/8 PNL	1 1	
- 29	323842	TERMINAL BOARD- 12 DBL SCREW TERMINALS	2	
- 29A	325660	• SCREW-MACH FH 1/4-20 X .625 LG	AR	
- 30 - 31	332620 334804	SCREW, MACH-BIND HD 10-32 X 1/2 LG     BUS BAR- 7 POSITION	2	
- 32	338169	• WASHER, LOCK-EXT TEETH NO. 4 X .260 DD	AR	
- 33	338238	SCREW, MACH-BD HD 4-40 NC X .3125 LG	8	
- 34 - 35	349154 360882	SOCKET, ERROR LIGHT     FUSEHOLDER- 15 AMP 250V AC	1 4	
- 36	369224	. RELAY, ARMATURE- 3ND POLES 220V AC	1	
- 37	418835 438463	OUTLET-CONVENIENCE,220V     STUD-COVER MOUTING	1 2	
- 38 - 39	523269	• HOUSING. RECEPTACLE		
- 40	526516	. CONNECTOR, RECP, ELEC-13 FEMALE CONTACTS	2	
- 41 - 42	526522 186759	LATCH ASSEMBLY-CONNECTOR     SCREW, MACH-BIND HD 8-32 X 5/16 LG	2 2	•
- 43	257189	• NUT, HEX- 8-32	2	
- 44	526519	BRACKET-CONNECTOR MOUNTING	1	
- 45 - 46	526520 526521	SPRING-LATCH     ROLLER-CONNECTOR LATCH	2 2	
- 47	1090873	LOCKWASHER	2	
- 47A	845762	DECAL-VOLTAGE      USED ON ASM FROM S7 TO CHRRENT	1	
- 48	2085671	USED ON ASM FROM S7 TO CURRENT  • CABLE ASSEMBLY-POWER	1	
	2128689	. RELAY, 3 POLE DT 472 OHM 24 VOLT D.C.COIL	3	
	2414970 2507326	• LAMP,INCANDESCENT • LABEL	1 2	
- 50A	2501326	USED ON ASM FROM S7 TO CURRENT	-	
- 51	4064448	- JUMPER-SWITCH	2	
- 52 - 53	4121259 5213694	• SWITCH BOARD • FUSE, CARTRIDGE	1 2	
- 54	5271288	• TERMINAL, FIXED TAB	1	
- 55	5318966	• RETAINER-RELAY	1 1	
	5318967 5318969	SOCKET, 4 POSITION RELAY     RELAY-4 PDT	$\frac{1}{1}$	
- 58	5351120	. AC POWER SUPPLY SUB ASSEMBLY	1	
- 59 - 60	56722 56792	• LOCKWASHER-EXT. TOOTH OD150XID320 • SPACER156 ID 5/16 OD X .343 LG	4	
- 61	322551	• SCREW, MACH-BIND HD 6-32X3/4 LG	4	
- 62	334910	TERMINAL,RING-14/16 AWG,NO. 6,INS	2	
- 63 - 64	598353 598355	SEMICONDUCTOR DEVICE, D10- 100V 10 AMP     RECTIFIER, SILICON	2 2	
U-T		The state of the s		
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LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLI ON CODE
			1	
		AC BOX ASSEMBLY-50 CYCLE -CONT	<b> </b>	
	5351121	TRANSFORMER, POWER STEP DOWN 50/60 CYCLE	1 2	
	5351123 5356038	• • HEAT SINK • MARKER STRIP	2	
	5356174	• CLAMP-CABLE	1	
	5362194	• BRACKET-RELAY	1 1	
	5373735 5373737	• COVER-CB AC BOX • PLATE-MOUNTING	1 1	
	5373740	• BOX-AC	i	
	5373743	• MAGNETIC CONTRACTOR- 4 POLE 60 AMP	1	
- 74	5373781	• CABLE ASSEMBLY-AC INTERNAL 50 CYCLE	1	
		SEE LIST 25-1,-8B,-13,-13A,-13B, -13D,-16A,-17,-17A AND -17B FOR	+	
		COMPONENT PARTS		
- 75	5383098	• CABLE ASSEMBLY-K5 TO CB11	1	
- 76	5383099	SEE LIST 25-15A FOR COMPONENT PARTS  CABLE ASSEMBLY-K5 TO CB9 OR 20	1	İ
70		SEE LIST 25-15A FOR COMPONENT PARTS	1 '	1
	5391725	• SHIELD-TB SAFETY	1	
- 78	5402908	• CABLE ASSEMBLY-CB 9 TO CB 10 SEE LIST 25-15B FOR COMPONENT PARTS	1	
- 79	5402925	• CABLE ASSEMBLY-AC	1	<del>                                     </del>
• •	· <del></del>	SEE LIST 25-13B AND -13D FOR	1	
70.	E419094	COMPONENT PARTS  • PLATE, FUSE WARNING		<u> </u>
- 19A	5418086	• PLATE, FUSE WARNING   USED ON ASM FROM D6 TO CURRENT	1	
- 80	8016938	- CIRCUIT BREAKER-SINGLE POLE 10 AMP	2	
- 81	8023798	. CIRCUIT BREAKER- 4 POLE 50 AMP	1	
- 82 - 83	8026894 8026895	TRANSFORMER, VARIABLE, POWER CIRCUIT BREAKER	1 1	į
- 84	8026896	• CIRCUIT BREAKER	1 2	<del></del>
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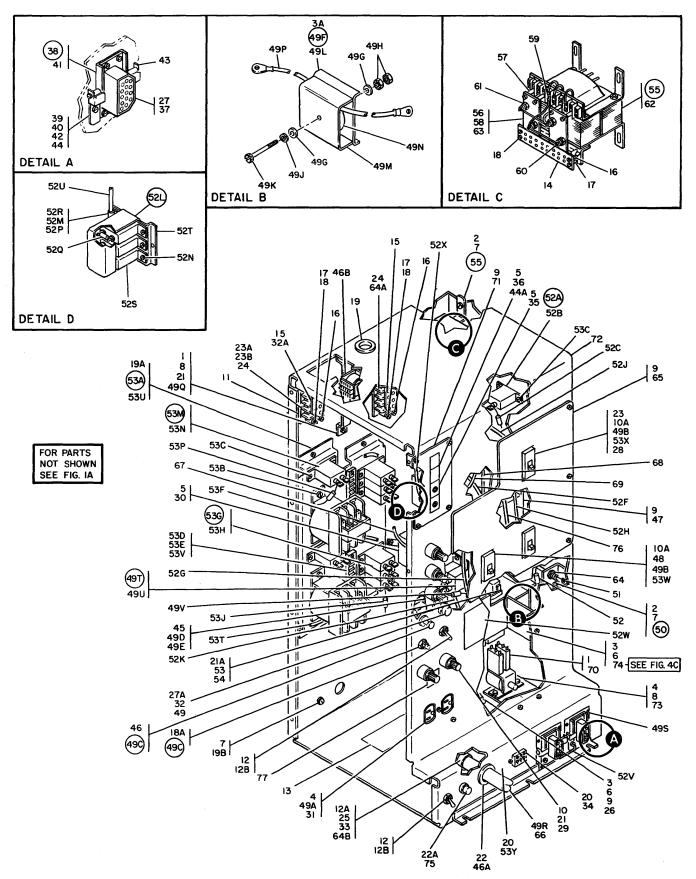


FIGURE 4B. AC BOX ASSEMBLY-60 CYCLE. SEE LIST 4B.

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LIST AND	PART NUMBER	DESCRIPTION	PER	USABLE
NUMBER		1 2 3 4	ASM.	CODE
		AC BOX ASSEMBLY-60 CYCLE		
4B- -	5382420	BOX ASSEMBLY, AC - 60 CYCLE	REF	ļ
		USED ON 2803 FAA MODEL 1 SEE LIST 1A-163 FOR NEXT HIGHER ASM		
- 1 - 2	10170 28413	AND FIG. 4B FOR ILLUSTRATION  • SCREW-MACH,BIND HD NO. 6-32 X .250 LG  • SCREW,MACH-BIND HD 10-32 X 5/16 LG	AR	
- 3 - 3A	34512 36109	• SCREW, BIND. HD 8-32 X • 375 LG • NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W	AR 5	
- 4	38235	USED ON ASM FROM P8 TO CURRENT  • SCREW MACH 6/32 X •310 LG	3	
- 5 - 6	55726 55901	• SCREW-BD HD 6-32 X •188 LG • WASHER,LOCK-EXT TEETH NO. 8 X 0•381 DD	AR 12	
- 7	56079	• WASHER,LOCK-EXT T .195 ID .410 OD	AR	
- 8 - 9	56722 58207	• LOCKWASHER-EXT• TOOTH OD• •150XID• •320 • SCREW•MACH-UNDRCT BIND HD 8-32 X 1/4 LG	2 AR	
- 10 - 10	78999 78999	• FUSE, 5AMPS USED ON ASM PRIOR TO P8 • FUSE, 5AMPS	5	
		USED ON ASM FROM P8 TO CURRENT SCREW-MACH-BIND HD 6-32 X 3/8 LG		
- 10A	81693	• SURCWAMACH-DINU HU 0-32 X 3/8 LG	AR	
l			-	
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M08-1351-1		<u> </u>		

IST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	PER ASM.	USABL ON CODE
		AC BOX ASSEMBLY-60 CYCLE -CONT		
40 11	007/2	MARKET STATE AS DOS NOS A TURNITA		
4B- 11 - 12	92743 128455	MARKER STRIP-12 POS NOS. 1 THRU 12     SWITCH-TOGGLE     USED ON ASM PRIOR TO A7 AND FROM	2	
- 12A	120211	P8 TO CURRENT SCREW, MACH-HEX HD 10-32 X 1/2 LG	AR	
- 12B	121756	SWITCH, TOGGLE-SPST 250V AC/DC 3 AMP     USED ON ASM FROM A7 TO P8	2	
- 13 - 14	138756 186945	• PLATE,INST-LINE V PRESENT W/MACH PWR OFF • SHIELD,TERMINAL BOARD- 8 POSITION	1	
- 15	187466	SHIELD     USED ON ASM PRIOR TO P8	2	
- 15	187466	SHIELD     USED ON ASM FROM P8 TO CURRENT	1	
- 16	210883	• STUD-SHIELD MTG, TAPPED, NO. 6-32	7	
- 17 - 18	210884 210984	• STUD-SHIELD MTG,NO. 6-32 • SCREW, RD HD MACH-6-32 X •250 LG	5 3	
- 18A - 19	215680 220764	• SWITCH, PUSH-NC 125V AC 1 AMP • GROMMET, RUB-FOR 1-3/8 HOLE X 1/8 PNL	1	
- 19A	221790	. SCREW, MACH-BIND HD 8-32 X 3/16 LG	AR	
- 19B - 20	236849 251970	• SCREW-MACH-BIND HD 10/32 X 1/4 LG • SCREW-MACH BD• HD• 4-40 X 1/4 LG	AR 3	
- 21	257080	INSULATOR-LONG     USED ON ASM PRIOR TO P8	2	
- 21	257080	INSULATOR-LONG     USED ON ASM FROM P8 TO CURRENT	5	
- 21A - 22	257187 317329	• NUT, PLAIN, HEX- 6-32 X 3/8 FL W • GROMMET, RUB-FOR 1-5/8 HOLE X 1/8 PNL	AR 1	
- 22A	317797	USED ON ASM PRIOR TO A7  • LAMP,NEON,105-125 VOLTS,1/25W  USED ON ASM FROM C8 TO CURRENT	1	
- 23 - 23A	322555 323681	SCREW,MACH-RH 6-32 X 2-1/4 LG     MARKER STRIP- 3 POS NOS. 1 THRU 3	AR 1	
- 23B	323841	USED ON ASM FROM P8 TO CURRENT  TERMINAL BOARD- 3 DBL SCREW TERMINALS	1	
- 24	323842	USED ON ASM FROM P8 TO CURRENT  • TERMINAL BOARD- 12 DBL SCREW TERMINALS	2	
- 24	323842	USED ON ASM PRIOR TO P8  • TERMINAL BOARD- 12 DBL SCREW TERMINALS  USED ON ASM FROM P8 TO CURRENT	1	
- 25 - 26	332620 334804	SCREW,MACH-BIND HD 10-32 X 1/2 LG     BUS BAR- 7 POSITION	AR 1	
- 27 - 27A	338238 349154	SCREW, MACH-BD HD 4-40 NC X .3125 LG     SOCKET, ERROR LIGHT	8 1	
- 28	352523	USED ON ASM FROM S7 TO CURRENT  • CIRCUIT BREAKER- 3 POLE 30 AMP	2	
- 29	360882	USED ON ASM PRIOR TO A7  • FUSEHOLDER- 15 AMP 250V AC	2	
- 29	360882	USED ON ASM PRIOR TO P8  • FUSEHOLDER- 15 AMP 250V AC	. 5	
- 30	369224	USED ON ASM FROM P8 TO CURRENT  RELAY, ARMATURE— 3NO POLES 220V AC	1	
- 31	418835	OUTLET-CONVENIENCE,220V     USED ON ASM PRIOR TO S7	1	
- 32	424205	LIGHT, PILOT-RED USED ON ASM PRIOR TO S7	1	
- 32A	508033	OUVER USED ON ASM FROM P8 TO CURRENT		
- 33	511042	CLAMP, CABLE     USED ON ASM PRIOR TO C8	1	
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INDEX			LOITTIGI	USABLE
NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	ON
NOFIBER			A311•	CODE
		AC BOX ASSEMBLY-60 CYCLE -CONT		
4B- 34	523269	- HOUSING, RECEPTACLE	1	
- 35	524178 524179	• CIRCUIT BREAKER,6 AMP • CIRCUIT BREAKER-8 AMP	2	
		USED ON ASM PRIOR TO S7		
- 37 - 38	526516 526522	CONNECTOR, RECP, ELEC-13 FEMALE CONTACTS     LATCH ASSEMBLY-CONNECTOR	2 2	
- 39	186759	SCREW, MACH-BIND HD 8-32 X 5/16 LG	2	l
- 40	257189	. NUT, HEX- 8-32	2	<b></b>
- 41 - 42	526519 526520	BRACKET-CONNECTOR MOUNTING     SPRING-LATCH	1 2	ĺ
- 43	526521	ROLLER-CONNECTOR LATCH	2	
	1090873	LOCKWA SHER     COVER-CP DUMMY	2 2	ĺ
- 44A	554132	USED ON ASM FROM S7 TO CURRENT	2	
- 45	532945	JUMPER ASSEMBLY	1	
- 46 - 46A	696065 730432	SWITCH, PUSH-DPST MOMENTARY     GROWMET, CATERPILLAR	1 1	
704	130132	USED ON ASM FROM P8 TO CURRENT		
- 46B	2128689	• RELAY, 3 POLE DT 472 OHM 24 VOLT D.C.COIL	2	
- 47	2130335	USED ON ASM FROM P8 TO CURRENT  • CONTACTOR, MAGNETIC	1	<b>———</b>
	2130338	• CIRCUIT BREAKER- 3 POLE 50 AMP 240V	i	
- 49	2414970	USED ON ASM PRIOR TO A7  • LAMP, INCANDE SCENT	1	<u> </u>
	2501253	. PLATE, BLANK, CONVENIENCE OUTLET	i	
	25.01.07.0	USED ON ASM FROM S7 TO CURRENT		<b></b>
- 498	2501260	CLAMP, CB MOUNTING     USED ON ASM FROM A7 TO CURRENT	6	
- 49C	2510294	CAPACITOR ASSEMBLY	2	
400	252452	USED ON ASM FROM C8 TO CURRENT  TERMINAL, RING-22/30 AWG, NO. 6, INS	2	
	253453 491320	• CAPACITOR, FILM, • 1MFD 5% 100 VOLTS	2	l
	2514426	• TOROID ASSEMBLY	1	
- 49G	3550	USED ON ASM FROM P8 TO CURRENT  . • WASHER,FL- 1/4 X 9/16 DD X 0.050 THK	2	
- 49H	36109	. NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W	2	
- 49J	76574	. LOCKWASHER-EXT TOOTH ID .267 X OD .510	1 1	l
	186914 2514423	SCREW, CAP-SLOT/HEX HD 1/4-20 X 2-3/4 LG     BASE, TOROID MOUNTING	1	<b>—</b>
- 49M	2514424	• • COVER, TOROID	1	ĺ
	2514427 2514485	CORE ASSEMBLY, TOROID     JUMPER ASSEMBLY, TOROID	1 1	
	2514443	BRACKET, RELAY MOUNTING     USED ON ASM FROM P8 TO CURRENT	î	
- 49R	2514458	• CABLE ASSEMBLY, POWER	1	
- 495	2514463	USED ON ASM FROM P8 TO CURRENT  INSULATOR, POWER CONNECTOR	2	
		USED ON ASM FROM P8 TO CURRENT		
- 49T	2514467	RESISTOR-CAPACITOR ASSEMBLY     USED ON ASM FROM P8 TO CURRENT	2	
- 49U	528411	• • CAPACITOR, FXD- 0.25 MFD P/M 10% 100V	1	
	2514476	. RESISTOR ASSEMBLY	1	
- 50	5318934	• RESISTOR ASSEMBLY  USED ON ASM PRIOR TO P8	2	
- 51	334932	TERMINAL, RING-18/22 AWG, NO. 10, INS	2	
- 52 - 52A	503498 2514468	RESISTOR, FXD, 1 MEG OHM P/M 5% 1W     RESISTOR-CAPACITOR ASSEMBLY	1	
- 52A	Z)ITTUU	USED ON ASM FROM P8 TO CURRENT		
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INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLI ON CODE
		AC BOX ASSEMBLY-60 CYCLE -CONT		
	2514475	CAPACITOR, FXD- 0.25 MFD P/M 10% 100V     RESISTOR ASSEMBLY	1 1	
- 52F	2514470	• CABLE ASSEMBLY,K5 TO K7 USED ON ASM FROM P8 TO CURRENT SEE LIST 25-13C AND -16A FOR COMPONENT	1	
- 52G	2514471	PARTS • CABLE ASSEMBLY,K5 TO K10 USED ON ASM FROM P8 TO CURRENT	1	
- 52H	25 14472	SEE LIST 25-13C AND -16A FOR COMPONENT PARTS • CABLE ASSEMBLY, KIO TO CB11	1	
- 52J	2514473	USED ON ASM FROM P8 TO CURRENT SEE LIST 25-13C FOR COMPONENT PARTS • CABLE ASSEMBLY,K9 TO CB9	1	
- 52K	2514480	USED ON ASM FROM P8 TO CURRENT SEE LIST 25-13C FOR COMPONENT PARTS • CABLE ASSEMBLY, CAPS TO K6	1	
	2514503	USED ON ASM FROM P8 TO CURRENT SEE LIST 25-13 FOR COMPONENT PARTS • CAP ASSEMBLY•FILTER	1	
- 52M - 52N	10170 55726	USED ON ASM FROM P8 TO CURRENT  • SCREW-MACH, BIND HD NO. 6-32 X .250 LG  • SCREW-BD HD 6-32 X .188 LG	1	
- 52P - 520		WASHER, FLAT NO. 6     RESISTOR, FXD, COMP- 1 MEG P/M 10% 1W     CLAMP, LOOP- 0.250 ID 0.177 DIA MTG HOLE	1 3	
- 52S	528411 2501191	• CAPACITOR, FXD- 0.25 MFD P/M 10% 100V	3	
- 520	2514502	CABLE ASSEMBLY, FILTER  SEE LIST 25-1 AND -13D  FOR COMPONENT PARTS	1	
- 520	2514504	JUMPER ASSEMBLY     USED ON ASM FROM P8 TO CURRENT	1	
- 52W	2514527	SEE LIST 25-13B FOR COMPONENT PARTS  • LABEL,DC TRANS  USED ON ASM FROM P8 TO CURRENT	1	
- 52X	2514553	• CABLE ASSEMBLY, POWER SEQUENCE  USED ON ASM FROM P8 TO CURRENT  SEE LIST 25-1,-13,-13B,-16 AND -41	1	
	5318966	FOR COMPONENT PARTS • RETAINER-RELAY	1	
- 538	2514554 10170	• CONTACTOR ASSEMBLY, AC BOX USED ON ASM FROM P8 TO CURRENT • • SCREW-MACH, BIND HD NO• 6-32 X •250 LG	6	
- 53C - 53D	55726 322550 480009	SCREW-BD HD 6-32 X .188 LG     SCREW,MACH-BIND HD 6-32 X 1/2 LG     BLOCK-TERMINAL BARRIER-6 POSITION	16	
- 53F - 53G	2514446 2514467	MAGNETIC CONTACTOR,3 POLE,30 AMP     RESISTOR-CAPACITOR ASSEMBLY	2 6	
- 53J - 53M	528411 2514476 2514468	CAPACITOR, FXD- 0.25 MFD P/M 10% 100V     RESISTOR ASSEMBLY     RESISTOR-CAPACITOR ASSEMBLY	1 1 4	
- 53P	528411 2514475 2514478	CAPACITOR, FXD- 0.25 MFD P/M 10% 100V     RESISTOR ASSEMBLY     CABLE ASSEMBLY, CAPS TO CONTACTOR	1 1 2	
- 530	2514479 2514555 5355407	CABLE ASSEMBLY, TB13/14 TO CONTACTOR     PLATE, CONTACTOR MOUNTING     STRIP, MARKER-INSULATING	1 2	
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LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
NOFIDER		AC BOX ASSEMBLY-60 CYCLE -CONT	73116	COPE
4B- 53W	5213804	• CIRCUIT BREAKER,50 AMP 240VOLT- 3 POLE USED ON ASM FROM P8 TO CURRENT	1	
	5214333 5271288	• CIRCUIT BREAKER- 30AMP,240VOLT,3POLE  USED ON ASM FROM P8 TO CURRENT  • TERMINAL,FIXED TAB	2	
	5318969	USED ON ASM FROM P8 TO CURRENT  • RELAY-4 PDT	1	
- 55 - 56 - 57	5351120 56722 56792	AC POWER SUPPLY SUB ASSEMBLY     LOCKWASHER-EXT. TOOTH OD150XID320     SPACER156 ID 5/16 OD X .343 LG	1 4 4	
- 58 - 59	322551 334910	• • SPACER - 136 ID 3/16 UD 3 - 345 EG • • SCREW, MACH-BIND HD 6-32X3/4 LG • • TERMINAL, RING-14/16 AWG, NO. 6, INS	2	
- 60 - 61	598353 598355	SEMICONDUCTOR DEVICE, D10— 100V 10 AMP     RECTIFIER, SILICON	2 2	
- 62 - 63 - 64	5351121 5351123 5351152	TRANSFORMER, POWER STEP DOWN 50/60 CYCLE HEAT SINK CAPACITOR, PAPER-0.01 UF P/M 20% 250VDC	1 2 2	
	5356038	USED ON ASM PRIOR TO A7  • MARKER STRIP	1	`
- 64B	5356174	USED ON ASM FROM P8 TO CURRENT  • CLAMP-CABLE  USED ON ASM FROM C8 TO CURRENT	1	
- 65 - 66	5362188 5362270	PLATE-CB AC BOX     CABLE ASSEMBLY-POWER ATTACHMENT     SEE LIST 25-14 AND -15 FOR	1	
· · · · · · · · · · · · · · · · · · ·		COMPONENT PARTS USED ON ASM PRIOR TO P8		
	5362283	CABLE ASSEMBLY-K5 TO CB10     SEE LISI 25-15A FOR COMPONENT PARTS  CANCELER OF THE TOTAL PARTS  CANCELER OF THE TOTAL PARTS  CANCELER OF THE TOTAL PARTS  CANCELER OF THE TOTAL PARTS  CANCEL OF THE TOTAL PA	1	
- 68 - 69	5362284 5362285	• CABLE ASSEMBLY-K5 TO CB11  SEE LIST 25-15A FOR COMPONENT PARTS • CABLE ASSEMBLY-K5 TO CB9	1	
		SEE LIST 25-15A FOR COMPONENT PARTS USED ON ASM PRIOR TO P8		
- 71	5367452 5371720 5382419	RELAY-TIME DELAY, 2SEC 24VDC     PLATE, MOUNTING     BOX-AC	1 1	
- 73	5382457 5382458	BRACKET, MOUNTING-RELAY     PANEL ASSEMBLY-RELAY	1	•
- 75 - 76	5382459 5382464	SEE LIST 4C FOR DETAIL BREAKDOWN  • LAMPHOLDER  • CABLE ASM-AC INTERVAL	1	
		SEE LIST 25-1,-13,-13B,-13D,-16,-16A, -17,-17A,-20,-42, AND -43 FOR COMPONENT PARTS		
- 77	5418085	USED ON ASM FROM C8 TO CURRENT  • PLATE, FUSE WARNING	1	
		USED ON ASM FROM C8 TO CURRENT		
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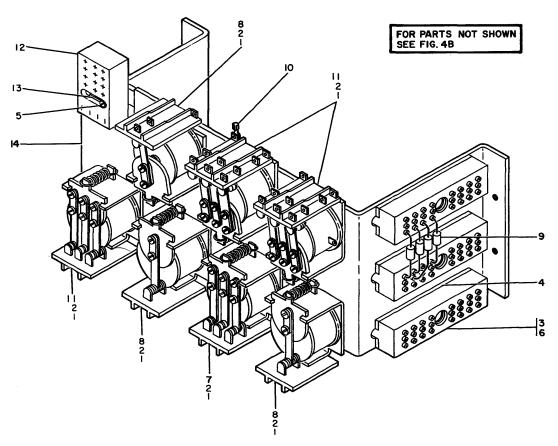


FIGURE 4C. RELAY PANEL ASSEMBLY. SEE LIST 4C.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		RELAY PANEL ASSEMBLY		
4C-	5382458	PANEL ASSEMBLY-RELAY USED ON 2803 FAA MODEL 1 FEATURE	REF	
_		SEE LIST 48-74 FOR NEXT HIGHER ASSEMBLY AND FIG. 4C FOR ILLUSTRATION		
- 1 - 2	56722 257187	• LUCKWASHER-EXT• TOOTH OD• •150X1D• •320 • NUT•PLAIN•HEX- 6-32 X 3/8 FL W	7 7	
- 3	302090	• CONNECTOR, RECP, ELEC- 24 FEMALE CONTACTS	3	<b>_</b>
- 4	302131	• INSULATOR, TERMINAL BLOCK	3	1
- 5	438548	• SCREW, MACH-BIND HD 4-40 X 3/16 LG	1	
- 6	438549	• SCREW, MACH-BIND HD 4-40 X 7/16 LG	3	
- 7	441091	• RELAY ASM-3PDT 115 AC 5 AMP	1	
- 8	441093	• RELAY, ARMATURE-SPDT 115V AC 5 AMP	3	
- 9	615354	DIODE ASSEMBLY	4	
- 10	802570	• TERMINAL, TAPER PIN-18/20 AWG	22	1
	2128689	• RELAY,3 POLE DT 472 OHM 24 VOLT D.C.COIL	3	
	5318967	• SOCKET,4 POSITION RELAY	1	
	5364197	• GROUND-RELAY	1	
- 14	5382456	BRACKET, MOUNTING-RELAY	1	
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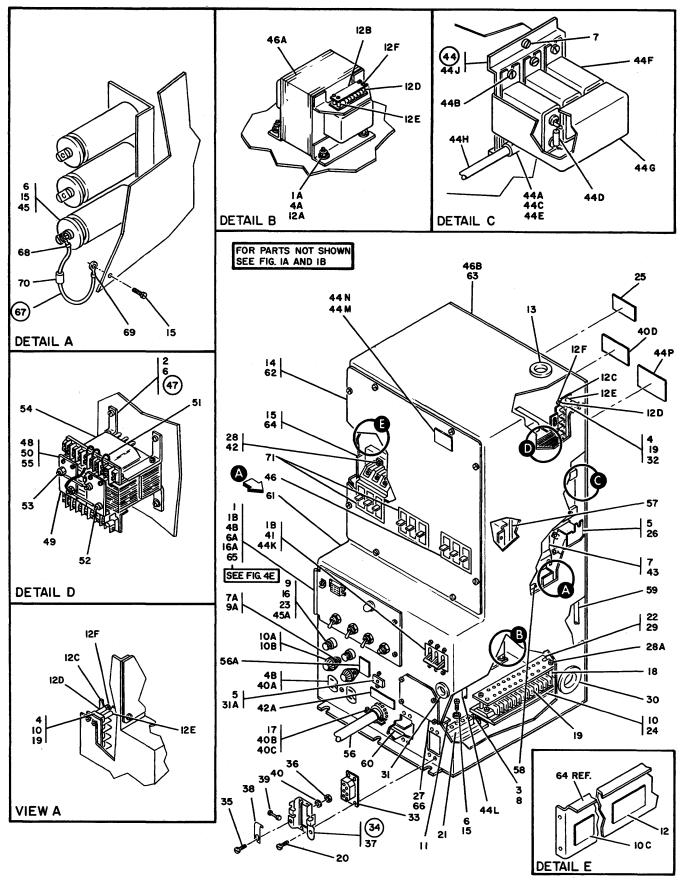
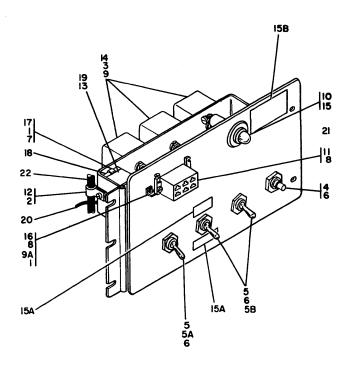


FIGURE 4D. AC BOX ASSEMBLY-60 CYCLE. SEE LIST 4D.

NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	USAB ON COD
		AC BOX ASSEMBLY-60 CYCLE		
4D-	<u></u>			
	5421150	AC POWER SUPPLY ASSEMBLY, 60 HZ	REF	
}		USED ON 2803/2804 MODEL 2 - 60 CYCLE		
		SEE LIST 1A-163 AND 1B-57 FOR NEXT HIGHER ASM AND FIG. 4D FOR ILLUSTRATION		
- 1	6364	• WASHER, LOCK-SPLIT NO. 6 X 1/4 DD	AR	<b></b>
- 1A	6935	• WASHER, LOCK-SPLIT 1/4 X 0.493 OD	AR	
- 1B	10170 28413	• SCREW-MACH, BIND HD NO• 6-32 X •250 LG • SCREW, MACH-BIND HD 10-32 X 5/16 LG	8	
- 3	32042	. SCREW, MACH BIND. HD 10-32 X 3/8 LG.	2	
- 4	35739	SCREW, MACH-BIND HD 6-32 X 15/16 LG	AR	
- 4A - 4B	36109 38235	• NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W • SCREW MACH 6/32 X •310 LG	AR AR	
- 5	55726	• SCREW-BD HD 6-32 X •188 LG	AR	
- 6	56079	. WASHER, LOCK-EXT T .195 ID .410 OD	15	
- 6A	56722 58207	• LOCKWASHER-EXT• TOOTH OD• •150XID• •320 • SCREW•MACH-UNDRCT BIND HD 8-32 X 1/4 LG	AR 5	l
- 7A	62031	• WASHER, LOCK-INT TEETH NO. 6 X 0.295 OD	AR	
- 8	76574	. LOCKWASHER-EXT TOOTH ID .267 X OD .510	2	
- 9	78999	• FUSE, 5AMPS  USED ON ASM PRIOR TO S7 AND FROM	2	
İ		D8 TO CURRENT		
- 9A	81693	. SCREW, MACH-BIND HD 6-32 X 3/8 LG	AR	
- 10	92743	• MARKER STRIP- 12 POS NOS. 1 THRU 12	2	
- 10A	104615	FUSEHOLDER     USED ON ASM FROM S7 TO CURRENT	2	
- 10B	107668	• FUSE, CARTRIDGE-TIME DELAY 8 AMP 250V	2	
		USED ON ASM FROM S7 TO CURRENT		
- 10C	138754	DECAL,INST-LINE V PRESENT W/MACH PWR OFF     USED ON ASM FROM S7 TO CURRENT	1	
- 11	138755	. DECAL, INST-LINE V PRESENT W/MACH PWR OFF	1	
- 12	138756	• PLATE, INST-LINE V PRESENT W/MACH PWR OFF	1	
- 12A	139050	• WASHER, FLAT 1/4 X 0.812 OD	4	
- 12B	186944	USED ON ASM FROM S7 TO CURRENT  • SHIELD, TERMINAL BOARD- 6 POSITION	1	
		USED ON ASM FROM S7 TO CURRENT		
- 12C	187466	• SHIELD	2	
- 12D	210883	USED ON ASM FROM S7 TO CURRENT  • STUD-SHIELD MTG,TAPPED,ND. 6-32	3	
120	210003	USED ON ASM FROM ST TO CURRENT		
- 12E	210884	• STUD-SHIELD MTG.NO. 6-32	9	
- 12F	210984	USED ON ASM FROM S7 TO CURRENT  • SCREW, RD HD MACH-6-32 X •250 LG	3	
- 121	210704	USED ON ASM FROM S7 TO CURRENT	ا ا	
- 13	220764	• GROMMET, RUB-FOR 1-3/8 HOLE X 1/8 PNL	1	
- 14 - 15	221790 236849	• SCREW, MACH-BIND HD 8-32 X 3/16 LG	AR	
- 16	257080	SCREW, MACH-BIND HD 10/32 X 1/4 LG     INSULATOR-LONG	17	
- 16A	257986	. WASHER, FLAT NO. 6	AR	
- 17	315210	• CLAMP	1	
- 18	323656	USED ON ASM PRIOR TO S7  • SPACER- 3/16 ID X 5/16 OD X 1/2 THK	2	
- 19	323842	TERMINAL BOARD- 12 DBL SCREW TERMINALS	3	
- 20	338238	• SCREW, MACH-BD HD 4-40 NC X •3125 LG	8	
- 21 - 22	352121 352826	BUS BAR- 6 POS     COVER TERMINAL		
- 23	360882	• FUSEHOLDER- 15 AMP 250V AC	2	
- 24	367115	JUMPER-TERMINAL STRIP VDC DISTR BRS	9	
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LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLI ON CODE
NUMBER			A3ri.	CODE
		AC BOX ASSEMBLY-60 CYCLE -CONT		
4D- 25 - 26	369207 369224	• LABEL, VOLTAGE • RELAY, ARMATURE- 3NO POLES 220V AC	1 1	
- 27	438548	SCREW, MACH-BIND HD 4-40 X 3/16 LG	4	
- 28	438549	• SCREW, MACH-BIND HD 4-40 X 7/16 LG	18	•
- 28A - 29	438568 438569	SCREW, MACH-UNDRCT BIND HD 6-32 X 1-1/8     SCREW, MACH-UNDRCT BIND HD 6-32 X 1-1/4	AR AR	
- 30	510388	GROMMET, 1/2IN X 1/8 DIA	1	ĺ
- 31	512663	• GROMMET•RUB-FOR 7/8 HOLE X 1/8 PNL	1	
- 31A	524181	CIRCUIT BREAKER, OVERLOAD PROTECTOR, 15AMP     USED ON ASM FROM S7 TO CURRENT	1	ł
- 32	526338	. MARKER STRIP	1	İ
- 33	526516	. CONNECTOR, RECP, ELEC-13 FEMALE CONTACTS	2	
- 34 - 35	526522 186759	• LATCH ASSEMBLY-CONNECTOR • SCREW, MACH-BIND HD 8-32 X 5/16 LG	2 2	
- 36	257189	• NUT, HEX- 8-32	1 2	
- 37	526519	BRACKET-CONNECTOR MOUNTING	1	
- 38 - 39	526520 526521	SPRING-LATCH     ROLLER-CONNECTOR LATCH	2 2	
- 40	1090873	LOCKWASHER	2	
- 40A	535847	• OUTLET-CONVENIENCE 3 WIRE 15 AMP 125V	1	
- 40B	589393	USED ON ASM FROM S7 TO CURRENT  • COUPLING-CONDUIT 2-1/4-16 THD	1	
- 400	707373	USED ON ASM FROM S7 TO CURRENT	1 *	
- 40C	589394	. ADAPTER, CABLE TO CONNECTOR	1	
- 40D	646007	USED ON ASM FROM S7 TO CURRENT  . LABEL, WARNING	1	
- 400	040001	USED ON ASM FROM S7 TO CURRENT	<del> </del>	
- 41	545928	. CIRCUIT BREAKER- 3P 208V AC 10AMP AUX SW	1	1
- 42	74.0721	USED ON ASM PRIOR TO D8  • CLAMP	18	
- 42 - 42A	760731 845762	• DECAL-VOLTAGE	1 10	ľ
		USED ON ASM FROM S7 TO CURRENT		
- 43	2130335	• CONTACTOR, MAGNETIC	1 1	1
- 44 - 44A	2501329 10170	• FILTER ASSEMBLY • • SCREW-MACH, BIND HD NO• 6-32 X •250 LG	i	
- 44B	55726	. • SCREW-BD HD 6-32 X •188 LG	5	
	25 <b>7</b> 986 322692	WASHER, FLAT NO. 6	1 3	
	356742	• RESISTOR, FXD, COMP- 1 MEG P/M 10% 1W • CLAMP, LOOP- 0.250 ID 0.177 DIA MTG HOLE	+ 1	
- 44F	528411	CAPACITOR, FXD- 0.25 MFD P/M 10% 100V	1	ĺ
	2501192 2501328	SHIELD     CABLE ASSEMBLY-FILTER CAPACITOR ASSEMBLY	1 3	ļ
	2501328	. PLATE, FILTER CAPACITOR ASSEMBLY	i	l
	2503795	. CIRCUIT PROTECTOR, 3 POLE, 10 AMP, 250V AC	1	
441	2507322	USED ON ASM FROM D8 TO CURRENT  • CABLE ASSEMBLY	1	
- 441	2501322	SEE LIST 25-1,-11A,-13,-13A,-13B	1 .	
		AND -17 FOR COMPONENT PARTS	1	
	2510225	USED ON ASM FROM S7 TO CURRENT	١,	ļ
- 44M	2510325	• LABEL,DC TRANS  USED ON ASM FROM S7 TO CURRENT	<del>  1</del>	<b></b>
- 44N	25 10327	• LABEL, DC TRANS PROTECT	1	[
_ ^^D	2510329	USED ON ASM FROM ST TO CURRENT  • LABEL,DC TRANS	+	<del>                                     </del>
- 446	2710327	USED ON ASM FROM S7 TO CURRENT	1 1	1
	5213430	. CAPACITOR, FIXED, MYLAR-0.5 UF 600V	3	
- 45 A	5213694	• FUSE,CARTRIDGE USED ON ASM FROM S7 TO D8	2	
		OSED DIN MON INDIN ST TO DO		
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LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		AC BOX ASSEMBLY-60 CYCLE -CONT		
4D- 46	5213804	. CIRCUIT BREAKER,50 AMP 240VOLT- 3 POLE	1	
	5271245	TRANSFORMER, POWER, 2300 VA, 60HZ, 115V SEC     USED ON ASM FROM S7 TO CURRENT	1	
- 47	5319854 5351120	SCREW, SELF TAPPING, 8-32 X .375 LONG     AC POWER SUPPLY SUB ASSEMBLY	AR 1	
- 48 - 49 - 50	56722 56792 322551	• LOCKWASHER-EXT. TOOTH OD150XID320 • SPACER156 ID 5/16 OD X .343 LG • SCREW.MACH-BIND HD 6-32X3/4 LG	4 4	
- 51 - 52	334910 598353	TERMINAL, RING-14/16 AMG, NO. 6, INS     SEMICONDUCTOR DEVICE, DIO- 100V 10 AMP	2 2	
- 53 - 54	598355 5351121	RECTIFIER, SILICON     TRANSFORMER, POWER STEP DOWN 50/60 CYCLE	2	
- 56	5351123 5362270	HEAT SINK     CABLE ASSEMBLY-POWER ATTACHMENT	2	
	5418085	• PLATE, FUSE WARNING USED ON ASM FROM S7 TO CURRENT	1	
- 57	5421145	• CABLE ASSEMBLY  SEE LIST 25-15A AND -18 FOR  COMPONENT PARTS	1	
- 58	5421146	• CABLE ASSEMBLY  SEE LIST 25-13B,-13D AND -18 FOR	1	
- 59	5421147	COMPONENT PARTS  • CABLE ASSEMBLY	1	
		SEE LIST 25-13B,-13D AND -18 FOR COMPONENT PARTS	i	
- 60	5421149	- CABLE ASSEMBLY  SEE LIST 25-1,-13,-13A,-13B,-13C,-13D,  -17 AND -17A FOR COMPONENT PARTS	1	
	5421151 5421152	BOX,AC POWER     COVER,FRONT-AC BOX	1	
- 63	5421153 5421154	• COVER, REAR-AC BOX • BRACKET, CB MOUNTING		
	5421156	PANEL ASSEMBLY, CONTROL     SEE LIST 4E FOR DETAIL BREAKDOWN     USED ON ASM PRIOR TO S7	1	
- 65	2507467	• PANEL ASSEMBLY, CONTROL-60 HZ  SEE LIST 4E FOR DETAIL BREAKDOWN  USED ON ASM FROM S7 TO CURRENT	1	
- 66 - 67	5421157 5421169	PLATE, COVER     RESISTOR ASSEMBLY	1 3	
- 68 - 69	334768 334932	TERMINAL,RING-16-22 AWG 1/4 MTG HOLE     TERMINAL,RING-18/22 AWG,NO. 10,INS	1	
- 70 - 71	503498 5719453	RESISTOR, FXD, 1 MEG DHM P/M 5% 1W     CIRCUIT BREAKER-30 AMP, 3 PDLE 240V	1 '2	
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FOR PARTS NOT SHOWN SEE FIG. 4D AND 4G

FIGURE 4E. CONTROL PANEL ASSEMBLY. SEE LIST 4E.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		CONTROL PANEL ASSEMBLY		
	2507447	AND ASSESSED A SOUTH OF ASSESSED AS A SECOND OF A SECOND OF A SECO		
4E- -	2507467 5421156	PANEL ASSEMBLY, CONTROL-60 HZ	REF	
	2514523	PANEL ASSEMBLY, CONTROL PANEL ASSEMBLY, CONTROL	REF REF	
_	2714723	USED ON 2803/2804 MODEL 2 - 60 CYCLE	KEF	ŀ
		SEE LISTS 4D-65 AND 4G-118 FOR NEXT		
		HIGHER ASM AND FIG. 4E FOR ILLUSTRATION		
- 1	37913	• NUT, PLAIN-HEX, 4-40 X 1/4 IN. FL W	AR	
- 2	55726	• SCREW-BD HD 6-32 X •188 LG	1	t
- 2	10170	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG	1. 1	l
- 3	56722	• LOCKWASHER-EXT• TOOTH OD• •150XID• •320	3	
- 4	117185	• SWITCH, PUSH-NO 125V AC 1 AMP	1	
- 5	121756	. SWITCH, TDGGLE-SPST 250V AC/DC 3 AMP	3	
		USED ON ASM 5421156 ONLY		
- 5A	121756	. SWITCH, TOGGLE-SPST 250V AC/DC 3 AMP	1	
- 5B	128455	USED ON ASM 2507467 ONLY  • SWITCH-TOGGLE		<b> </b>
- 56	128455	USED ON ASM 2507467 AND 2514523 ONLY	2	
- 6	159373	• WASHER, LOCK-EXT TEETH 15/32 ID X 3/4 OD	4	1
- 7	236550	• SCREW, MACH-BIND HD 4-40 X 0.375 LG	1	<del> </del>
- 8	251970	• SCREW-MACH BD. HD. 4-40 X 1/4 LG	3	
- 9	257187	• NUT, PLAIN, HEX- 6-32 X 3/8 FL W	3	1
- 9A	338169	. WASHER, LOCK-EXT TEETH NO. 4 X .260 OD	1	
		USED ON ASM 2507467 ONLY		
- 10	349154	• SOCKET, ERROR LIGHT	1	
- 11	523269	- HOUSING, RECEPTACLE	1	
- 12	534768	• CLAMP,CABLE	1	
		1	1	
		<u> </u>		

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		CONTROL PANEL ASSEMBLY -CONT	+	
		CONTROL PANEL ASSEMBLY -CONT		
4E- 12	327922	• CLAMP, CABLE625 DIAMETER USED ON 2514523 ONLY	1	
- 13	591777	• INSULATOR, •187 ID X •093 THICK ELECTRICAL	4	
	2128689	. RELAY,3 POLE DT 472 OHM 24 VOLT D.C.COIL	3	
	2414970 2510324	LAMP, INCANDESCENT     LABEL	$\frac{1}{1}$	
- 15A	2310324	USED ON ASM 2507467 ONLY	1	ŀ
- 15B	2510326	• LABEL	1	
_ 150	2510328	USED ON ASM 2507467 ONLY  • LABEL	1	
		USED ON ASM 2507467 ONLY	1	
	5271288	• TERMINAL, FIXED TAB	1	
	5318966	• RETAINER-RELAY • SOCKET,4 POSITION RELAY	1 1	
	5318967 5318969	RELAY-4 PDT	$+\frac{1}{1}$	
	5364197	• GROUND-RELAY	ī	
	5421155	• PANEL, HINGED	1	
- 22	5421158	CABLE ASSEMBLY     USED ON ASM 5421156 ONLY	1	
- 22	2507466	- CABLE ASSEMBLY	1	
		USED ON ASM 2507467 ONLY		
- 22	2514522	CABLE ASSEMBLY     USED ON 2514523 ONLY	1	
		SEE LIST 25-8B,-13,-18 AND -18A		
		FOR COMPONENT PARTS		
			-	
			1	
			+	
1			1 7	

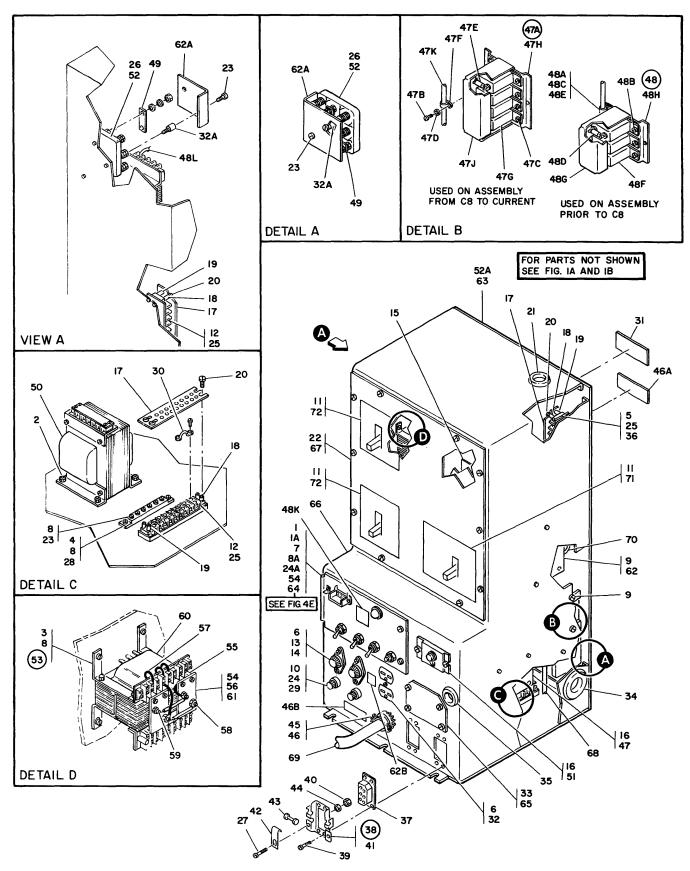
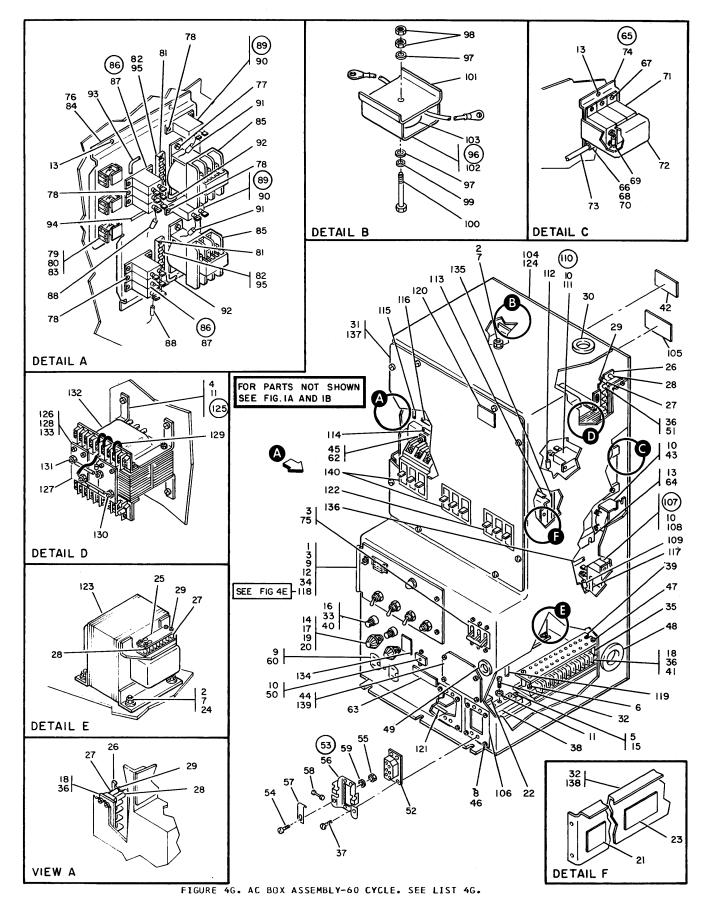


FIGURE 4F. AC BOX ASSEMBLY-50 CYCLE. SEE LIST 4F.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		AC BOX ASSEMBLY-50 CYCLE		
4F				
-	5421170	AC POWER SUPPLY ASSEMBLY, 50 HZ,50 AMP USED ON 2803/2804 MODEL 2 - 50 CYCLE SEE LIST 1A-16B AND 1B-57 FOR NEXT	REF	
<u>- 1</u>	6364	HIGHER ASM AND 4F FOR ILLUSTRATION  • WASHER, LOCK-SPLIT NO. 6 X 1/4 OD	AR	
- 1A - 2 - 3	10170 11598 28413	• SCREW-MACH, BIND HD NO. 6-32 X •250 LG • NUT PLAIN HEX 10/32 • SCREW, MACH-BIND HD 10-32 X 5/16 LG	2 4 4	
- 4 - 5 - 6	32042 35 <b>73</b> 9 38235	• SCREW, MACH BIND• HD 10-32 X 3/8 LG• • SCREW,MACH-BIND HD 6-32 X 15/16 LG • SCREW MACH 6/32 X •310 LG	2 AR AR	
- 7 - 8 - 8A	55726 56079 56722	• SCREW-BD HD 6-32 X •188 LG • WASHER,LOCK-EXT T •195 ID •410 OD • LOCKWASHER-EXT• TOOTH OD• •150XID• •320	AR 10 AR	
- 9 - 10 - 11	58207 78999 81142	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG • FUSE, 5AMPS • SCREW,MACH-FIL H 10-32 X 1-1/2 LG	5 2 7	
- 12 - 13 - 14	92743 104615 107668	MARKER STRIP- 12 POS NOS. 1 THRU 12     FUSEHOLDER     FUSE,CARTRIDGE-TIME DELAY 8 AMP 250V	2 2 2	
- 15 - 16 - 17	138756 186758 187 <b>46</b> 6	• PLATE, INST-LINE V PRESENT W/MACH PWR OFF • SCREW, MACH-BIND HD 8-32 X 7/16 LG • SHIELD	1 AR 1	
- 17	187466	USED ON ASM PRIOR TO C8  • SHIELD  USED ON ASM FROM C8 TO CURRENT	3	
:				
	1			
			·	

AF- 18 210883	LIST AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER	ON
4F- 18 210883	NUMBER		1 2 3 4	ASM.	CODE
USED ON ASM PRIDET TO CB   3   1500-SMIELD MITG, TAPPED-ND. 6-32   3   USED ON ASM FROM CB TO CURRENT   3   3   1500-SMIELD MITG, ND. 6-32   3   3   3   3   3   3   3   3   3			AC BOX ASSEMBLY-50 CYCLE -CONT		
STUD-SHIELD HTG-TAPPED-ND. 6-32	4F- 18	210883		1	
- 19   210884   . STUD-SHIELD MTG.NO. 6-32   9    - 19   210884   . STUD-SHIELD MTG.NO. 6-32   9    - 20   210884   . STUD-SHIELD MTG.NO. 6-32   9    - 20   210984   . SCREW, RD HD MACH-6-32 X . Z50 LG   AR    - 21   220704   . SCREW, RD HD MACH-6-32 X . Z50 LG   AR    - 22   270704   . SCREW, RD HD MACH-6-32 X . Z50 LG   AR    - 23   236869   . SCREW, RD HD MACH-6-32 X . Z50 LG   AR    - 24   257080   . SCREW, ARCH-91ND D 10/32 X 1/4 LG   AR    - 25   23862   . SCREW, ARCH-91ND D 10/32 X 1/4 LG   AR    - 26   32620   . SCREW, ARCH-91ND D 10/32 X 1/2 LG   AR    - 27   336238   . SCREW, MACH-91ND D 10/32 X 1/2 LG   AR    - 28   332212   . BUS BAR - 6 PUS AMP 250V AC   1    - 29   352121   . BUS BAR - 6 PUS AMP 250V AC   1    - 30   367115   . SUBS BAR - 6 PUS AMP 250V AC   1    - 31   369207   . LABEL, VOLTAGE   . SUBS BAR    - 32   418835   . SUREW, ARCH-91ND HD 10/32 X 1/2 LG   AR    - 33   43848   . SUREW, ARCH-91ND HD 10/32 X 1/2 LG   AR    - 34   438463   . SULEW, ARCH-91ND HD 10/32 X 1/2 LG   AR    - 35   512653   . SUREW, ARCH-91ND HD 4-40 N X . 3125 LG   BR    - 34   51368   . SUREW, ARCH-91ND HD 4-40 N 3/16 LG   4    - 35   512663   . SUREW, ARCH-91ND HD 4-40 N 3/16 LG   4    - 36   . SUBS BAR   . SU	- 18	210883	• STUD-SHIELD MTG, TAPPED, ND. 6-32	3	<del>                                     </del>
- 19 210884	- 19	210884	• STUD-SHIELD MTG.ND. 6-32	3	
- 20 219984	- 19	210884	• STUD-SHIELD MTG,NO. 6-32	9	
- 22   221790   SCREW, MACH-BIND HD 8-32 X 3/16 LG   22   23 236849   SCREW, MACH-BIND HD 10/32 X 1/4 LG   AR   AR   24   257080   INSULATOR-LONG   2   24   257080   ASHER, FLAT NO. 6   AR   AR   AR   AR   AR   AR   AR			• SCREW, RD HD MACH-6-32 X •250 LG	1	
- 24	- 22	221790	SCREW, MACH-BIND HD 8-32 X 3/16 LG	22	
- 24A 257986					
- 25 323842					
- 27 338238	- 25	323842	. TERMINAL BOARD- 12 DBL SCREW TERMINALS	3	
- 28 352121 - BUS BAR- 6 POS					l
- 29 360882					<u> </u>
- 30 367115					ŀ
- 32	- 30	367115	. JUMPER-TERMINAL STRIP VDC DISTR BRS	6	
- 32A \$38463					
USED ON ASM FROM C8 TO CURRENT  - 33					
- 34 510388	- 32.5	130103		·	<u> </u>
- 35 512633					
- 36 526338					<u> </u>
- 37 526516					ł
- 38 526522					İ
- 40			• LATCH ASSEMBLY-CONNECTOR	2	
- 41					
- 42 526520					
- 44 1090873				2	İ
- 45 589393 . COUPLING-CONDUIT 2-1/4-16 THD 2 - 46 589394 . ADAPTER, CABLE TO CONNECTOR 1 - 46 646007 . LABEL, WARNING USED ON ASM FROM S7 TO CURRENT 46 8 845762 . DECAL-VOLTAGE 1 - 47 2426044 . CONTACTOR 1 - 47 2426064 . CONTACTOR 1 - 47 2426064 . CONTACTOR 1 - 47 2501327 . CAPACITOR ASSEMBLY-FILTER 1 - 47				2	
- 46 589394					
- 46A 646007					l
- 46B 845762			• LABEL, WARNING		
USED ON ASM FROM S7 TO CURRENT  - 47 2426044	- 46B	845762		1	
USED ON ASM PRIOR TO C8  - 47 2426064			USED ON ASM FROM S7 TO CURRENT		
USED ON ASM FROM C8 TO CURRENT  - 47A 2501327  CAPACITOR ASSEMBLY-FILTER  1  - 47B 10170  - 55726  - 55726  - 55726  - 55726  - 55726  - 55726  - WASHER,FLAT NO. 6  - 47E 300736  - 47E 300736  - 47F 356742  - 47F 356742  - 47F 356742  - 47F 356742  - 47F 356742  - 47F 356742  - 528411  - 47G 528411  - 47G 528411  - 47G 528411  - 47G 528411  - 47G 528411  - 47G 528411  - 47G 528411  - 47G 548677  - 47K 5418077  - 48 2501334  - FILTER ASSEMBLY,FILTER CAPACITOR  1  - 47 K 5418077  - 48 2501334  - FILTER ASSEMBLY  1			USED ON ASM PRIOR TO C8		
USED ON ASM FROM C8 TO CURRENT  - 47B 10170	- 47	2426064		1	
- 47B	- 47A	2501327		1	ļ
- 47D 257986			SCREW-MACH, BIND HD NO. 6-32 X .250 LG		
- 47E 300736					
- 47F 356742					
- 47H 2501325	- 47F	356742	CLAMP, LOOP- 0.250 ID 0.177 DIA MTG HOLE		
- 47J 2501326       • SHIELD, CAPACITOR       1         - 47K 5418077       • CABLE ASSEMBLY, FILTER CAPACITOR       1         - 48 2501334       • FILTER ASSEMBLY       1					
- 47K 5418077					
- 48   2501334   • FILTER ASSEMBLY   1					l —
USED ON ASM PRIDE TO US			• FILTER ASSEMBLY		
			USED ON ASM PRIOR TO CO		

LIST AND INDEX	PART	DESCOVOTION	UNITS PER	USABLE
NUMBER	NUMBER	1 2 3 4	ASM.	
		AC BOX ASSEMBLY-50 CYCLE -CONT		
4F- 48A - 48B	10170 55726	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG • SCREW-BD HD 6-32 X .188 LG	1 5	
- 48C - 48D	257986 322692	<ul> <li>WASHER, FLAT NO. 6</li> <li>RESISTOR, FXD, COMP- 1 MEG P/M 10% 1W</li> </ul>	1 3	i .
- 48E	356742 528411	• • CLAMP, LOOP- 0.250 ID 0.177 DIA MTG HOLE • • CAPACITOR, FXD- 0.25 MFD P/M 10% 100V	1	
- 48G	2501192 2501332	SHIELD     PLATE FILTER CAPACITOR ASSEMBLY	1	
	2507326	LABEL     USED ON ASM FROM S7 TO CURRENT	1	
- 48L	2507385	JUMPER ASM     USED ON ASM FROM S7 TO CURRENT	1	
- 49	4064448	SEE FIG. 25-15A FOR COMPONENT PART  JUMPER-SWITCH	3	
- 50 - 51	4116430 4117840	TRANSFORMER ASSEMBLY,115V 7 AMP-50 HZ     CIRCUIT BREAKER	1	
- 52 - 52 A	4121259 5319854	• SWITCH BOARD • SCREW, SELF TAPPING, 8-32 X •375 LONG	2 AR	<b></b>
- 53	5351120	AC POWER SUPPLY SUB ASSEMBLY	1	
- 54 - 55	56 <b>7</b> 22 56 <b>7</b> 92	• LOCKWASHER-EXT. TOOTH OD. •150XID. •320 • SPACER- •156 ID 5/16 OD X •343 LG	4	
- 56	322551	SCREW, MACH-BIND HD 6-32X3/4 LG	4	İ
- 57 - 58	334910 598353	TERMINAL, RING-14/16 AWG, NO. 6, INS     SEMICONDUCTOR DEVICE, D10- 100V 10 AMP	2 2	
- 59	598355	RECTIFIER, SILICON	2	
- 60 - 61	5351121 5351123	TRANSFORMER, POWER STEP DOWN 50/60 CYCLE     HEAT SINK	1 2	
- 62	5373743	MAGNETIC CONTRACTOR— 4 POLE 60 AMP	2	į
	5391725 5418086	SHIELD-TB SAFETY     USED ON ASM FROM C8 TO CURRENT     PLATE, FUSE WARNING	2	
	5421153	USED ON ASM FROM S7 TO CURRENT  COVER, REAR-AC BOX	1	
	5421156	PANEL ASSEMBLY, CONTROL     SEE LIST 4E FOR DETAIL BREAKDOWN	1	
- 65 - 66	5421157 5421171	PLATE, COVER     BOX, AC POWER	1 1	
- 67	5421172	• COVER, FRONT AC BOX	i	
- 68	5421186	• CABLE ASSEMBLY  SEE LIST 25-1,-11A,-13,-13A,-13B,  -13C,-16,-16A,-17,-17A,AND -30	1	 
- 69	5421189	FOR COMPONENT PARTS  • CABLE ASSEMBLY  SEE LIST 25-13C AND -15	1	L
- 70	5421190	FOR COMPONENT PARTS  JUMPER ASSEMBLY	4	
- 70	5421190	USED ON ASM PRIOR TO S7  JUMPER ASSEMBLY	3	
7,	8023798	USED ON ASM FROM S7 TO CURRENT SEE LIST 25-15A FOR COMPONENT PART CIRCUIT BREAKER- 4 POLE 50 AMP		
- 71 - 72	8026896	CIRCUIT BREAKER	2 2	
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LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		AC BOX ASSEMBLY-60 CYCLE		
4G-				
<b>44-</b>	2514448	AC BOX ASSEMBLY,60 CYCLE  USED ON 2803/2804 MDD. 2 - 60 CYCLE  SEE LIST 1A-64 AND 1B-57 FOR NEXT HIGHER		
- 1	6364	ASM AND FIG. 4G FOR ILLUSTRATION  WASHER, LOCK-SPLIT NO. 6 X 1/4 OD	2	
- 2 - 3 - 4	6935 10170 28413	• WASHER,LOCK-SPLIT 1/4 X 0.493 0D • SCREW-MACH,BIND HD NO. 6-32 X .250 LG • SCREW,MACH-BIND HD 10-32 X 5/16 LG	5 8 4	
- 5 - 6	32042 35739	• SCREW, MACH BIND• HD 10-32 X 3/8 LG• • SCREW,MACH-BIND HD 6-32 X 15/16 LG	2	
- 7 - 8 - 9	36109 37913 38235	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W • NUT,PLAIN-HEX,4-40 X 1/4 IN• FL W • SCREW MACH 6/32 X •310 LG	5 8 4	
- 10 - 11	55726 56079	• SCREW-BD HD 6-32 X •188 LG • WASHER,LOCK-EXT T •195 ID •410 DD	12 8	
- 12 - 13 - 14	56722 58207 62031	• LOCKWASHER-EXT. TOOTH OD. •150XID. •320 • SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG • WASHER,LOCK-INT TEETH NO. 6 X 0.295 OD	9	
- 15 - 16	76574 78999 91693	• LOCKWASHER-EXT TOOTH ID •267 X OD •510 • FUSE, 5AMPS	5	
- 17 - 18 - 19	81693 92743 104615	• SCREW, MACH-BIND HD 6-32 X 3/8 LG • MARKER STRIP- 12 POS NOS• 1 THRU 12 • FUSEHOLDER	2	
- 20 - 21	107668 138754	• FUSE, CARTRIDGE-TIME DELAY 8 AMP 250V • DECAL, INST-LINE V PRESENT W/MACH PWR OFF	2	
- 22 - 23 - 24	138755 138756 139050	• DECAL,INST-LINE V PRESENT W/MACH PWR OFF • PLATE,INST-LINE V PRESENT W/MACH PWR OFF • WASHER,FLAT 1/4 X 0.812 OD	1 1 4	
- 25 - 26 - 27	186944 187466 210883	• SHIELD, TERMINAL BOARD- 6 POSITION • SHIELD • STUD-SHIELD MTG, TAPPED, NO. 6-32	1 2 3	
- 28 - 29	210884 210984	• STUD-SHIELD MTG,NO• 6-32 • SCREW, RD HD MACH-6-32 X •250 LG	9	
- 30 - 31 - 32	220764 221790 236849	• GROMMET,RUB-FOR 1-3/8 HOLE X 1/8 PNL • SCREW,MACH-BIND HD 8-32 X 3/16 LG • SCREW,MACH-BIND HD 10/32 X 1/4 LG	10 10	
- 33 - 34	257080 257986	• INSULATOR-LONG • WASHER, FLAT NO. 6	5	
- 35 - 36 - 37	323656 323842 338238	SPACER- 3/16 ID X 5/16 OD X 1/2 THK TERMINAL BOARD- 12 DBL SCREW TERMINALS SCREW, MACH-BD HD 4-40 NC X .3125 LG	3	
- 38 - 39	352121 352826	BUS BAR- 6 POS     COVER TERMINAL	1 1	L
- 40 - 41 - 42	360882 367115 369207	• FUSEHOLDER- 15 AMP 250V AC. • JUMPER-TERMINAL STRIP VDC DISTR BRS • LABEL, VOLTAGE	5 9 1	
- 43 - 44	369224 438548	RELAY,ARMATURE- 3NO POLES 220V AC SCREW,MACH-BIND HD 4-40 X 3/16 LG	1 4	
- 45 - 46 - 47	438549 438550 438568	SCREW, MACH-BIND HD 4-40 X 7/16 LG  SCREW, MACH-BIND HD 4-40 X 1/2 LG  SCREW, MACH-UNDRCT BIND HD 6-32 X 1-1/8	18 8 2	
- 48 - 49 - 50	510388 512663 524181	GROMMET,1/2IN X 1/8 DIA     GROMMET,RUB-FOR 7/8 HOLE X 1/8 PNL     CIRCUIT BREAKER,OVERLOAD PROTECTOR,15AMP	1 1 1	
- 51 - 52	526338 526516	MARKER STRIP     CONNECTOR, RECP, ELEC-13 FEMALE CONTACTS	1 2	
- 53	526522	• LATCH ASSEMBLY-CONNECTOR	2	
	· · · · · · · · · · · · · · · · · · ·			

INDEX NUMBER PER ON					
NUMBER	LIST AND	DADT	i de la companya de la companya de la companya de la companya de la companya de la companya de la companya de	UNITS	USABLE
ASM			DESCRIPTION		ON
AG BOX ASSEMBLY—60 CYCLE —CONT  46- 54		NUMBER			CODE
46- \$6					
- 55   257189   . NUT   HEX - B - 32   . 2   . 56   256119   . BRAKET-CONNECTOR MOUNTING   . 1			AC BOX ASSEMBLY-60 CYCLE -CONT		
- 55   257189   . NUT   HEX - B - 32   . 2   . 56   256119   . BRAKET-CONNECTOR MOUNTING   . 1					l
- 55   257189   . NUT   HEX - B - 32   . 2   . 56   256119   . BRAKET-CONNECTOR MOUNTING   . 1					ļ
- 55   257189   . NUT   HEX - B - 32   . 2   . 56   256119   . BRAKET-CONNECTOR MOUNTING   . 1	4G- 54	186759	SCREW, MACH-BIND HD 8-32 X 5/16 LG	2	l
- 56   526519	- 55	257189		2	
- 58   526521					
- 58   526521					ŀ
- 59   1990873   LOCKMASHER					
- 60   535847   OUTLET-CONVENIENCE 3 MIRE 15 AMP 125V   18   6   62   760731   CLAMP   18   6   64   2130335   CONTACTOR, MAGNETIC   1   1   1   1   1   1   1   1   1					
- 62			· ·		
- 63 845762 - DECAL-VOLTAGE					i
- 64 2130335					<del>                                     </del>
- 65 Z901329					
- 66   10170					l
- 67 55726					
- 68 257986					ĺ
- 69 322692					
- 70 356742					
- 71 528411					
- 72 2501192					i
- 73 2501328					<del> </del>
- 74 2501332 PLATE, FILTER CAPACITOR ASSEMBLY - 75 2503795 CIRCUIT PROTECTOR 3 POLE-10 AMP, 250V AC - 76 2514418					ı
- 75					
- 76					<b></b>
- 77					l
- 78					1
- 79 56722					
- 80 257187					1
- 81 322550					1
- 82	- 80	257187			
- 83 2128689	- 81	322550			
- 84 2507628	- 82	480009	BLOCK-TERMINAL BARRIER-6 POSITION		
- 85 2514446	- 83	2128689	. RELAY,3 POLE DT 472 OHM 24 VOLT D.C.COIL	3	l
- 86	- 84	2507628	PLATE, CONTACTOR MOUNTING	1	
- 87   528411   CAPACITOR, FXD - 0.25 MFD P/M 10% 100V   1   88   2514476	- 85	2514446	MAGNETIC CONTACTOR,3 POLE,30 AMP	2	1
- 88	- 86	2514467	RESISTOR-CAPACITOR ASSEMBLY	6	1
- 88					
- 89					1
- 90 528411					1
- 91					İ
- 92  2514511					ĺ
SEE LIST 25-13 AND -13A					ĺ
- 93 2514512					
- 93    2514512					i
SEE LIST 25-13A FOR COMPONENT PARTS   2   SEE LIST 25-13 AND -41	- 03	2514512		2	l
- 94		2314312			<del></del>
SEE LIST 25-13 AND -41   FOR COMPONENT PARTS	- 94	2514513		ا ا	l
FOR COMPONENT PARTS  - 95 5355407 STRIP,MARKER-INSULATING 2 - 96 2514425 TOROID ASSEMBLY 1 - 97 3550 WASHER,FL- 1/4 X 9/16 0D X 0.050 THK 2 - 98 36109 NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W 2 - 99 76574 LOCKWASHER-EXT TOOTH ID .267 X DD .510 1 -100 186914 SCREW,CAP-SLOT/HEX HD 1/4-20 X 2-3/4 LG BASE,TOROID MOUNTING 1 -101 2514423 BASE,TOROID MOUNTING 1 -102 2514424 COVER,TOROID 1 -103 2514427 CORE ASSEMBLY,TOROID 1 -104 2514462 COVER,REAR 1 -105 646007 LABEL,WARNING 1 -106 2514463 INSULATOR,POWER CONNECTOR 2	7-4	2514515		-	1
- 95					<b></b>
- 96    2514425	- 05	5355407		2	1
- 97 3550					l
- 98					<del>                                     </del>
- 99 76574					l
-100					i
-101 2514423					ł
-102 2514424 • • COVER, TOROID 1 -103 2514427 • • CORE ASSEMBLY, TOROID 1 -104 2514462 • COVER, REAR 1 -105 646007 • • LABEL, WARNING 1 -106 2514463 • INSULATOR, POWER CONNECTOR 2					l
-103 2514427 • • CORE ASSEMBLY, TOROID 1 -104 2514462 • COVER, REAR 1 -105 646007 • LABEL, WARNING 1 -106 2514463 • INSULATOR, POWER CONNECTOR 2					1
-104   2514462   . COVER,REAR   1					<b> </b>
-105 646007 •• LABEL, WARNING 1 -106 2514463 • INSULATOR, POWER CONNECTOR 2					i
-106 2514463 • INSULATOR, POWER CONNECTOR 2					i
					l
-IUI 221440I • RESISIUN-CAPACITUR ASSEMBLT 3					
	-107	C)14401	• NESTSTON-CHARACTION ASSEMBLE	ا ا	l
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LIST AND INDEX	PART	DESCRIPTION	PER	USABLE ON
NUMBER	NUMBER	1 2 3 4	ASM.	CODE
<b></b>		AC BOX ASSEMBLY-60 CYCLE -CONT	_	
		AC DOX ASSEMBLITOU CICLE TOURI		
4G-108	528411	CAPACITOR, FXD- 0.25 MFD P/M 10% 100V	1	
-109	2514476	• RESISTOR ASSEMBLY	i	ĺ
-110	2514468	• RESISTOR-CAPACITOR ASSEMBLY	1	
-111	528411	• • CAPACITOR • FXD- 0.25 MFD P/M 10% 100V	1	
-112 -113	2514475 2514517	RESISTOR ASSEMBLY     CABLE ASSEMBLY-K10 TO CB11 SLT	1 1	ļ
		SEE LIST 25-13C FOR COMPONENT PARTS		
-114	2514518	CABLE ASSEMBLY,K9 TO CB9 SLT SEE LIST 25-13C FOR COMPONENT PARTS	1	ļ
-115	2514519	• CABLE ASSEMBLY, K5 TO K9 SEE LIST 25-13C AND -16A	1	
		FOR COMPONENT PARTS		
-116	2514520	• CABLE ASSEMBLY, K5 TO K10 SEE LIST 25-13C AND -16A	1	
		FOR COMPONENT PARTS		
-117	2514521	• CABLE ASSEMBLY, K6 TO CAPS SEE LIST 25-13 FOR COMPONENT PARTS	1	
-118	2514523	PANEL ASSEMBLY, CONTROL     SEE LIST 4E FOR DETAIL BREAKDOWN	1	
-119	2514524	. CABLE ASSEMBLY, CONVENIENCE OUTLET	1	
	, , , , , , , , , , , , , , , , , , , ,	SEE LIST 25-1,-11A,-13,-13A,-13B, AND -17 FOR COMPONENT PARTS		
-120	2514527	• LABEL DC TRANS	1	
-121	2514543	• CABLE ASSEMBLY, AC INTERNAL SEE LIST 25-1,-13,-13B,-13C,-13D,	1	
		-16,-17,AND -17A FOR COMPONENT PARTS		
	5213804	CIRCUIT BREAKER, 50 AMP 240VOLT- 3 POLE	1	
-123 -124	5271245 5319854	• TRANSFORMER, POWER, 2300VA, 60HZ, 115V SEC • SCREW, SELF TAPPING, 8-32 X • 375 LONG	1 14	
	5351120	AC POWER SUPPLY SUB ASSEMBLY	1	
-126	56722	. LOCKWASHER-EXT. TOOTH OD150XID320	4	
-127	56792	SPACER156 ID 5/16 OD X .343 LG	4	
-128	322551	• SCREW, MACH-BIND HD 6-32X3/4 LG	4	
-129 -130	334910 598353	TERMINAL, RING-14/16 AWG, NO. 6, INS     SEMICONDUCTOR DEVICE, DIO- 100V 10 AMP	2	
-131	598355	RECTIFIER, SILICON	2	
-132	5351121	TRANSFORMER, POWER STEP DOWN 50/60 CYCLE	1	
-133 -134	5351123 5418085	HEAT SINK     PLATE, FUSE WARNING	2	
-134 -135	5421145	• CABLE ASSEMBLY, CB10 TO K5	1	
		SEE LIST 25-15A AND -18 FOR COMPONENT PARTS	_	
-136	5421146	• CABLE ASSEMBLY, K5 TO K6	1	
		SEE LIST 25-13B,-13D,AND -18		
-137	5421152	FOR COMPONENT PARTS  • COVER•FRONT-AC BOX	1	
-138	5421154	BRACKET, CB MOUNTING	1	
	5421157	• PLATE,COVER	1	
-140	5719453	• CIRCUIT BREAKER-30 AMP,3 POLE 240V	2	
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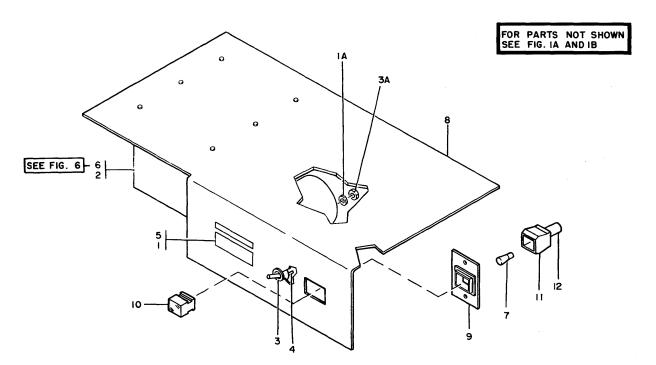


FIGURE 5. CONTROL PANEL ASSEMBLY. SEE LIST 5.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	USABL ON CODE
HORBER		1237	70.00	
		CONTROL PANEL ASSEMBLY		
5 -	5355974	PANEL ASSEMBLY-CONTROL	REF	
	57,10057	USED ON 2803/2804 MOD. 1 AND 2803 MOD. 2 50 CYCLE UNITS	0.55	
	5418056 5418057	LANGUAGE GROUP-ENGLISH 60 CYCLE USED ON 2803 MOD. 2 - 60 CYCLE UNIT LANGUAGE GROUP-FRENCH 60 CYCLE	REF	
	5418058	USED ON 2803 MOD. 2 - 60 CYCLE UNIT LANGUAGE GROUP-GERMAN 60 CYCLE USED ON 2803 MOD. 2 - 60 CYCLE UNIT	REF	
-	5418059	LANGUAGE GROUP-FRENCH 50 CYCLE USED ON 2803 MDD. 2 - 50 CYCLE UNIT	REF	
-	5418060	LANGUAGE GROUP-GERMAN 50 CYCLE USED ON 2803 MOD. 2 - 50 CYCLE UNIT SEE LISTS 1A-86 AND 1B-60 FOR NEXT	REF	
- 1	24752	HIGHER ASM AND FIG. 5 FOR ILLUSTRATION  • SCREW, MACH-FIL H 8-32 X 5/16 LG	2	
- 1A - 2	55901 186759	• WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD • SCREW,MACH-BIND HD 8-32 X 5/16 LG	AR AR	-
- 3 - 3A	216323 257189 725347	• NUT,DRESS,KNURL- 15/32-32 X 41/64 CHROME • NUT,HEX- 8-32 • SWITCH	1 1 1	
- 5	740503	. CLOCK-60 CY	[ 1]	
- 5 - 6	740608 740540	• CLOCK-50 CY  • METER POWER PAC ASSEMBLY-60 CY  SEE LIST 6 FOR DETAIL BREAKDOWN	1 1	
- 6	740609	• METER POWER PAC ASSEMBLY-50 CY SEE LIST 6 FOR DETAIL BREAKDOWN	1	
	2414970 5371397	LAMP, INCANDE SCENT     PANEL, CONTROL	1 1	
- 8	5418052	USED ON ASM 5355974 AND 5418056 ONLY  • PANEL-CBM.  USED ON ASM 5418057 AND 5418059 ONLY	1	
- 8 - 9	5418054 5371398	• PANEL-CBM USED ON ASM 5418060 DNLY • SUPPORT, HOUSING	1	
- 10	5373659	• LENS-TCU/TH-ENGLISH-GERMAN USED ON ASM 5355974 AND 5418056 ONLY	1	
- 10	5386636	• LENS-UCB DISJ/TH-FRENCH  USED ON ASM 5418057,5418058,5418059  AND 5418060 ONLY		
- 11	5373660	HOUSING-SWITCH AND LIGHT     USED ON ASM PRIOR TO H5	1	=11
. – 11	827842	HOUSING-SWITCH AND LIGHT     USED ON ASM FROM H5 TO CURRENT	1	
- 12	827840	SOCKET, SINGLE CONTACT, BAYONET BASE     USED ON ASM FROM H5 TO CURRENT	1	
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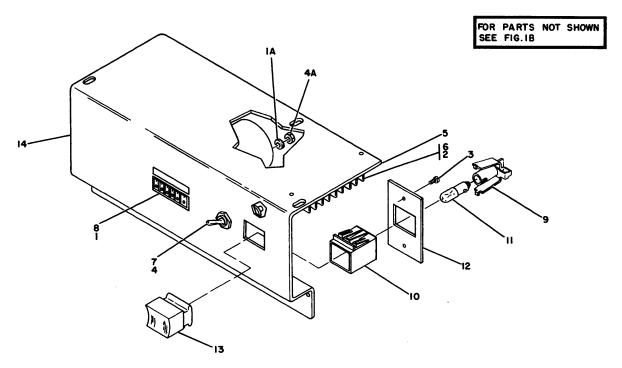
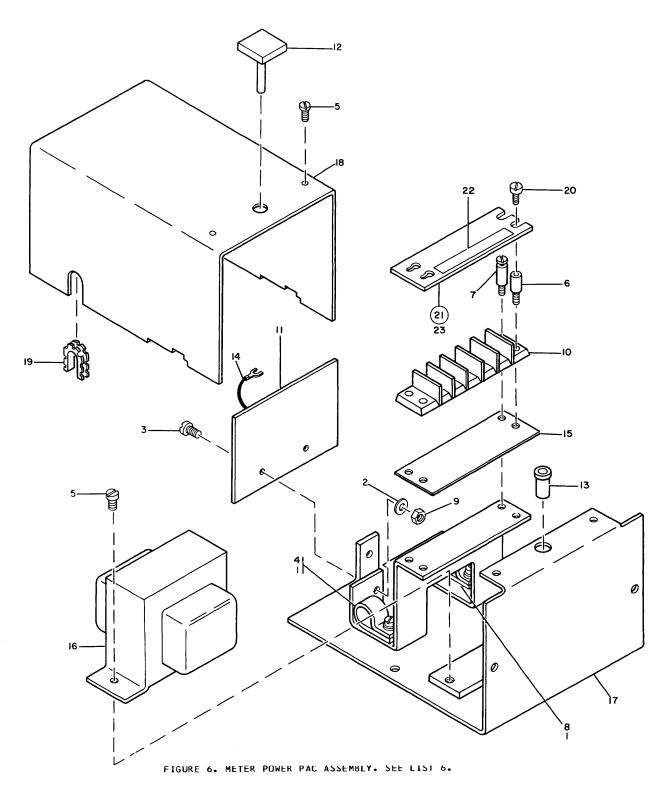


FIGURE 5A. LANGUAGE GROUPS. SEE LIST 5A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		LANGUAGE GROUPS		
5 <b>A</b> -		CODE A USED ON ASM 5416412 - 60 CYCLE CODE B USED ON ASM 5416415 - 60 CYCLE CODE C USED ON ASM 5416418 - 60 CYCLE		
		CODE D USED ON ASM 5416413 - 50 CYCLE CODE E USED ON ASM 5416416 - 50 CYCLE		
-	5416412	CODE F USED ON ASM 5416419 - 50 CYCLE  LANGUAGE GROUP-ENGLISH  LANGUAGE ON 304 MGD 3240 CYCLE UNIT	REF	Α
-	5416415	USED ON 2804 MOD 2-60 CYCLE UNIT LANGUAGE GROUP-FRENCH	REF	В
	5416418	USED ON 2804 MOD 2-60 CYCLE UNIT  LANGUAGE GROUP-GERMAN  USED ON 2804 MOD 2-60 CYCLE UNIT	REF	С
_	5416413	LANGUAGE GROUP-ENGLISH USED ON 2804 MOD 2-50 CYCLE UNIT	REF	D
-	5416416	LANGUAGE GROUP-FRENCH USED ON 2804 MOD 2-50 CYCLE UNIT	REF	Ε
_	5416419	LANGUAGE GROUP-GERMAN USED ON 2804 MOD 2-50 CYCLE UNIT	REF	F
		SEE LIST 1B-60 FOR NEXT HIGHER ASSEMBLY AND FIGURE 5A FOR ILLUSTRATION		
- 1 - 1A	24 <b>7</b> 52 55901	• SCREW, MACH-FIL H 8-32 X 5/16 LG • WASHER, LOCK-EXT TEETH NO. 8 X 0.381 OD	2	
- 2	81693	• SCREW.MACH-BIND HD 6-32 X 3/8 LG	2	-
- 4	186 <b>7</b> 59 216323	• SCREW,MACH-BIND HD 8-32 X 5/16 LG • NUT,DRESS,KNURL- 15/32-32 X 41/64 CHROME	2	
- 4A - 5	257189 460237	• NUT,HEX- 8-32 • STRIP-MARKER	1	!
- 6 - 7	480007 725347	TERMINAL BOARD- 8 SINGLE SCREW TERMINALS     SWITCH	1 1	
- 8	740503	• CLOCK-60 CY	1	A
- 8 - 8	740503 740503	• CLOCK-60 CY • CLOCK-60 CY	1 1	B C
- 8 - 8	740608 740608	• CLOCK-50 CY • CLOCK-50 CY	1	D E
- 8 - 9	740608 827840	• CLOCK-50 CY • SOCKET, SINGLE CONTACT, BAYONET BASE	1	<u>F</u>
- 10	827842 2414970	HOUSING-SWITCH AND LIGHT     LAMP, INCANDESCENT	1 1	
- 12	5371398	• SUPPORT, HOUSING	1	
	5373659 5373659	LENS-TCU/TH-ENGLISH-GERMAN     LENS-TCU/TH-ENGLISH-GERMAN	1 1	A D
	5386636 5386636	LENS-UCB DISJ/TH-FRENCH     LENS-UCB DISJ/TH-FRENCH	1 1	B C
- 13	5386636	. LENS-UCB DISJ/TH-FRENCH	1	E
	5386636 5409443	• LENS-UCB DISJ/TH-FRENCH • PANEL, METER CONTROL	1 1	F A
	5409443 5416414	PANEL, METER CONTROL     PANEL-METER CONTROL-CBM	1 1	D B
- 14	5416414	PANEL-METER CONTROL-CBM	1	E
	5416417 5416417	• PANEL-METER CONTROL-CBM • PANEL-METER CONTROL-CBM	1	C F
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FOR PARTS NOT SHOWN SEE FIG. 5



LIST AND	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABĹ ON
NUMBER		1 2 3 4	ASM.	CODE
		METER POWER PAC ASSEMBLY		
6 -		CODE A USED ON ASM 740540 - 60 CY UNITS CODE B USED ON ASM 740609 - 50 CY UNITS		
	740540	METER POWER PAC ASSEMBLY-60 CY	REF	A
-	740609	METER POWER PAC ASSEMBLY-50 CY SEE LISTS 1B-60A AND 5-6 FOR NEXT HIGHER	REF	В
- 1 - 2	10170 56722	ASM AND FIG. 6 FOR ILLUSTRATION  • SCREW-MACH, BIND HD NO. 6-32 X .250 LG  • LOCKWASHER-EXT. TOOTH OD150XID320	2	
- 3	81693	• SCREW, MACH-BIND HD 6-32 X 3/8 LG	2	
- 4 - 5	104294	• CLAMP-CABLE	1 5	
- 5 - 6	170202 210883	• SCREW W/SPRING LOCKWASHER-6-32 X •188 LG • STUD-SHIELD MTG,TAPPED,NO• 6-32	1	
- 7	210884	STUD-SHIELD MTG,NO. 6-32	3	
- 8 - 9	216362 257187	• CLAMP, CABLE  • NUT, PLAIN, HEX- 6-32 X 3/8 FL W	1 1	
- 10 - 11	317310 372688	TERMINAL BOARD- 5 DBL SCREW TERMINALS     CARD ASM-TSTR, METER	î	
- 12	740489	• RETAINER-COVER	1	
- 13	740491	. CLIP-TUBULAR, PERMANENT LOCK	1	
- 14	740550	• JUMPER ASSEMBLY  SEE LIST 25-11 FOR COMPONENT PARTS	AR	
- 15	740554	. STRIP-MARKER,5 POSITION	1	_
- 16 - 16	740560 740562	TRANSFORMER ASM-POWER PAC-60 CY TRANSFORMER ASM-POWER PAC-50 CY	1 1	A B
- 17	740563	BASE-METER POWER PAC	1	U
- 18	740564 740571	COVER-METER POWER PAC     GROMMET	1 2	
- 19 - 20	740606	• SCREW-BIND HD, NO. 6-32 X .250 LG	1	
- 21	741129	• SHIELD ASSEMBLY	1	
- 22 - 23	1 24 943 4 7 4 6 4 4	LABEL-HAZARDOUS AREA     SHIELD	1	
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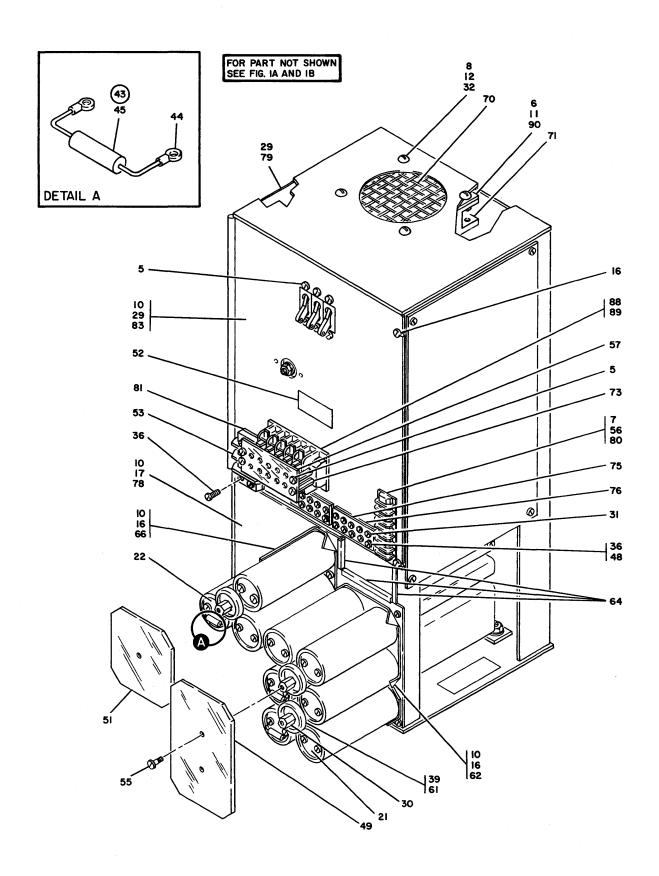


FIGURE 6A. POWER SUPPLY ASM-MULTIVOLT 50/60 CPS. SHEETI OF 2. SEE LIST 6A.

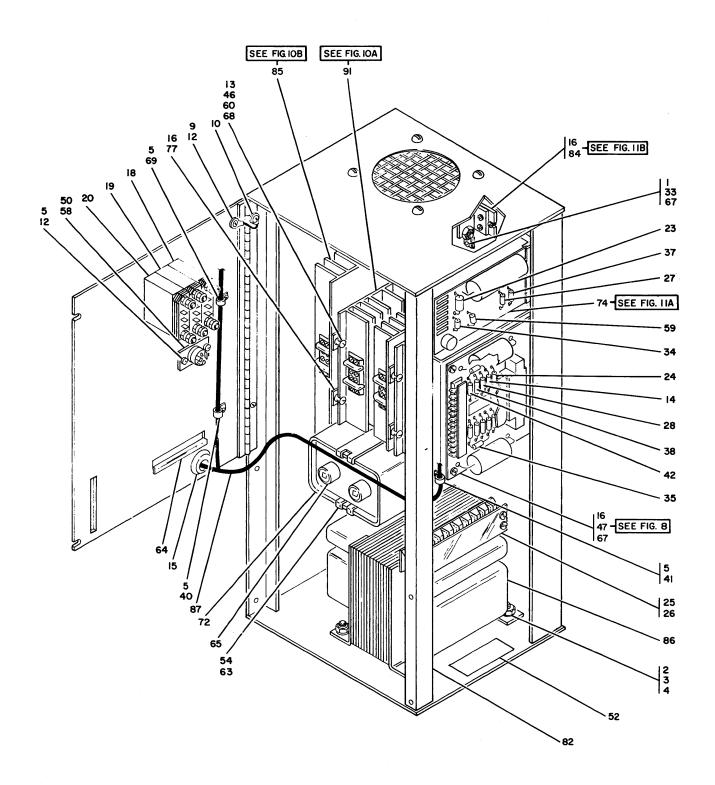


FIGURE 6A. POWER SUPPLY ASM-MULTIVOLT 50/60 CPS. SHEET2 OF 2. SEE LIST 6A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		POWER SUPPLY ASM-MULTIVOLT 50/60 CPS		
		TOREN SOLIET ASIA MOELTVOET SOLOTO		
6A- -	5402830	POWER SUPPLY ASM-MULTIVOLT 60 CYCLE USED ON 2803/2804 MOD. 1 60 CYCLE	REF	
<u> </u>	5402831	SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASM AND FIG. 6A FOR ILLUSTRATION POWER SUPPLY ASM-MULTIVOLT 50 CYCLE	REF	
		USED ON 2803/2804 MOD. 1 50 CYCLE SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASM AND FIG. 6A FOR ILLUSTRATION		
- 1 - 2	337 3550	• SCREW,MACH-FIL H 8-32 X 3/8 LG • WASHER,FL- 1/4 X 9/16 DD X 0.050 THK	3 4	
- 3 - 4 - 5	3960 6935 10170	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W • WASHER,LOCK-SPLIT 1/4 X 0.493 DD • SCREW-MACH,BIND HD NO. 6-32 X .250 LG	4 4 15	
- 6 - 7 - 8	28 <b>413</b> 35739 52360	• SCREW, MACH-BIND HD 10-32 X 5/16 LG • SCREW, MACH-BIND HD 6-32 X 15/16 LG • SCREW, MACH-FH 6-32 X 7/8 LG	2 4 4	
- 9 - 10 - 11	55726 55901 56079	• SCREW-BD HD 6-32 X •188 LG • WASHER,LOCK-EXT TEETH NO• 8 X O•381 OD • WASHER,LOCK-EXT T •195 ID •410 OD	1 14 2	
- 12 - 13 - 14	56722 62031 103915	• LOCKWASHER-EXT• TOOTH OD• •150XID• •320 • WASHER,LOCK-INT TEETH NO• 6 X 0•295 OD • RESISTOR, FXD COMP, 510 OHMS P/M 5PCT 1W	7 8 2	
- 15 - 16 - 17	123077 186759 186797	• GROMMET,RUB-FOR 1-1/4 HOLE X 1/8 PNL • SCREW,MACH-BIND HD 8-32 X 5/16 LG • SHIELD- 5 POSITION	25 1	
- 18 - 19	207349	USED ON ASM 5402831 ONLY  • CIRCUIT BREAKER- 1 POLE 60V DC 8 AMP  • CIRCUIT BREAKER- 1 POLE 60V DC 20 AMP	1	
- 20 - 21 - 22	207351 208221 208224	• CIRCUIT BREAKER- 1 POLE 60V DC 12 AMP • CAPACITOR, FXD, ELECT- 11000UF P100M10%19V • CAPACITOR, FXD, ELECT- 14000UF P150M10%13V	1 6 3	
- 23 - 24 - 25	208226 208970 210984	• RESISTOR, FXD, WW 0.3 OHMS P/M 5% 1/2W • RESISTOR, FXD, WW - 0.5 OHMS P/M 5% 5W • SCREW, RD HD MACH-6-32 X .250 LG	1 2 1	
- 26 - 27	210987	• SHIELD- 4 POSITION USED ON ASM 5402830 ONLY • RESISTOR-100 OHMS 1/2 W	1 1	
- 28 - 29 - 30	216981 221 <b>7</b> 90	• RESISTOR,FXD,COMP- 56 OHMS P/M 5% 2W • SCREW,MACH-BIND HD 8-32 X 3/16 LG • SPACER-HEX 1/4-20 THD THRU HOLE 1 LG DA	2 8 3	
- 31 - 32	2 22 02 7 2 3 6 8 4 9 2 5 7 1 8 7	• SCREW, MACH-BIND HD 10/32 X 1/4 LG • NUT, PLAIN, HEX- 6-32 X 3/8 FL W	16 4	
- 33 - 34 - 35	257189 317018 317022	• NUT, HEX- 8-32 • RESISTOR • RESISTOR, FIXED COMP 3.9K,5%,1/2 WATT	1 2	
- 36 - 37 - 38	322065 322729 322888	• SCREW,MACH-BIND HD 6-32 X 5/8 LG • RESISTOR 150 DHMS • RESISTOR,FXD,COMP- 100 DHMS P/M 5% 2W	8 1 2	
- 39 - 40 - 41	323543 327921 327922	• RETAINER, CAPACITOR • CLAMP, CABLE • CLAMP, CABLE625 DIAMETER	1 1	
- 42 - 43 - 44	334914 337523 94856	RESISTOR, FIXED COMP 6.2K.5%, 1/2 WATT RESISTOR ASSY, 1K 1W TERMINAL, LUG	2 3 2 1	
- 45 - 46 - 47	317049 337549 342070	RESISTOR, FXD, COMP- 1K P/M 5% 1/2W     INSULATOR - HEAT SINK MOUNTING     REGULATOR ASSEMBLY-BASIC      REGULATOR ASSEMBLY-BASIC      REGULATOR ASSEMBLY BASEAUTONING	16 1	
- 48 - 49	351540 361216	SEE LIST 8 FOR DETAIL BREAKDOWN  INSULATOR, BUSHING COVER—CAPACITOR LINGUIATOR LACK	1	*******
- 50 - 51 - 52	361226 364692 369207	• INSULATOR, JACK • SHIELD, CAPACITOR • LABEL, VOLTAGE  STOLD TERMINAL PARRIED 2 TERMINALS	1 1 2 1	
- 53 - 54 - 55	436972 438588 438622	• STRIP, TERMINAL-BARRIER-2 TERMINALS • SCREW, MACH-UNDRCT BIND HD 8-32 X 1-1/4 • SCREW, MACH-BIND HD 1/4-20 X 3/8 LG	2 3	
•				
	1			

	LIST AND	PART	DESCRIPTION	UNITS PER	USABLE
POWER SUPPLY ASM-MULTIVOLT 50/60 CPS -CONT		NUMBER			
- 57					
- 58					
- 60 510379 - SCREM, MACH-FIL HD 6-32 X 3/4 IN. LG 3 - 61 511096 - BDLT, KEY HD- 1/4-20 X 5 LG 3 - 62 511099 - BASE-CAPACITOR MOUNTING 2 - 63 517197 - BRACKET-CAPACITOR MOUNTING 2 - 64 518578 - RUBBER CHANNEL 2 - 65 526378 - CAP-INSULATION 2 - 66 520088 - BASE-CAPACITOR MOUNTING 3 POSITION 1 - 67 1090873 - LOCKMASHER 13 - 68 1127722 - NUT, HE-CASE HARDENED 6-32 X .078 IN. TH 8 - 69 2102365 - CLAMP, LOOP- 0-330 ID 0.170 DIA MTG HDLE 1 - 70 2128588 - GUARD-GATE BLOWER FAN 1 - 71 5313850 - FAN VENTURI 1 - 72 5319839 - CAPACITOR, PAPER-40UF 330 VOLT 1 - 73 5318853 - STANDOFF-COVER MOUNTING 1 - 74 5352530 - REGULATOR ASSEMBLY, NEGATIVE LINE 1 - 75 5359323 - BUS BAR-DC RETURN 2 - 76 5359324 - INSULATOR-DC RETURN 2 - 77 5362037 - BRACKET-CAPACITOR MTG 1 - 80 5362176 - INSULATOR-DC RETURN 2 - 81 5397682 - CUYER 1 - 82 5397685 - HEATSINK ASSEMBLY 1 - 86 5402837 - HEATSINK ASSEMBLY SEE FIG. 118 FOR DETAIL BREAKDOWN 1 - 87 5402836 - HEATSINK ASSEMBLY SEE FIG. 118 FOR DETAIL BREAKDOWN 1 - 88 5402837 - HEATSINK ASSEMBLY SEE FIG. 118 FOR DETAIL BREAKDOWN 1 - 87 5402836 - HEATSINK ASSEMBLY SEE FIG. 118 FOR DETAIL BREAKDOWN 1 - 87 5402837 - HEATSINK ASSEMBLY SEE FIG. 118 FOR DETAIL BREAKDOWN 1 - 88 5402837 - HEATSINK ASSEMBLY SEE FIG. 118 FOR DETAIL BREAKDOWN 1 - 88 5402838 - HEATSINK ASSEMBLY SEE FIG. 118 FOR DETAIL BREAKDOWN 1 - 88 5402836 - HEATSINK ASSEMBLY SEE FIG. 118 FOR DETAIL BREAKDOWN 1 - 88 5402836 - HEATSINK ASSEMBLY 1 - 88 5402836 - HEATSINK ASSEMBLY 1 - 88 5402836 - HEATSINK ASSEMBLY 1 - 88 5402836 - HEATSINK ASSEMBLY 1 - 88 5402836 - HEATSINK ASSEMBLY 1 - 89 5402842 - BRACKET 1 - 90 5402842 - BRACKET 1 - 91 5402842 - BRACKET 1 - 91 5402842 - BRACKET 1 - 91 5402845 - HEATSINK ASSEMBLY 1			• JACK	1	<del> </del>
- 61 511096					l
- 62 511099					
- 64 518578				2	İ
- 65 526378					
- 66 529088					
- 68 1127722					
- 69 2102365		1090873	• LOCKWASHER		
- 70					
- 71 5313850				_	
- 73					
- 74 5352530					
SEE FIG. 11A FOR DETAIL BREAKDOWN					
- 75 5359323	- 14	JJJEJJU		1	ŀ
- 77 5362037	- 75		BUS BAR-DC RETURN		
- 78 5362047					
- 79					
- 81 5371579 . INSULATOR-TERMINAL BOARD-2 POS	1				
- 82 5397682 . CHASSIS . DOOR, FRONT					
- 83 5397683 . DOOR,FRONT					
- 84 5397685					
- 85 5402827					
SEE FIG. 108 FOR DETAIL BREAKDOWN   1					
- 86 5402833	- 85	5402827		1	
- 86 5402835	- 86	5402833		1	
USED ON ASM 5402831 ONLY  - 87 5402836					
- 87 5402836	- 86	5402835		1	
SEE LIST 25-1,-13B,-13C,-30,-34,AND -40 FOR COMPONENT PARTS  - 88 5402837	- 87	5402836		1	
- 89 5402838 • INSULATOR 1 1 - 90 5402842 • BRACKET 1 1 - 91 5402854 • HEATSINK ASSEMBLY 1			SEE LIST 25-1,-13B,-13C,-30,-34,AND -40 FOR COMPONENT PARTS		
- 90 5402842 • BRACKET 1 1 - 91 5402854 • HEATSINK ASSEMBLY 1					
- 91 5402854 . HEATSINK ASSEMBLY					
SEE FIG. 10A FOR DETAIL BREAKDOWN			HEATSINK ASSEMBLY	-	•
			SEE FIG. 10A FOR DETAIL BREAKDOWN		
	·				

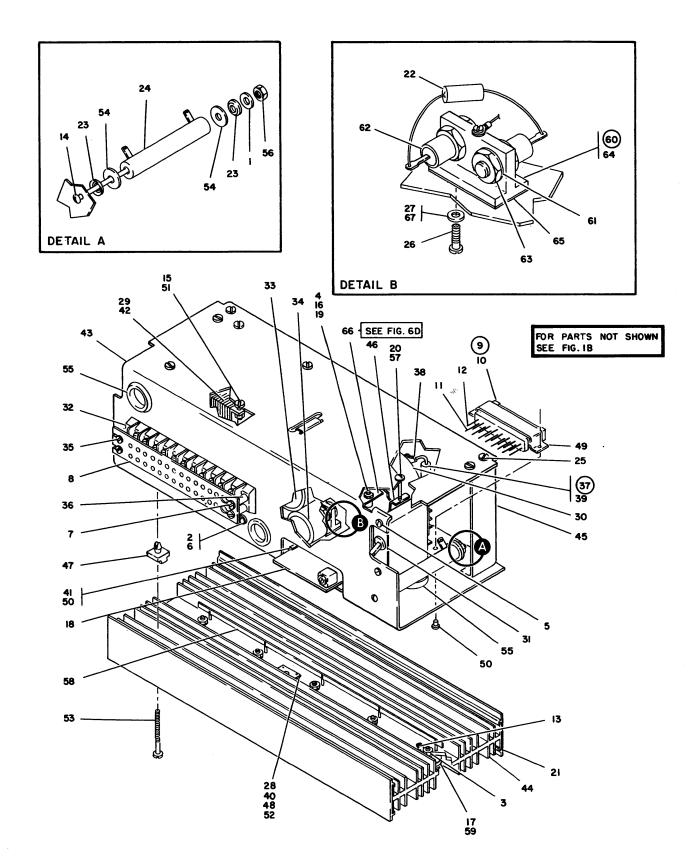
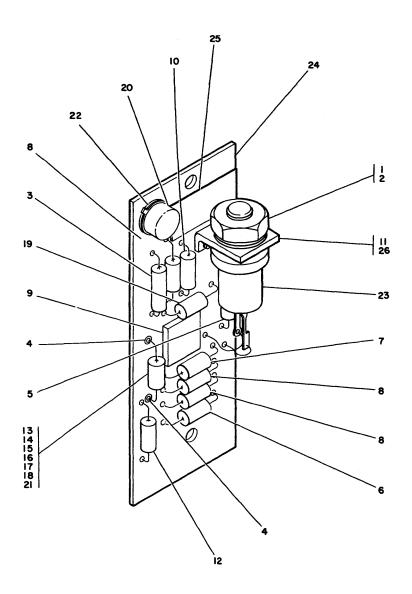


FIGURE 6C. POWER SUPPLY ASM-OVERVOLTAGE 50/60 CPS. SEE LIST 6C.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
-		POWER SUPPLY ASM-OVERVOLTAGE 50/60 CYCLE		
6C-				
-	5239415 5239433	POWER SUPPLY ASM-OVERVOLTAGE 60 CPS POWER SUPPLY ASM-OVERVOLTAGE 50 CPS USED ON 2804 MOD. 2	REF REF	
		SEE LIST 1B-88 FOR NEXT HIGHER ASM SEE FIG. 6C FOR ILLUSTRATION		ĺ
- 1 - 2	2903 10170	• WASHER, FL-NO• 6X1/2 OD X 1/32 THK • SCREW-MACH, BIND HD NO• 6-32 X •250 LG		
- 3	11598	• NUT PLAIN HEX 10/32	5	
- 4 - 5	37913 38235	• NUT,PLAIN-HEX,4-40 X 1/4 IN• FL W • SCREW MACH 6/32 X •310 LG	2 2	
- 6	56722	. LOCKWASHER-EXT. TOOTH OD150XID320	1	
- 7 - 8	210984 210990	• SCREW, RD HD MACH-6-32 X •250 LG • SHIELD- 13 POSITION	1 1	
- 9	216076	TERMINAL BLOCK AND CONTACT ASSEMBLY	1	<b></b>
- 10 - 11	216073 216087	RECEPTACLE CARD-SINGLE POS     SPRING, CONTACT	1 8	
- 12	216088	• SPRING, CONTACT	8	<b></b>
- 13	316996	. TERMINAL, LUG-NONINS 9AWG NO. 8 MTG HOLE	1	
- 14 - 15	331982 332620	• SCREW, MACH RD HD 8-32 X 1-1/4 LG • SCREW, MACH-BIND HD 10-32 X 1/2 LG	1 4	<b></b>
- 16	332779	• INSULATOR-CLUTCH	2	
- 17	369214	USED ON ASM FROM M6 TO CURRENT  • TRANSISTOR, TYPE 108	5	<del> </del>
- 18	375161	CARD ASSEMBLY	1	İ
- 19 - 20	438551 438571	• SCREW, MACH-BIND• HD, 4-40 X 5/8 IN• LG • SCREW, MACH-BINDING HD 6-32 X 1-3/4 LG	2	
- 21	473536	• SEAL	1 AR	
- 22	491228	• CAPACITOR, FXD, FILM- 0.01MF P/M 10% 100V	1	
- 23 - 24	510468 730452	• WASHER,CUPPED- 1/5IN X .029 DIA • RESISTOR,FXD	2	
- 25	731629	• SCREW, PAN HD- 10-32 X 0.380 LG	8	1
- 26	734483	• SCREW.PAN HD 6-32 X .380 LG	3	
- 27	2156037	BUSHING     USED ON 5239433 FROM M6 TO CURRENT	2	ĺ
- 27	2156037	• BUSHING	3	
- 28	2181002	USED ON 5239415 FROM L7 TO CURRENT  • SCREW, THD FORMING, HEX-WASH HD 8-32 X 3/4	1	l
- 29	4116486	TRANSFORMER, POWER	1	<u> </u>
20	E21/2//	USED ON 5239433 ONLY		
- 30	5214366	CAPACITOR     USED ON 5239433 ONLY	2	<b> </b> -
- 30	5214366	• CAPACITOR	1	i
- 31	5214547	USED ON 5239415 ONLY  CIRCUIT PROTECTOR,1 POLE,12 AMP,50V DC		
- 32	5214556	BLOCK, TERMINAL- 13 POSITION	i	ĺ
- 33	5261077	• CAPACITOR-ELECTROLYTIC	1	
- 34	5261127 5261165	CAPACITOR-ELECTROLYTIC     STUD-SHIELD MOUNTING	3	ĺ
- 36	5261167	• STUD- 8-32 X 0.438 LG W/6-32 TAPPED HOLE	1	
- 37 - 38	5261936 334932	• RESISTOR ASSEMBLY,200 OHMS 5W • TERMINAL,RING-18/22 AWG,NO. 10,INS	1 2	
- 38 - 39	334932 477144	RESISTOR, WIREWOUND - 200 OHM 5W	1	
- 40	5374689	• BUSHING	1	
- 41 - 42	5712309 5761738	GUIDE-SMS CARD     TRANSFORMER, POWER, STEP-DOWN	1 1	
74.	> , UI ! > U	USED ON 5239415 ONLY		
- 43	576176 <b>7</b>	• CHASSIS	1	
- 44	5761768	USED ON 5239415 ONLY  • HEATSINK	1	
- 45	5761779	BRACKET, CHASSIS	2	
- 46 - 47	5761793 5761796	STRAP,CAP     INSULATOR,NYLON- NO. 6 MTG HOLE	1 4	
- 48	5761798	• INSULATOR	i	

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LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		POWER SUPPLY ASM-OVERVOLTAGE 50/60 CYCLE -CONT		
6C- 49 - 50	5761904 5761907	• BRACKET • RIVET	1 4	
- 51	5761908	• NUT, NO • 10-32	4	
- 52	5761909	• TERMINAL • RESISTANCE WIRE	1	
- 53 - 54	5761913	• SCREW, BD HD-THREAD FORMING	4	ļ
- 55	5761935 5761936	WASHER     GROMMET, SELF LOCKING- 1.0 IN. OD	2	
- 56	5761938	. NUT, HEX HD, SELF LOCKING- NO. 8-32	i	
- 57	5761943	• NUT	1	
- 58	5761968	BUS STRIP	1 1	
- 59 - 60	5761976 5761977	• TUBING,TRANSISTOR INSULATOR • RECTIFIER ASM	10	
- 61	76574	. LOCKWASHER-EXT TOOTH ID .267 X OD .510		•
- 62	127324	SEMICONDUCTOR DEVICE, D10- 150V 30 AMP	2 2	
- 63 - 64	160017 5762383	NUT, PLAIN, HEX- 1/4-28 X 7/16 FL W HEATSINK	2	
- 65	5761979	• INSULATOR	i	
- 66	5761989	• REGULATOR BOARD ASSEMBLY, OVERVOLTAGE	1	
- 67	5762215	SEE LIST 6D FOR DETAIL BREAKDOWN  • BUSHING	2	
		USED ON 5239433 FROM L7 TO CURRENT		
- 67	5762215	BUSHING USED ON 5239415 FROM L7 TO CURRENT	3	
		OSES ON SESSIES TROP ET 10 CONNENT		
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FOR PARTS NOT SHOWN SEE FIG. 6C



LIST AND	PART	DESCRIPTION	UNITS	USABLI
NUMBER	NUMBER	DESCRIPTION 1 2 3 4	ASM.	CODE
		<del> </del>	<del> </del>	<b>-</b>
		1	1 .	
		REGULATOR BOARD ASSEMBLY	T	
6D-			-	
	5761989	REGULATOR BOARD ASSEMBLY, OVERVOLTAGE SEE LIST 6C-66 FOR NEXT HIGHER ASM	REF	
	7.57	AND FIG. 6D FOR ILLUSTRATION	1 _	
- <u>1</u> - 2	76574 83462	• LOCKWASHER-EXT TOOTH ID •267 X OD •510 • NUT LOCK 1/4-28 UNF	$\frac{1}{1}$	-
- 3 - 4	124575 216258	. CAPACITOR, FIXED, 0.22MF, P/M 10%, 35VDCW . RECEPTACLE, PLUGGABLE CAP	1 1	
- 5 - 6	317004 317428	• RESISTOR ASM • RESISTOR,FXD,COMP- 330 OHMS P/M 5% 1/2W	1 1	
- 7	322729	• RESISTOR 150 OHMS	1	
- 8 - 9	333202 361429	• RESISTOR,FXD,COMP-240 OHMS P/M 5% 1/2W • MODULE,SLT,12V MED SPEED	3	
- 10 - 11	369611 438548	• DIODE, SEMICONDUCTOR-ZENER, TYPE DY • SCREW, MACH-BIND HD 4-40 X 3/16 LG	1 2	ļ
- 12	479080	. RESISTOR, FXD, FILM- 2.74K P/M 1% 1/8W	1	
- 13 - 14	479097 479099	• RESISTOR, FXD, FILM- 5.49K P/M 1% 1/8W • RESISTOR, FXD, FILM- 5.90K P/M 1% 1/8W	1	
- 15 - 16	479103 479104	• RESISTOR,FXD,FILM- 7.68K P/M 1% 1/8W • RESISTOR,FXD,FILM- 8.06K P/M 1% 1/8W	1 1	
- 17 - 18	491209 491210	• RESISTOR, FXD, FILM- 4.42K P/M 1% 1/8W • RESISTOR, FXD, FILM- 6.34K P/M 1% 1/8W	1 1	
- 19	528486	RESISTOR, FXD, COMP- 910 OHMS P/M 5% 1/2W	1	<u>.                                    </u>
- 20 - 21	535441 550014	• TRANSISTOR, TYPE 26 • RESISTOR, FXD, FILM- 4.87K P/M 1% 1/8W	1	
- 22 - 23	811399 5214335	• INSULATOR • RECTIFIER, CONTROLLED, SILICON	1 1	
- 24	5761993	• PRINTED BOARD,3/6/12 VOLT OVERVOLTAGE	$\frac{1}{1}$	
- 25 - 26	5762004 5762153	• LABEL, STRIP-OV MARKING • BRACKET, SCR MOUNTING	1 1	
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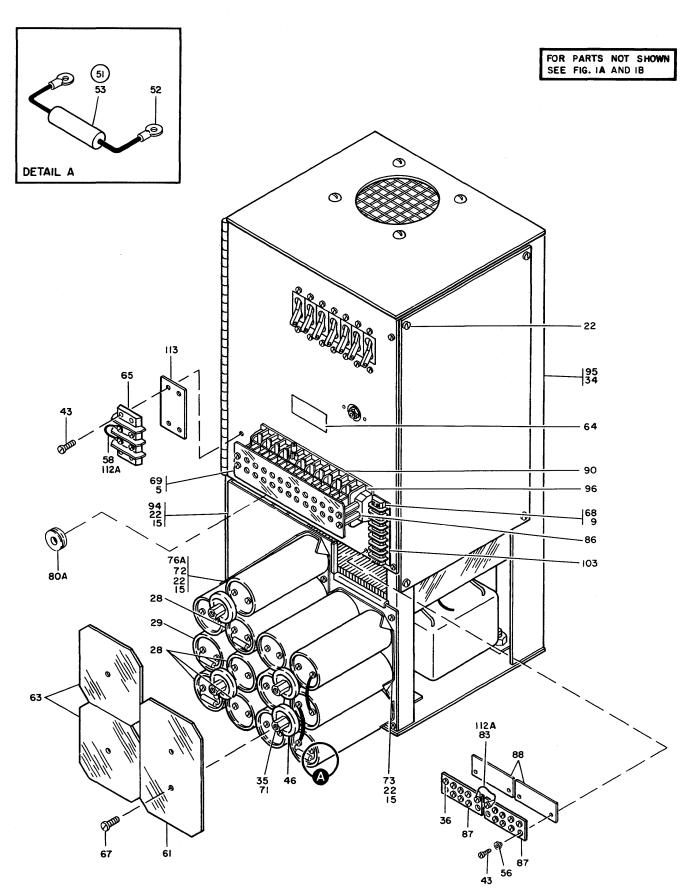


FIGURE 7. POWER SUPPLY ASM-MULTIVOLT 50/60 CPS. SHEET 1 OF 2. SEE LIST 7.

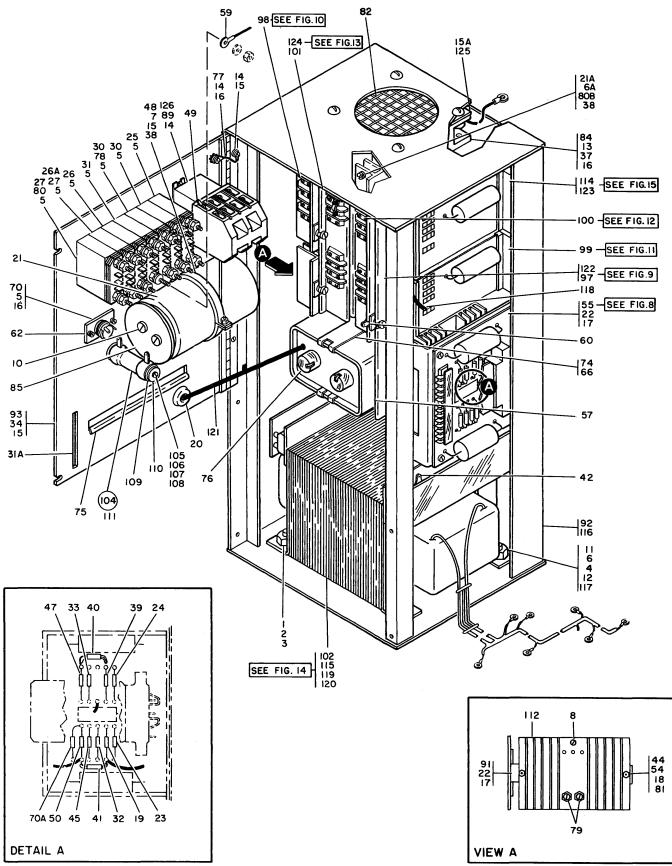


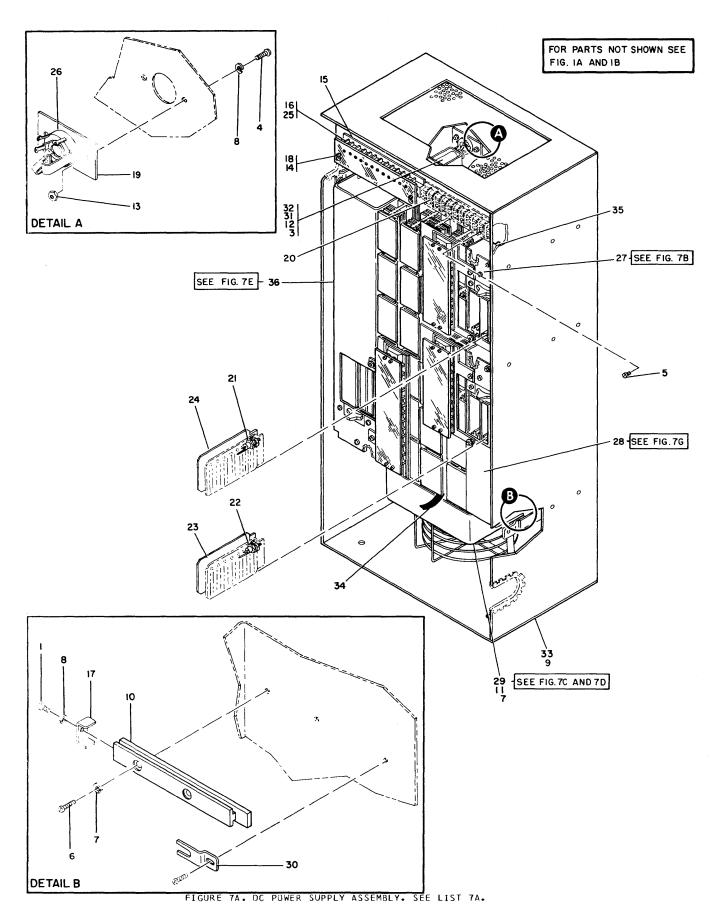
FIGURE 7. POWER SUPPLY ASM-MULIIVULT 50/60 CPS. SHEET 2 OF 2. SEE LIST 7.

LIST AND INDEX	PART NUMBER	DESCRIPTION	PER	USABL ON CODE
NUMBER		1 2 3 4  POWER SUPPLY ASM-MULTIVOLT 50/60 CPS	ASM.	CODE
		POWER SUPPLY ASH-HULITUDE! 90760 CFS		
7 -	5373760	POWER SUPPLY ASM-MULTIVOLT 60 CPS	REF	
	3313100	USED ON 2803/2804 MOD. 1 60 CYCLE		<b></b> -
		SEE LISTS 1A-99 AND 1B-88 FOR NEXT		
	5373761	HIGHER ASM AND FIG. 7 FOR ILLUSTRATION POWER SUPPLY ASM-MULTIVOLT 50 CPS	REF	
_	2212101	USED ON 2803/2804 MOD. 1 50 CYCLE	""	j
		SEE LISTS 1A-99 AND 1B-88 FOR NEXT		
_	5397675	HIGHER ASM AND FIG. 7 FOR ILLUSTRATION POWER SUPPLY ASM-MULTIVOLT 60 CPS	REF	1
_	2391012	USED ON 2803/2804 MOD. 1 60 CYCLE		}
		SEE LISTS 1A-99 AND 1B-88 FOR NEXT		1
	52.07/7/	HIGHER ASM AND FIG. 7 FOR ILLUSTRATION POWER SUPPLY ASM-MULTIVOLT 50 CPS	REF	4
-	53 97676	USED ON 2803/2804 MOD. 1 50 CYCLE	KEF	1
		SEE LISTS 1A-99 AND 1B-88 FOR NEXT		
,	3550	HIGHER ASM AND FIG. 7 FOR ILLUSTRATION	4	-
- <u>1</u> - 2	3550 3960	• WASHER,FL- 1/4 X 9/16 0D X 0.050 THK • NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W	4	
- 3	6935	• WASHER, LOCK-SPLIT 1/4 X 0.493 OD	4	}
- 4	9092 10170	• WASHER-LOCK, SPLIT RING, .194 ID .3370D	AR AR	
- 5 - 6	11598	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG • NUT PLAIN HEX 10/32	AR	
- 6A	22478	• WASHER, FL- 0.170 ID 0.375 DD 0.032 THK	AR	
- 7	25627	• SCREW-BD• HD 8-32 X •500 LG • SCREW, MACH BIND• HD 10-32 X 3/8 LG•	1	
- 8   - 9	32042 35739	• SCREW, MACH-BIND HD 6-32 X 15/16 LG	4	ĺ
- 10	38364	• SCREW, MACH-FIL H 8-32 X 3/16 LG	2	
- 11	38389	• SCREW, MACH-FIL H 10-32 X 7/8 LG	AR AR	1
- 12 - 13	45690 52360	• WASHER, FL - NO.10 X 7/16 DD X 1/32 THK • SCREW, MACH-FH 6-32 X 7/8 LG	4	
- 14	55726	• SCREW-BD HD 6-32 X •188 LG	3	1
- 15 - 15A	55 90 1	• WASHER, LOCK-EXT TEETH NO. 8 X 0.381 OD • WASHER, LOCK-EXT T .195 ID .410 OD	AR AR	
- 15A - 16	56079 5 <b>67</b> 22	LOCKWASHER-EXT. TOOTH OD150XID320	AR	1
- 17	60646	. WASHER, LOCK-INT TEETH NO. 8 X 0.340 OD	12	
- 18 - 19	62031 103915	• WASHER, LOCK-INT TEETH NO. 6 X 0.295 OD • RESISTOR, FXD COMP, 510 OHMS P/M 5PCT 1W	10	T .
- 20	123075	GROMMET, RUB-FOR 13/16 HOLE X 1/8 PNL	1	ĺ
		USED ON 5373760/5373761 ONLY		
- 21 - 21A	1 40 47 0 1 86 75 8	. CAPACITOR, FXD, ELECT- 8000 UF P75M10% 55V . SCREW, MACH-BIND HD 8-32 X 7/16 LG	1 AR	
- 22	1 86 75 9	• SCREW, MACH-BIND HD 8-32 X 5/16 LG	AR	
- 23	207320	• RESISTOR, WIREWOUND, AX. LEAD 1 OHM 5% 5W	1	
- 24 - 25	207324 207348	• RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W • CIRCUIT BREAKER- 1 POLE 60V DC 6 AMP	1	<del> </del>
- 26	207349	. CIRCUIT BREAKER- 1 POLE 60V DC 8 AMP	i	ļ
- 26A	207350	. CIRCUIT BREAKER- 1 POLE 60V DC 20 AMP	1	
- 27	207351	USED ON 5397675/5397676 ONLY • CIRCUIT BREAKER- 1 POLE 60V DC 12 AMP	1	
- 28	208221	. CAPACITOR, FXD, ELECT- 11000UF P100M10%19V	6	
_ 20	200221	USED ON 5373760/5373761 ONLY		
- 28	208221	. CAPACITOR, FXD, ELECT- 11000UF P100M10%19V USED ON 5397675/5397676 ONLY	8	
- 29	208224	. CAPACITOR, FXD, ELECT- 14000UF P150M10%13V	8	
20	200224	USED ON 5373760/5373761 ONLY	_	
- 29	208224	CAPACITOR, FXD, ELECT- 14000UF P150M10%13V USED ON 5397675/5397676 ONLY	5	<del> </del>
- 30	208248	. CIRCUIT BREAKER, SPDT	1	
- 30	100240	USED ON 5373760/5373761 ONLY		
- 30	208248	. CIRCUIT BREAKER, SPDT USED ON 5397675/5397676 ONLY	2	
- 31	208299	• CIRCUIT BREAKER- 1 POLE 60VDC 3 AMP	1	
- 31A	216291	. TUBING USED ON 5397675/5397676 FROM A7 TO CURRENT	6	
- 32	216981	RESISTOR, FXD, COMP- 56 OHMS P/M 5% 2W	1	
- 33	216986	RESISTOR, FXD COMP, 75 OHMS 2 WATTS	1	l .
- 34 - 35	221790 222027	• SCREW, MACH-BIND HD 8-32 X 3/16 LG • SPACER-HEX 1/4-20 THD THRU HOLE 1 LG DA	AR 4	
- 36	236849	• SCREW, MACH-BIND HD 10/32 X 1/4 LG	16	l
				-

				1
LIST AND	2427		UNITS	USABLE
INDEX	PART Number	DESCRIPTION	PER	ON
NUMBER	NUMBER	1 2 3 4	ASM.	CODE
<del></del>		POWER SUPPLY ASM-MULTIVOLT 50/60 CPS -CONT		<u> </u>
]		PUNER SUPPLI ASM-HOLITADE! SOVOO CES -COM	į	
		B		[
7 - 37	257187 257189	• NUT, PLAIN, HEX- 6-32 X 3/8 FL W • NUT, HEX- 8-32	AR AR	ŀ
- 39	317007	RESISTOR, FXD, COMP- 220 OHMS P/M 5% 1/2W	1	
- 40	317019	• RESISTOR, FXD, COMP- 2000 OHMS P/M 5% 1/2W	i	
- 41	317022	• RESISTOR, FIXED COMP 3.9K, 5%, 1/2 WATT	1	
- 42	322025	• TERMINAL-RING, 14-16 AWG, 1/4 HOLE, INS	2	
- 43	322065	USED ON 5373760/5373761 ONLY  • SCREW.MACH-BIND HD 6-32 X 5/8 LG	8	
- 43	322551	SCREW, MACH-BIND HD 6-32X3/4 LG	10	ļ
- 45	322888	• RESISTOR, FXD, COMP- 100 OHMS P/M 5% 2W	1	
- 46	323543	• RETAINER, CAPACITOR	4	
- 47	323920	. RESISTOR, FXD, COMP- 3000 OHMS P/M 5% 1/2W	1	
- 48	328575	. CLAMP, CAPACITOR MOUNTING	2	
- 49	334910	• TERMINAL,RING-14/16 AWG,NO. 6,INS USED ON 5373760/5373761 ONLY	2	<u></u>
- 50	334914	• RESISTOR, FIXED COMP 6.2K.5%, 1/2 WATT	1	ļ
- 51	337523	• RESISTOR ASSY, 1K 1W	4	
- 52	94856	• • TERMINAL + LUG	2	
- 53	317049	• RESISTOR, FXD, COMP- 1K P/M 5% 1/2W	1	
- 54	337549 342070	INSULATOR - HEAT SINK MOUNTING	20	
- >>	342070	• REGULATOR ASSEMBLY-BASIC  SEE LIST 8 FOR DETAIL BREAKDOWN	1	1
- 56	351540	INSULATOR, BUSHING	4	
- 57	351784	. CAPACITOR, FIXED, 60MFD, P/M 6%, 250VACW	i	
- 58	352838	• JUMPER ASSEMBLY	1	İ
		USED ON 5373760/5373761 ONLY		
- 59	250405	SEE LIST 25-13C FOR COMPONENT PARTS	40	
- 60	359695 360370	• TERMINAL, RING-14/16 AWG, NO. 10, INS • TERMINAL, RING-14/16 AWG, NO. 8, INS	1 2	
- 61	361216	• COVER-CAPACITOR	1	
- 62	361226	• INSULATOR, JACK	1	
- 63	364692	• SHIELD, CAPACITOR	2	
- 64	369207	. LABEL, VOLTAGE	1	
- 65 - 66	436972 438592	• STRIP, TERMINAL-BARRIER-2 TERMINALS	1 2	
- 67	438622	SCREW, MACH-BIND HD 8-32 X 2-1/4 LG     SCREW, MACH-BIND HD 1/4-20 X 3/8 LG	4	
- 68	460243	• TERMINAL STRIP	li	
- 69	473386	SHIELD, TERMINAL BLOCK 11 POSITION	1	
- 70	480554	• JACK '	1	
- 70A	491320	. CAPACITOR, FILM, .1MFD 5% 100 VOLTS	1	1
- 71	511096	USED ON 5397675/5397676 ONLY  • BOLT•KEY HD- 1/4-20 X 5 LG	4	<u> </u>
- 72	511090	PLATE-CAPACITOR MOUNTING	2	
1		USED ON 5373760/5373761 ONLY	- 1 -	
- 72	511097	PLATE-CAPACITOR MOUNTING	1	
		USED ON 5397675/5397676 ONLY		
- 73 - 74	511099 517197	BASE-CAPACITOR MOUNTING     BRACKET-CAPACITOR MOUNTING	2	ļ
- 75	517197	RUBBER CHANNEL	AR	
- 76	526378	• CAP-INSULATION	2	
- 76A	529088	BASE-CAPACITOR MOUNTING 3 POSITION	1	
1 1	E247E0	USED ON 5397675/5397676 ONLY		l
- 77	534758	• JUMPER ASM-GRN 7 IN. 14AWG 1 LUG EA END SEE LIST 25-1 FOR COMPONENT PARTS	1	<del> </del>
- 78	538830	• CIRCUIT BREAKER- 1 POLE 50V DC 5 AMP	1	l
		USED ON 5373760/5373761 ONLY	*	l
- 79	598479	SEMICONDUCTOR DEVICE-DIODE, 150V 10A	2	
- 80	730430	• CIRCUIT BREAKER-SP 60VDC 26 AMP	1	1
		USED ON 5373760/5373761 ONLY		
1 1			1	
1				ĺ
		100 100 100 100 100 100 100 100 100 100		
1 1				}
1				
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1			1	
1			}	
			1	
ļ-		<del> </del>		

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLI ON CODE
		POWER SUPPLY ASM-MULTIVOLT 50/60 CPS -CONT		
7 - 80A	730432	• GROMMET,CATERPILLAR USED ON 5397675/5397676 ONLY	1	
- 80B	1090873	• LOCKWASHER	4	
	1127722	• NUT, HEX-CASE HARDENED 6-32 X •078 IN• TH	10	
	2128588	• GUARD-GATE BLOWER FAN		
- 83 - 84	2129315 5313850	- JUMPER ASSEMBLY USED ON 5373760/5373761 ONLY - FAN VENTURI	1	
- 85	5323562	COVER-CAPACITOR	1	
	5331853	STANDOFF-COVER MOUNTING     STANDOFF-COVER MOUNTING	2	
	5359323 5359324	BUS BAR-DC RETURN     INSULATOR-DC RETURN	2	
	5362031	• MAGNETIC CONTACTOR	li	
	5362035	• INSULATOR, TERMINAL BOARD	ī	
	5362037	BRACKET-HEATSINK	5	
	5362044	- CHASSIS-ELECTRICAL USED ON 5373760/5397675/5397676 ONLY	1	
- 93 - 94	5362045 5362047	• PLATE-CAPACITOR MTG	1 1	
	5362049	• COVER	i	<u>.</u> .
- 96	5362095	TERMINAL BLOCK	1	
- 97	5362098	. HEATSINK ASSEMBLY	1	
		USED ON 5373760/5373761 SEE LIST 9 FOR DETAIL BREAKDOWN		
- 98	5362100	HEATSINK ASSEMBLY     SEE LIST 10 FOR DETAIL BREAKDOWN	1	
- 99	5362164	• REGULATOR ASSEMBLY,P/M 12 VOLT DC  SEE LIST 11 FOR DETAIL BREAKDOWN	1	
-100	5362166	• HEATSINK ASSEMBLY SEE LIST 12 FOR DETAIL BREAKDOWN	1	
-101	5362167	• HEATSINK ASSEMBLY USED ON 5373760/5373761 ONLY	1	
-102	5362175	SEE LIST 13 FOR DETAIL BREAKDOWN  CABLE ASSEMBLY-FERRO REGULATOR- 60 CY USED ON 5373760 ONLY	1	
-103	5362176	SEE LIST 14 FOR DETAIL BREAKDOWN  INSULATOR	1	
-104 -105	5362177 22478	• RESISTOR ASSEMBLY 300 OHMS 25W • WASHER,FL- 0.170 ID 0.375 OD 0.032 THK	1	
-106	60646	. WASHER, LOCK-INT TEETH NO. 8 X 0.340 OD	l il	
-107	257189	• • NUT+HEX- 8-32	2	
-108	438584	• • SCREW, MACH-FIL H 8-32 X 2-3/4 LG	1	
-109 -110	442958 507144	INSULATOR, WASH- 7/16 ID 3/4 OD 1/32 THK     WASHER-CENTERING 0.173 ID X 5/8 OD	2 2	
-111	515821	• RESISTOR, FXD, WW- 300 OHMS P/M 5% 25W	- <del>  i</del>	
-112	5363699	• HEATSINK-TRANSISTOR MOUNTING	1	
-112A	5364226	JUMPER, BRASS 50 AMP TB	2	
		USED ON 5397675/5397676 FROM A7 TO CURRENT		
-113	5371579	• INSULATOR-TERMINAL BOARD-2 POS	1 1	
-114	5372586	• REGULATOR ASSEMBLY, P/M 6 VOLT DC	1	
		USED ON 5373760/5373761 ONLY		
-115	5373747	SEE LIST 15 FOR DETAIL BREAKDOWN.  • CABLE ASSEMBLY-FERRO REGULATOR-50 CY		
-115	7515141	USED ON 5373761 ONLY	1 1	
		SEE LIST 14 FOR DETAIL BREAKDOWN		
-116	5391645	CHASSIS-POWER SUPPLY     USED ON 5373761 ONLY	1	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		POWER SUPPLY ASM-MULTIVOLT 50/60 CPS -CONT		
7 -117	5391646	• BRACKET-FERRO MTG USED ON 5373761 ONLY	2	
-118	5391729	• CABLE ASSEMBLY USED ON 5373760/5373761 ONLY SEE LIST 25-1,-13,-138,-13C,-18,-18A,	1	
-119	5397666	-30 AND -40 FOR COMPONENT PARTS  • CABLE ASSEMBLY-FERRO REGULATOR-60 CYCLE  USED ON 5397675 ONLY FROM  A7 TO CURRENT	1	
-120	5397668	SEE LIST 14 FOR DETAIL BREAKDOWN  CABLE ASSEMBLY-FERRO REGULATOR-50 CYCLE  USED ON 5397676 ONLY	1	
-121	5397672	SEE LIST 14 FOR DETAIL BREAKDOWN  CABLE ASSEMBLY, POWER SUPPLY  USED ON 5397675/5397676 ONLY	1	
-122	5397674	HEATSINK     USED ON 5397675/5397676 ONLY     SEE LIST 9 FOR DETAIL BREAKDOWN	1	
-123	5397677	• REGULATOR ASSEMBLY USED ON 5397675/5397676 ONLY SEE LIST 15 FOR DETAIL BREAKDOWN	1	
-124	53 97679	HEATSINK ASSEMBLY     USED ON 5397675/5397676 ONLY     SEE LIST 13 FOR DETAIL BREAKDOWN	1	
-125	5402842	• BRACKET USED ON 5397675/5397676 ONLY	1	
-126	5786909	• CONTACTOR USED ON ASM FROM L7 TO CURRENT	1	



INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	USABL ON CODE
		DC POWER SUPPLY ASSEMBLY		
7A-	5421160	D.C. POWER SUPPLY USED ON 2803/2804 MODEL 2	REF	
		SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASSEMBLY AND FIG. 7A FOR ILLUSTRATION		
- 1 - 3	10170 37913	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG • NUT, PLAIN-HEX, 4-40 X 1/4 IN. FL W	7 2	
- 4	38352	. SCREW, MACH-FIL H 6-32 X 3/8 LG	2	
- 5 - 6	55726 55918	• SCREW-BD HD 6-32 X •188 LG • SCREW,MACH-BIND HD 10-32 X 5/8 LG	10	
- 7	56079	• WASHER, LOCK-EXT T .195 ID .410 OD	12	
- 8 - 9	56722 186759	• LOCKWASHER-EXT. TOOTH OD. •150XID. •320 • SCREW,MACH-BIND HD 8-32 X 5/16 LG	9	
- 10	207382	RAIL-POWER SUPPLY MOUNTING	5	
- 11 - 12	236849 251970	• SCREW,MACH-BIND HD 10/32 X 1/4 LG • SCREW-MACH BD• HD• 4-40 X 1/4 LG	2 2	
- 13	25718 <b>7</b>	• NUT. PLAIN, HEX- 6-32 X 3/8 FL W	2	
- 14 - 15	322550 323656	• SCREW, MACH-BIND HD 6-32 X 1/2 LG • SPACER- 3/16 ID X 5/16 OD X 1/2 THK	4	
- 16 - 17	3 23 84 2 3 5 0 8 8 6	TERMINAL BOARD- 12 DBL SCREW TERMINALS     STOP	2 7	İ
- 18	352826	COVER TERMINAL	2	
- 19 - 20	361226 367115	• INSULATOR•JACK • JUMPER-TERMINAL STRIP VDC DISTR BRS	1 15	
- 21	372422	• CARD ASSEMBLY	2	
- 22 - 23	372423 372990	CARD ASSEMBLY, TESTER, -6V     CARD ASSEMBLY, MIDPAK- 6V AMPLIFIER	1	
- 24	374546	• CARD ASSEMBLITHIDFAR GV AMFETTIER	2	
- 25 - 26	438568 480554	• SCREW,MACH-UNDRCT BIND HD 6-32 X 1-1/8 • JACK	4	
- 2 <b>7</b>	730450	• POWER SUPPLY ASSEMBLY, 12V AT 13A	1	
- 28	730478	SEE LIST 7B FOR DETAIL BREAKDOWN  6 VOLT AT 32 AMP POWER SUPPLY ASSEMBLY  SEE LIST 7G FOR DETAIL BREAKDOWN	1	
- 29	5318965	• FAN ASSEMBLY -50/60 CYCLE SEE LIST 7D FOR DETAIL BREAKDOWN	1	
- 29	5271389	• FAN ASSEMBLY-50 CYCLE ONLY SEE LIST 7C FOR DETAIL BREAKDOWN	1	
		FOR WT MACHINES ONLY		
- 30 - 31	5318975 5349252	KEEPER, POWER SUPPLY     THERMOSTAT	5	
- 32	5349309	HOLDER ASSEMBLY	1	
- 33 - 34	5421161 5421162	BOX, D.C. POWER SUPPLY     CABLE ASSEMBLY	1	
		SEE LIST 25-13,-13B,-13C,-16,-18,-34,-35 AND -39 FOR COMPONENT PARTS		
	5421198 5761100	CAPACITOR ASSEMBLY     POWER PAC ASSEMBLY	1	
		SEE LIST 7E FOR DETAIL BREAKDOWN	-	
				<del> </del>

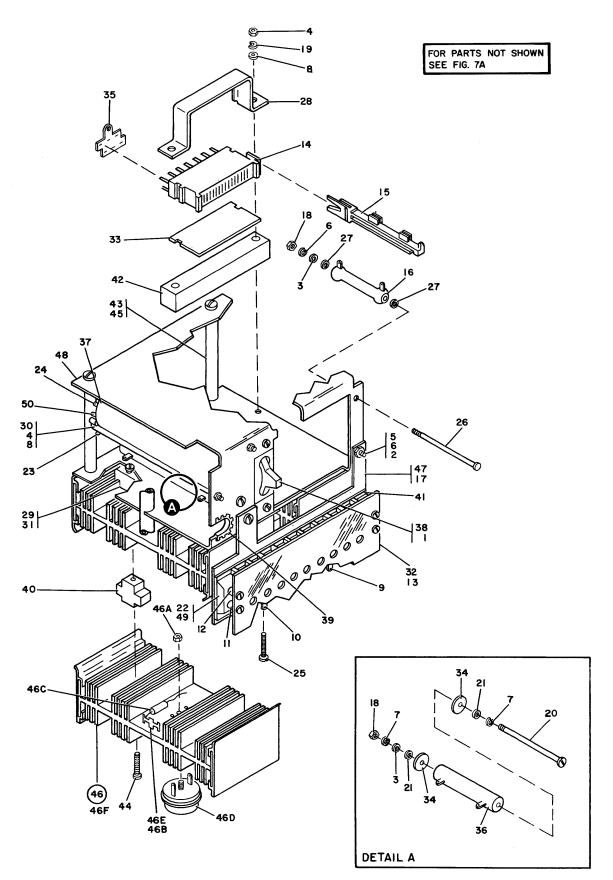


FIGURE 7B. MID PAC POWER ASSEMBLY. SEE LIST 7B.

LIST AND INDEX	PART NUMBER	DESCRIPTION	PER	USABL
NUMBER	HOHDER	1 2 3 4	ASM.	CODE
		MID PAC POWER ASSEMBLY		
7B-	730450	POWER SUPPLY ASSEMBLY, 12V AT 13A	REF	
	<u> </u>	SEE LIST 7A-27 FOR NEXT HIGHER ASM AND FIGURE 7B FOR ILLUSTRATION		
- 1 - 2	10170 11598	• SCREW-MACH, BIND HD NO• 6-32 X •250 LG • NUT PLAIN HEX 10/32	2 2	i
- 3 - 4	22478 38051	• WASHER,FL- 0.170 ID 0.375 DD 0.032 THK • NUT,PLAIN,HEX- 6-32 X 1/4 FL W STL	2 4	}
- 5 - 6	55918 56121	• SCREW,MACH-BIND HD 10-32 X 5/8 LG • WASHER,LOCK-INT TEETH NO. 10 X 0.381 DD	1	
- 7 - 8	60646 62031	WASHER, LOCK-INT TEETH NO. 8 X 0.340 DD WASHER, LOCK-INT TEETH NO. 6 X 0.295 DD TERMINAL, RING-18/22 AWG, NO. 8, INS	4 4 5	
- 9 - 10 - 11	92784 186968 209483	• TERMINAL, RING-10/12 AWG, NO. 8, INS • TERMINAL, RING-10/12 AWG, NO. 8, INS • STUD, MOUNTING- 6-32 X 9/16 LG	3	ļ
- 11	4118821	USED ON ASM PRIOR TO F7  • STUD, EXT-INT 6-32 EXT 8-32	1	
- 12	209484	USED ON ASM FROM F7 TO CURRENT  • STUD, SHD MTG- 8-32 X 9/16 LG	3	l
- 12	4118820	USED ON ASM PRIOR TO F7  STUD, SHIELD MOUNTING 8-32	3	
- 13 - 14	210984 216076	USED ON ASM FROM F7 TO CURRENT  • SCREW, RD HD MACH-6-32 X •250 LG  • TERMINAL BLOCK AND CONTACT ASSEMBLY	1 2	
- 15 - 16	216206 221517	• GUIDE-SINGLE CARD LONG • RESISTOR, FXD, WW- 75 OHMS P/M 5% 10W	2	
				-
				i

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		MID PAC POWER ASSEMBLY -CONT		
7B- 17	236849	• SCREW, MACH-BIND HD 10/32 X 1/4 LG	1	
- 18	257189	• NUT, HEX- 8-32	2	
- 19 - 20	257986 304479	• WASHER, FLAT NO. 6 • SCREW, MACH-RH 8-32 X 4-3/4 LG	2	
- 21	321603	. WASHER, INSULATING 5/8 OD X 0.031 THK	2	
- 22 - 23	323844 334932	• BLOCK, TERMINAL 9 POSITION • TERMINAL, RING-18/22 AWG, NO. 10, INS	1	1
- 24	3 5 9 6 9 5	• TERMINAL, RING-14/16 AWG, NO. 10, INS	2	
- 25 - 26	438567 438582	<ul> <li>SCREW,MACH-UNDRCT BIND HD 6-32 X 1 LG</li> <li>SCREW,MACH-FIL H 8-32 X 2-1/4 LG</li> </ul>	2	
- 27	442959	• INSULATOR, WASH- 11/64 ID 15/32 OD 1/32 T	2	
- 28 - 29	473530 473531	BRACKET     INSULATOR	1 4	,
- 30	473543	. CLAMP ASM-CAPACITOR	2	
- 31 - 32	473544 473545	SCREW, BINDING HEAD SELF TAP NO 6 1/2 IN     SHIELD, 9 POSITION	4	
- 33	473547	. SPACER,1 X 2 3/8 IN .12 IN THICK	1	
- 34 - 35	510468 730177	• WASHER,CUPPED- 1/51N X •029 DIA • BUSS - RECEPTACLE - 8 POSITION	2	
- 36	730426	• RESISTOR • FXD-WW O•18 OHMS P/M 10% 90 W	1	
- 37 - 38	730428 730431	• CAPACITOR, FXD, ELECT-8,000 MFD 15 VDCW • CIRCUIT BREAKER-SP 60V DC 13 AMP	1	
- 39	730432	- GROMMET, CATERPILLAR	2	
- 40 - 41	730434 730439	TIE BAR-2 POS PLATE DESIGNATION-9 POS	2	
- 42	730443	SPACER-CARD RECP	1	
- 43	730444	• SPACER, SLEEVE	2	
- 44 - 45	730445 730446	• SCREW, SELF TAPPING NO.6 X 2.18 LG • SCREW, MACH-BINDING HD 10-32 X 3.16 LG	2	
- 46	730453	. HEAT SINK ASSEMBLY	4	
- 46A - 46B	11891 80651	NUT-PLAIN, HEX, 10-32 X 3/8 FL W BRS     SCREW, THD CTG-BIND HD 6-32 X 3/8 LG	1	
- 46C	207324	• • RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W	1	
- 46D - 46E	369214 478045	TRANSISTOR, TYPE 108     TERMINAL, SOLDER	1	
- 46F	730448	• • HEAT SINK	1	
- 47 - 48	730455 730456	• PLATE, MTG-TERMINAL BOARD • CHASSIS	1	
- 49	730468	. JUMPER-TERMINAL STRIP	3	
- 50	2101326	• TERMINAL,RING-10/12 AWG,NO. 10,INS	6.	
			1	
i				

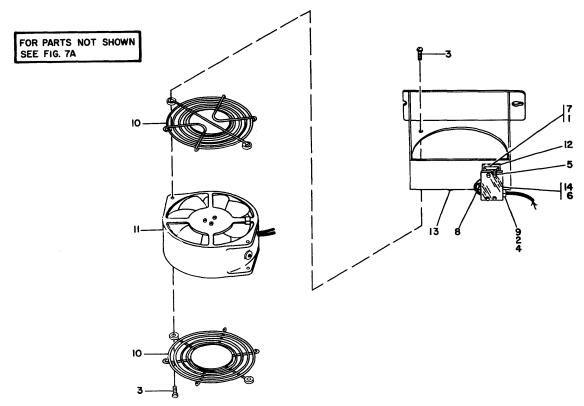


FIGURE 7C. FAN ASSEMBLY-50 CYCLE. SEE LIST 7C.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
	· , · · · · · · · · · · · · · · · · · ·	FAN ASSEMBLY-50 CYCLE		
70-	5271389	FAN ASSEMBLY-50 CYCLE SEE LIST 7A-29 FOR NEXT HIGHER ASSEMBLY AND FIGURE 7C FOR ILLUSTRATION	REF	
- 1 - 2 - 3	35739 38235 55918	• SCREW, MACH-BIND HD 6-32 X 15/16 LG • SCREW MACH 6/32 X •310 LG • SCREW, MACH-BIND HD 10-32 X 5/8 LG	2 1 4	
- 4 - 5 - 6	56722 316187 322552	. LOCKWASHER-EXT. TOOTH OD150XID320 . SPACER- 0.186 ID X 1/4 OD X 5/16 THK . SCREW, MACH-BIND HD 6-32 X 7/8 LG	1 2 2 1	
	323836 334921 2102364 4103594	TERMINAL BOARD- 2 DBL SCREW TERMINALS TERMINAL, RING-18/22 AWG, NO. 6, INS CLAMP, LOOP- 0.220 ID 0.170 DIA MTG HOLE GUARD-FAN	1 2 1 2	
- 11 - 12 - 13	4120172 5318920 5318964	• FAN • STRIP T B MARKER • HOUSING-FAN MTG	1 1	
- 14	5319909	. COVER-TERM BLOCK 15A 2 POSITION	1	

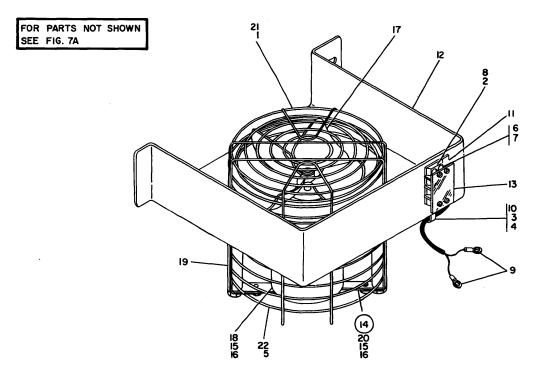


FIGURE 7D. FAN ASSEMBLY-50/60 CYCLE. SEE LIST 7D.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLI ON CODE
		FAN ASSEMBLY-50/60 CYCLE		
70-	5318965	FAN ASSEMBLY -50/60 CYCLE	REF	
	_	SEE LIST 7A-29 FOR NEXT HIGHER ASM		
		AND FIGURE 7D FOR ILLUSTRATION	<u> </u>	ļ
- 1	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	2	
2	35 739	• SCREW, MACH-BIND HD 6-32 X 15/16 LG	2	
- 3	38235	• SCREW MACH 6/32 X •310 LG	1	
- 4	56722	. LOCKWASHER-EXT. TOOTH OD150XID320	1	
- 5	83606	• SCREW, THD CTG-BIND HD 10-32 X 5/16 LG	2	
- 6	316187	• SPACER- 0.186 ID X 1/4 DD X 5/16 THK	2	ļ
- 7	322552	• SCREW.MACH-BIND HD 6-32 X 7/8 LG	2	
- 8	323836	TERMINAL BOARD- 2 DBL SCREW TERMINALS		
- 9	334921	• TERMINAL, RING-18/22 AWG, NO. 6, INS	2	
- 10	2102364	. CLAMP.LOOP- 0.220 ID 0.170 DIA MTG HOLE	1	
	5318920	STRIP T B MARKER	1	
- 12 - 13	5318964	- HOUSING-FAN MTG	1	ļ
	5319909 5357050	• COVER-TERM BLOCK 15A 2 POSITION		l
- 15	56079	• FAN ASM-NO CONNECTOR • WASHER, LOCK-EXT T • 195 ID • 410 OD	4	
- 15	130434	• • SCREW-MACH, SLOTTED HEX HD NO.10-32 X.375	4	[
	5357066	SCREW-MACH, SLUTTED HEX HD ND-10-32 X-375      BLADE	4	1
	5357067	• MOTOR, 208/230V-60CY, 220V-50CY	+	<del>                                     </del>
	5357068	BRACKET-MOTOR MTG	1 1	}
	5357069	• ORIFICE-FAN	1 7	Í
	5357059	GUARD TOP	1	ļ
	5357060	GUARD 5 IN FAN		<del>                                     </del>
- 22	7371000	• GUARD 3 IN TAIN	•	

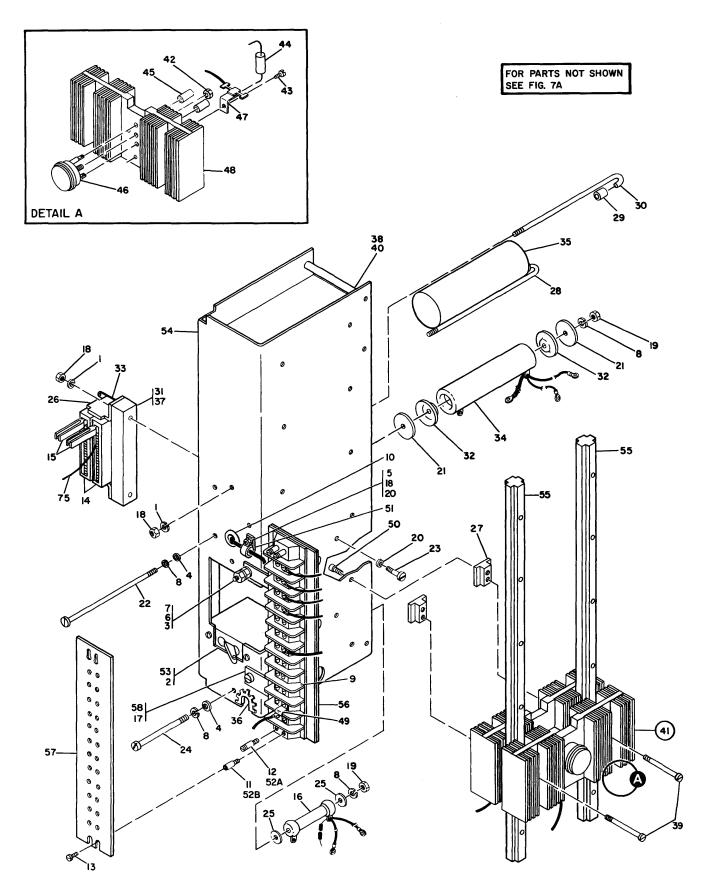


FIGURE 7E. POWER PAC ASSEMBLY. SEE LIST 7E.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
- NONDEN		POWER PAC ASSEMBLY	1	0002
		TOWER TAG ASSERTED		
7E-	5761100	POWER PAC ASSEMBLY SEE LIST 7A-36 FOR NEXT HIGHER ASSEMBLY	REF	
- 1	6364	AND FIGURE 7E FOR ILLUSTRATION  • WASHER, LOCK-SPLIT NO. 6 X 1/4 DD	4	1
- 2 - 3	10170 11598	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG • NUT PLAIN HEX 10/32	2 2	
- 4 - 5 - 6	22478 35739 55918	• WASHER,FL- 0.170 ID 0.375 OD 0.032 THK  • SCREW,MACH-BIND HD 6-32 X 15/16 LG  • SCREW,MACH-BIND HD 10-32 X 5/8 LG	3 1 1	
- 7 - 8	56121 60646	• WASHER,LOCK-INT TEETH NO. 10 X 0.381 OD • WASHER,LOCK-INT TEETH NO. 8 X 0.340 OD	1 6	
- 9 - 10	81898 123073	BLOCK,12 DBL SCREW TERMINALS     GROMMET,RUBBER	1	
- 11 - 12	209483	• STUD, MOUNTING- 6-32 X 9/16 LG USED ON ASM PRIOR TO F7 • STUD, SHD MTG- 8-32 X 9/16 LG	3	
- 13	210984	USED ON ASM PRIOR TO F7  • SCREW, RD HD MACH-6-32 X •250 LG	1	
- 14 - 15 - 16	216076 216206 221517	• TERMINAL BLOCK AND CONTACT ASSEMBLY • GUIDE-SINGLE CARD LONG • RESISTOR, FXD, WW- 75 OHMS P/M 5% 10W	2 2	
- 17 - 18	236849 257187	• SCREW, MACH-BIND HD 10/32 X 1/4 LG • NUT, PLAIN, HEX- 6-32 X 3/8 FL W	1 5	
- 19 - 20	257189 257986	• NUT, HEX- 8-32 • WASHER, FLAT NO. 6	3	
- 21 - 22 - 23	321603 331982 438567	<ul> <li>WASHER, INSULATING 5/8 OD X 0.031 THK</li> <li>SCREW, MACH RD HD 8-32 X 1-1/4 LG</li> <li>SCREW, MACH-UNDRCT BIND HD 6-32 X 1 LG</li> </ul>	2	
- 24 - 25	438592 442959	• SCREW,MACH-BIND HD 8-32 X 2-1/4 LG • INSULATOR,WASH- 11/64 ID 15/32 OD 1/32 T	1 2	
- 26 - 27 - 28	473530 473531 473543	BRACKET INSULATOR CLAMP ASM-CAPACITOR	1 12 2	
- 29 - 30	473412 473422	INSULATOR, CAPACITOR CLAMP     CLAMP, CAPACITOR	1	<u>.</u>
- 31 - 32 - 33	473547 510468 730177	• SPACER,1 X 2 3/8 IN .12 IN THICK • WASHER,CUPPED- 1/5IN X .029 DIA • BUSS - RECEPTACLE - 8 POSITION	1 4	
- 34 - 35	730425 730428	RESISTOR, FXD-WW 0.14 OHMS P/M 10% 90 W CAPACITOR, FXD, ELECT-8,000 MFD 15 VDCW	2 1	
- 36 - 37 - 38	730432 730443 730444	• GROMMET,CATERPILLAR • SPACER-CARD RECP • SPACER,SLEEVE	1 1 2	
- 39 - 40	730445 730446	SCREW, SELF TAPPING NO.6 X 2.18 LG     SCREW, MACH-BINDING HD 10-32 X 3.16 LG	12	
- 41 - 42	730453 11891	HEAT SINK ASSEMBLY     NUT-PLAIN, HEX, 10-32 X 3/8 FL W BRS	12	
- 43	80651	- SCREW, THD CTG-BIND HD 6-32 X 3/8 LG	1	
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LIST AND INDEX NUMBER	. PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		POWER PAC ASSEMBLY -CONT	-	<del>                                     </del>
7E- 44	207324	• • RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W	1	
- 45 - 46	219423 369214	TUBE, RUBBER- 0.085 ID X 0.120 OD X 2 LG TRANSISTOR, TYPE 108	1	
- 47	478045	• TERMINAL SOLDER	li	
- 48	730448	HEAT SINK	1	
	730468 1132669	• JUMPER-TERMINAL STRIP • SCREW, BINDING HEAD • 625 LG	6 12	
- 51	2102365	. CLAMP,LOOP- 0.330 ID 0.170 DIA MTG HOLE	1	
- 52A	4118820	• STUD, SHIELD MOUNTING 8-32 USED ON ASM FROM F7 TO CURRENT	3	
- 52B	4118821	• STUD, EXT-INT 6-32 EXT 8-32	1	
		USED ON ASM FROM F7 TO CURRENT		
	5213 <b>7</b> 00 5239152	• CIRCUIT BREAKER • CHASSIS	1 1	
- 55	5239153	. BAR. TIE	2	†
- 56	5240422	• STRIP,12 POSITION MARKER	1	ļ
	5344879 5392898	SHIELD, TERMINAL BLOCK-30 AMP 12 POSITION     PLATE	1 1	
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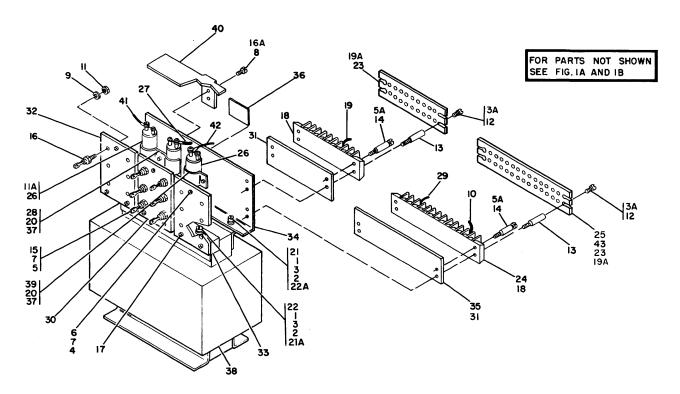


FIGURE 7F. TRANSFORMER-RECTIFIER ASSEMBLY 50/60 CYCLE. SEE LIST 7F.

.IST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USAB ON COD
		TRANSFORMER-RECTIFIER ASSEMBLY 50/60 CYCLE		
7F-	5761120	TRANSFORMER-RECTIFIER ASSEMBLY-60 CYCLE	REF	
•••	7101120	USED ON 2803/2804 MODEL 2-60 CYCLE SEE LISTS 1A-186 AND 1B-114 FOR NEXT HIGHER ASSEMBLY	, and the second	
_	5761110	AND FIGURE 7F FOR ILLUSTRATION TRANSFORMER-RECTIFIER ASSEMBLY-50 CYCLE USED ON 2803/2804 MODEL 2-50 CYCLE	REF	
		SEE LISTS 1A-186 AND 1B-114 FOR NEXT HIGHER ASSEMBLY AND FIGURE 7F FOR ILLUSTRATION		
- 1 - 2	3550 3960	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK • NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W	4	
- 3 - 3A	6935 10170	• WASHER, LOCK-SPLIT 1/4 X 0.493 OD • SCREW-MACH, BIND HD NO. 6-32 X .250 LG	4 AR	
- 4	11598	NUT PLAIN HEX 10/32	3	
<u> - 5</u>	11891	• NUT-PLAIN, HEX, 10-32 X 3/8 FL W BRS • SCREW-BD• HD 8-32 X •500 LG	AR	<u> </u>
- 5A - 6	25627 55918	. SCREW, MACH-BIND HD 10-32 X 5/8 LG	3	
- 7	56121	. WASHER, LOCK-INT TEETH NO. 10 X 0.381 OD	9	
- 8 - 9	58207 65756	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG • WASHER,LOCK-INT TEETH 0.267 ID X 0.4780D	AR 12	
- 10	112250	JUMPER ASSEMBLY	1	
- 11 - 11A	160017 208237	NUT, PLAIN, HEX- 1/4-28 X 7/16 FL W     CAPACITOR     USED ON ASM FROM E8 TO CURRENT	12	
- 12 - 13	210984 210985	• SCREW, RD HD MACH-6-32 X •250 LG • STUD•EXT-INT 6-32 EXT 8-32 X 0.900 LG DA	AR 2	1
- 13	210985	USED ON ASM PRIOR TO E8  • STUD_EXT-INT 6-32 EXT 8-32 X 0.900 LG DA  USED ON ASM FROM E8 TO CURRENT	4	
- 14	210986	STUD-SHIELD MOUNTING USED ON ASM PRIOR TO E8	6	_
- 15	216197	. RECTIFIER, SILICON-ALLOY	6	
- 16	216198	RECTIFIER-SILICON	12	
- 16A - 17	221790 322029	SCREW, MACH-BIND HD 8-32 X 3/16 LG     SCREW, MACH-BIND HD 1/4-20 X 1/2 LG	AR 6	ļ
- 18	323844	BLOCK, TERMINAL 9 POSITION     USED ON 5761120 ONLY	2	
- 18	323844	. BLOCK, TERMINAL 9 POSITION USED ON 5761110 ONLY	1	
- 19 - 19A	350559 352088	JUMPER ASSEMBLY 8IN-NO.10 BLACK     SHIELD.9 POSITION	3 2	
- 19A	352088	USED ON 5761120 ONLY SHIELD,9 POSITION	1	
		USED ON 5761110 ONLY		
- 20 - 21	438588 438623	SCREW,MACH-UNDRCT BIND HD 8-32 X 1-1/4     SCREW,MACH-BIND HD 1/4-20 X 5/8 LG	2	l
- 21A		SCREW,UNDERCUT 1/4-20 X 2-1/2 LG	AR	
- 22 - 22A	438627 438633	SCREW, MACH, BIND HD-1/4-20 X 1-3/4 LG	AR AR	
- 23	473545	SCREW,MACH-FLAT HD 1/4-20 X 1-1/8 LG SHIELD,TERMINAL BLOCK	2	ļ
		USED ON 5761120 PRIOR TO E8		
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LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		TRANSFORMER-RECTIFIER ASSEMBLY 50/60 CYCLE -CONT		
7F- 23	473545	• SHIELD, TERMINAL BLOCK USED ON 5761110 PRIOR TO E8	1	
- 24	477266	BLOCK, TERMINAL 13 POSITION     USED ON 5761110 ONLY	1	
- 25	477276	• SHIELD, TERMINAL BLOCK-13 POSITION USED ON 5761110 PRIOR TO E8	1	
- 26	483107	- CAPACITOR 3100 MFD USED ON ASM PRIOR TO E8	3	
- 26	483107	CAPACITOR 3100 MFD     USED ON ASM FROM E8 TO CURRENT	1	
- 27 - 28	533273 552994	JUMPER ASSEMBLY     CLAMP-CAPACITOR	2	
		USED ON 5761120 ONLY		
- 29	610345	- JUMPER ASSEMBLY USED ON 5761120 ONLY	2	
- 29	610345	• JUMPER ASSEMBLY USED ON 576110 ONLY	1	
- 30 - 31	730433 730439	HEAT SINK, DIODE     PLATE DESIGNATION-9 POS	1 2	
- 31	730439	USED ON 5761120 ONLY  • PLATE DESIGNATION-9 POS	1	
- 32	730442	USED ON 5761110 ONLY  • HEAT SINK, DIODE	2	
- 33 - 34	730447 730459	BLOCK, MTG-HEAT SINK     BRACKET, MTG-TERM. BD	1	
- 35	730467	USED ON 5761110 ONLY STRIP MARKER	1	
- 36	801652	USED ON 5761120 ONLY  LABEL-NOTICE	1	
•		USED ON 5761120 ONLY  LABEL-NOTICE	1	<u> </u>
- 36	5240513	USED ON 5761110 ONLY		
- 37 - 38	1090873 5214295	LOCKWASHER     TRANSFORMER	1	
- 38	5214296	USED ON 5761120 ONLY  TRANSFORMER	1	
	5261542	USED ON 5761110 ONLY  • CLAMP	1	
- 41	5421148 5759069	SHIELD     JUMPER ASSEMBLY	2	
- 42 - 43	5759175 5762444	JUMPER ASSEMBLY     SHIELD	1	
		USED ON 5761110 FROM E8 TO CURRENT		
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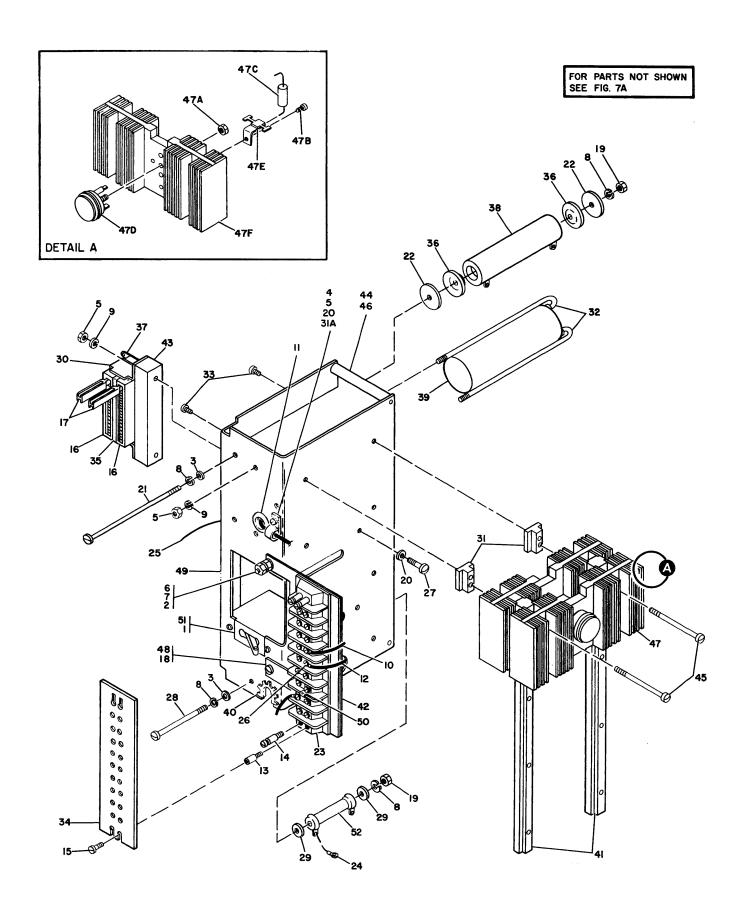


FIGURE 7G. MID PAC POWER SUPPLY ASSEMBLY. SEE LIST 7G.

.IST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	USABL ON CODE
NOMBER		1 2 3 4	ASIT	CODE
		MID PAC POWER SUPPLY ASSEMBLY		
7G-	730478	6 VOLT AT 32 AMP POWER SUPPLY ASSEMBLY	REF	
ļ		SEE LIST 7A-28 FOR NEXT HIGHER ASM AND FIGURE 7G FOR ILLUSTRATION	ļ	,
- 1	10170	• SCREW-MACH, BIND HD NO. 6-32 X •250 LG	2	<b>-</b>
- 2	11598	NUT PLAIN HEX 10/32	2	
- 3	22478	. WASHER,FL- 0.170 ID 0.375 DD 0.032 THK	3	
- 4	35739	• SCREW, MACH-BIND HD 6-32 X 15/16 LG • NUT, PLAIN, HEX- 6-32 X 1/4 FL W STL	1 5	
- 5 - 6	38051 55918	. SCREW, MACH-BIND HD 10-32 X 5/8 LG	lí	ì
- 7	56121	. WASHER, LOCK-INT TEETH NO. 10 X 0.381 OD	1	
- 8	60646	. WASHER, LOCK-INT TEETH NO. 8 X 0.340 DD	6	
- 9 - 10	62031 92784	. WASHER,LOCK-INT TEETH NO. 6 X 0.295 OD . TERMINAL,RING-18/22 AWG,NO. 8,INS	4 5	
- 10 - 11	123073	• GROMMET, RUBBER	1	
- 12	186968	. TERMINAL, RING-10/12 AWG, NO. 8, INS	2	
- 13	209483	• STUD, MOUNTING- 6-32 X 9/16 LG	1	
_ 12	4110021	USED ON ASM PRIOR TO E7  • STUD, EXT-INT 6-32 EXT 8-32	1	
- 13	4118821	USED ON ASM FROM E7 TO CURRENT	1	
- 14	209484	• STUD, SHD MTG- 8-32 X 9/16 LG	3	<u> </u>
İ		USED ON ASM PRIOR TO E7	1	
- 14	4118820	. STUD, SHIELD MOUNTING 8-32	3	
- 15	210984	USED ON ASM FROM E7 TO CURRENT  • SCREW, RD HD MACH-6-32 X •250 LG	1	
- 16	216076	. TERMINAL BLOCK AND CONTACT ASSEMBLY	2	
- 17	216206	. GUIDE-SINGLE CARD LONG	2	
- 18	236849	SCREW, MACH-BIND HD 10/32 X 1/4 LG	1	
- 19 - 20	257189 257986	• NUT, HEX- 8-32  • WASHER, FLAT NO. 6	3	
- 21	304479	. SCREW, MACH-RH 8-32 X 4-3/4 LG	2	
- 22	321603	. WASHER, INSULATING 5/8 OD X 0.031 THK	4	
- 23	323844	. BLOCK, TERMINAL 9 POSITION	1	
- 24 - 25	334932 359695	• TERMINAL,RING-18/22 AWG,NO. 10,INS • TERMINAL,RING-14/16 AWG,NO. 10,INS	1 2	
- 26	360370	• TERMINAL, RING-14/16 AWG, NO. 8, INS	1	
- 27	438567	• SCREW, MACH-UNDRCT BIND HD 6-32 X 1 LG	2	
- 28	438582	SCREW, MACH-FIL H 8-32 X 2-1/4 LG	1	
- 29 - 30	442959 473530	• INSULATOR, WASH- 11/64 ID 15/32 OD 1/32 T • BRACKET	2	
- 31	473531	• INSULATOR	8	
- 31A	2102365	. CLAMP,LOOP- 0.330 ID 0.170 DIA MTG HOLE	1	
- 32	473543	. CLAMP ASM-CAPACITOR	2	
- 33 - 34	473544 473545	SCREW, BINDING HEAD SELF TAP NO 6 1/2 IN     SHIELD, 9 POSITION	8	
- 35	473547	• SPACER, 1 X 2 3/8 IN .12 IN THICK	î	
- 36	510468	• WASHER,CUPPED- 1/5IN X •029 DIA	4	
- 37	730177	BUSS - RECEPTACLE - 8 POSITION	2	
- 38 - 39	730427 730429	• RESISTOR, FXD-WW 0.11 OHMS P/M 10% 90 W • CAPACITOR, FXD, ELECT- 11,000 MFD 10V DCW	2	
	730432	• GROMMET, CATERPILLAR	2	
- 41	730436	• TIE BAR-4 POS	2	
- 42	730439	• PLATE DESIGNATION-9 POS	1	
- 43 - 44	730443 730444	• SPACER-CARD RECP • SPACER, SLEEVE	1 2	
- 45	730445	• SCREW, SELF TAPPING NO.6 X 2.18 LG	8	
- 46	730446	• SCREW, MACH-BINDING HD 10-32 X 3.16 LG	2	
- 47	730453	HEAT SINK ASSEMBLY	8	
- 47A	11891 80651	NUT-PLAIN, HEX, 10-32 X 3/8 FL W BRS     SCREW, THD CTG-BIND HD 6-32 X 3/8 LG	1	
- 47C	207324	. RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W	1	
- 47D	369214	. TRANSISTOR, TYPE 108	1	
- 47E	478045 730448	TERMINAL, SOLDER     HEAT SINK	1	
- 48	730455	• PLATE, MTG-TERMINAL BOARD	i	
- 49	730458	• CHASSIS	1	
- 50	730468	. JUMPER-TERMINAL STRIP	1	
- 51 - 52	730495 805044	• CIRCUIT BREAKER • RESISTOR	1 1	
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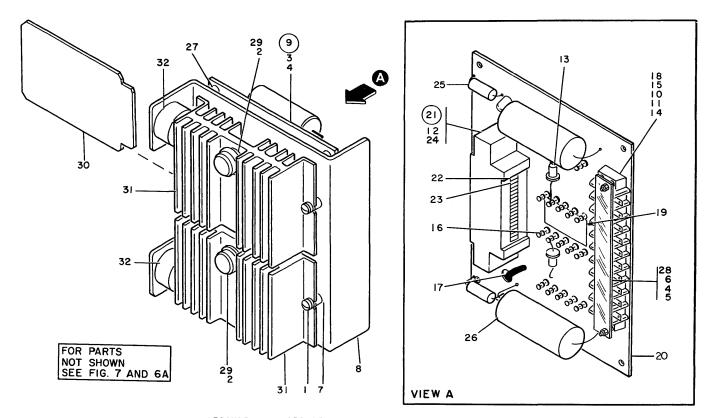


FIGURE 8. BASIC REGULATOR ASSEMBLY. SEE LIST 8.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
HONDER			Home	0000
		BASIC REGULATOR ASSEMBLY		
8 -	342070	REGULATOR ASSEMBLY-BASIC	REF	
		USED ON ALL MODELS SEE LIST 7-55 FOR NEXT HIGHER ASSEMBLY		
		AND FIG 8 FOR ILLUSTRATION		ļ
- 1	337	• SCREW, MACH-FIL H 8-32 X 3/8 LG	4	<u> </u>
- 2 - 3	11598 35739	• NUT PLAIN HEX 10/32 • SCREW,MACH-BIND HD 6-32 X 15/16 LG	2 4	1
- 4	56722	. LOCKWASHER-EXT. TOOTH OD150XID320	6	[
- 5	257187	- NUT, PLAIN, HEX- 6-32 X 3/8 FL W	2	
- 6 - 7	257986 337549	WASHER, FLAT NO. 6     INSULATOR - HEAT SINK MOUNTING	4	
- 8	342069	• FRAME	1	<del>                                     </del>
- 9	342071	. BOARD ASSEMBLY, BASIC REGULATOR	1	
- 10	38359	• • SCREW, MACH-FIL H 6-32 X 7/8 LG	2	<b></b>
- 11 - 12	56722 196698	• LOCKWASHER-EXT. TOOTH OD150XID320 • SCREW,MACH-BIND HD 5-40 X 5/16 LG	2 2	
- 13	207398	. SEMICONDUCTOR DEVICE, DIO-TYPE CK	2	
- 14	257187	. NUT, PLAIN, HEX- 6-32 X 3/8 FL W	2	
- 15 - 16	257986 337545	WASHER, FLAT NO. 6     LUG, TERMINAL	2 20	
- 17	342076	JUMPER ASSEMBLY	2	
	2/2072	SEE LIST 25-1 FOR COMPONENT PARTS		
- 18 - 19	342079 342081	TERMINAL BLOCK, 10 POSITION     LABEL QUICK	1	
- 20	342082	BOARD	i	
- 21	342092	SOCKET ASSEMBLY	1.	
- 22 - 23	216087 216088	SPRING,CONTACT     SPRING,CONTACT	6	
- 23	342091	• • RECEPTACLE—CARD	1	1
- 25	509507	• • RESISTOR, COMP, 30 OHMS	2	
- 26	2109462	CAPACITOR	2	
- 27 - 28	342077 342086	SPACER     SHIELD, TERMINAL BLOCK	4	
- 29	369214	• TRANSISTOR, TYPE 108	2	
- 30	370827	• CARD	1	
- 31 - 32	589788 2132014	HEAT SINK     POTENTIOMETER, WW 25 OHMS	2 2	
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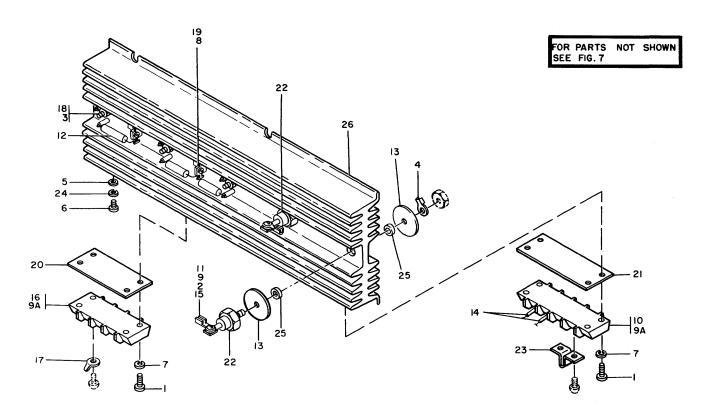


FIGURE 9. HEATSINK ASSEMBLY. SEE LIST 9.

IST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		HEATSINK ASSEMBLY		
9 -	5362098	HEATSINK ASSEMBLY SEE LIST 7-97 FOR NEXT HIGHER ASSEMBLY	REF	
-	53 97674	HEATSINK SEE LIST 7-122 FOR NEXT HIGHER ASSEMBLY	REF	
- 1	5528	AND FIG. 9 FOR ILLUSTRATION  • SCREW, MACH BIND HD 8-32 X .625 LG	4	:
_ 2	6364 11598	• WASHER,LOCK-SPLIT NO. 6 X 1/4 OD  • NUT PLAIN HEX 10/32	2	
- 3 - 4	15484	• LUG	AR	
- 5	22478	USED ON ASM 5362098 ONLY  • WASHER,FL- 0.170 ID 0.375 DD 0.032 THK	AR	
- 6	34512	USED ON ASM 5362098 ONLY • SCREW,BIND.HD 8-32 X .375 LG	AR	
- 7	55901	USED ON ASM 5362098 ONLY  • WASHER, LOCK-EXT TEETH NO. 8 X 0.381 OD		
- 8	70078	. SCREW, THD FORMING-BIND HD	2	
- 9 - 9A	81693 81766	• SCREW,MACH-BIND HD 6-32 X 3/8 LG • TERMINAL BOARD- 2 DBL SCREW TERMINALS	2 2	
- 10	91469	USED ON ASM 5397674 ONLY  • TERMINAL BOARD- 4 DBL SCREW TERMINALS		
		USED ON ASM 5362098 DNLY		
- 11 - 12	186968 207324	• TERMINAL,RING-10/12 AWG,NO. 8,INS • RESISTOR,FXD,WW- 0.1 OHM P/M 5% 5W	3	
- 13	217017	WASHER-INSULATING     USED ON ASM 5362098 ONLY	AR	
- 14	253740	• TERMINAL,RING-10/12 AWG,NO. 6,INS	2	
- 15 - 16	257187 317132	NUT, PLAIN, HEX- 6-32 X 3/8 FL W     TERMINAL BOARD- 3 DBL SCREW TERMINALS	2	
- 17	360370	USED ON ASM 5362098 ONLY • TERMINAL, RING-14/16 AWG, NO. 8, INS	3	
- 18	369214	• TRANSISTOR, TYPE 108	3	
- 19 - 20	478045 530601	• TERMINAL • SOLDER • INSULATOR • PLATE-TERMINAL BOARD	2	
- 21	589753	USED ON ASM 5362098 ONLY • INSULATOR	1	
- 22	595258	• RECTIFIER, SILICON • JUMPER-TERMINAL STRIP		
- 23	730468	USED ON ASM 5362098 ONLY	.1	
- 24	1090873	LOCKWASHER     USED ON ASM 5362098 ONLY	AR	,
- 25	5351173	BUSHING-INSULATOR     USED ON ASM PRIOR TO C8	1	
- 25	5351173	BUSHING-INSULATOR	2	
		USED ON ASM FROM C8 TO CURRENT USED ON ASM 5362098 ONLY		
- 26	5362099	HEATSINK     USED ON ASM 5362098 ONLY	1	
- 26	5397673	HEATSINK     USED ON ASM 5397674 DNLY	1	
		USES ON ASIA SEPTION ONE.		
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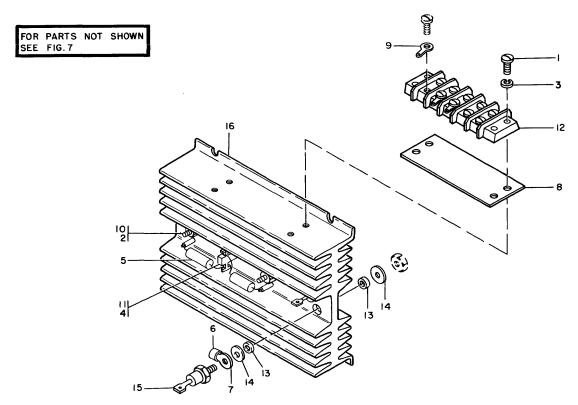


FIGURE 10. HEATSINK ASSEMBLY. SEE LIST 10.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		HEATSINK ASSEMBLY		-
10 -	5362100	HEATSINK ASSEMBLY USED ON ALL MODELS SEE LIST 7-98 FOR NEXT HIGHER ASSEMBLY	REF	
- 1 - 2	5528 11598	AND FIG 10 FOR ILLUSTRATION  • SCREW, MACH BIND HD 8-32 X •625 LG  • NUT PLAIN HEX 10/32	2 2	
- 3 - 4 - 5	55901 70078 207324	• WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD • SCREW,THD FORMING-BIND HD • RESISTOR,FXD,WW- 0.1 OHM P/M 5% 5W	2 1 2	
- 6 - 6	253569 116875	• INSULATION SLEEVING, ELEC- 0.375 ID  USED ON ASM PRIOR TO C8 • INSULATION TUBE- 0.166 ID X 0.186 OD	2	
- 7	316996	USED ON ASM FROM C8 TO CURRENT • TERMINAL, LUG-NONINS 9AWG NO. 8 MTG HOLE USED ON ASM PRIOR TO C8	2	
- 8 - 9 - 10	337529 360370 369214	• INSULATOR • TERMINAL,RING-14/16 AWG,NO• 8,INS • TRANSISTOR,TYPE 108	1 5 2	
- 11 - 12 - 13	478045 517981 533371	TERMINAL, SOLDER TERMINAL BOARD- 5 DBL SCREW TERMINALS BUSHING	1 1 1	
- 13	533371	USED ON ASM PRIOR TO C8  BUSHING USED ON ASM FROM C8 TO CURRENT	2	
- 14 - 15 - 16	533372 598353 5362165	WASHER     SEMICONDUCTOR DEVICE, D10 - 100V 10 AMP     HEATSINK	AR 2 1	
			<u> </u>	

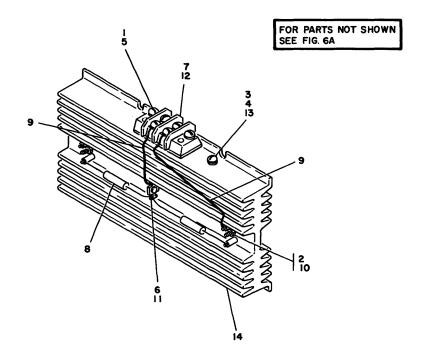


FIGURE 10A. HEATSINK ASSEMBLY. SEE LIST 10A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		HEATSINK ASSEMBLY		
10A-	5402854	HEATSINK ASSEMBLY USED DN 2803/2804 MDD. 1-50/60 CYCLE	REF	
- 1	5528	SEE LIST 6A-91 FOR NEXT HIGHER ASM AND FIG. 10A FOR ILLUSTRATION • SCREW, MACH BIND HD 8-32 X .625 LG	2	
- 2 - 3	11598 22478	• NUT PLAIN HEX 10/32 • WASHER,FL- 0.170 ID 0.375 DD 0.032 THK	2	
- 4 - 5 - 6	34512 55901 70078	• SCREW, BIND.+HD 8-32 X .375 LG • WASHER, LOCK-EXT TEETH NO. 8 X 0.381 OD • SCREW. THD FORMING-BIND HD	2	
- 7 - 8	81766 207324	TERMINAL BOARD- 2 DBL SCREW TERMINALS     RESISTOR, FXD, WW- 0.1 DHM P/M 5% 5W	1 2	
- 9 - 10 - 11	360370 369214 478045	• TERMINAL,RING-14/16 AWG,NO. 8,INS • TRANSISTOR,TYPE 108 • TERMINAL,SOLDER	2 2	
	589768 1090873 5402853	INSULATOR, TERMINAL BOARD     LOCKWASHER     HEATSINK	1 1 1	
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FOR PARTS NOT SHOWN SEE FIG. 6A

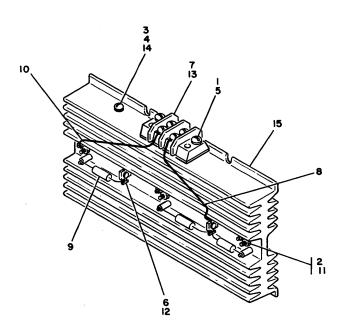
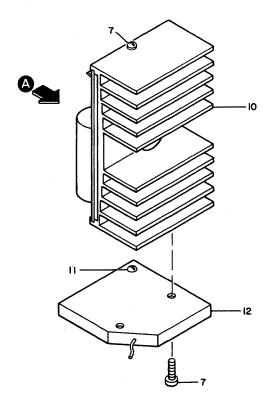


FIGURE 10B. HEATSINK ASSEMBLY. SEE LIST 10B.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		HEATSINK ASSEMBLY		
108-	5402827	HEATSINK ASSEMBLY USED ON 2803/2804 MOD. 1-50/60 CYCLE	REF	
- 1	5528	SEE LIST 6A-85 FOR NEXT HIGHER ASM AND FIG. 10B FOR ILLUSTRATION • SCREW.MACH BIND HD 8-32 X .625 LG	2	
- 2	11598	NUT PLAIN HEX 10/32	3	
- 3	22478	. WASHER,FL- 0.170 ID 0.375 OD 0.032 THK	1	
- 4	34512	• SCREW,BIND•HD 8-32 X •375 LG	1	
- 5	55901	• WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD	2	
- 6	70078	• SCREW, THD FORMING-BIND HD	2	
- 7	81766	• TERMINAL BOARD- 2 DBL SCREW TERMINALS	1	
- 8	1 86 96 8 207 32 4	• TERMINAL,RING-10/12 AWG,NO• 8,INS • RESISTOR,FXD,WW- 0.1 OHM P/M 5% 5W	3	
- 10	360370	• TERMINAL RING-14/16 AWG, NO. 8, INS	1	
- 11	369214	• TRANSISTOR, TYPE 108	3	
- 12	478045	• TERMINAL • SOLDER	2	
- 13	589768	. INSULATOR, TERMINAL BOARD	1	
	1090873	• LOCKWASHER	1	'
- 15	5402828	• HEATSINK	1	
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	AND A STATE OF THE			
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FOR PARTS NOT SHOWN SEE FIG.7

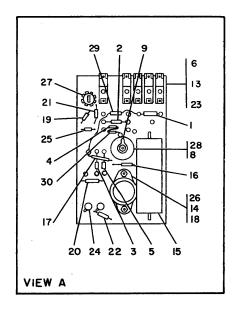
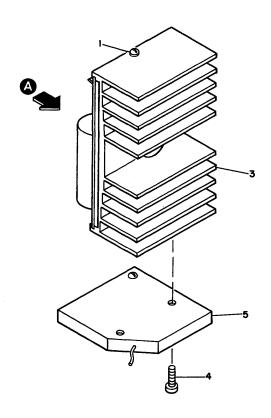


FIGURE 11. P/M 12 VOLT DC REGULATOR ASSEMBLY. SEE LIST 11.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
NOMBER				
		P/M 12 VOLT DC REGULATOR ASSEMBLY		
11 -	5362164	REGULATOR ASSEMBLY, P/M 12 VOLT DC USED ON ALL MODELS	REF	
		SEE LIST 7-99 FOR NEXT HIGHER ASSEMBLY		ļ
_		AND FIG 11 FOR ILLUSTRATION		
- 1 - 2	208226 213692	• RESISTOR,FXD,WW 0.3 OHMS P/M 5% 1/2W • RESISTOR,FXD,COMP- 3.3K P/M 5% 1/2W	1 1	
- 3	213693	RESISTOR, FXD, COMP- 1K P/M 5% 1/2W	i	ı
- 4	317009	• RESISTOR, FXD 390 OHM P/M 5 PCT 0.5W	1	
- 5 - 6	317011 363876	• RESISTOR, FXD, COMP- 470 OHMS P/M 5% 1/2W • REGULATOR ASSEMBLY	1 1	
- 0 - 7	10170	• SCREW-MACH, BIND HD ND. 6-32 X .250 LG	3	
- 8	11598	. NUT PLAIN HEX 10/32	1	
- 9 - 10	334910 363863	TERMINAL, RING-14/16 AWG, NO. 6, INS     HEATSINK	1 1	
- 11	363866	• SCREW, CAPTIVE BIND HD 8-32 X 0.62 LG	1 1	
- 12	363874	• • BASE	1	
- 13 - 14	363877 81693	CARD ASSEMBLY     SCREW, MACH-BIND HD 6-32 X 3/8 LG	1 2	
- 15	208229	CAPACITOR, FXD, ELECT- 700 UF P100M10% 15V	1 1	ļ
- 16	213536	RESISTOR-100 OHMS 1/2 W	1	
- 17 - 18	213693 257187	• • RESISTOR, FXD, COMP- 1K P/M 5% 1/2W • • • NUT, PLAIN, HEX- 6-32 X 3/8 FL W	1 4	
- 19	317008	RESISTOR, FXD- 300 OHMS 1/2 WATT	1	
- 20	322729	RESISTOR 150 OHMS	1	
- 21 - 22	323918 356740	• • RESISTOR,FXD,COMP- 180 OHMS P/M 5% 1/2W • • RESISTOR,FXD,COMP 270 OHMS P/M 10 % 1/2W	1	
- 23	363878	CARD AND TERMINAL ASSEMBLY	1	
- 24	369087	TRANSISTOR—NPN TYPE 086	2	
- 25 - 26	369611 369616	DIODE, SEMICONDUCTOR-ZENER, TYPE DY     TRANSISTOR-TYPE 119	1 1	
- 27	483115	POTENTIOMETER- 250 OHMS P/M 5% 1W	1	
- 28 - 29	369214 491017	TRANSISTOR, TYPE 108     CAPACITOR, ELECTROLYTIC-5 UF P/M20% 50VDC		
- 30	503591	• SEMICONDUCTOR DEVICE, DIO-TYPE F	$\frac{1}{1}$	
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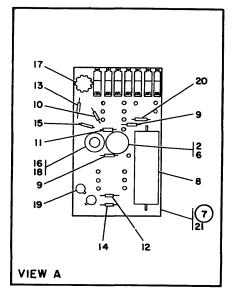


FIGURE 11A. NEGATIVE LINE REGULATOR ASSEMBLY. SEE LIST 11A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		NEGATIVE LINE REGULATOR ASSEMBLY		
11A-	5352530	REGULATOR ASSEMBLY, NEGATIVE LINE USED ON 2803/2804 MOD. 1-50/60 CYCLE	REF	
- 1	10170	SEE LIST 6A-74 FOR NEXT HIGHER ASM AND FIG. 11A FOR ILLUSTRATION SCREW-MACH,BIND HD NO. 6-32 X .250 LG	3	
- 2	11598	• NUT PLAIN HEX 10/32	1	
- 3	363863	- HEATSINK	1	į.
- 4	36 <u>38</u> 66	- SCREW, CAPTIVE BIND HD 8-32 X 0.62 LG	1	
- 5	363874	• BASE	1	
- 6	369214	• TRANSISTOR, TYPE 108	1	
- 7	5352532	- REGULATOR ASSEMBLY, NEGATIVE LINE	1	
- 8	208229	CAPACITOR, FXD, ELECT- 700 UF P100M10% 15V	1	
- 9	213693	• RESISTOR, FXD, COMP- 1K P/M 5% 1/2W	2	
- 10	317008	• • RESISTOR • FXD- 300 OHMS 1/2 WATT	1	
- 11	322347	• • RESISTOR	1	
- 12	322729	RESISTOR 150 OHMS	1	
- 13	323918	• • RESISTOR, FXD, COMP- 180 OHMS P/M 5% 1/2W	1	
- 14	356740	- RESISTOR, FXD, COMP 270 OHMS P/M 10 % 1/2W	1 1	1
- 15	369611	DIODE, SEMICONDUCTOR-ZENER, TYPE DY	1	1
- 16	369691	• • TRANSISTOR, TYPE 183		
- 17	483115	• • POTENTIOMETER- 250 OHMS P/M 5% 1W	1 1	l
- 18	492434	• • HEATSINK	1	1
- 19	535441	. TRANSISTOR, TYPE 26	<u>_</u>	
- 20	2111232	. DIODE, SEMICONDUCTOR-TYPE AM	!	
- 21	5352534	BOARD AND TERMINAL ASSEMBLY		

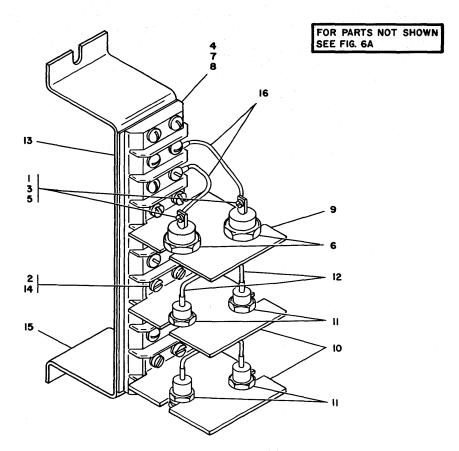
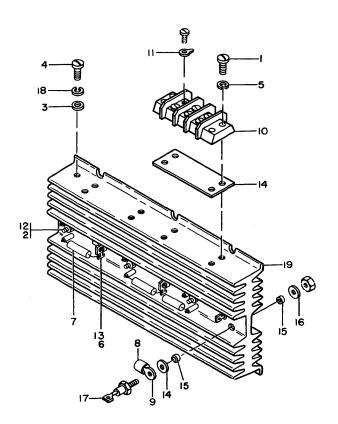


FIGURE 11B. HEATSINK ASSEMBLY. SEE LIST 11B.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLI ON CODE
				0072
			- [	]
		HEATSINK ASSEMBLY		
118-	5397685	HEATSINK ASSEMBLY	REF	ļ
	227,002	USED ON 2803/2804 MOD. 1-50/60 CYCLE		l
		SEE LIST 6A-84 FOR NEXT HIGHER ASM		
		AND FIG. 11B FOR ILLUSTRATION		ŀ
- 1 - 2	6364 24752	• WASHER, LOCK-SPLIT NO. 6 X 1/4 OD • SCREW, MACH-FIL H 8-32 X 5/16 LG	2	
- 3	38051	• NUT, PLAIN, HEX- 6-32 X 1/4 FL W STL	1 2	
- 4	56722	. LOCKWASHER-EXT. TOOTH OD150XID320	4	
- 5	81693	• SCREW.MACH-BIND HD 6-32 X 3/8 LG	2	
- 6	127324	• SEMICONDUCTOR DEVICE•D10- 150V 30 AMP	1 2	
- 7	322065	• SCREW MACH-BIND HD 6-32 X 5/8 LG	1 4	
- 8	323844	- BLOCK, TERMINAL 9 POSITION	l i	l
- 9	368939	- MOUNTING-HEAT SINK	$+$ $\bar{1}$	
- 10	589721	. HEAT SINK	2	1
- 11	598353	. SEMICONDUCTOR DEVICE,D10- 100V 10 AMP	4	1
- 12	726995	- JUMPER ASSEMBLY	4	
- 13	730439	• PLATE DESIGNATION-9 POS	1	
	1090873	• LOCKWASHER	6	ł
	5397684	. BRACKET, TB MOUNTING	1	
- 16	5402839	. JUMPER ASSEMBLY	2	1
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FOR PARTS NOT SHOWN SEE FIG.7

FIGURE 12. HEATSINK ASSEMBLY. SEE LIST 12.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		HEATSINK ASSEMBLY		
12 -	5362166	HEATSINK ASSEMBLY USED ON ALL MODELS	REF	
- 1	5528	SEE LIST 7-100 FOR NEXT HIGHER ASSEMBLY AND FIG 12 FOR ILLUSTRATION SCREWWACH BIND HD 8-32 X .625 LG	4	
- 1	11598	NUT PLAIN HEX 10/32	$\frac{1}{3}$	
- 3	22478	• WASHER, FL- 0.170 ID 0.375 OD 0.032 THK	AR	İ
- 4	34512	• SCREW,BIND.HD 8-32 X .375 LG	AR	
- 5	55901	• WASHER LOCK-EXT TEETH NO. 8 X 0.381 OD	4	
- 6	70078	• SCREW.THD FORMING-BIND HD	2	
- 7	207324	. RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W	3	
- 8	253569	• INSULATION SLEEVING, ELEC- 0.375 ID	1	
- 9	316996	TERMINAL, LUG-NONINS 9AWG NO. 8 MTG HOLE     USED ON ASM PRIOR TO C8	2	
- 10	317132	• TERMINAL BOARD- 3 DBL SCREW TERMINALS	2	
- 11	360370	• TERMINAL, RING-14/16 AWG, NO. 8, INS	6	
- 12	369214	• TRANSISTOR, TYPE 108	3	L
- 13	478045	• TERMINAL, SOLDER	2	ł
- 14	530601	. INSULATOR, PLATE-TERMINAL BOARD	2	
- 15	533371	BUSHING     USED ON ASM PRIOR TO C8	1	
- 15	533371	BUSHING     USED ON ASM FROM C8 TO CURRENT	2	
- 16	533372	• WASHER	AR	
- 17	598355	RECTIFIER, SILICON	2	
- 18	1090873	• LOCKWASHER	AR	
- 19	5362168	• HEATSINK ASSEMBLY	1	

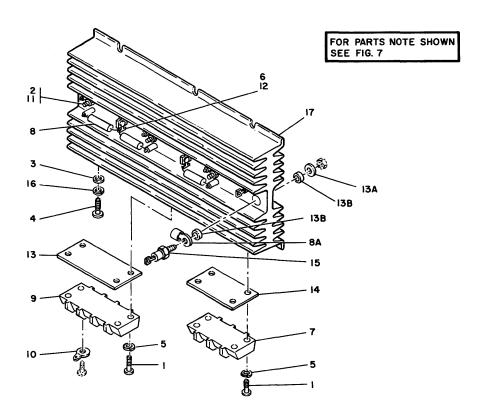


FIGURE 13. HEATSINK ASSEMBLY. SEE LIST 13.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		HEATSINK ASSEMBLY		
13 -	5362167	HEATSINK ASSEMBLY	REF	
		SEE LIST 7-101 FOR NEXT HIGHER ASSEMBLY		
-	5397679	HEATSINK ASSEMBLY	REF	!
		SEE LIST 7-124 FOR NEXT HIGHER ASSEMBLY	İ	
		AND FIG. 13 FOR ILLUSTRATION	1	
- 1	5528	• SCREW, MACH BIND HD 8-32 X •625 LG	4	
2	11598	• NUT PLAIN HEX 10/32	3	
- 3	22478	• WASHER,FL- 0.170 ID 0.375 OD 0.032 THK	AR	
- 4	34512	• SCREW, BIND. HD 8-32 X . 375 LG	AR	
- 5	55901	. WASHER, LOCK-EXT TEETH NO. 8 X 0.381 DD	4	
- 6 - 7	70078	SCREW, THD FORMING-BIND HD     TERMINAL BOARD- 2 DBL SCREW TERMINALS	2	
- 8	81 766 207 324	• RESISTOR FXD WW- 0.1 OHM P/M 5% 5W	3	
- 8A	316996	• RESISTOR, FAD, WW- 0.1 OHM P/M 5% 5W  • TERMINAL, LUG-NONINS 9AWG NO. 8 MTG HOLE	1 2	
- 6A	310970	USED ON ASM 5397679 DNLY	-	ł
- 9	317132	• TERMINAL BOARD- 3 DBL SCREW TERMINALS	١,	
- 10	360370	• TERMINAL, RING-14/16 AWG, NO. 8, INS	+ +	<del>}</del>
- 11	369214	. TRANSISTOR, TYPE 108	3	1
- 12	478045	• TERMINAL, SOLDER	Ž	
- 13	530601	. INSULATOR, PLATE-TERMINAL BOARD	1	
- 13A	533371	• BUSHING	2	1
		USED ON ASM 5397679 ONLY	1	1
- 138	533372	• WASHER	4	
		USED ON ASM 5397679 ONLY		1
- 14	589768	. INSULATOR, TERMINAL BOARD	1	1
- 15	598355	• RECTIFIER • SILICON	2	L
- 16	1090873	• LOCKWASHER	1	
- 17	5362168	HEATSINK ASSEMBLY	1	1
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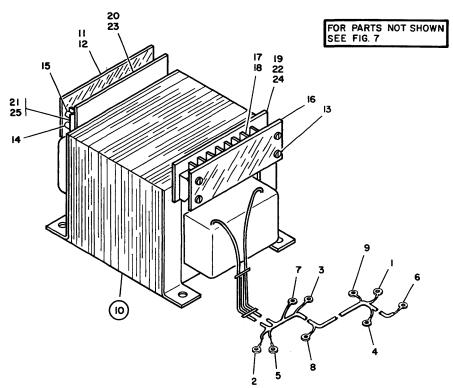


FIGURE 14. CABLE ASSEMBLY-FERRO REGULATOR. SEE LIST 14

LIST AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NUMBER	NOMBER	1 2 3 4	ASM.	CODE
		CABLE ASSEMBLY-FERRO REGULATOR	1 1	
14 -	5362175	CABLE ASSEMBLY-FERRO REGULATOR-60 CYCLE	REF	
		USED ON 2803/2804 MOD. 1 60 CYCLE		
		SEE LIST 7-102 FOR NEXT HIGHER ASM AND FIG. 14 FOR ILLUSTRATION		
	5373747	CABLE ASSEMBLY-FERRO REGULATOR-50 CYCLE	REF	
		USED ON 2803/2804 MOD. 1 50 CYCLE SEE LIST 7-115 FOR NEXT HIGHER ASM		
	5207//0	AND FIG. 14 FOR ILLUSTRATION	REF	
-	5397668	CABLE ASSEMBLY-FERRO REGULATOR-50 CYCLE USED ON 2803/2804 MOD. 1 50 CYCLE	KEF	
		SEE LIST 7-120 FOR NEXT HIGHER ASM AND FIG. 14 FOR ILLUSTRATION		
	5397666	CABLE ASSEMBLY-FERRO REGULATOR-60 CYCLE	REF	
		USED ON 2803/2804 MOD. 1 60 CYCLE SEE LIST 7-119 FOR NEXT HIGHER ASM		
		AND FIG. 14 FOR ILLUSTRATION	·	
- 1 - 2	1 86596 1 86968	• TERMINAL-RING LUG INSULATED • TERMINAL,RING-10/12 AWG,NO• 8,INS	1 6	
- 3	317296	. LABEL-NUMBERING L TO R 1 THRU 33	1	
- 4 - 5	334910 356705	• TERMINAL, RING-14/16 AWG, NO. 6, INS • TERMINAL, LUG-NONINS 14-16AWG NO.8 MTG SL	3 2	
- 6	359695	• TERMINAL,RING-14/16 AWG,NO• 10,INS	1	
- 7 - 8	360370 517913	• TERMINAL,RING-14/16 AWG,NO• 8,INS • CLIP,TERMINAL-16/18 AWG	2 2	-
- 9	2101326	. TERMINAL,RING-10/12 AWG,NO. 10,INS	3	
- 10	5362169	• REGULATOR USED ON ASM 5362175 ONLY	1	
- 10	5373746	• REGULATOR, FERRORE SONANT-50 CPS 1170VA	1	
- 10	5397667	USED ON ASM 5373747 ONLY REGULATOR ASM-FERRORESONANT 50 CPS	1	
10	E207445	USED ON ASM 5397668 ONLY  • REGULATOR ASSEMBLY,60 CPS	1	
- 10	5397665	USED ON ASM 5397666 ONLY	1	
- 11	186797	SHIELD- 5 POSITION     USED ON ASM 5373747 ONLY	1	
- 12	191431	SHIELD, TERMINAL BOARD— 3 POSITION	1	
- 13	210984	USED ON ASM 5362169,5373746,AND 5397665  • SCREW, RD HD MACH-6-32 X .250 LG	2	
		USED ON ASM 5362169,5373746,AND 5397665		
- 14 - 15	210985 210986	STUD, EXT-INT 6-32 EXT 8-32 X 0.900 LG DA     STUD-SHIELD MOUNTING	. 2	
- 16	210987	SHIELD- 4 POSITION	1	
- 17	3 17 1 3 1	USED ON ASM 5362169 AND 5397665 ONLY  • TERMINAL BOARD- 6 DBL SCREW TERMINALS	1	
		USED ON ASM 5397667 ONLY  • TERMINAL BOARD- 4 DBL SCREW TERMINALS	1	
- 18	317485	USED ON ASM 5362169 AND 5397665 ONLY	1	
- 19	322280	• • STRIP USED ON ASM 5397665 ONLY	. 1	
- 20	323681	MARKER STRIP- 3 POS NOS. 1 THRU 3	1	
- 21	323841	USED ON ASM 5362169,5373746,AND 5397665  . TERMINAL BOARD- 3 DBL SCREW TERMINALS	1	
		USED ON ASM 5362169,5373746,AND 5397665		
- 22	513740	. • MARKER STRIP- 6 POS NOS• 1 THRU 6 USED ON ASM 5362169 ONLY	1	
- 23	563803	MARKER STRIP, TERMINAL BOARD	1	
- 24	1127053	USED ON ASM 5373746 AND 5397667 ONLY  • STRIP-MARKER	1	
- 25	2101338	USED ON ASM 5373748 ONLY  • STRIP-TERMINAL,5 POS	1	
- 20	2101330	USED ON ASM 5373746 AND 5397667 ONLY		
		1		

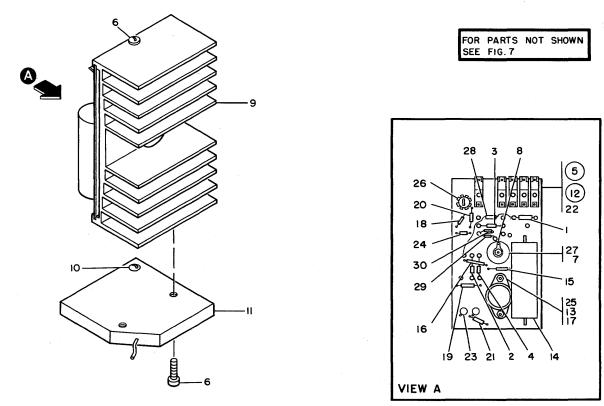


FIGURE 15. P/M 6 VOLT DC REGULATOR ASSEMBLY. SEE LIST 15.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		P/M 6 VOLT DC REGULATOR ASSEMBLY		
15 -	5372586	REGULATOR ASSEMBLY,P/M 6 VOLT DC SEE LIST 7-114 FOR NEXT HIGHER ASSEMBLY	REF	
_	5397677	REGULATOR ASSEMBLY SEE LIST 7-123 FOR NEXT HIGHER ASSEMBLY AND FIG. 5 FOR ILLUSTRATION	REF	
- 1	207320	RESISTOR, WIREWOUND, AX. LEAD 1 OHM 5% 5W USED ON ASM 5372586 ONLY	1	
- 1	208226	• RESISTOR FXD, WW 0.3 OHMS P/M 5% 1/2W  USED ON ASM 5397677 ONLY • RESISTOR-100 OHMS 1/2 W  USED ON ASM 5372586 ONLY	1	
- 3	317429 317018	RESISTOR, FIXED, COMPOSITION     USED ON ASM 5372586 ONLY     RESISTOR	1	
- 4 - 5	322729 363876	USED ON ASM 5397677 ONLY RESISTOR 150 OHMS REGULATOR ASSEMBLY	1 1	
- 6 - 7	10170 11598	SCREW-MACH, BIND HD NO. 6-32 X .250 LG     NUT PLAIN HEX 10/32	3	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		P/M 6 VOLT DC REGULATOR ASSEMBLY -CONT		
15 - 8 - 9	334910 363863	• TERMINAL,RING-14/16 AWG,ND. 6,INS • HEATSINK	1 1	
- 10 - 11 - 12	363866 363874 363877	SCREW, CAPTIVE BIND HD 8-32 X 0.62 LG     BASE     CARD ASSEMBLY	1 1 1	
- 13 - 14 - 15	81693 208229 213536	SCREW, MACH-BIND HD 6-32 X 3/8 LG     CAPACITOR, FXD, ELECT- 700 UF P100M10% 15V     RESISTOR-100 OHMS 1/2 W	2 1 1	
- 16 - 17 - 18	213693 257187 317008	RESISTOR, FXD, COMP- 1K P/M 5% 1/2W     NUT, PLAIN, HEX- 6-32 X 3/8 FL W     RESISTOR, FXD- 300 OHMS 1/2 WATT	1 4 1	
- 19 - 20 - 21	322729 323918 356740	RESISTOR 150 OHMS     RESISTOR, FXD, COMP- 180 OHMS P/M 5% 1/2W     RESISTOR, FXD, COMP 270 OHMS P/M 10 % 1/2W	1 1 1	
- 22 - 23 - 24	363878 369087 369611	CARD AND TERMINAL ASSEMBLY     TRANSISTOR-NPN TYPE 086     DIODE, SEMICONDUCTOR-ZENER, TYPE DY  TRANSISTOR	1 2 1	
- 25 - 26 - 27 - 28	369616 483115 369214 491017	TRANSISTOR-TYPE 119 POTENTIOMETER- 250 OHMS P/M 5% 1W TRANSISTOR, TYPE 108 . CAPACITOR, ELECTROLYTIC-5 UF P/M20% 50VDC	1 1 1	
- 29 - 30	503591 508040	SEMICONDUCTOR DEVICE, DIO-TYPE F     RESISTOR- 68 OHMS	1 1	
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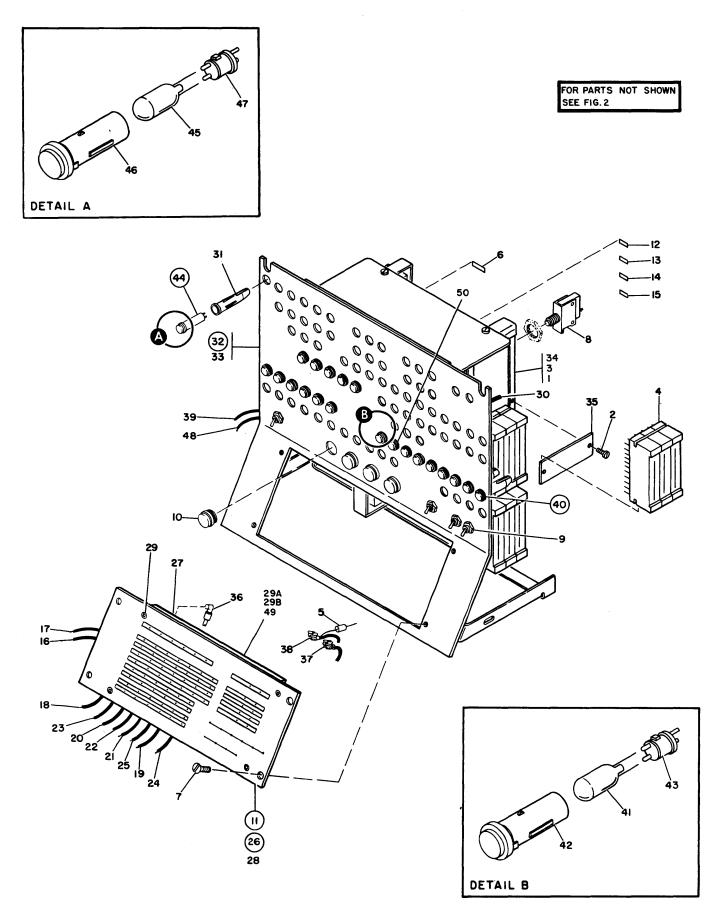


FIGURE 16. C E PANEL ASSEMBLY. SEE LIST 16.

LIST AND	DART		UNITS	USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NUMBER		1 2 3 4	ASM.	CODE
		C E PANEL ASSEMBLY	<u> </u>	İ
16 -		CODE 1 USED ON ASM PRIOR TO M5 SUFFIX		
		CODE 2 USED ON ASM M5 TO CURRENT CODE 3 USED ON ASM S7 TO CURRENT		[
		CODE 4 USED ON ASM PRIOR TO S7		
-	5318933	PANEL ASSEMBLY,CE	REF	
		USED ON 2803 MODEL 1 50 AND 60 CYCLE  SEE LIST 2-52 FOR NEXT HIGHER ASSEMBLY		
_		AND FIG 16 FOR ILLUSTRATION		İ
- 1	25627 55726	• SCREW-BD + HD 8-32 X • 500 LG • SCREW-BD + HD 6-32 X • 188 LG	16	1
- 3	58207	• SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG	4	
- 4	216076	TERMINAL BLOCK AND CONTACT ASSEMBLY     RESISTOR, FIXED, COMP	18	1
- 5 - 6	216451 317300	• RESISTOR, FIXED, COMP • LABEL-NUMBERING L TO R 125 THRU 149	1	1
- 7	323685	• SCREW, MACH-CSK SCH 6-32 X 1/2 LG	4	
- 8 - 9	365047 365048	. SWITCH, PUSH-SPDT 125V AC 1 AMP . SWITCH, SENSITIVE SPDT	4	
- 10	526567	. ADAPTER-PUSH BUTTON SWITCH	4	
- 11	5318979	. JUMPER ASSEMBLY-PLUGBOARD AND CE PANEL	1	
- 12 - 13	317296 317297	LABEL-NUMBERING L TO R 1 THRU 33     LABEL, QUICK	1 1	
- 14	317298	LABEL-NUMBERING L TO R 67 THRU 99	1	
- 15 - 16	317299 5371530	LABEL-NUMBERING L TO R 100 THRU 124     JUMPER ASSEMBLY,3.50 IN. 1 LUG	1 16	
- 10	13311330	SEE LIST 25-19 AND -31	10	
	527.521	FOR COMPONENT PARTS	,,,	
- 17	5371531	• JUMPER ASSEMBLY-4 INCHES  SEE LIST 25-19 AND -31	18	
		FOR COMPONENT PARTS	_	
- 18	5371532	SEE LIST 25-19 AND -31	28	4
		FOR COMPONENT PARTS		
- 19	5371533	JUMPER ASSEMBLY,5 IN. 1 LUG	30	4
1		SEE LIST 25-19 AND -31 FOR COMPONENT PARTS		
- 20	5371534	• • JUMPER ASSEMBLY,5.50 IN. 1 LUG	13	4
		SEE LIST 25-19 AND -31 FOR COMPONENT PARTS		
- 21	5371535	JUMPER ASSEMBLY, 6 IN. 1 LUG	9	1
- 21	5371535	• • JUMPER ASSEMBLY,6 IN• 1 LUG SEE LIST 25-19 AND -31	7.	2
	ŀ	FOR COMPONENT PARTS		1
- 22	5371536	JUMPER ASSEMBLY, 6.50 IN. 1 LUG	3	1
- 22	5382145	SEE LIST 25-19 FOR COMPONENT PARTS  • JUMPER ASM, INCHES	81	2
	7302213	SEE LIST 25-19 AND -31		
	1	FOR COMPONENT PARTS		
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LIST AND INDEX	PART NUMBER	DESCRIPTION	PER	USABL ON
NUMBER		1 2 3 4	ASM.	CODE
		C E PANEL ASSEMBLY -CONT		
16 - 23	5371537	JUMPER ASSEMBLY, 7 IN. 1 LUG	2	1
- 23	5382146	SEE LIST 25-19 FOR COMPONENT PARTS  . JUMPER ASM, INCHES SEE LIST 25-19 AND -31	2	2
- 24	5371540	FOR COMPONENT PARTS  • JUMPER ASSEMBLY, 10 IN• 1 LUG	1	1
- 24	5382148	SEE LIST 25-19 FOR COMPONENT PARTS  . JUMPER ASM SEE LIST 25-19 AND -31	1	2
- 25	5371541	FOR COMPONENT PARTS  . JUMPER ASSEMBLY, 13.50 IN. 1 LUG	1	
	3371311	SEE LIST 25-19 AND -31 FOR COMPONENT PARTS	-	
- 26	53 82 099	• • PLUGBOARD ASSEMBLY	1	
	5382141	• • PLUGBDARD ASM	I	2
	5318932	• • CHASSIS ASSEMBLY	1	1
	5382142	PANEL PLUGBOARD	1	2
	5382098	COVER PLATE-CE PLUG BOARD	1	1
- 28	5382143	PLATE, COVER, C.E. PLUG BOARD	1	2
	5382102	SCREW,CAP,SOC HD- 4-40 X 3/8 LG	4	
- 29A	5382147	• JUMPER ASM  SEE LIST 25-19 AND -31  FOR COMPONENT PARTS	1	2
- 29B	5382161	• JUMPER ASM, INCHES SEE LIST 25-19 AND -31	1	2
- 30	5318989	FOR COMPONENT PARTS  • CABLE ASSEMBLY  SEE LIST 25-8A,-19 AND -31	1	
- 31	5353888	FOR COMPONENT PARTS  • HOUSING	87	
	5361858	• PANEL ASSEMBLY- CE	i	4
- 33	5362265	• PANEL .CE	ı	3
	5362293	• BRACKET	2	
- 35 - 36	5362294 5371536	BAR-SOCKET MTG     JUMPER ASSEMBLY,6.50 IN. 1 LUG	4	
- 37	5371537	SEE LIST 25-19 FOR COMPONENT PARTS  • JUMPER ASSEMBLY, 7 IN• 1 LUG  SEE LIST 25-19 FOR COMPONENT PARTS	6	
- 38	5371538	JUMPER ASSEMBLY, 8 IN. 1 LUG SEE LIST 25-19 FOR COMPONENT PARTS	1	
- 39	5371540	. JUMPER ASSEMBLY,10 IN. 1 LUG SEE LIST 25-19 FOR COMPONENT PARTS	1	4
- 39	5371539	JUMPER ASSEMBLY     SEE LIST 25-19 FOR COMPONENT PARTS	1	3
	5372161	. INDICATOR ASSEMBLY,6 VOLT-RED	20	
	2414975	. LAMP INDICATOR	1	
- 42 - 43	5353891 5362329	LENS-RED     BASE	1	
	5372162	. INDICATOR ASSEMBLY, 6 VOLT-CLEAR	67	
	2414975	. LAMP INDICATOR	1	
	5353885	• LENS-CLEAR•	Ī	
	5362329	• • BASE	1	
- 48	5382161	. JUMPER ASM, INCHES	3	2
		SEE LIST 25-19 AND -31		
		FOR COMPONENT PARTS		
- 49	5382047	. JUMPER ASSEMBLY, 0.50 IN. SEE LIST 25-19 FOR COMPONENT PARTS	2	. 3
- 50	5466350	• INDICATOR ASSEMBLY, GREEN	1	3
		TOTAL CONTRACTOR OF THE CONTRA		
	L	1		

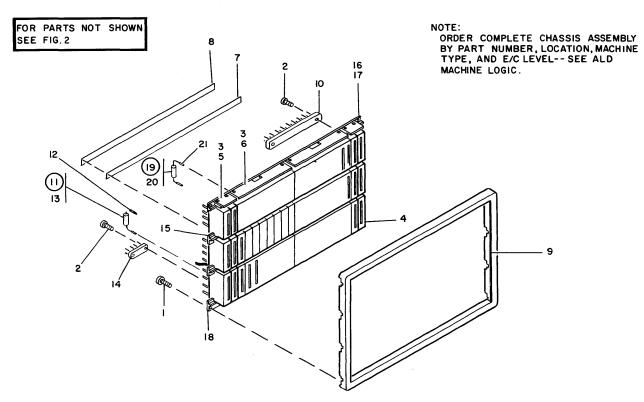


FIGURE 17. CHASSIS ASSEMBLY. SEE LIST 17.

INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	PER ASM.	USABLE ON CODE
		CHASSIS ASSEMBLY		
17 -	5371350	CHASSIS ASSEMBLY SEE LIST 2-59 FOR NEXT HIGHER ASM	REF	
_	5371489	CHASSIS ASSEMBLY SEE LIST 2-63 FOR NEXT HIGHER ASM	REF	
- 1	10170	• SCREW-MACH, BIND HD NO. 6-32 X • 250 LG	8	
- 2 - 3	38262 38264	• SCREW,MACH-FIL H 4-40 X 1/4 LG • SCREW,MACH-FIL H 4-40 X 3/8 LG	14 8	
- 4 - 5	216076 216091	TERMINAL BLOCK AND CONTACT ASSEMBLY     ADAPTER-CARD GUIDE	3 2	
- 6 - 7	216212 216215	ADAPTER-SINGLE CARD GUIDE     BUS-GROUND PLANE	9	
- 8 - 9	216286 216297	• LABEL-NUMBERING R TO L 1 THRU 28 • SEAL, RUB STRIP- 11/16 W X 1/8 THK	4 AR	
- 10	354533	. BLOCK, DUMMY-SMS CHASSIS	2	
- 11	731974	• CAPACITOR ASSEMBLY,4700MMF 100VNP USED ON ASM 5371350 ONLY	1	
- 12 - 13	216265 300725	TERMINAL, FEMALE-20/24 AWG     CAPACITOR, FIXED	2	
	5313529 5362198	• CONNECTOR, RECP, ELEC-4 POS • T-BAR	10	
	5362202	• T-BAR USED ON ASM 5371489 ONLY	1	
- 17	5362205	T-BAR USED ON ASM 5371350 ONLY	1	
	5362208 5371482	T-BAR     CAPACITOR ASSEMBLY,200 PF	1 5	
1		USED ON ASM 5371350 ONLY	ĺ	
- 20 - 21	320657 596255	CAPACITOR, FXD, MICA- 200 UUF P/M 5% 500V     TERMINAL, SLIP ON-20/24 AWG	2	
		ORDER COMPLETE CHASSIS ASSEMBLY BY PART NUMBER, LOCATION, MACHINE TYPE, AND E/C		
		LEVELSEE ALD MACHINE LOGIC.		
		1	1	

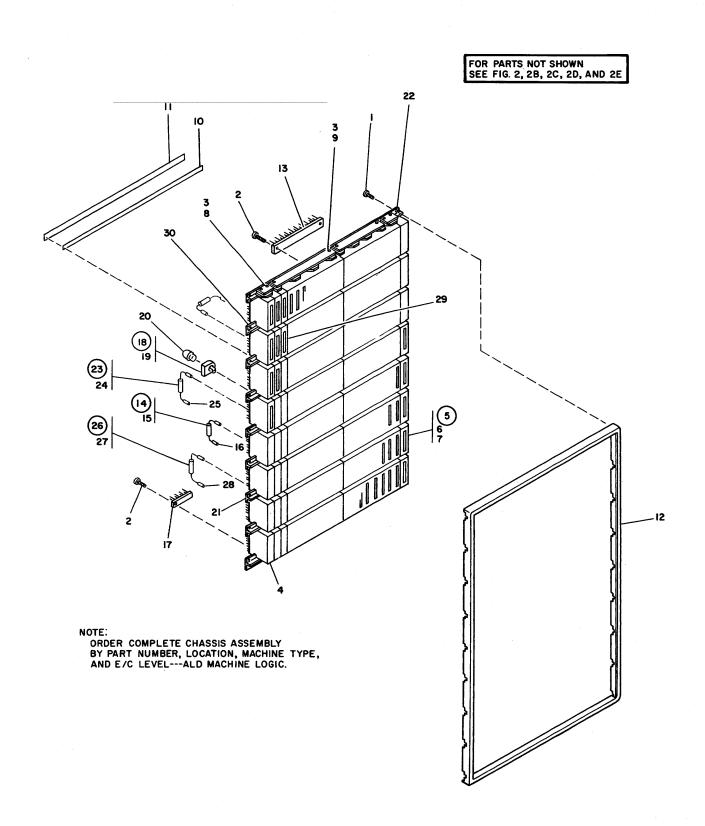
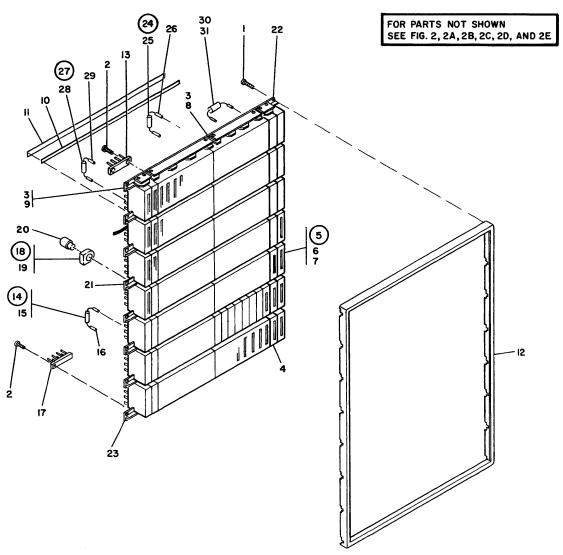


FIGURE 18. CHASSIS ASSEMBLY. SEE LIST 18.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		CHASSIS ASSEMBLY		
18 -	5371351	CHASSIS ASSEMBLY SEE LIST 2-60 FOR NEXT HIGHER ASM	REF	
_	5371354	CHASSIS ASSEMBLY	REF	
-	5371355	SEE LIST 2B-49 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
-	5371490	SEE LIST 2B-50 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY SEE LIST 2-64 FOR NEXT HIGHER ASM	REF	
-	5371493	CHASSIS ASSEMBLY SEE LIST 28-57 FOR NEXT HIGHER ASM	REF	
-	5371494	CHASSIS ASSEMBLY	REF	400.000
-	5371497	SEE LIST 2B-58 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY SEE LIST 2D-57 FOR NEXT HIGHER ASM	REF	
-	5371498	CHASSIS ASSEMBLY	REF	
-	5382402	SEE LIST 2D-58 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY- 01C1	REF	
_	5415861	SEE LIST 2E-51 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
_	5415862	SEE LIST 2A-58 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
_	5415863	SEE LIST 2A-59 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
		SEE LIST 2A-60 FOR NEXT HIGHER ASM		
-	5415864	CHASSIS ASSEMBLY SEE LIST 2B-53 FOR NEXT HIGHER ASM	REF	
-	5415865	CHASSIS ASSEMBLY SEE LIST 2B-54 FOR NEXT HIGHER ASM	REF	
-	5415868	CHASSIS ASSEMBLY SEE LIST 2C-55 FOR NEXT HIGHER ASM	REF	
-	5415869	CHASSIS ASM- WIRED 01C2 PARTIAL SEE LIST 2C-56 FOR NEXT HIGHER ASM	REF	h-rrr-d-
-	5415882	CHASSIS ASM- WIRED 01A4 PARTIAL	REF	
-	5415901	SEE LIST 2A-61 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY-01A1	REF	
-	5415902	SEE LIST 2A-62 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY-01A2	REF	
_	5415903	SEE LIST 2A-63 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY-01A3	REF	
_	5415904	SEE LIST 2A-64 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY-01A4	REF	
	5415905	SEE LIST 2A-65 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY-01B1	REF	
	5415906	SEE LIST 2B-61 FOR NEXT HIGHER ASM		
		CHASSIS ASSEMBLY-01B2 SEE LIST 2B-62 FOR NEXT HIGHER ASM	REF	
	5415909	CHASSIS ASSEMBLY-01C1 SEE LIST 2C-59 FOR NEXT HIGHER ASM	REF	
-	5415910	CHASSIS ASSEMBLY-01C2 SEE LIST 2C-60 FOR NEXT HIGHER ASM	REF	
-	5415914	CHASSIS ASSEMBLY-01F1 SEE LIST 2D-61 FOR NEXT HIGHER ASM	REF	
-	5415915	CHASSIS ASSEMBLY-01F2	REF	
		SEE LIST 2D-62 FOR NEXT HIGHER ASM AND FIG. 18 FOR ILLUSTRATION		
- 1 - 2	10170 38262	SCREW-MACH,BIND HD NO. 6-32 X .250 LG SCREW,MACH-FIL H 4-40 X 1/4 LG	16 AR	
- 3 - 4	38264 216076	• SCREW, MACH-FIL H 4-40 X 3/8 LG • TERMINAL BLOCK AND CONTACT ASSEMBLY	8 AR	
- 5 - 6	216082 216087	• CARD RECEPTACLE— 8 POSITION • SPRING, CONTACT	AR 1	
- 7	216088	• SPRING, CONTACT	1	

LIST AND			UNITS	USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NUMBER	NOMBER	1 2 3 4	ASM.	CODE
<u> </u>		CHACCTC ACCEMBLY CONT		
		CHASSIS ASSEMBLY -CONT	1	
18- 8	216091	ADAPTER-CARD GUIDE	2	
- 9	216212	ADAPTER-SINGLE CARD GUIDE	2	
- 10	216215	BUS-GROUND PLANE	AR	
- 11 - 12	216286 216297	• LABEL-NUMBERING R TO L 1 THRU 28 • SEAL, RUB STRIP- 11/16 W X 1/8 THK	AR	
- 13	354533	BLOCK, DUMMY-SMS CHASSIS	AR	
- 14	554175	• RESISTOR ASSEMBLY- 100 OHMS 1/2 W	1	
		USED ON ASM 5382402 ONLY	İ	
- 15	213536	• RESISTOR-100 OHMS 1/2 W	1	
- 16 - 17	216265 5313529	TERMINAL, FEMALE-20/24 AWG     CONNECTOR, RECP, ELEC-4 POS	2 AR	
	5315112	• INDICATOR ASSEMBLY	18	
10	7313112	USED ON ASM 5382402 ONLY	1	
	5114986	LAMPHOLDER	1	
	5213426	• • BULB,10V-14MA	1	
	5362198	• T-BAR	6	
- 22 - 22	5362202 5382078	T-BAR T-BAR, ADAPTER AND CONNECTOR MTG	AR AR	
	5362208	T-BAR	AR	
- 23	53 82 056	• T-BAR	AR	
- 24	5371482	CAPACITOR ASSEMBLY, 200 PF	AR	
- 25	320657	• CAPACITOR, FXD, MICA- 200 UUF P/M 5% 500V	1	
- 26 - 27	596255 5371529	TERMINAL, SLIP ON-20/24 AWG     CAPACITOR ASSEMBLY, 390 PF	AR	
- 27	360034	CAPACITUR ASSEMBLY, 390 PF     CAPACITOR, FXD, PAPER- 390 UUF P/M10% 500V	1 AK	
- 29	596255	. TERMINAL, SLIP ON-20/24 AWG	2	
- 30	5382149	• RESISTOR ASSEMBLY	10	
		USED ON ASM 5371497 ONLY		
- 31	5382407	• RESISTOR ASSEMBLY	5	
		USED ON ASM 5382402 DNLY	<del> </del>	
		ORDER COMPLETE CHASSIS ASSEMBLY BY PART		
		NUMBER, LOCATION, MACHINE TYPE, AND E/C		
1		LEVELSEE ALD MACHINE LOGIC.		
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NOTE:
ORDER COMPLETE CHASSIS ASSEMBLY
BY PART NUMBER, LOCATION, MACHINE
TYPE, AND E/C LEVEL --- SEE ALD
MACHINE LOGIC.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
		CHASSIS ASSEMBLY		
19 -	5371352	CHASSIS ASSEMBLY	REF	
_	5371353	SEE LIST 2-61 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
_	5371356	SEE LIST 2-62 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
_	5371357	SEE LIST 2B-51 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
		SEE LIST 2B-52 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
_	5371491	SEE LIST 2-65 FOR NEXT HIGHER ASM		
	5371492	CHASSIS ASSEMBLY SEE LIST 2-66 FOR NEXT HIGHER ASM	REF	<b> </b>
-	5371495	CHASSIS ASSEMBLY SEE LIST 2B-59 FOR NEXT HIGHER ASM	REF	
	5371496	CHASSIS ASSEMBLY SEE LIST 2B-60 FOR NEXT HIGHER ASM	REF	
-	5371499	CHASSIS ASSEMBLY	REF	
_	5371500	SEE LIST 2D-59 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
_	5382403	SEE LIST 2D-60 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY- 01C3	REF	-
_	5415866	SEE LIST 2E-52 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY	REF	
<del>-</del>		SEE LIST 2B-55 FOR NEXT HIGHER ASM CHASSIS ASM- WIRED 01B4 PARTIAL	REF	
	5415867	SEE LIST 2B-56 FOR NEXT HIGHER ASM		
-	5415870	CHASSIS ASSEMBLY SEE LIST 2C-57 FOR NEXT HIGHER ASM	REF	
_	5415907	CHASSIS ASSEMBLY-01B3 SEE LIST 2B-63 FOR NEXT HIGHER ASM	REF	ļ ·
-	5415908	CHASSIS ASSEMBLY-01B4	REF	
_	5415911	SEE LIST 2B-64 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY-01C3	REF	
_	5415914	SEE LIST 2C-61 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY-01F1	REF	
-	5415916	SEE LIST 20-61 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY-01F3	REF	
<del>-</del> .	5415917	SEE LIST 2D-63 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY-01F4	REF	
_	5416440	SEE LIST 2D-64 FOR NEXT HIGHER ASM CHASSIS ASSEMBLY- 01C4	REF	
		SEE LIST 2C-58 FOR NEXT HIGHER ASM AND FIG. 19 FOR ILLUSTRATION		
- 1	10170	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG	18	ļ
- 2 - 3	38262 38264	• SCREW,MACH-FIL H 4-40 X 1/4 LG • SCREW,MACH-FIL H 4-40 X 3/8 LG	AR 8	
- 4 - 5	216076 216082	TERMINAL BLOCK AND CONTACT ASSEMBLY     CARD RECEPTACLE— 8 POSITION	AR AR	<del> </del>
- 6	216087	• • SPRING, CONTACT	1	
- 7 - 8	216088 216091	SPRING, CONTACT     ADAPTER-CARD GUIDE	1 2	
- 9	216212	ADAPTER-SINGLE CARD GUIDE	2	Į.
- 10 - 11	216215 216286	BUS-GROUND PLANE     LABEL-NUMBERING R TO L 1 THRU 28	AR 9	
- 12	216297	• SEAL RUB STRIP- 11/16 W X 1/8 THK	AR	
- <u>13</u>	354533 554175	BLOCK, DUMMY-SMS CHASSIS     RESISTOR ASSEMBLY- 100 OHMS 1/2 W	AR	
	334113	USED ON ASM 5382403 ONLY	_	
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LIST AND INDEX	PART	DESCRIPTION	UNITS PER	USABLE ON
NUMBER	NUMBER	1 2 3 4	ASM.	
		CHASSIS ASSEMBLY -CONT		ļ <u> </u>
19 - 15	213536	• • RESISTOR-100 DHMS 1/2 W	1	
- 16	216265	• • TERMINAL, FEMALE-20/24 AWG	2	
	5313529 5315112	CONNECTOR, RECP, ELEC-4 POS     INDICATOR ASSEMBLY	AR 6	İ
		USED ON ASM 5382403 ONLY		<u> </u>
	5114986	• • LAMPHOLDER	1	
	5213426 5362198	• • BULB,10V-14MA • T-BAR	1 AR	
	5362202	• T-BAR	AR	
	5382076	• T-BAR	AR	
- 23 - 24	5371482 320657	• CAPACITOR ASSEMBLY,200 PF • • CAPACITOR,FXD,MICA- 200 UUF P/M 5% 500V	AR 1	
- 25	596255	TERMINAL, SLIP ON-20/24 AWG	2	
	5371529	• CAPACITOR ASSEMBLY,390 PF	AR	
- 27 - 28	360034 596255	• CAPACITOR, FXD, PAPER- 390 UUF P/M10% 500V • TERMINAL, SLIP ON-20/24 AWG	1 2	
	5382056	• T-BAR	1	
^^	E2/2200	USED ON 5382403 ONLY		
- 29	5362208	- T-BAR USED ON 5371352, 5371353, 5371356,	1	
	·	AND 5371357 ONLY		
- 30	5382140	• T-BAR • INTERMEDIATE	AR	1
		USED ON ASM 5371491, 5371499, AND 5371500 ONLY		
		And SSTISCO GILE.		t
		ODDED COMPLETE CHASSIS ASSEMBLY DV DADT		
		ORDER COMPLETE CHASSIS ASSEMBLY BY PART NUMBER, LOCATION, MACHINE TYPE, AND E/C		ı
		LEVELSEE ALD MACHINE LOGIC.		
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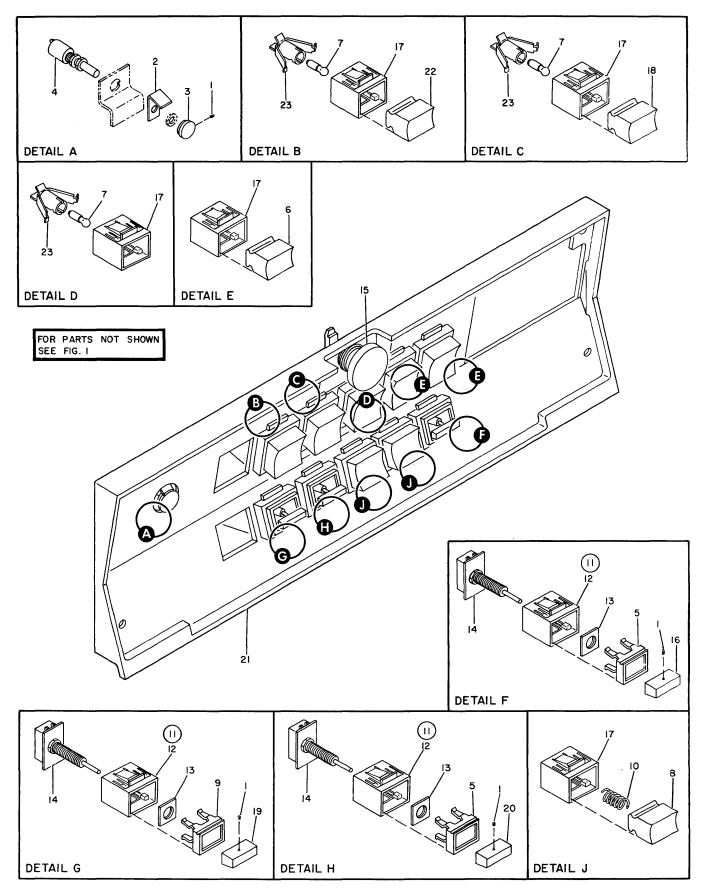


FIGURE 22A. CONTROL PANEL ASSEMBLY. SEE LIST 22A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABL ON CODE
-		CONTROL PANEL ASSEMBLY		
		CONTINUE VARLE ASSETUEY		
22A-	5382450	PANEL ASSEMBLY-CONTROL USED ON 2803 FAA MODEL 1 FEATURE	REF	
- 1	257965	SEE LIST 1-60A FOR NEXT HIGHER ASSEMBLY AND FIG. 22A FOR ILLUSTRATION • SETSCREW-SPLINE DR CUP PT 4-40 X 3/8 LG	7	
- 2 - 3	479999 482188	• SPRING, SAFETY • COLLAR-PULL SWITCH DETENT	1 1	
- 4 - 5	482219 749046	• SWITCH, PUSH PULL-DPDT • COVER, TOGGLE SWITCH	2	
	827850 2414970	• LENS-BLANK • LAMP,INCANDESCENT	2 3	
- 9	5311420 5311421 5311440	BUTTON,BLANK-WHITE     COVER,TOGGLE SWITCH     SPRING,BUTTON	1	
- 11	5311443 5311415	SWITCH ASSEMBLY, TOGGLE     HOUSING, SWITCH AND LIGHT	3	
- 13	5311437 5311439	NUT,SWITCH 0.469-32     SWITCH,TOGGLE DPDT	1 1	
- 15	5356364 5371662	LATCH-CONTROL PANEL     KEY-METER-ON-OFF	1 1	
	5373660 5382446	HOUSING-SWITCH AND LIGHT     LENS-THERMAL CHECK	7	
- 20	5382447 5382448	KEYBUTTON, ON-POWER-OFF     KNOB-DC ON/OFF      NAME CONTOOL	1 1	
- 22	5382449 5382470 5397638	PANEL-CONTROL LENS-POWER CHECK SOCKET-LAMP	1 1 3	
	3371030	- Socker Earl		
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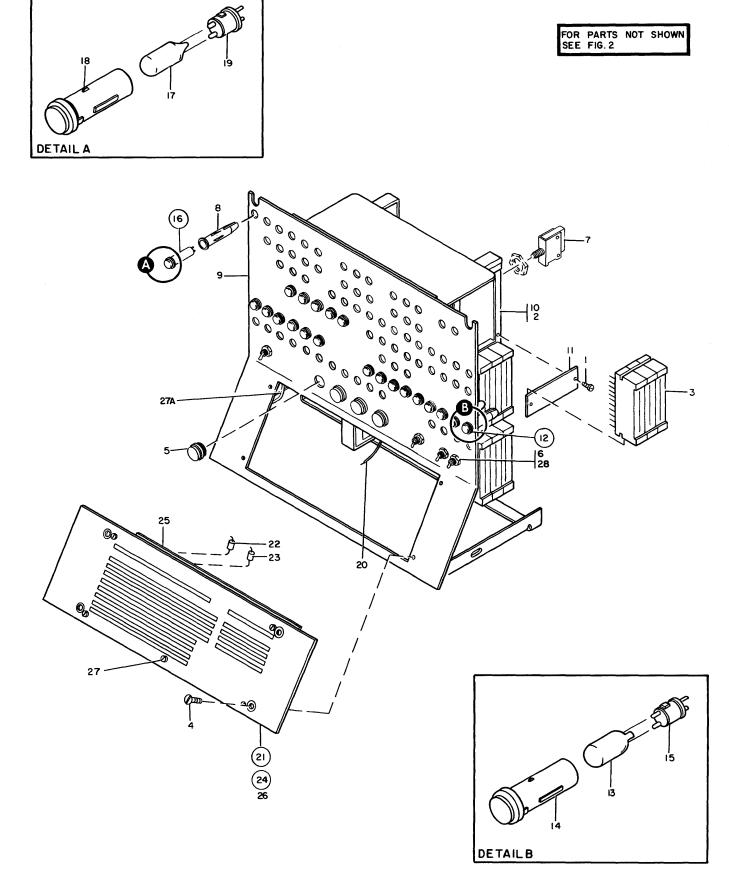


FIGURE 23. C E PANEL ASSEMBLY. SEE LIST 23.

IST AND	PART NUMBER	DESCRIPTION	PER	USABL
NUMBER	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1 2 3 4	ASM.	CODE
		C E PANEL ASSEMBLY		
23 -		CODE 1 USED ON ASM PRIOR TO M5 SUFFIX CODE 2 USED ON ASM M5 TO CURRENT		-
_	5382095	CODE 3 USED ON ASM PRIOR TO E6 SUFFIX  PANEL ASSEMBLY, CE	REF	
		USED ON 2804 MODEL 1-50 AND 60 CYCLE SEE LIST 2-23 FOR NEXT HIGHER ASSEMBLY		
- 1	55726	AND FIG 23 FOR ILLUSTRATION  • SCREW-BD HD 6-32 X •188 LG	4	
- 2 - 3	58207 216076	SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG     TERMINAL BLOCK AND CONTACT ASSEMBLY	2 9	
- 4	323685	SCREW, MACH-CSK SCH 6-32 X 1/2 LG	4	1
- 5	365047	. SWITCH, PUSH-SPDT 125V AC 1 AMP	4	
- 6	365048	- SWITCH, SENSITIVE SPDT	4	}
- 7 - 8	526567 5353888	ADAPTER-PUSH BUTTON SWITCH     HOUSING	87	
	5362265	PANEL,CE	i	]
	5362293	• BRACKET	1	
	5362294 5372161	BAR-SOCKET MTG     INDICATOR ASSEMBLY,6 VOLT-RED	20	
	2414975	INDICATOR ASSEMBLY, 6 VOLI-RED     LAMP INDICATOR	20	
- 14	5353891	• LENS-RED	1	
	5362329	BASE	1	
	5372162 2414975	INDICATOR ASSEMBLY,6 VOLT-CLEAR     LAMP INDICATOR	67	
1	5353885	. LENS-CLEAR.	1	
- 19	5362329	• • BASE	1	
- 20	5382096	. CABLE ASSEMBLY,CE PANEL SEE LIST 25-8A,-18,-18A,-18B,-18C,	1	
- 21	5382097	-19 AND -31 FOR COMPONENT PARTS - PLUG BOARD AND CABLE ASSEMBLY		
- 22	216451	• RESISTOR, FIXED, COMP	21	1
- 23	216456	• • RESISTOR, FXD, COMP-3.3K P/M 5 PCT 1/4W	94	1
	5382099	• PLUGBOARD ASSEMBLY	1	1
	5382141 5318932	PLUGBOARD ASM     CHASSIS ASSEMBLY	1 1	2
	5382142	PANEL PLUGBOARD	ī	2
	53 82 098	COVER PLATE-CE PLUG BOARD	1	1
	5382143 5382102	PLATE, COVER, C.E. PLUG BOARD     SCREW,CAP,SOC HD- 4-40 X 3/8 LG	1 4	2
	5382161	JUMPER ASM, INCHES     SEE LIST 25-19 AND -31	4	. 2
- 28	216451	FOR COMPONENT PARTS • RESISTOR, FIXED, COMP	10	
,				

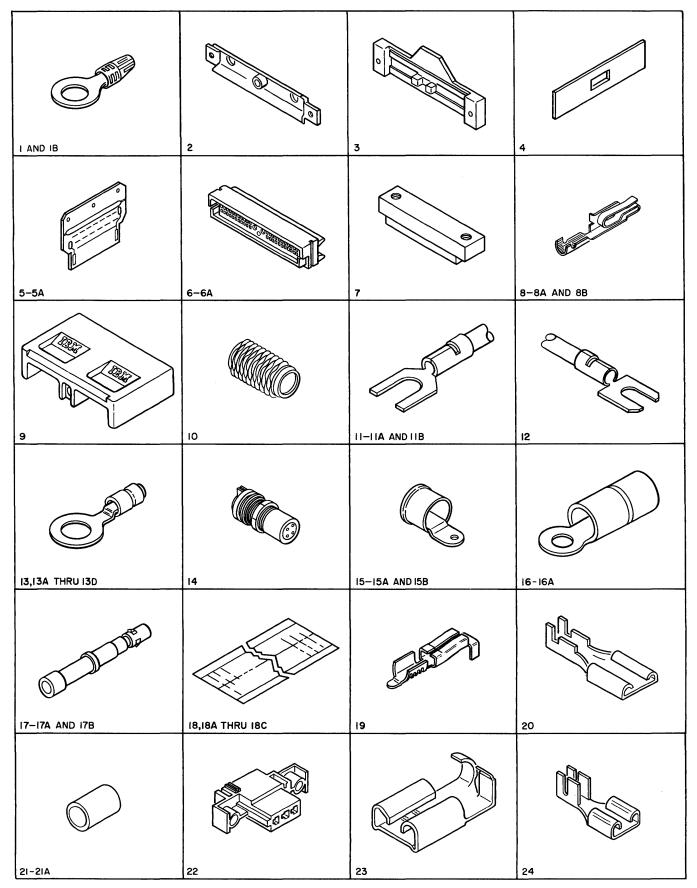


FIGURE 25. CABLE AND JUMPER ASSEMBLY COMPONENT PARTS. SHEET 1 OF 2. SEE LIST 25.

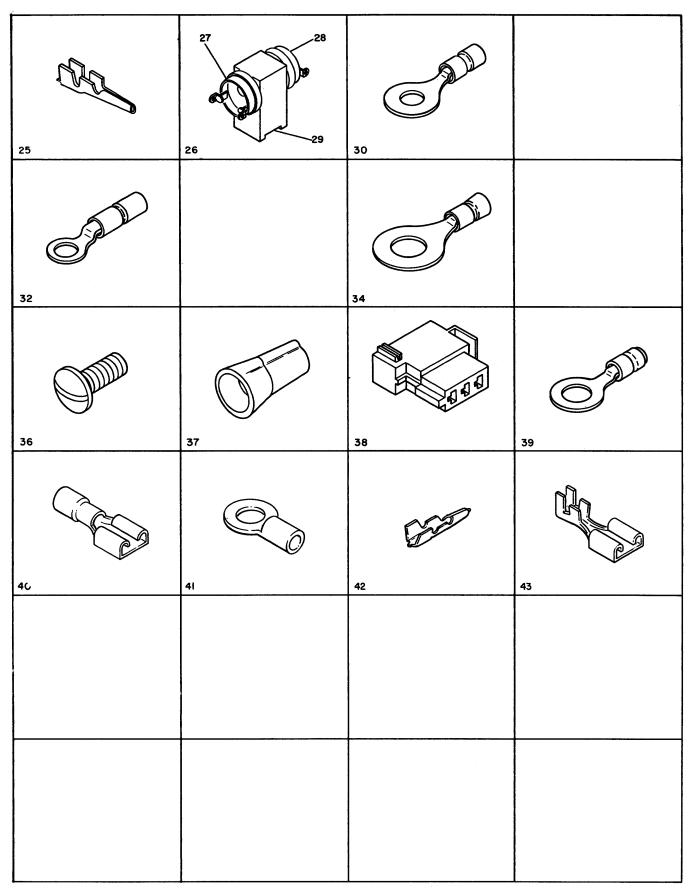


FIGURE 25. CABLE AND JUMPER ASSEMBLY COMPONENT PARTS. SHEET 2 OF 2. SEE LIST 25.

LIST AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLI ON
NUMBER	HOLDER	1 2 3 4	ASM.	CODE
		CABLE AND JUMPER ASSEMBLY COMPONENT PARTS		
25 -		SEE FIG 25 FOR ILLUSTRATION	1	
- 1 - 18	359695 504879	• TERMINAL,RING-14/16 AWG,NO. 10,INS • TERMINAL,RING-6-10 AWG 10 MTG HOLE	AR AR	{
- 2	216208	• CLAMP-CABLE CONNECTOR	AR	1
- 3	216209	SUPPORT-CABLE CONNECTOR CARD	AR	
- 4 - 5	216210 595979	SPACER-CABLE CONNECTOR     CARD	AR AR	
- 5A	491349	· CARD ASM	AR	
	5353867 5353868	BLOCK, CONNECTOR-STYLE A     BLOCK, CONNECTOR-STYLE B	AR AR	
	5353896	• STRAIN RELIEF ASSEMBLY	AR	<del>                                     </del>
	5362302	. TERMINAL, SLIP ON-29-30 AWG	AR	
	5362301 5351177	• TERMINAL, SLIP ON-22-24-26 AWG • TERMINAL, SLIP ON-18/22 AWG	AR AR	<b> </b>
	5362306	• COVER, CONNECTOR BLOCK	AR	
	5362307	• INSERT	AR	
- 11 - 11A	313361 368222	• TERMINAL,SPADE-20/24 AWG,NO• 4,NON-INS • TERMINAL,LUG-16-14 AWG	AR AR	[
- 118	187461	. TERMINAL, LUG-NONINS 20AWG NO.10 MTG SLOT	AR	<u> </u>
- 12	186967	• TERMINAL, SPADE-20/24 AWG, NO. 6, NON-INS	AR	
- 13 - 13A	334921 334932	. TERMINAL,RING-18/22 AWG,ND. 6,INS . TERMINAL,RING-18/22 AWG,ND. 10,INS	AR AR	
- 13B	334910	• TERMINAL,RING-14/16 AWG, NO. 6, INS	AR	
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- 13D - 14	322025 538724	• CONNECTOR•PLUG•ELECTRICAL	AR AR	
- 15	335383	. TERMINAL, RING-4 AWG 10 MTG HOLE	AR	
- 15A - 15B	82725 335970	• TERMINAL, LUG-INS 6AWG 17/64 MTG HOLE • TERMINAL, LUG- 8 AWG 1/4 MTG HOLE	AR AR	<u></u>
- 16	253740	• TERMINAL, RING-10/12 AWG, NO. 6, INS	AR	
- 16A	2101327	• TERMINAL,LUG-INS 10/12AWG 1/4 MTG HOLE	AR	
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- 18A	317297	• LABEL,QUICK	AR	
- 18B - 18C	317298 317299	LABEL-NUMBERING L TO R 67 THRU 99 LABEL-NUMBERING L TO R 100 THRU 124	AR AR	
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- 23	517913	- CLIP, TERMINAL-16/18 AWG	AR	
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